## THE

# THEORY and PRACTICE

OF

# GAUGING.

Demonstrated in a

# SHORT and EASY MET HOD.

CONTAINING, among other PARTICULARS,

The Method of Computing Decimally; extracting the SQUARE ROOT, with the Construction and Use of the SLIDING-RULE explain'd at large.

The Elementary Properties of the CONIC SECTIONS, and the Manner of describing them in Plano.

General Principles of MENSURATION, with Theorems for Measuring all right-lin'd Planes, Parallelopipedons, Prifmatic Solids, the Conic Sections, Conoids, Spindles, their Segments, and Frustums, &c.

A General Proposition for measuring the Hoofs or Ungula's of any CONE or PYRAMID; and a new Method for Measuring by Approximation.

With the APPLICATION of the preceeding Principles to Practice; and illustrated throughout by particular Examples.

Published with the particular Approbation of the Honourable COMMISSIONERS OF EXCISE.

Defign'd for the Use of the Officers of that Revenue.

By ROBERT SHIRTCLIFFE.

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# To the HONOURABLE

CHARLES POLHILL Esq;
JOHN FOWLE Esq;
JAMES VERNON Esq;
ROBERT EYRE Esq;
HORATIO TOWNSHEND Esq;
Sir Thomas Robinson Bart.
WILLIAM BURTON Esq;
JOHN ORLEBAR Esq;

# COMMISSIONERS

AND

# GOVERNOURS

Of and for the MANAGEMENT and RECEIPT of His MAJESTY's Revenues of the Excise, Malt, &c.

Within that Part of Great-Britain call'd ENGLAND;

The following Treatise is, with the greatest Submission, humbly inscrib'd by

Their most Obedient,

and most Faithful Servant,

ROB. SHIRTCLIFFE.

And this really all higher His later falls if it is Revenues of the MARCH CALL ..... Burney and a special section of the section o



# PREFACE.

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In the following Treatise are laid down the Principles for the Mensuration of Magnitude, with such other Parts of the Mathematicks only, as are necessarily leading thereto, and their Application in the Investigating and Demonstrating the several Theorems for measuring those plain Surfaces and Solids, which more immediately belong to Gauging: The whole being originally design'd for the benefit of the Officers of the Excise, that they might not only be acquainted with the most easy and exact Methods for Practice, but be at the same time certain of the Truth of the Rules made use of.

Care has been taken to avoid meddling with the Methods practifed by some others; or any way to be concerned in refuting their Errors; but here the only business is, to give the necessary Rules for the just and ready Practice of the Art of Gauging; shewing the Manner of coming at those Rules, from Principles within themselves the most perfect of all human Knowledge.

For that End, it is hoped, every thing here treated of, is explain'd in so easy a manner, as to

be within the reach even of Beginners, that will give that Attention which is unavoidably required in the Study of every Part of the Mathematicks: And it may with safety be affirm'd, that without a competent Skill in Algebra and Geometry, it is absolutely impossible for any Perfon to determine, whether the Rules given by common Writers upon this Subject be true or false, and much less to make any (even the least) Improvement in this Part of Science.

Tho' the Practice of Gauging may be allowed to be a sufficient Qualification for every Officer: Yet, 'tis well known from common Experience, that, by far the greatest Part of them, neither want Abilities to understand, or Ambition to have a reasonable Proof of the Truth of the Rules and Methods on which the

Practice is founded.

And as no Writer bitherto bas thought fit to give both the Theory and Practice of Gauging in one and the same Book, I hope that may be look'd on as a sufficient Apology for my Undertaking to do what I here offer, which is di-

vided into three Parts.

The first, as an Introduction to the other Parts, containing the Method of computing decimally, by the Pen, with all the useful Contractions: And by the Sliding-Rule with its Constructions, and a very full and particular Account of its Use, together with the Reason of the several Operations made by each Method.

In the second Part, there are some of the primary Principles of plain Geometry, with those of the Conic Sections, as preparatory to what follows: Where such general Propositions, for the Measuring of Plane Surfaces and Solids, are laid down, that the Rules for most of the common ones, are deduced by way of Corollaries.

You have here particular Rules for Menfuration of all right-lined Plane Surfaces, Circles, Conic Sections, and for Solids, such as Parallelopipedons, Prisms, Conoids, Spindles, with the Segments and Frustums of these: Some of these perhaps were not published before, such I suppose, are the Series for the Circle (in Pag. 100.) for the Hyperbola (in Pag. 109.) and the Theorems for measuring the Circular, Elliptic, and Hyperbolic Spindles (in Pag. 156.) Then are given the Investigation of Theorems, for reducing these Solids nearly into Cylinders of the same Length: From whence is deduced, occafionally, the common fixed Multipliers, and shewn how far they may be depended upon, in the Practice of Gauging. Next, a general Theorem is given, for the Mensuration of all Pyramidical or Conic Hoofs, and the same is accomplished in the three Hoofs of an upright Cone, and that of the Square Pyramid: On this depends the method of Gauging an inclined Pyramidical Conical Tun.

Then the Method is shewn of Measuring by Approximation, which, if brought into Use, A 2 would

would render the Art of Gauging far more compleat, than it has been hitherto: For by this Method, the Measure of any Cask, Tun, Copper, or Still may be found within any desired Degree of Truth, and that by only taking a sufficient Number of Dimensions, which will ever be less than what is required in the common methods of gauging Coppers, and the Conclusions will be much nearer the Truth. But for Casks, there is, besides the usual Data, required only a Diameter in the Middle between the Head and the Bung; from which the Form of the Cask, in some Degree, is determined.

This perhaps may at first be look'd upon as a Design to introduce Novelty in a Matter sufficiently confirm'd by Experience, and by that means be rejected as a speculative Nicety.

But if it be considered that the present Practice of Gauging depends upon assigning some known Form to the Tun or Cask to be gauged; and without assuming that Form, we cannot make one Step towards computing its Measure: So that if we are not exact in our Assumption, it is not possible we should be exact in its Content. And it may be with truth affirm'd, that there never was, strictly speaking, a Cask in the Shape of any one of those Solid Figures whose Names they bear; since it never could happen so, unless perfectly by Accident: The Maker having no thought of designing them as such; and besides, should a Cask approach nearly

nearly in Figure to such a Solid, yet the Officer has no manner of Rule to assist him in ascertaining the same; so that it is but mere guef-

fing at best.

But by the Method I here propose, there is always a Certainty, either to have the Content exactly true, or exceedingly near the Truth: neither is there any Difficulty in taking the fourth Dimension required among the Data; and the Operation will be very easy by the Sliding-Ruler.

The third Part of this Book is wholly taken up with the Practice of Gauging; and is only a more full and particular Illustration of what was delivered in the Second Part: The Measure here being estimated by Gallons or Bushels, which, there, were Cubical Inches. Here is shewn the Manner of Cask-Gauging; First, on the Supposition of a Cask having a known Form: Secondly, Without any Regard to the Form, by the Help of a Fourth Dimension taken; so that every one may follow that which seems to him best.

Then the Practice of Ullaging Casks standing or lying is delivered in a Method, which will be found more universal and exact, than what is given for that Purpose, by the Line mark'd Seg. sta. or Seg. ly. (which signifies Segments standing, or Segments lying) on the Sliding-Ruler; which certainly can serve but one sort of Casks, and that must be similar to the

Cask

Cash from whence the Lines themselves were made.

Afterwards follows the several Rules and Precepts for Gauging Tuns, Coppers, Stills, Cisterns, &c. with Examples at large to each. And that nothing might be wanting on my Part to render this Treatise as compleat as possibly I could, I have carefully consulted all that bas been wrote hitherto upon the Subject, and particularly J. Kepler, P. Guildin, J. Wallis, W. Jones, — Sharp, and J. Mat. Hasius; being the most considerable Authors who have delivered any thing to the purpose about this Affair, and at the same time have demonstrated the Rules they gave.

From these I have selected whatever was thought might conduce either to the Improvement of the Practice of Gauging, or that might make the Reason of the Methods already given more

easy to be comprehended.

And as to the Way taken in finding out the several Rules berein delivered, I have not scrupled to make use of either the Arithmetic of Infinites, or the Method of Increments, according as I imagined the one or the other would render the Investigation the most easy. In this I have followed the Example of one of the ingenious Authors above-mentioned, whose Judgment in these Matters will never be doubted, he having deduced the Solutions of several Pro-

Propositions in bis Synopsis after the same manner.

I hope the Reader will favourably pass over any Inaccuracy of Style he may possibly meet with, and excuse such Errors as too often occur in Subjects of this Nature.

October 30, 1740. Portland-street, Corner of Mortimer-street, near Oxford-market. manner. I boje the Escaler will francelly pals over res Indocures of Style is any poljibly med

es 12, and ever find Errors as too often of-

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\* The Theorem, p. 272. is deduced from Cor. 2. Page 191. thus, let MNnm (Fig. 74.) be any Part of the Frustum of a Sphere, and m'n' a Diameter thereof, in the Middle betwixt the extreme ones MN,mn, continue nm, and thro' m' draw a Line perpendicular to mn, MN, let it meet the first in R, the other in q, and the Circumference in P; also put mn=y, MN=b, Oo=1, Rq=1, qP=v, and m'n'=m the Mid. Diam. then by Corol. 2. Page 191. the Measure of  $MmnN = y^2 + 4m^2 + b^2 \times \frac{a!}{6}$ . Now 'tis manifest from 3. Eucl. 36.  $Rn \times Rm = RP \times m'P$ ; also by the 35 of the same Elements,  $m'q \times qP = Mq \times qN$ ; but  $Rn = y + \frac{m-y}{2} = \frac{m+y}{2}$ ,  $Rm = \frac{m-y}{2}$ , RP = l + 0,  $Rm' = \frac{1}{2}$ , also  $m'q = \frac{1}{2}$ , q p = v,  $Mq = \frac{b-m}{2}$  $q N = m + \frac{b-m}{2} = \frac{b+m}{2}$ , hence the above Equations give  $\frac{m+v}{2} \times \frac{m-v}{2} = \frac{m^2-v^2}{4} = l + v \times \frac{l}{2}$ and  $\frac{b^2 - m^2}{4} = v \times \frac{1}{2}$  the latter taken from the former leaves  $\frac{2m^2-b^2-y^2}{4} = \frac{l^2}{2}$ , therefore  $4m^2 = 4l^2 + \frac{1}{2}$  $2b^2+y^2$ , put this for  $4m^2$  in the above Expression, then we have the Measure of MmnN = $b^2 + y^2 + 4l^2 + 2b^2 + 2y^2 \times \frac{al}{6} = \frac{b^2 + y^2}{2} + \frac{2l^2}{2} \times al$  in cubic Inches, or  $\frac{b^2+y^2}{2} \times l \times ,0034$ . Q. E. O.

Those that are inclined to have the Sliding-Rule, as constructed Page 240. may have it accurately made by the ingenious Mathematical Instrument-makers, Mr. John Coggs and Mr. William Wyeth, near St. Dunstan's Church in Fleetstreet.

#### ERRATA.

PAge 3. line 24, for 4, three, read 3. four. P. 14. 1. 28. r.  $\frac{p}{10} + \frac{s}{100}$ . p. 14. l. 29. for  $\frac{s}{5}$ , r.  $\frac{s}{5}$ . p. 15. l. 5, 6, 7, 8, 9, 10. for r+c, r. r+t. 1. 6. r. 10r+t. p. 19. 1.28. for right, r. left. p. 34. l. 31. for 3, 4, r. 20, 40, p. 35. 1. 26. for on, r. to. p. 37. l. 18. for 16. r. 36. l. 31. r. first, 1. on. p. 39. l. 9. r. represented by a. l. 18. r. distance. p. 42. l. 5. r.  $\frac{nb}{ma} \times \frac{m}{n} \times \frac{b}{a} = .$  p. 45. l. 19. for C, r. c. for -2L: c. r. 2L: a+L: c. p. 49. l. 8. for r.=. p. 50. l. 17. for proportionals, r. Propolitions. p. 51. l. 29. for b, r. l. p. 52. l. 4. for L, r. l. p. 53. 1. 26. dele each of. p. 55. l. 8. for their Division, r. Divisors. p. 57. 1. 31. r. surface. p. 64. l. 19. for Ba 'tis, r. B and dc drawn 'tis, p. 66. l. 5. for AC, r. AP. p. 67. refer to Fig. 17, 18, 1. 34. r. the half Sum. p. 71. l. 26. r. Fig. 21, l. ule. r. right Lines. p. 83. 1. 19. r. an Hyperbola. p. 86. 1. 6. for v, r. s. p. 87. l. 17. for rm-2, r. rm-5. p. 88.1.2. for r. r. n. l. 16. for of, r. a. p. 92. l. 4. for IXIXI, r. 1+1+1. p. 90. l. 20. dele are. p. 109. l. 10. for mu, r. mum. p. 110. l. 18. for foll. r. above. p. 115. l. 3. for square, r. solid. p. 121. l. 33. for and, r. add. p. 125. L antepenult. for frustum, r. conoid. p. 126. l. 6. for conoid, r. frustum. p. 128. l. 13. for 216. r. 816. p. 136. l. 18. for 2.3. r. I. 3. p. 141. l. 14. for rb2, r. 362. l. 17. for 2x v 02  $-4z^2$ , r.  $y\sqrt{b^2-4z^2}$ . p. 142. l. 12. for -, r. - p. 144. l. 5. for p. r. q. p. 152. l. 7. for respectively, r. on c respectively. p. 156. l. 10. for -, r. +. p. 159 1.7. for y=24, r. h=24. p. 165. l. 2. for  $6m^d$ , r 6m. l. 3. for  $\frac{4}{15} \times \frac{6}{150}$ , r.  $\frac{7}{15} \times \frac{6}{15}$ . p. 173. l. 19. after ifosceles, r. and the base circular. p. 176. l 9. for D, r. d. p. 183. l. 6. for Hoof, r. Frustum Hoof. p. 192. l. 13 for last, r. IV. 1. 26. r. Axis of the Section. p. 193. 1. 7. for WB, r. W = B. 1. 8. for Line, r. Cone. p. 194. 1. 25. for much, r. little. p. 199. l. 27. for 58. r. 59.





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# GAUGING.

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# PART I.

### CHAP. I.

Of Decimal Fractions.

ECIMAL Fractions are of such great Importance not only in Gauging, but all kind of numeral Computations, where Fractions are concerned, the Operations being performed with the same ease as by whole Numbers only; and the Sliding-Rule, on which the Practice of Gauging so much depends, being decimally divided, it seem'd unavoidable in this Treatise to give a short Account of Decimal Arithmetick. But since in the common Occurrencies in life, the Integer is seldom decimally divided, for a Pound Sterling is divided into 20 equal Parts,

each of which is one Shilling; a Shilling into 12 equal Parts, each of which is one Penny; and each of these again into four Parts, each of which is one Farthing: So a Foot is divided into 12 equal Parts, each of which is one Inch; a Year into 365, each of which is one Day, and so on. We must therefore in the first place say something of dividing an Integer in general; for every Whole may be conceived as divisible into any Number of equal Parts, any Multitude of which, less than the Whole, is in general (properly) call'd a Fraction. But it is manifest in order to form an Idea of the Magnitude or Value of any given Number of Equal Parts of any Whole, we must not only know into how many Parts it is divided, but also how many of them we would express; thence it is, that to denote any Fraction, we are obliged to use two Numbers, each of which has its peculiar office, the one to fignify into bow many equal Parts the whole is divided, called the Denominator; and the other the Number of them we want to express by the Fraction, called the Numerator; the latter of which is ever placed above the former.

Ex. gr. If the Integer was divided into four Parts, then one of them is expressed thus  $\frac{1}{4}$ , two two of them thus  $\frac{2}{4} = \frac{1}{2}$ , and three of them thus  $\frac{3}{4}$ , of which 1, 2, 3 are the Numerator, and 4 the Denominator.

But if the Integer be supposed divided decimally, that is into 10, 100, 1000, &c. equal Parts, then any Number of these, less than the whole, is called a *Decimal Fraction*: In this way of dividing the Integer since the Denominator is ever 1, with a certain Number of Cyphers, therefore here to know the Value of any Fraction, we need only know

know the Numerator, and the Number of Cyphers in the Denominator, and that may be done by prefixing Cyphers to the Numerator, till they with the Numerator, be equal in Number to the Cyphers in the Denominator; thus, 5 is express'd by ,5; 100 by ,05; and 1000 by ,005; fo on the contrary, from any Decimal Fraction giver, we may go back and reduce it to the Form of a Vulgar one; thus, 15 is equal to 15 : 05= 5 ,012=12, &c. This Thought (to whomsoever we are indebted for it) is no more than a Continuation of the common Scale, which is also Decimal; for in that any Figure is but 10th, 100th, 1000th, what it would be if placed one, or two, or three, &c. places more towards the left Hand; and thus by going on till we pass the Place of Units, we then fall in with the Fractional Scale.

Thus in the Expression 6543210,123456; to express the Value of any particular Figure of the integral Part, we annex to the Figure itself as many Cyphers as it is distant from (0,) the Place of Units, so to express the fourth Figure from 0, which here is 4, we must annex three Cyphers, and it becomes 4000; but if we would express the fourth Figure in the Decimal Part from 0, we must press three Cyphers, and it becomes ,0004; so that the common Scale continued be-

low Units is as here under.

© Millions.

9 Millions.

9 Hundred Thoulands.

10 Thoulands.

10 Units.

11 Tenths.

12 Hundreds.

13 Thoulands.

14 Tenths.

15 Hundreds.

16 Thoulands.

16 Thoulands.

17 Tenths.

18 Hundred Thoulands.

19 Millions.

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From what has been faid it appears that Fractions commonly first present themselves in the common Form, therefore in the following Proposition we shall shew how to reduce them into Decimals.

#### PROP. I.

Any Vulgar Fraction being given, to reduce it to a Decimal Rule.

Annex to the Numerator a competent Number of Cyphers, let this be a Dividend, and the Denominator the Divisor; the Quotient of this Division if there is no Remainder, is the Decimal fought: But should there be a Remainder, you may approach to any degree of Exactness, by annexing more Cyphers.

### Examples.

Let it be required to reduce  $\frac{3}{4}$ ,  $\frac{5}{8}$ , and  $\frac{9}{16}$  to Decimals.

#### Operation.

4),300 (,75=3	8) 5000 (,625= <del>1</del> 48
20	20
20	16
0	40
	40
	. 0

The Invention of this Rule is as follows. Let  $\frac{n}{d}$  be any Vulgar Fraction which is to be reduced to a Decimal, and put x for the Numerator or Decimal fought, then 'tis plain  $\frac{n}{d} = \frac{x}{1000}$ , &c. and multiplying the Equation by 1000, &c. we have  $x = \frac{n \times 1000}{d}$ , &c. but to multiply any Number by 1000, &c. is only to annex Cyphers to the Number itself, whence the Rule is manifest.

Having now shewn how to turn any vulgar Fraction into a Decimal, in the next place we must shew the Method of computing by them after they are so reduced.

#### PROP. II.

Any Number of Decimal Fractions being given, it is required to find their Sum?

Set them under one another, as in common A-rithmetick, viz. tenths under tenths, hundreds under hundreds, thousands under thousands, &c. then add them together as whole Numbers, and B 3 place

place the decimal Point of the Sum directly under those of the Terms, so shall you have the Sum required.

Examp. I.	II.	Hl.	IV.
,1543	1,4238	64,521	743,
,2754	,5784	87,043	82,4765
,0132	7,2189	7,218	1549,32187
,8054	6,5432	054	8,0431
,7268	,0741	65,—	,07285
1,9751	15,8384	223,836	2382,91432

Substraction of Decimals.

#### PROP. III.

Any two decimal Fractions being given, to find their Difference; or two Quantities being given, composed of Integers and Decimals, from the greater to substract the Lesser.

Rule. Place the Terms under one another by the fame Rule that was given in the above Proposition. then fubstract them as if Integers, placing the decimal Point directly under those above, so shall you have the Difference fought.

Examp. I. From, 5743 Substract, 2579	II. 8,7284 1,5896	III. 460,0954 29.7387
Remainder, 3164	7,1388	430,3567
	7. ,0000 ,5 <sup>8</sup> 47	
9365	5,4153	

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# Multiplication of Decimals.

#### PROP. IV.

Two Quantities composed of Integers and Decimals, or Decimals only, being given, to find their Product.

Set the Units Place of the Multiplier under the last Figure of the Multiplicand, and the rest in order; then multiply as in common Arithmetick, always placing the first Figure of every Multiplication under the multiplying Figure, so shall each Figure of these Products when added together, be of the same Name with that Figure of the Multiplicand, under which they stand.

Examp. I.	II.	III.
1,305	•3754	,135272
56,3	:::0,754	:::::0,00425
3915	::15016	::::: 676360
7830:	:18770:	::::: 270544:
6525::	26278 ::	:::: 541088::
73,4715	,2830516	,00057490600

Corol. Whence the Number of decimal Places in the Product, is equal to the Sum of decimal Places in the Factors.

When the Multiplicand and Multiplier together contain more Decimals than we would chuse to have in the Product, they may be contracted to any desired Number, and yet the Product be as true to so many Figures, as if the Factors had been multiplied at large; for which observe this Rule. Under that Place of the Multiplicand which you would have secured, set the Units Place of the Multiplier, and write the rest in an inverse Or-

B 4

der .

der; then let each Figure in the Multiplier begin to multiply that of the Multiplicand under which it stands, (but so as to have due regard to the Increase that would be brought thither from the foregoing Figures) and the rest towards the left hand as in common Multiplication, fetting the first Figure of every Product under the Units Place of the Multiplier, or under that of the Multiplicand, whose Place is to be kept in the Product, and the Sum of these Products gives that fought.

### Examples.

Let ,248264 be multiplied by ,725234, and fix Figures, or five Figures, or four Figures, of the Product only required.

For fix Fig. ,248264 432527,0	For five Fig. ,248264 432527,0	For four Fig., 248 26 4, 43527,0
173785	17378	1738
::4965	: 497	49
:: 1241	: 124	12
:::: 50	: 5	1
:::::7	I	-
1::::1	,18005	,1800
,180049		

But if the above Factors were multiplied at large, the Product would be as in the Margin.

201
234
056
92:
8::
0::
:::
:::

The Reason of the preceeding Rule may be shewn after this manner; let a, b, c, d, &c. represent the Primes, Seconds, Thirds, Fourths, &c. respectively of any Multiplicand, (as 24826, &c. where a=2, b=4, c=8, d=2, &c.) and e, f, g, b, &c. the Primes, Seconds, Thirds, &c. of the Multiplier (suppose ,7252, &c. then e=7, f=2, g=5. &c. here then the Multiplicand will be represented thus,  $\frac{a}{10} + \frac{b}{100} + \frac{c}{100} + \frac{d}{10000}$  &c. and the Multiplier thus,  $\frac{e}{10} + \frac{f}{100} + \frac{g}{1000}$  &c. or for brevity sake put n=10, and the Terms when placed in order stand thus,

$$\frac{a}{n} + \frac{b}{n^2} + \frac{c}{n^3} + \frac{d}{n^4} \mathcal{C}c.$$

$$0+\frac{e}{n}+\frac{f}{n^2}+\frac{\sigma}{n^3}+\frac{h}{n^4}$$
 &c. and

the Product is as follows;

$$: : + \frac{bn}{n^{5}} + \frac{bb}{n^{6}} + \frac{bc}{n^{7}} + \frac{bd}{n^{6}}$$

$$: : \frac{gn}{n^{+}} + \frac{gh}{n^{5}} + \frac{gc}{n^{5}} + \frac{gd}{n^{7}}$$

$$: : \frac{fn}{n^{5}} + \frac{fb}{n^{7}} + \frac{fc}{n^{5}} + \frac{fd}{n^{5}}$$

$$: : \frac{en}{n^{5}} + \frac{eb}{n^{5}} + \frac{ec}{n^{7}} + \frac{ed}{n^{5}}$$

But if the Multip ier is placed under the Multiplicand by our Rule, they will stand thus,

$$\frac{a}{n} + \frac{b}{n^2} + \frac{c}{n^3} + \frac{d}{n^4}$$
,  $\Theta c$ .

$$\mathcal{C}c. \frac{h}{n^2} + \frac{\sigma}{n^3} + \frac{f}{n^2} + \frac{r}{n} + 0 \text{ Units Place.}$$

And from hence 'tis apparent, the Sum of the Indexes of every two Terms that stand under one another, is exactly equal to the Index of that Term

Term of the Multiplicand under which is (0) the Place of Units, viz. n<sup>5</sup> the Place in this Example to be kept; and therefore in multiplying the Factors thus placed, you need only begin with that Term of the Multiplicand which is above the multiplying Term of the Multiplier; for thereby it is evident you'll have every Term of the Product to the n<sup>5</sup>th Place, in the same manner as if they are multiplied in their natural order; which will appear more evident by comparing the above Example (at large) with the following one (contracted.)

$$\frac{a}{n} + \frac{b}{n^2} + \frac{c}{n^3} + \frac{d}{n^4}, \ \mathcal{C}c.$$

$$\mathcal{C}c. \ \frac{b}{n^2} + \frac{\sigma}{n^3} + \frac{f}{n^2} + \frac{e}{n} + o \ Units \ Place.$$

$$\frac{ea}{n^{2}} + \frac{eb}{n^{3}} + \frac{ec}{n^{4}} + \frac{ed}{n^{5}}$$

$$\frac{fa}{n^{3}} + \frac{fb}{n^{4}} + \frac{fe}{n^{5}}$$

$$\frac{ga}{n^{4}} + \frac{gb}{n^{5}}$$

$$+ \frac{ba}{n^{5}}$$

## Division of Decimals.

## PROP. V.

Two Decimal Fractions being given, or two Quantities composed of Integers and Decimals, to find the Quotient arising from dividing the one by the other.

If there are more Figures in the Dividend than in the Divifor, divide them after the same manner as you do in whole Numbers; if not, supply the Defect by annexing Cyphers to the former; after which, prosecute the Division, and cut off from the Quotient as many Figures for Decimals, as there are Decimals in the Dividend more than

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inly ifm as an the Divisor; but when this cannot be done, you must prefix a sufficient Number of Cyphers to the Quotient to make good the Defect, and place the decimal Point on the left hand, so shall you have the Answer, if there is no Remainder; but when that happens, you may continue the Quotient at pleasure, by constantly annexing a Cypher to each Remainder.

Example I. Let, 13975 be divided by 43, the Work is as follows;

Now because there are five Decimals in the Dividend, and none in the Divisor, there must be five Decimals in the Quotient, which is therefore, 00325.

Examp. II. Let 5,29125 be divided by 4,25 then we have the following Process.

	1041 850
	1912
	1700
	2125
_	.0.

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The Quotient being 1245, and because there are five Decimals in the Dividend, and but two in the Divisor, the Quotient by the Rule will have three Decimals; and from thence it is1, 245.

Scholium. When the Terms in Division each confift of many places, and but a few Terms of the Quotient required, the Work may be shortned after the fame manner as before in Multiplication: For all those Terms of the Multiplier, which when multiplied by the Figure last put in the Quotient, would give an Index more distant from Unity, than the Index of the lowest Place required in the Quotient, I fay all fuch may be omitted by only confidering the Increase to be brought from them to the first of the retain'd Figure: This will be plain by an Example. Let it be required to divide ,743268 by ,54213 and only to have fix Figures in the Quotient; the Operation as under.

,5 | 4 | 2 | 1 | 3) ,743268 (1,37102 54213 201138 162639

> 38499 37949

> > 550 542

Having now given the fundamental Rules of Decimal Arithmetick, it remains only that we add to what has been faid, the Method of reducing any Decimal to the known Parts of Measure, Weight or Coin, and that is performed by the following Rule.

Multiply

Multiply the Decimal given by a Number which is equal to the multitude of Parts in the Denomination required, that makes an Integer of the Decimal given; then cutting off from the Product as many Figures from the right hand as is equal in Number to those of the Decimal given, so shall those on the left hand of the separating Point be the Answer, and the Remainder (if any) a Decimal in that Denomination.

What are the Values of ,84375 of a Pound Sterling, of ,75 of a Yard, of ,754 of a Year?

,84375 20 Shillings in a Pound.

16,87500 Pence in a Shilling.

1750 875

4 Farthings in a Penny.

2,000

d

y

75
3 Feet in a Yard.

754
13 Months in a Year.

9,802
4 Weeks in a Month.

3,00
7 Days in Week.

1,456

So that the first is 16 s.  $10\frac{1}{2}$  d. the second 2 Feet 3 Inch. the third 9 Months 3 Weeks  $1, \frac{45}{100}$  Days. But to find the Value of the Decimal of a Pound Sterling, the following Rule is sufficient, and very ready in Practice.

If the Figure in the Place of Seconds be above 4, add 1 to twice the Figure in the Prime's Place, fo you have the Shillings. Secondly, The Excess of the Figure in the Seconds Place above 5, or the Figure in the Seconds Place if under 5, multiplied by 10, and added to the Thirds, is Farthings, which are easily reduced to Pence; but if the Farthings exceed 12, substract one from them, and 2 when they exceed 37, so have you the nearest Value (in English Money) of the Fraction given.

Mr. Malcolm and Hill direct to substract 1, when the Farthings exceed 23, and the first bids substract 2 when they exceed 40, both which are

deficient.

The Invention of this Rule is as follows. Put p, s, t, for the Figures standing in the first, second, and third Places of the Decimal respectively, that is, p is the Primes, s the Seconds, and t the Thirds; also put S the Shillings, and F the Farthings sought.

Then,  $\frac{t}{10} + \frac{s}{100} + \frac{t}{1000}$  is the Fraction given, but that by Supposition is equal to S Shillings plus F Farthings; but S Shillings is equal to  $\frac{S}{20}$  ths of a

Pound, and F Farthings is equal to Faths of a

Pound; hence have we this Equation,

 $\frac{P}{10} + \frac{S}{100} + \frac{t}{1000} = \frac{S}{20} + \frac{F}{960}$ , which multipled by

20, gives  $S + \frac{F}{48} = 2p + \frac{S}{5} + \frac{r}{50}$ : Now s divided by 5, must either give in the Quotient 1 or 0, (for it can't exceed 9) therefore put q for 1 or 0, (the Quotient) and r the Remainder, that is, let

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 $\frac{s}{5} = q + \frac{r}{5}$ , then  $S + \frac{F}{48} = 2p + q + \frac{r}{5} + \frac{r}{50}$ , thence S = 2p + q the Shillings, confequently  $\frac{F}{48} = \frac{r}{5} + \frac{r}{50}$  or  $F = \frac{480r + 48t}{50} = \frac{240r + 24t}{25}$ , and this may be reduced to  $F = 10r + c - \frac{10r + c}{25}$ : Now if 10r + c exceed 12, then  $\frac{10r + c}{5^2}$  is greater than  $\frac{1}{2}$ , and so  $10r + c - \frac{10r + c}{25}$  is nearest equal to 10r + c - 1; but if 10r + c exceed 37, then  $\frac{10r + c}{25}$  is greater then  $1\frac{1}{2}$ , and consequently  $10r + c - \frac{10r + c}{25}$  is nearest to 10r + c - 2; from whence the Rule and Correction are evident. Q. O. E.

Rules similar to this might be invented from these Principles, to value the Decimal of any other Integer, but I cannot say whether or no with equal Success in Simplicity of Expression. Seeing that the Multiplication is often performed with greater ease than Division, especially when the Divisor consists of many Figures, therefore before we finish this Chapter of Decimals, it will not be amiss to shew how such Divisors may be converted into equivalent Multipliers, which is done by this Rule.

Let Unity with a competent Number of Cyphers (as Decimals) annext, be divided by the Divisor given, and the Quotient will be the Multiplier sought: for let Q be the Quantity divided by d, and m such a Quantity that multiplying Q this Product and the former Quotient, may be equal; hence we have this Equation,  $\frac{Q}{d} = mxQ$ ,

or  $m = \frac{1}{d}$ , or thus,  $\frac{Q}{d} = Q \times \frac{1}{d}$ , hence  $\frac{1}{d}$  turned into a Decimal, is the Multiplier fought.

We shall illustrate this from the Divisors for reducing the Content of any Body in cubick Inches

to Gallons.

Then 
$$\begin{cases} \frac{Q}{282} = Ale \ Gall. \\ \frac{Q}{231} = Wine \ Gall. \end{cases}$$
 in Q.
$$\begin{cases} \frac{Q}{231} = Wine \ Gall. \\ \frac{Q}{2150,42} \ Malt \ Bufb. \end{cases}$$
 in Q.
$$\begin{cases} m = \frac{1}{282} = .003546 \text{ the Multiplier for Ale.} \\ M = \frac{1}{231} = 00043289 \text{ the Multiplier for Wine.} \\ m = \frac{1}{215042} = 0004651 \text{ the Multiplier for Malt.} \end{cases}$$

### CHAP. II.

Of the Square Root.

Defin. I. THE square Root of any Number or Quantity is that which multiplied by it felf, shall produce the faid Number or Quantity. Thus, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, &c. are respectively the square Root of 1, 4, 9, 16, 25, 36, 49, 64, 81, 100, 121, 144, &c. because 1x1, 2x2, 3x3, 4x4, 6x6, &c. produce those Numbers; hence this Table of simple ple Roots and Squares:

Roots. 1 2 3 4 5 6 7 8 9 8c. Square. 1 4 9 16 25 36 49 64 81 &c.

Defin. II. The square Roots of Numbers are of two Sorts, simple, when they consist of one Figure only; ly; and compound, when of more than one; refore the Square Root of every Square Numr of less than three Figures, is Simple, and may had from the above Table; but to obtain those ich are compounded, we must premise the solving Lemmas.

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#### LEMMA.

If n be the Number of Integral Figures in the care Root of any Number, then n+1 shall be the amber of Figures in the Square Root of the same amber when two Figures are annext to it.

For let Q be the Number whose Square Root q of fifts of n Figures, this when two Figures are antit will be 100Q, but lince  $q=\sqrt{Q}$  by Supposin, therefore 100q2=100Q, and therefore 10qhe Square Root of 100Q, but there is n Figures q, and therefore n+1 Figures in 10q, or in the lare Root of Q, when two Figures are annext. E. D.

Parts of two Figures, each by beginning at the the sht-hand, and so on to the Lest, the Square of will consist of as many Integral Figures as are the Number of Points more by one; that is, if be the Number of Points, then P+1 is the mber of Integral Figures in the Root: Also the pare Root of the first Division to the Lest-hand, Square Number, or the Root of the next less, otherwise, will be the first Figure of the Root.

Thus let the Number be 1743268 this divided: above stands thus, 1.74.32.68; from whence appears there will be four Integral Figures in the Root, and the first Figure will be one.

It is common to point the above Number thu 1743268, and then the Points stand under the la Figure that is brought down at each Operation and we have followed this method to prevent Con fusion to such as have been used to the same, the the first seems most natural; but 'tis probable the last was chose to avoid Mistakes when the Root a mixt Number was fought, that confifted of la tegers and Decimals, because of the Resembland of the Point (.) and the Decimal Mark (,)

Corol. 2. By the same way of Reasoning it ma be shewn, that If y the r Root of any Number confift of n Integral Figures, then the Root of the fame when r Figures are annext to it, shall confi of n+1 Figures. And therefore universally if an Number whose r Root is sought, be divided from the Right-hand into Parcels, each of which h r Number of Figures, the Root shall confift of many Figures plus one, as are the Number feparating Points. Thus the by-quadrate Root 1726854396, shall have two Figures in it, because when divided, it stands thus 17-2685-4396, an 2 is the first Figure of the Root.

Corol. 3. Therefore if any Square Number (whose Root is required) be pointed, by placing one Point over the Units, another over the Hu dreds, and so on for every other Place to left hand, then from the above Lemma, the Root will confift of as many Figures as in the Number of Points placed above the same.

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#### LEMMA II.

If a2 denote any square Number wanting the two last Figures, and b be put for them, then shall (e) the remaining Figure of the Root be  $\frac{b}{20a+e}$ or e=2a)  $\frac{b}{10}$  (nearly : for  $100a^2+b$  is the given fquare Number, whose Root is supposed 10a+e, therefore 10a+e12=100a2+20ae+ee=100a2+b, whence  $e = \frac{b}{20a + e}$ , but 10a is much greater than e, whence  $\frac{b}{20a}$ , or  $\frac{b}{10}$  is nearly equal to e: Confequently if  $\frac{b}{10}$  be divided by 2a, fo that e the Quotient being annexed on the right hand 2a, and that multiplied by e, the Product may be equal to b, then is 10a+e the Root fought; but if no fuch Number (e) can be found, take the next lefs, and place it on the right hand 2a as before, the Product of which, and the Divisor so found, must be taken from  $b_1$ , and the Remainder shews how much the faid Number exceeds an exact Square Number. From hence, and the first Lemma, we deduce this Rule.

# To find the square Root of any given Number.

Let the Number whose Root is sought be pointed, beginning at the Units place, and so on towards the right hand, placing a point over every other Figure: Then seek among the simple Roots, that, whose Square is equal, or the next less, to the first Period, this is the first Figure of the Root;

C

let

let it be squared and taken from the first Period, and the next Period annexed to the Remainder, so have you what is called a *Refolvend*; let this wanting the Units place (which is equivalent to  $\frac{b}{10}$ )

be confidered as a Dividend, and twice the first Figure of the Root the Divisor, the Quotient of this Division is the second Figure of the Root, which being annext to the faid Divisor, the Product thereof by the faid fecond Figure, must be taken from the Resolvend, and another Period annexed to the Remainder, will form a new Refolvend; this wanting the Units Place, is again to be confidered as a Dividend, and twice the Figures already found of the Root the Divisor, the Quotient of which is the third Figure of the Root, which being (as before) annext to the last Divifor, and the whole multiplied thereby, the Product taken from the last Resolvend gives a Remainder, to which another Period must be annext for a new Resolvend; and with this, and the Figures already found of the Root, you must proceed as before, to get the fourth Figure, and fo on till all the Periods are brought down: But if there should be still a Remainder, then the given Number has no exact Root, but you may approach it at pleafure, by annexing two Cyphers to every fuch Remainder, for a new Refolvend; this will be made plain by the following Example.

Example I. Let it be required to find the square

Root of 273529, this pointed, stands thus 273529, from whence it appears (from Lemma I.) there is three Figures in the Root (if a square Number) 3. The first Period is 27, which is not an exact square Number, but the next less is 25, whose Root 5 is the first Figure of the Root sought; then 25 taken from 27 leaves 2, to which I annex

35 (the fecond Period) so we have 235 for the first Resolvend, of which 23 is the Dividend, and 10 (the double of 5) the Divisor; but 23 divided by 10, gives 2 in the Quotient, which is the fecond Figure of the Root, and this annext to the Divifor 10 gives 102, and 102 multiplied by 2 gives 204, which taken from the Refolvend 235 leave 31, to which I annex 29 (the next Period) fo we have 3129 for a new Resolvend, of which 312 is the Dividend, and 104 (the double of 52) the Di-Then 312 divided by 104 gives g in the Quotient, which annex'd to 104 makes 1043, this multiplied by 3 gives 3129, and this taken from 3129, the last Resolvend, there remains (0): And because all the Periods are brought down and no Remainder, we may conclude 523 is the Root fought. See the following Work, where observe a denotes the first Figure of the Root, a' the two first, a" the three first, &c. also e denotes the second Figure of the Root, e' the third Figure, e" the fourth Figures, &c. R is the first Resolvend, R' the fecond, R" the third, &c. fo that a'=10a+ea'' = 10a' + e', a''' = 10'' + e'', &c. But when any of the e's is a Decimal, then the next a is only equal to the Sum of this e, and the last a. For in that Case  $a+e^{-a}=a^2+b=a^2+2ae+ee$ , or  $e=\sqrt{\frac{a}{2a+e}}$ and a'=a+e, which will be manifest from the following Example.

273529 (5=0 25

2a=10 235=R (2=e: e=52)  $204=e \times 20a+e$ 

2a'=104 20a'+e'=1043  $3129=e'\times 20a'+e'$  0000

Examp. II. What is the fquare Root of 4786954; this being pointed stand thus 4786954, so that by Lemma Ist, there will be four Figures in the integral Part of the Root, the Operation as sollows.



4786954

$$\frac{2a^{-4}}{2a^{-4}} \left\{ \begin{array}{l} 78 = R & (1 = e^{-1} \cdot 10a^{-4} + e^{-2} \cdot 1 = a^{-4} \\ 2a^{-4} - 428 \end{array} \right\} = R & (1 = e^{-1} \cdot 10a^{-4} + e^{-2} \cdot 1 = a^{-4} \\ 2a^{-4} - 428 \end{array} \right\} = \frac{41 = 2a + e \times e}{3769 = R^{-1}} (8 = e^{-1} \cdot 10a^{-4} + e^{-1} = 2187 = a^{-1} \\ 2a^{-1} + e^{-4} - 4367 \end{array} \right\} = \frac{3424 = 2a^{-1} + e^{-1} \times e^{-1}}{30569 = 2a^{-1} + e^{-1} \times e^{-1}} = 2187 = a^{-1} \\ 2a^{-11} - 4374 \cdot 3985 \cdot 00 = R^{-11} \cdot (9 = e^{-1} \cdot a^{-1} + e^{-1} = 2187 \cdot 9 = a^{-1} \\ 2a^{-11} - 4375 \cdot 8 \\ 393741 = 2a^{-11} + e^{-1} \times e^{-1} \\ 2a^{-11} - 4375 \cdot 8 \\ 475900 = R^{-11} \cdot (01 = e^{-1} \cdot a^{-1} + e^{-1} = 2187 \cdot 9 = a^{-1} \\ 437581 = 2a^{-1} + e^{-1} \times e^{-1} \\ 393741 = 2a^{-1} + e^{-1} \times e^{-1} \end{array}$$

And if to this Remainder two Cyphers were added, and all doubled as before, we might proceed to find another Figure, and so another, till as many Figures were had as would be sufficient; but after the Root is found pretty near, a good many of the remaining Figures will be had by dividing by the last Divisor; thus in the present C4

if 3,8319 be divided by 4375,8 the Quotient, 0,00876 are the Figures to be annext to 2187,91: fo that the square, Root of 4786954 is 2187,910876 nearly, which was required: Or having obtained the Root pretty near, you may treble the Figures of the Root already found by this Rule; let Q be the Number whose Root is sought, and r denote any of the above Remainders which we expressed by R, R', R", R", &c. with remaining Figures annext; also put q for the Figures already found of the Root, when the Remainder r was got, then the Figures still wanting of the Root will be expres'd by  $\frac{2rq}{4q^2+r}$ , and in this if r be so small in respect of 492 that it may be neglected, then this Expression becomes  $\frac{r}{2q}$ , the same with what we have above in Words. But to fave the trouble of squaring 2q in order to get 4q2, you need only fubstract r from Q, and the Remainder is q2. The Reason of this is omitted, as being easily deduced from Dr. Hally's Rational Theorem for Pure Powers, wherein he shews if b denotes how much any Number exceeds the mth Power of a, that the mth Root thereof shall exceed

a by 
$$\frac{ab}{ma^m + \frac{m-1}{2}}b$$
, or that  $\sqrt[m]{a^m + b} = n + \frac{ab}{ma^m + \frac{m-1}{2}}b$  proxime.

If the Number given was a decimal Fraction, or composed of Integers and Decimals, then the Units place being found, let the Integers (if any) be pointed as before, and for the Decimals a point must be put over every other Figure towards the right hand, beginning at the place of hundreds, or feconds; after which the Method of Operation is the

the same as if the whole were Integers, only remember to separate as many Figures for Decimals in the Root, as are the Points over the Decimal Parts of the Number it self. This will be plain from an Example. Let it be required to find the Square-Root of 4226,754695, this pointed stand thus 4226,754695, from whence it appears there will be two integral, and three Decimal Figures in the Root. The Operation follows.

$$\begin{array}{l}
426,754695 \ (6=a) \\
36=a^{3} \\
2a+e=125 \\
2a'+e=125
\end{array}$$

$$\begin{array}{l}
626=R' \ (5=e : 10a+e=65=a') \\
625=2a+e \times e \\
2a'+e'=130,0
\end{array}$$

$$\begin{array}{l}
175=R' \ (5=e' : ...a'+e'=65,0=a'') \\
000=2a'+e' \times e'
\end{array}$$

$$\begin{array}{l}
2a'''+e'''=130,0 \\
2a'''+e'''=130,01
\end{array}$$

$$\begin{array}{l}
17546=R'' \ (501=e'' : ...00a''+e''=65,01=a''') \\
13001=2a'''+e''' \times e''
\end{array}$$

$$\begin{array}{l}
2a''''+e'''=65,01=a''''
\end{array}$$

$$\begin{array}{l}
2a''''+e'''=130,02 \\
2a''''+e'''=130,02
\end{array}$$

$$\begin{array}{l}
454595=R''' \ (503=e''' : ...a'''+e'''=65,01=a''''
\end{array}$$

$$\begin{array}{l}
2a''''+e'''=130,02 \\
390069=2a'''+e''' \times e'''
\end{array}$$

$$\begin{array}{l}
390069=2a'''+e''' \times e'''
\end{array}$$

$$\begin{array}{l}
664526=Remainder
\end{array}$$

And here if the Remainder, 064426 be divided by 130,02, the last Divisor, the Quotient ,0004955 is nearly the remaining Part of the Root, which therefore is 65,0134955: but we shall take this Opportunity to illustrate what was said of tripling the Figures already found of the Root; in this Example Q=4226,754695, and having got two Figures of the Root, (viz. 65) we find R'=,175, to which add the other Figures, and we have r=1,754695, whence  $Q-r=q^2=4225$ , as is evident, (for q=65) hence  $4q^2=16900$ , therefore  $4q^2+r=16901,754695$ , and  $2rq=130\times1,754695$ 

=228,11035, therefore  $\frac{228,110350}{16901.754695}$  is the remaining part of the Root nearly; but in this Division we need only six Figures of each, the Operation is is as hereunder,

1|6|9|0|1|8) 228,110 (,013496

	59092 .50705
THERMAIL	8387 6761
	1626 1521
	105
	102
	3

### CHAP. III.

The Construction of the Sliding-Rule, with the Use thereof, and the Reason of the Method of Operation thereon Demonstrated.

CINCE, as we observed before, the Practice of Gauging almost entirely depends on the Knowlodge of the Sliding-Rule, it must be of great Importance to the Gentlemen of the Excise to be acquainted, not only with the Method of Operation thereon, but the Reason thereof: 'Tis true indeed, so many have already wrote on this Subject, that it will feem superfluous to attempt any thing of this kind at prefent; but besides observing that those Authors, (especially the most modern) not being fufficiently acquainted with the Theory, have chiefly confined themselves to the Practice; so what they have done even in that is fo irregular, that I fear few of their Readers have a sufficient acquaintance with the Nature and Properties of this valuable Instrument. Therefore in what follows I defign to trace it from its Original, and that in so regular and plain a Manner, as to render the Construction and Use thereof so easy, as to come within the Power of those but indifferently versed in Mathematical Knowledge: And in order to this, in the first place, the Nature and Properties of Logarithms must be first explained, because the principal Lines on the Sliding-Rule are logarithmical, for which purpose we shall lay down the following Doctrine.

## SECT. I. Of the Properties of Powers and Exponents.

In Specious Computations, every one is at Liberty to chuse after what manner he will signify the the Sum, Difference, Product or Quotient of any Quantities a, b, c, d, &c. for it is a matter of Indifference by what figns or Manners they are represented, so that we are constant in our Practice, and always follow the same Rule; for thereby we shall ever be able to go back from any Sum or Product to its component Factors, which is fufficient in all kinds of computation: It is common to express the Sum of the above Quantities thus, a+b+c+d &c. and their Product thus, axbxcxd &c. or for brevity sake, some omit the mark (x), and fignify their Product thus, abcd, by joining the feveral Factors together, as in forming Words from Letters. From this last way of expressing a Product, if the feveral Factors were the fame, (viz. a), then those Products would be thus aaaa, &c. which are called the Powers of the Quantity a; the first being a, the second aa, the third aaa; that is any Power of a, expressed after this manner, is fignify'd by as many a's fet together, as is the Number expressing that Power. But it is found troublesome to express large Powers of Quantities after this manner, hence some who had no occasion to consider any Powers beyond the 5th or furfolid, chose to denote the several inferiour Powers by a particular Letter or Letters adjoined to each, as the Square of A, was denoted by Aq; the Cube of A, by A.c; the fourth Power of A, by A.qq; the fifth Power of A, by A.qc, and fo on: but this, as observed already, is only fitted for small Powers, fo that the first Method was preferable. But the most illustrious Newton has introduced a new Method for this purpose, both more easy and more general than the others, extending to Roots as well as Powers, and that how high foever; the Properties of which we shall deliver in the following Propositions, after which the the Reason of the Method of Operation by Loga-

rithms will be easy.

Definition. Any Power of a Quantity a, is expressed by the said Quantity a, with a Number called the Index) placed above towards the right hand, expressing the Place it has from Unity in a Geometrick Series, whose first Term is 1, and Ratio the Root it self a, as 1, a, aa, aaa, aaaa, aaaaa, aaaaa, &c. thus for Example, aaaa, being the 4th Term from 1, is expressed by a<sup>4</sup>; also aaaaa, being the 5th Term from 1, is expressed by a<sup>5</sup>, and so of others.

### PROP. I.

The Index of the Product of any 2 Powers of the same Quantity, is equal to the Sum of the two Indexes of the Factors, viz.  $a^m \times a^n = a^{m+n}$ .

The Indexes both here and in what follows, are

supposed Integers.

For by what was faid above  $a^m = aaaaa$ , &c. till the Number of a's is m, and  $a^n = aaaaa$ , &c. till the Number of a's is n; whence  $a^m \times a^n = aaaaaaaaaa$ , &c. till the Number of a's is m + n, which Power of a (by the Definition) is expressed  $a^{m+n}$ . Q. E. Q.

### PROP. II.

The Index of the mth Power of a, viz. am, raised to the nth Power, viz. amn, is equal to mxn.

For, by the Definition,  $a^{mn} = a^m \times a$ 

PROP.

### PROP. III.

The Index of the Quotient of one Power of any Quantity, viz. am, divided by another Power of the same Quantity, viz. an, is equal to the Index of the Divisor n, taken from that of the Dividend

m; that is  $\frac{a^m}{a^n} = a^m - n$ .

For put  $\frac{a^m}{a^n} = a^x$ , and let the Equation be

multiplied by  $a^n$ , then, by *Proposit*. I. we have  $a^m = a^{m+x}$ ; therefore, since the Roots are the same and the Powers equal the Indexes must be so too, whence m=n+x, or x=m-n. Q. E. O.

Cor. I. From this Proposition it is plain  $a^{\circ}=1$  for if m=n, then x=0, but  $\frac{a^{m}}{a^{m}}=1$ , therefore  $a^{*}=a^{\circ}=1$ .

Cor. II. Also from hence it follows  $a^n = a^{-n}$ :

for  $\frac{a^m}{a^n} = a^{m-n}$ , hence if m = 0 then  $\frac{a^0}{a^n} = a^{-n}$  but  $a^0 = 1$ , thence  $a^n = a^{-n}$ .

SECT. II. Transition to Logarithms.

From these Propositions we are enabled to demonstrate the Method of Operation by Logarithms: For 'tis most evident, if between 1 and any Number (suppose 10,) an infinite, or only a very great Number of Proportionals 1000000 be taken, thereby forming a Geometrical Series, some of them them must approach very near to the natural Numbers, 2, 3, 4, 5, 6, 7, 8, 9; and by continuing this Series, the subsequent Terms will also approach very near the following Numbers 11, 12, 13, 14, &c. till the whole Scale of Numbers to any defired one, (as 100000 the Extent of the largest Table of Logarithms) is compleat: Hence, thro' the natural Numbers themselves do not form a geometrick Series, yet on the above Supposition, they will obtain Places, very near, in such a Series; and then,

Definition. The Place from 1, which any of them has in that Series, which is ever the Index of the

second Term, is called it Logarithms.

Thence it follows that Logarithms may be faid

to be the Exponents of Ratio's.

Having given this Idea of the Nature of Logarithms, we should proceed to shew how they might be computed: But since every body at present may be supposed furnish'd with Tables, we shall from thence take such as will enable us to find the Divisions on the Sliding-Rule: But that nothing might be omitted to render this Treatise compleat, we shall add, at the End, Rules for computing them, as delivered by the incomparable Dr. Halley, with some others, ready in Practice.

Now let a denote the first Term of the infinite Scale of Proportionals, which is taken betwixt i and 10; and let us denote the Logarithm of any Number by the Number it self with L: prefixt: Thus the Logarithm of 2 we express by L:2; the Logarithm of 3 by L:3; the Logarithm of 4 by L:4, &c. then tis manifest this infinite Scale of Proportionals will stand thus, 1, a, a<sup>2</sup>, a<sup>3</sup>, a<sup>4</sup>,

...  $2=a^{L:2}$ ...  $3=a^{L:3}$ ...  $4=a^{L:4}$ ...  $\mathcal{C}_{c}$ .  $10=a^{1\circ \circ \circ \circ}$ ,  $\mathcal{C}_{c}$ .

### PROP. I.

The Sum of the Logarithms of any Numbers, is equal to the Logarithms of the Product of those Numbers.

For let the two Numbers be denoted by A and B, then I fay,  $L: A+L: B=L: A \times B$ .

By what was just observed it is plain,  $A=a^{L:A}$ , and  $B=a^{L:B}$ , therefore  $A \times B=a^{L:A}+L:B$  (per Prop. I. of the last Section,) but (per Definition) the place which any Number obtains in the Series is its Logarithm, and that is ever the Index of a the second Term; whence  $L:A+L:B=L:A\times B$ , Q:E.O.

#### PROP. II.

The Logarithm of the Quotient of any two Numbers, is equal to the Logarithm of the Divisor, taken from that of the Dividend,

that is,  $L: \frac{A}{B} = L: A-L: B$ .

For if the above Value of A be divided by that of B, we have  $\frac{A}{B} = a^{L} : A - L : B$ , by *Proposit*. III. foregoing. Whence by what was already observed,  $L : \frac{A}{B} = L : A - L : B$ . Q. E. O.

### PROP. III.

The Logarithm of any Power of a Quantity is equal to the Logarithm of the Quantity it felf multiplied by its Index, that is L: Am = m x L: A.

For fince  $A=a^{L:A}$ , 'tis manifest, (by Prop. II. of the last Section)  $A^m = a^{m \times L:A}$ , whence 'tis evident  $m \times L: A = L: A^m$ . Q. E. O.

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Cor. From this Proposition it appears, if there are two Scales of Logarithms, in which the Logarithm of any Number in the one is double of the Log. of the same Number in the other, then the Logarithms of all Numbers taken from the former, shall be the Logarithms of the Square of the fame Numbers taken from the latter: For we have shewn that L: A"=mxL: A, therefore if m=2 then L: A<sup>2</sup>=2 x L: A. Again, if there are two Scales, or forts of Logarithms, where the Logarithm of every Number in the one is triple the Logarithm of the same Number in the other, then the Logarithms of all Numbers in the former shall be the Logarithms of the Cubes of the same Numbers taken from the latter: For in the last by making m = 3 we have L: A3 = 3 x L: A, and A is put indefinitely for any Number. These Corollaries must be well confidered, because on them depends the Reason of the Operation of a fingle Radius (of the Rule) fliding against a double or triple one, by which we find a fourth Proportional to these three Quantities, Q2: R2: S: or to these three, Q3: R3::S: when the Value of Q, R and S are only given. Having now demonstrated the method of the Operation by Logarithms, which was never generally done before, we shall proceed to the Construction of the Sliding-Rule.

### SECT. III. The Construction of the Sliding-Rule.

The Rule we are to construct, is in the Form of a Parallelopipedon, on three Faces of which are three graduated Sliders, sliding by six graduated Lines on the Rule; the first Face is represented by Fig. 1. (Plate 1.) the second is represented by Fig. 1.

Fig. 2. the third by Fig. 3. and the fourth by Fig. 4. of each of these in their order as they are marked A, B, C, D, E, MD, SL, SS, and N. The Lines graduated on the first Side, are four Lines of Numbers, or Logarithms, or rather three, because the Sliding-piece marked B has two Lines, each divided in the same manner: A is the first of these Lines; to delineate which, let the Sector be opened till 10, 10, on the Line of Lines be equal to the Distance betwirt one and ten on A; then fince the Logarithms of 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, are 0, 301, 477, 602, 699, 778, 845, 703, 954, 1,000 respectively from the Line of Lines on the Sector thus opened, take these Numbers, and lay them respectively from I along the same Line A, fo shall you have the Points answering the Numbers, whereof the faid Distances are Logarithms; the same Distances laid from 10, (which on the Rule is only marked 1) will give the other Divisions on this Line, it containing its Radius twice; then fince the first of these Distances, (viz. betwixt 1 and 2) is divided into 50 Parts, let the Logarithms of 1, 1, 1, 2, 1, 3, 1, 3, 6c. be taken from the Table of Logarithms, and the distance answering those Log. taken from the Sector opened as before, and laid from 1 along A; fo shall you have all the Divisions of the Space 1, 2. Again the Space 2,3; 3,4; 4,5 are each divided into 20 Parts, wherefore, let the Logarithms of 2. 2. 2. 2. 2. 3, 2.4, &c. be also taken from the Sector open'd as before, and laid from a along A, so will you have all the Divisions to 3, then the Logarithms of 3, 310, 330, 330, 8c. to 4; then the Log. of 4; 4.20, 4.20, 4.20, 4,20, &c. to 5, and the distances corresponding to these several Logarithms, being successively taken from the Sector opened as before, and laid from I towards A, will give you all the Divisions betwixt 2 and 5 in both RaRadius's. Then fince the remaining Spaces, viz. 5,6, and 6,7, and 7,8, and 8,9, and 9,10, are each only divided into 10 Parts; let the Logarithms of  $5\frac{1}{10}$ ,  $5\frac{1}{10}$ ,  $5\frac{1}{10}$ ,  $6\frac{1}{10}$ ,  $6\frac{1}{10}$ ,  $6\frac{1}{10}$ ,  $6\frac{1}{10}$ ,  $6\frac{1}{10}$ , and so on till you have found all the Logarithms of the Series,  $5\frac{1}{10}$ ,  $5\frac{1}{10}$ ,  $5\frac{1}{10}$ ,  $6\frac{1}{10}$ ,

The Lines B, C, are exactly the same with A, so nothing further is necessary to be said on them, but only instead of A in the above Construction, to read B or C; the Line D has a single Radius exactly double to A, B, &c. so that the Distance from 1 corresponding to every Number on this, is just double of the Distance from 1 correspond-

ing to the same Number on any of them.

The Line E has a triple Radius, each of which is a third Part of the Radius D, so that the Distance from i corresponding to any Number on this Line is exactly tof the Diftance from 1 on the same Number on D, or two thirds of the Distance betwixt one and the same Number on any of the Lines A, B, and C; whence it is manifest from the Divisions on A, all those on B, C, D and E are immediately had. We are now come to the Line mark'd MD, which is also Logarithmetic. and the same with A, B, C, D, but inverted, and does not begin from i as the others do, but from 21.5042, and so on in an inverted Order, so that the Order of the Numbers on this Line are 2 (or 200) 10, 9, 8, 7, 6, 5, 4, 3, 2, 1, 9, 8, 7, 6; 5, 4, 3, and the last Division is 2,15042, by

which dividing 215, you have 100 for the Quotient, which is the same with the last Division on A, B, C, and D; by which means it will be found that the Point 1 will be exactly over against the Points on A, marked with MB, and a Brass Pin, which corresponds with the Number 2150,42, or 215,042, or 21,5042: the first of these being the cubic Inches in a Bushel of Malt, for if from the Logarithm of 10, or 100, the Logarithm of 2,15042, or 21,5042 be taken, the Remainder shews the Distance of one from the end of the Line MD, which is exactly the fame with the Distance of the Points MB from the end of the Line A, that being also equal to the Difference betwixt the Logarithm of 10 or 100, and 2,15042 or 21,5042. The Reason why this Line is inverted, and its beginning and ending as above, will be shewn when we come to the Use of the Sliding-Rule.

Cor. From what has been faid, it is plain the Sliding-Rule is analogous to a Table of Logarithms, the Distances of the Divisions on A, B, C, D and E, being as the Log. of their Ratios.

Having now shewn how the Lines on two opposite Faces of the Sliding-Rule are obtained, we come to the other two; on one of which are four Lines, viz. a Slider with two Lines, which may be reduced to one, they being only the same Divisions, continued to its two Edges, and two others on the Rule it self, to operate with the Slider; the Slider itself mark'd N, is exactly the same with the Lines A, B, C, already described, so that what was said of them is sufficient for this. One of the fix'd Lines on this side is mark'd with S: L: or Seq. ly. whose office, with the affistance of the Slider, is to find the Quantity of Liquor drawn, or remaining in a Cask not full, and whose

whose Axis is parallel to the Horizon: The other fixed Line is mark'd SS, or Seq. St. whose Use is to find the Quantities of Liquor drawn out of a Cask when its Axis is perpendicular to the Horizon: But the Constructions of these Lines depending on Principles not yet laid down, we shall postpene them till we come to Ullaging, which is handled in the last Part.

On the other Side opposite this are 3 fixed Lines, whereon is wrote Spheroid Variety, &c. whose Uses are to find what is called the mean Diameter, orto reduce a Cask of any of the three Varieties to Cylinders; but that being of littleuse, and so easily done without a mean Diameter, it is not worth spending any Time on their Explication. On the Infides of the two first Sliders are placed two Lines, the the one numbred from 13 to 16, and the other from ,42 of a Gallon to 3,61 Gallons; which is only a Table to shew the Contents in Ale Gallons of all Cylinders, whose Depths are 1 Inch, and Diameter from 13 Inches to 36 inclusive, which are easily computed from the Rule following for gauging Cylinders, fo that we shall not dwell any longer on them, but proceed to

SECT. IV. The Use of the Sliding-Rule.

And first, of Numeration, or the Method of estimating the Values of the Divisions on the Sliding-Rule, for which this is a general Rule: For the Lines A, B, C, D, MD and N; the Value of the first on the Rule may be assigned at pleasure, either 1, 10, 100, 1000, &c. or ,1;,01;001, &c. and whatever that is, the first 2 is twice as much, the first 3 thrice as much, the first 4 four times as much, and so on to the second 1, which is tentimes the first; the second 2, 3, 4, &c. being tentimes the Value of the first 2, 3, 4, 5, 6, &c. And D 3 where

where there are three 1's, or a triple Radius, the third 1, 2, 3, 4, 5, 6, &c. are 100 times the Value of the first, or ten times those of the second; and this may serve for the integral Divisions; but those being known, the intermediate ones are easy; for 'tis but confidering into how many Parts the Space betwist any two of the integral ones is divided, and the difference of their Values, for then the first of them is estimated by a Fraction, whose Namerator is the Difference of the Values of the adjacent Figures on each fide, and its Denominator is the Number of Parts into which the Space betwixt the Integers is divided; the fecond Division is twice the Value of the first, the third thrice its Value, &c. and if to any of these be added the Value of the preceding Figure, you will have the Number to which that Division on the Rule corresponds. We will illustrate this by an Example or two on the Lines A,E. Let the first 1 at the end of the Rule on A stand for 1, then the fecond 2 stands for 20; now fince the Space betwixt the second 2 and 3 is divided into 20 Parts, this is the Denominator of all the Divisions betwixt the fecond 2 and 3, and the Difference betwixt the fecond 2 and 3, viz. 30-20 is 10; fo from the Rule given above, the first Division after the second 2, is  $20\frac{10}{20} = 20\frac{1}{2}$ ; the fecond Division 20+2×10=21; the third 20+3×10=211, &c.

Let us take a second Example on the Line E, which has a triple Radius, and let the first 1 stand for 10, then the third 1, (which often is marked 10) signifies 1000; and the third 5 stands for 5000; then because the Space betwixt this 5 and the following 6 is divided into ten Parts, and the Difference of their Divisions is 1000; the first Division after the third 5, signifies 5000+100=5100, the second is 5000+2x100=

=5000+200=5200, and fo of the reft.

## Multiplication by the Sliding-Rule.

### PROP. I.

Two Numbers being given, it's required to find their Product by belp of the Sliding-Rule.

Rule. Set I on B to either of the Factors on A, then against the other Factor on B is the Product on A.

For the two Numbers being represented a, b, and their Product by p, we have  $a \times b = p$ , or (by Prop. I. of the 2d Selt.) L: p = L: a + L: b; now its plain, when I on B is removed to correspond with a on A, then the Division on A, which is opposite to b on B, shall be distant from I on A, by the Sum of the Distances belonging a, b; but those Distances are Logarithms of the Numbers a, b, by what hath been said above; whence the Distances of the Division on A, which is opposite b, on B shall be expressed by L: a + L: b; but the L: a + L: b = L: p from the foregoing, whence the Number answering that Division is equal to p, the Product of a, b. Q. E. O.

Example I. Let the Product of 15 and 12 be fought. By the above Direction, set 1 on B to 12 on A, then against 15 on B, I find (by the preceding Numeration) is the Number 1,80, the Product fought.

There may occur some Difficulties to Beginners in these Matters, for it may happen either that after 1 on B is placed to one of the Factors on A, the other Factor may not be found on B, because of the shortness of the Rule, or of its not having a sufficient Number of Radius's, or that when the second Factor is found on B, it falls beyond the Line A; in both which Cases you must divide.

one or both the Terms by 10, 100, 1000, &c. not only till they are both to be found on their respective Lines, but also that the Division correponding with the Number on B, may fall opposite some Division on A: and then you are to multiply the Product thence arising, by what both the Factors were divided by. The Reason of this is manifest; for the Factors being a, b, and their Pro-

duct P, viz. axb=p, then  $\frac{a\times b}{n}=\frac{P}{n}$ , consequently

2 xn=p. We will illustrate this by Examples.

Example I. Let the Product of 3 and 245 be required, 'tis plain the first I on B being esteemed 1, the last Division on that Line is ,100, and therefore 245 is off the Rule; but let 245 be divided by 10, and the Factor become 3 and 24,5, which by the Rule gives 73,5 for the Product; therefore because 245 was divided by 10, I multiply 73,5 by 10, and get 735 for the Product of

3 by 245.

Example II. Let the two Numbers be 400 and 350, here taking the first 1 on B for one 350 is off the Rule, fo I divide it by 10, and have 35; but when I on B is fet to 400 on A, (the first 1 on that Line being called 100) then 35 falls beyond the Line A, fo I divide it again by 10, that is 350 is divided by 100, and against the Quotient (3,5) on B is 1400; but feeing 350 was divided by 100, I multiply 1400 thereby, and have 140000 for the Product of 350, by 400.

found on it, is talls beyond the which Costs you must death

Division by the Sliding-Rule.
PROP. II.

Two Numbers being given, 'tis required to find their Quotient by help of the Sliding-Rule.

Rule. Set I on A to the Divisor on B, then opposite the Dividend on B, is the Quotient on A.

The two Numbers being as above called a, b, of which b is the Dividend, and a Divisor, and the Quotient q, then  $\frac{d}{a} = q$ , or L: b - L: a = L: q (by

Prop. 2. Seff. 2.)

But when r on A is set to a on B, 'tis evident the Number on A opposite b on B, shall correspond to the Excess by which the Distance from 1 to b, exceeds that from 1 to a: and these Distances being Logarithms of those Numbers, it follows that the Distance from 1 on A opposite b on B, shall be express'd by L: b—L: a, whence per Prop. 2. Sect. 2. the Number belonging to that Distance is  $\frac{b}{a} = q$ . Q. E. O.

Examp. Let the Divisor be 6, and dividend 96. According to the Rule I set 1 on A to 6 on B, then opposite 96 on B is 16 on A, which is the

Quotient fought.

But here as well as in the preceeding Propositions, some seeming Difficulties analogous to those there mentioned may occur, but the same Remedy is sufficient. For let both the Terms be divided by any Power of 10, as 10, 1000, 1000, &c. and the Quotient thence arising is to be multiplied by a Fraction, whose Numerator is the Divisor of the Dividend, and Denominator that of the Divisor; but both here and in the preceeding Proposition, 'tis scarce ever necessary that any more than

one of the Factors, or Terms, need be divided; the Reason of this is evident, for since  $\frac{b}{a} = q$ ; if m

and n are any Powers of 10, then  $\frac{a}{n}$   $\frac{b}{m}$   $\left(=\frac{nb}{ma}\right)^{\frac{b}{m}}$ 

therefore  $\frac{na}{mb} \times \frac{m}{n} = \frac{a}{d} = q$ .

One Example will be fufficient to illustrate this: Let it be required to find the Quotient arising from 1944, being divided by 54; then calling the first 1 on A one, and the first 1 on B ten, and fetting one on A to 54 on B, the other Term 1944 is not on B, but dividing by 10, the Quotient 194,4 on B is against 3,6 on A; this multipled by 10 (for the above Reason) and I find 36 for the true Quotient.

# The Rule of Three by the Sliding-Rule. PROP. III.

Any three Numbers being given, 'tis required to find a fourth, which shall be to the third, as the second is to the first.

Solution. Set the first on B, to the second on A, then opposite the third on B, is the fourth on A.

For let us denote the three Numbers by a, b, c, and that fought by x, then a: b::c:x; therefore

(per 16. VIth Euclid)  $x = \frac{b \times c}{a}$ , and (per Prop. 1. and 3 Sect. 2.) L: x = L: b - L: a + L: c.

Now when a on B is fet to b on A, then I on B is distant from I on A by the Difference of the Spaces agreeing to a, b, that is by the Difference of their Logarithms; hence the I on B is distant from the same on A, by a Space expressed by L: b—L: a: and therefore the third Term on B is distant from I on A, by its Log. added to the

former distance, viz. by L: b-L:a+L:c; but L: b-L:a+L:c=L:x, hence the Number on A opposite the third Term on B is  $x=\frac{b\times c}{a}$ . Q. E. O.

Here if when the first on B is put to the second on A, the third cannot be found on B, or that being found, it happens beyond the Line A; any, or all the three Terms may be divided by any Power of ten, till all the four Terms happen on the Rule: then the Term thence arising is to be multiplied by a Fraction, whose Numerator is the Product of the Divisors of the second and third Terms, and Denominator the Divisor of the first Term; for put m, n, r, to denote 10, 100, 1000. &c. the respective Divisors of the first, second, and third Terms, then  $\frac{a}{m}:\frac{b}{n}:\frac{c}{r}:\frac{b\times c\times m}{a\times r\times n}$ , but multiplied by  $\frac{n \times r}{m}$  gives  $\frac{b \times c}{a} = x$ , the fame as was found before the faid Division: And these are the Propositions whose Solutions are had by help of the Lines A, B, that is by two Lines of Numbers of equal Radii, or made from the same Scale of equal Parts. We now proceed to consider those which are had by a fingle Radius, sliding against a double or triple one, or fuch where one is made from a Scale either double or triple to that from whence the first was made.

Of extracting the Square Root, by the Sliding-Rule.

PROP. IV.

Any Number being given, 'tis required to find its Square Root by the Sliding Rule.

The first 1 on cstanding against the first 1 on D, against the given Number on c is its Root on D.

For fince the Radius on D is double that on C, 'tis evident the Distance of 1 from any Number on D, is double the Distance of 1 and the same Number on C; therefore in this Position of the Rule, against any Number on D, is its Square on C, by Cor. Prop. 3. Sect. 2. whence on the contrary against any Number on c is its Square Root on D Q. E. D.

But if when the first 1's on each Rule are one, the Number given cannot be found on c, let it be divided by 10'2 or 10'4 or 10'6 &c. till it can be found on c; then if the Number opposite this Quotient on D, is multiplied by the Square Root of the said Divisor, it will be the Root sought.

For let Q be the Number given, and q its Root, then  $q^2=Q$ , but when Q is divided by any Num-

ber  $n^2$ , we have  $\frac{Q}{n^2} = \frac{q^2}{n^2}$  and  $\frac{q}{n} = \frac{\sqrt{Q}}{n^2}$ , whence if this Root is multiplied by n, the Square Root of  $n^2$  (the Divisor of Q), you'll have q, which by

supposition is the Root of Q. Q. E.O.

Example. Let it be required to find the Square Root of 15129, the first 1's on C, D, being one, 'tis plain the greatest Number on C is 100, and on D 10, therefore I divide 15129 by  $n^{14} = 10000$ , and the Quotient is 1,5129; against which on c is 1,23 on D, but because 15139 was divided by  $n^{14}$ , I multiply 123 by  $10^{12} = 100$ , and that gives 123 for the Square Root of 15129.

### PROP. V.

Any three Numbers being given, let it be required to find a fourth, which shall be to the third as the Square of the second is to the Square of the first. Solution.

Solution. Set the first Root on D to the third Term on C, then on C opposite the second Root on D, is the Term required.

For let the three Terms given be denoted by a, b, c, and x the Term fought, then  $a^2 : b^2 :: c : x$  by the Condition of the Question, or (by the 16th VI.

Euc.)  $x = \frac{b^2 \times c}{a^2}$ , whence (from *Prop.* 1, 2, 3, of Sect. 2.) we have L: x=L: 2L: b-2L: a+L: c.

Now when a on D is fet to c on C, then b on D stands opposite a Number on C which is distant from I, by the space belonging to the Number c, and the Difference betwixt the Spaces corresponding to b, a on D: but these Spaces being Logarithms of the Numbers themselves, and the Radius of D double that of C, 'tis evident the Difference of those Spaces on D is expressed by 2L:b-2L:a to the Radius of C, to which the Log. of c being added, viz. L:C: we have 2L:b-2L:c, for the Distance of a Number from I on C to the Radius of C, opposite to b on D. Whence the Number on C agreeing this Distance is  $\frac{b^2}{a^2} \times c = \frac{b^2 \times c}{a^2}$ , but that by what was said above is equal to x, the Term sought. C. E. C.

Example. Let the Numbers given be 4, 5, and 18, so that the Term or Number sought, is a fourth Proportional to  $4^2:5^2:18$ , by the Rule, I set 4 on D to 18 on C, then on C opposite 5 on D is

28, the Term or Number required.

But the chief Use of the Lines C, D, is in measuring of Cylinders, and consequently the Globe, Spheroid, Cone, and conic Conoids, which (excepting the Hyperbolics) are in a given Ratio to their circumscribing Cylinders. For it is demonstrated further on, if D be the Diame-

ter of any Cylinder's Base, b its height, and v=1284, &c. the Diameter of a Circle whose Area is Unity, then the Measure of its Solidity is  $\frac{D^2 \times b}{v^2}$ 

call it S, then  $\frac{D^2 \times h}{v^2} = S$ , or  $v^2 : D^2 :: h : S$ , whence from this Prop. we have the following Rule to measure any Cylinder by the Lines C. D.

Rule. Set 1,1284 on D to the Cylinder's height C; then opposite the Diameter of its Base on D, is

its Content on C.

Let the Cylinder's Height be 6 Feet, and the

Diameter of its Base 3 Feet 6 Inches.

Then fetting 1,1284 on D, to 6 on C; against 3,5 on D is 57,7 on C: which is the Number of folid Feet in the Cylinder given. The fame Difficulties may occur in the use of these Lines as in those above: for it may happen that after the first Root or Term on D; is fet to the third Term on C, the third Term or Root cannot be found on D; or that being found, it happens off or beyond the Line C; in this case let the given Terms be each divided by 10, 100, 1000, &c. or any Multiple of these as occasion requires; then let the Term found be multiplied by a Fraction, whose Denominator is the Square of the Divisor of the first Term, and its Numerator the Product of the third Term, Divisor by the Square of that of the fecond, so shall you have the Number sought.

Example I. Let the three Numbers given be 3, 60, 7, so that the Term or Number required is a fourth Proportional to  $3^{12}:60^{12}::7$ , hence, by the Rule I set 3 on D to 7 on C, then 60 on D is off the Rule, therefore I divided it by 10, and the Quotient 6 on D is opposite 28 on C; then because the first Term was divided by 10, the second by one, and the third by one, the multiplying

Fraction

## PRACTICE of GAUGING. 47

Fraction is  $\frac{1\times100}{12}$  = 100, hence 28x1000=2800 is

the Term fought.

Example II. Let the three Terms given be 2, 80, 9, so that the Term sought is a fourth Proportional to 22: 802: 9: -now fetting 2 on D to 9 on c, then 80 is off the line D: let it be divided by 10, the Quotient 8 is on the Line D, but does not fall against any Division on C, whence divide 80 by 20, and the Quotient (4) on D, is against 36 on C, now here the multiply-

ing Fraction is  $\frac{1\times20^{2}}{12}$  = 400, therefore 14400 is the Number fought. But we may observe there is seldom occasion to divide any but the second Term, the Reason of this will be evident from hence; the three Terms given being a, b, c and x, that fought  $\alpha$  is found equal to  $\frac{b^2 \times c}{a^2}$ . Now if a, b, c, are divided by m, n, r respectively, then a fourth Proportional to  $\frac{a^2}{m^2}:\frac{b^2}{a^2}::\frac{c}{r}$  is  $\frac{b^2 \times c \times m^2}{a^2 \times n^2 \times r}$ , whence this

multiplied by  $\frac{n^2 \times r}{n^2}$  gives  $\frac{b^2 \times c}{n^2}$ , which is the fourth Proportional to a2: b2::c, the Term fought; but if the fecond Term b is only divided, the Term that is then found must be multiplied by n' only; because here m and r become each 1. We proceed in the next Place to shew the Use of the Line DE, in which the Radius of the former is triple the latter, it being laid down from a Scale three trimes as large as that of D.

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The Extraction of the Cube Root by the Sliding-Rule.

### PROP. VI.

Any Number being given, to find its Cube-Root by the Sliding-Rule.

The first i's on the Lines D, E standing against each other, let the Number given be found on E, then opposite it on D is the Root fought. For the Radius of the line D being triple each one of E, every Number on the former is at a triple Distance from 1, that the same Number on the latter is from 1, hence the Number on D that stands opposite any Number on E, is the same that would be found at i of the Distance on E, but these Distances are Logarithms of the Numbers: hence if Q be the Number given, and q its Root, then q3=Q, or (per Prop. III. Sett. 2.) 3L: q=L:Q. therefore  $L: q = \frac{L:Q}{3}$ , that is  $\frac{1}{3}$  part of the Distance between I and Q on E, to which correfponds the Number D opposite Q on E is the Log. of the Root fought, and therefore the Number it felf is the Root of Q. Q. E. O.

But if Q is so large that it cannot be found on E, then let it be divided by 10<sup>3</sup>, or 10<sup>6</sup>, or 10<sup>9</sup>, and the Cube Root of this Quotient must be multiplied by the Cube Root of the said Divisor. One Example will be sufficient; Let it be required to find the Cube Root of 2197: Here the first 1 on E being one, the greatest Number on E is 1000, so that 2197 is not on the Line E, therefore I divide it by 10<sup>3</sup>, and on D against the Quotient 2,197, on E is 1,3; this is multiplied by 10, the Cube

Cube Root of  $10^3$ , gives 13 for the Cube Root of 2197. The Reason of this dividing, and its consequent multiplying may be shewn after this manner; Q is the Number whose Cube Root is q, let r be the Cube Root of  $\frac{Q}{m^3}$ , then  $r^3 = \frac{Q}{m^3}$ , or  $rm = \sqrt[3]{Q} = q$ , whence m being 10, 100, 1000. Sc. or  $m^3 = 10^3$ ,  $10^6$ ,  $10^9$ , Sc. the thing is manifest.

### PROP. VII.

Any three Numbers being given, 'tis required to find a fourth, which may be to the third, as the Cube of the second is to the Cube of the first.

Solution. Set the first on D to the third on E, then opposite to the second on D is the fourth on E.

For let us again denote the three given Numbers by a, b, c, and x for that fought, then by the Condition of the Question  $a^3:b^3::c:x$ , therefore by Sett. II. we have L: x=3L: b-3L:a-L: c. Now when a on D is fet to c on E. then b on D stands opposite a Number on E, which is distant from 1 by the Difference of the Spaces 1, a: 1, b on D, and the Space 1, c, on E; therefore these Spaces being Logarithms of their Numbers, the Number on E opposite b on D is distant from 1 by a Space expressed by 3 L: b-3L:a+L:c, to the Radius of E, but that by what was faid above is equal to the Logarithm of x, hence the Number its felf is equal to  $\frac{b^3 \times c}{a^3}$ , therefore the Proportional fought. Q. E. O. If either the first or second Terms cannot be found on D, they must be divided by 10, 100, 1000, &c. till they each obtain a Place thereon, and also till the Place of b (divided) on D, is opposite some division

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division on E, and the Answer that thence arises must be multiplied by a Fraction, whose Numerator is the Cube of the second Term's Divisor, and Denominator the Cube of the first Term's Divifor; for the Terms being a, b, c, and the Term fought  $\frac{b^3 \times c}{a^3}$  if for a, b, c, we put  $\frac{a}{m}$ ,  $\frac{b}{n}$ , c, we shall have the fourth Term to these  $\frac{b^3 \times c \times m^3}{a^3 \times n^3}$ whence if this be multiplid by  $\frac{n^3}{m^3}$ , it will give  $\frac{6^3 \times c}{a^3}$  the Term required.

Examp. Let the Numbers given be 2, 80, 9, here when 2 on D is set to 9 on E, 80 is off the Line D, but dividing it by 10, against 8 (the Quotient) on D is 576; whence, because 80 was divided by

10, and 2 by 1, I multiply 576 by = 1000,

and it gives 576000 for the Term required.

To these three Proportionals we may add, that fince it is demonstrated that all fimilar Planes are to each other as the Squares of their homologous Lines; and all fimilar Solids as the Cubes of their homologous Lines: thence by help of these three Lines C, D, E, all Spaces are measurable which are homologous to any given Plane; and all Solids which are Homologous to a given Solid.

We are now got to the Line MD, whose first Division at the right hand corresponds to ,215042, or 2,15042, or 21,5042, or 215,042, &c. by which means the first 1 thereon is against 2,15042, or 21,5042, or 215,042, &c. respectively on A: the Values of the Divisions on MD increasing towards the left hand, as those on the rest do towards the right. Why it should begin thus, and not at one, as the others do, will be evident after we have laid down the two following Propositions, but we must observe the use to which this Line with the others on this Side the Sliding-Rule are applied, is in Malt-Gauging; the Vessels in which that is usually put being in the Forms of Parallelopipedons, having Rectangular Bases. Now if the Length of any Parallelopipedon be l, its Breadth b, and Height or Depth b in Inches,  $l \times b \times b$  is the Number of Cubick Inches it contains, as is demonstrated farther on; or the Area, or Measure of the Base being q, the Cubic Inches thereof is expressed by  $q \times b$ , but there are 2150,42 Cubic Inches in a Bushel of Malt, therefore  $\frac{b \times l \times b}{2150,42}$ , or  $\frac{q \times b}{2150,42}$ , is the Bushels of Malt in the said Vessel, whether Floor, Couch or Cistern, having the above

### PROP. VIII.

Form.

The Measure of the Sides of any rectangular Parallelogram being given, to find its Measure by the Lines B and MD.

Solution. Set the Length on B to the Breadth on MD, then opposite 1 (or unity) on MD is the Measure on B.

For the Measure of the Breadth being b, and that of its Length l, the Measure of the Rectangle is bxl, as is demonstrated farther on, hence q=bxl, or L: q=L:b+L:l: (per Prop. I. Sect. 2.) Now when b on B is set to l on MD, then I on MD is against a Number on B, which is distant from b towards the right hand by the Space I, l, so that I on MD is against a Number on B, which is distant from I by the Sum of the Spaces I, b, and I, l, but those Spaces are Logarithms of their Numbers; whence the Distance of the Number

on B, opposite r on MD is express'd by L:b+L:c; and therefore from what was said above, the Number it self is  $L \times b$  or q. Q, E. O.

Of Measuring Floors, Couches, or Cisterns by the Sliding-Rule.

### PROP. IX.

The Length, Breadth, and Height (or Depth) of any Couch, Floor, or Cistern being given, to find the Number of Bushels of Malt it contains.

on MD, then against the Height on A is the Content on B

For the Length being l, Breadth b, Height b, and the Area of the Base q=lxb; the Content is  $\frac{q \times b}{2150,42}$  as observed before: but by the last Proposition q is against 1 on MD, therefore by Proposition q, foregoing, if 2150,42 on A doe set to q on B, then opposite b on A is  $\frac{b \times q}{2150,42}$  on B. But we observed above, that 2150,42 on A, is opposite 1 on MD, and 1 on MD has been already shewn to be against q on B, therefore 2150,42 on A is against q on B, whence against b on A is the Content on B, viz.  $\frac{b \times q}{215042}$ . Q. E. O.

In the Use of these Lines, A, B, and MD together, there may arise some Difficulty about estimating the Value of the Numbers sound by these Directions, which must be cleared up before we finish this Chapter of the Use of the Sliding-Rule.

In the first place therefore it is to be noted, you must always have I on MD, representing Unity; other-

otherways the Area of the Base or Product of lxb cannot be directly found on B: but you'll have ten times, 100 times, &c. that Area according to the Value put for the first 1, to the right hand MD; wherefore that the direct Value may be had, let that ever stand for 10 or 1. If it represent 1, then the Number opposite on A (where is a Brass Pin marked MB) should be 2150,42, the cubic Inches in a Bushel of Malt; but by having that fo large, it will commonly happen that the Height or Depth which is to be found thereon, is off the Line, for the least Number on that Supposition is 100; wherefore to remedy that, you are to diminish the several Measures by dividing them by 10, 100, 1000, &c. till each (when the first or fecond 1 on MD is unity) may not only have a place on its respective Line, but that the Term required may also have its place on B: and whatever is the Product of all these Divisors of l, b, b, the Number 2150,42 must be divided thereby, by which the Value of the Divisors of A will be known. The Reason of this is thus made out, put B the Bushels of Malt in the Cistern, Couch, &c. whose Length is l, breadth b, and height b, then  $B = \frac{i \times b \times b}{2150,42}$ : But let each of these Measures be divided by m, n, r, respectively, which are always 10, 100, 1000, &c. then I fay, if 2150,42 is divided by the Product of these Divisors, the Product of the former Quotient divided by this latter is still equal to B, the Content of the faid Couch or Ciftern, &c.

for  $\frac{2150,42}{m \times n \times r}$   $\frac{l}{m} \times \frac{b}{n} \times \frac{b}{r}$   $\left(\frac{l \times b \times b}{2150,42} = \mathbf{B}\right)$ .

We shall make this Observation plain by Examples.

Example 1. Let the Breadth of a Couch be 56,2 Inches, its Length 270, and Height 5,2 Inches;

now in order that 5,2 may be found on A, the first 1 must be either  $\frac{1}{10}$  or 1; let it be 1, then the second MB on A is 21,5042; whence in this case 2150,42 is divided by 100, therefore let 270 be divided by 10, and 56,2 by 10, then setting 27 on B to 5,62 on MD, against 5,2 on A, is 36,7 on B, which is the Number of Bushels in the Couch proposed.

Example 2. Let the Breadth be 72 Inches, Length 140, and Depth 18,2. Now that 18,2 may be on A, the first 1 may be one by which the second MB is 21,5042, so that 215042 is again divided by 100, therefore let 140 be divided by 10, and 72 by 10; then setting  $14 = \frac{140}{10}$  on B, to  $7.2 = \frac{72}{10}$  on MD against 18.2 on A, is 85,3 on B, which is

the Content fought.

Length 36 Inches, and the Depth 9 Inches, therefore the first 1 on A may be either 1 or 1, for in both cases 9 may be found on A; let it be 1, then (the second Brass Pin being mark'd MB) is 21,5042, so that 2150,42 is divided by 100; therefore let the Breadth be divided by 10, and the Length by 10, so that both together are divided 10x10=100, and they become 1.3, and 3.6; then setting 3.6 on B, to 1.3 on MD against 9 on A, is 1.96 on B for the Content.

Example 4. Let the Length of a Floor be 1250 Inches, Breadth 360 Inches, and Depth 9 Inches, and let the first 1 on A be 15, then the second MB is 2,15042, so that 2150,42 is divided by 1000; therefore let 1250 be divided by 10, and 360 by 100, so we have 125 and 3.6; then setting 125 on B to 3.6 on MD against 9 on A, is

1884 on B, which is the Content fought.

So that you see the first 1 to the right hand on MD has ever been one, the first one on B either 10, or 100, or 1000, &c. and the first 1 on A was varied

varied as occasion required, which was always determined so as the Height might be found thereon, and also that that might fall against some Number on B; but from thence we determined by what the Divisor 2150,42 was divided, and then the Divisors of the Length and Breadth: For the Product of their Division must ever be equal to the Divisor of 2150,42. In the last Case, the second Point MD being 2150,42 was taken for 2,15042; fo that it was divided by 1000, and the Length 1250 was divided by 10, and the Breadth by 100, because 10x10=1000, the Divisor of 2150,42; fo that from these Directions the Reader will never be at a loss to estimate the Value of the Divifors on the Sliding-Rule according as occasion prefents.

The frequent use that is made of this Rule by my Brethren of the Excise, made me the fuller in this particular, that they might not only be acquainted with its Use; but also the Reason of the Method of Operation, which I have laid down in a manner as strictly mathematical, as the Nature of the Thing admits, and yet so illustrated by verbal Rules and Examples, that I would fain hope it will not be out of the reach even of the Learner, which I think has not been done before; so that we shall dismiss it for the present till we come to the Practice, where the Reader will find a further Application of it in measuring the various Solids that occur in GAUGING.

#### CHAP. I.

## Of Geometrical Definitions and Theorems.

N the preceding Chapters we have laid down the Method of computing, both by the Pen and Sliding-Rule; it remains that we shew how those Rules are applicable in finding the Contents or Measures of Magnitude. For as on the one hand, knowing for Example, that the Measure of any Parallelopipedon is equal to the Product of the Measures of its Base and Height, I say as this could be of little Service, without knowing how to compute by fuch Measures: So on the other hand it would be of little Use to be able to compute without knowing when to multiply, when to divide, &c. and also the Terms by which those Operations are to be made. Therefore having laid down the Method of computing, we shall now proceed to shew how those Rules are to be made use of in Measuring of Magnitude.

### Definitions.

Magnitude is whatever is extended, and therefore may be conceived to be contained or limited by fome certain Term or Terms.

1. A Point is that which has no Parts, or confidered as indivisible, and so of it self no Magnitude, and yet in some measure may be taken for

the beginning thereof. For,

3. If we conceive A (Fig. 6.) to be a Point, and any how moved towards B, by this Motion we may conceive to be generated a Magnitude AB, of one DimenDimension only, that is, Length without Breadth, or Thickness; and this is called a Line.

4. When A moves towards B the shortest way,

AB is called a Right Line.

5. But if the Direction of the point A be changed in every point of its Path or Way, as Ac, be, be, &c. (Fig. 7.) then the generated Magnitude is a Curved Line; the Species of which are infinite; but fuch of them as are useful in Gauging. shall be considered farther on.

6. If the Line AB be also conceived to move in a rectilineal Direction E e, its extreme Points A, B will describe other Lines AC, AB, and the Line itself will have generated a Magnitude AD of two Dimensions, having both Length and Breadth, but no Thickness; and this is called a Plane Surface,

or fimply a Plane.

7. If this Surface AD be conceived to move forward or backwards in the rectilineal Direction E e (Fig. 8.) its opposite Points A, D, B, C, will again describe other Lines AF, DK, BH, CG, &c. and confequently each of these Lines other Planes. and thence by this Motion we may conceive to be generated a Magnitude of three Dimensions, Length, Breadth, and Thickness, called a Solid. But here as before in the Generation of Lines, should the Direction of the Generating Line, or Plane, be a curve Line, then the Plane, or Solid, will accordingly be contained by a curve Line, or curved Solid.

We gave this Generation of Magnitude, because of its great Use and Extent in the Doctrine of curve Lines, and consequently the whole of Mathematical Philosophy. But yet I must confess, by those of a wrangling or sophistical Temper, it may be objected that we have given the Generation of a Substance, from a Nothing, or an Attribute, which is a fort of Contradiction; for it's most certain, Points and Lines

are only Attributes of Body. And some whose Geometry feems to be confined to feeing only, bave objected to the Elementor, for his negative Definitions of a Point, Line and Surface; or rather denied that such Points, Lines and Surfaces exist at all. To the first it may be replied. We do not so much pretend to generate Magnitude, that would be absurd indeed; but only to convey to the Mind the Idea of the Figure which the several Sorts of Magnitude really in being may put on. And to the second we must observe, Method obliged the Elementor, whom we bave imitated in this, to begin with the most simple first, and therefore he began with defining a Point, where he only tells us what it is not. They will reply, of nothing or non-entity there are no Properties or Affections: But we answer, Points or Lines are the Attributes of Body, and where that exists, they must also; for by first assuming some Body to be given, it is certain it bas Ends; then if those Ends are flat, or exactly even, they will be Planes, and those Planes have also their Ends, which if freight, they are Right Lines, and those Lines bave Ends, which are Points. So that from hence 'tis plain we bave adequate Ideas of Points, Lines, and Plains, as defined by the Geometers; those Points and Lines drawn with a Pen, being only Pistures of the real Points or Lines which Mathematicians confider, and drawn to affift the Imagination. But to proceed;

8. A Circle is a plain Surface, terminated by one curved Line called Circumference, unto which all Lines, drawn from a Point within called the Center, are equal to each other; these Lines are called Semidiameters, or Radii; and any Line passing thro' the Center, and terminated by the Circumference, is called a Diameter; the Line joining the Ends of any part of the Circumference, is

called its Chord.

9. A Sector of a Circle is part thereof, terminated by two Semidiameters, and part of the Circumference, either more or less than the half; and this Arch is called the Base of the Sector.

10. A Segment of a Circle is part thereof, terminated by part of the Circumference and its Chord; and when that part is half of the Circum-

ference, it is called a Semicircle.

The Ancients divided the Circumference of a Circle into 360 equal Parts, each of which they called a Degree; and each Degree into 60 equal Parts called Minutes; and each Minute into 60 Parts called Seconds, and so on to thirds, fourths, &c. every Arch of a Circle, being denoted by the Number of Degrees, Minutes, Seconds, &c. it contains.

11. If two Lines in the same Plane, and not lying in the same Direction, are so situate, that being produced they would meet, they are faid to be inclined to each other; and if two inclined Lines are produced till they do meet, they will form a Plane Angle: The Point of Concourse is called the Angular Point, and the Angle is faid to be more or less, according as the Inclination of its Lines are more or less; but the Quantity thereof is estimated by the Arch of a Circle contained betwixt its Lines, and having the angular Point for its Center. Every Angle may be denoted by three Letters, the middlemost of which is at the Angular Point, and the other two at the Ends of the Lines. Thus (Fig. 9.) the Angle form'd by the Lines BD, CE produced, is denoted by BAC.

12. When a straight Line stands on another, so that it does not incline to one end more than the other, but makes the Angles on both fides equal, then are these called Right Angles; and the Lines

are faid to be perpendicular to each other.

Hence

15.

Hence the Measure of the Right Angle is 90

Degrees.

13. Every Angle greater than a Right one, is called an Obtuse Angle; and every Angle less than a Right one, is called an Acute Angle; or in general both obtuse and acute are called Oblique Angles. Thus,

And the Lines AC, EB are perpendicular to each other.

14. If to one end of any Arch of a Circle a Diameter be drawn, and from the other end a Perpendicular be let fall thereon, it is called the Sign of the faid Arch. And if from that end of the faid Diameter, which co-incides with the Arch, a Perpendicular be erected, and a Line drawn from the Center of a Circle and the other end of the Arch, and produced till it meet the fame; then that part thereof which is betwixt the Point of Concourse and Center, is called the Secant of the Arch; and the part of the Perpendicular betwixt the Point of Concourse and Diameter is called the Tangent of the Arch. Also that part of the Diameter betwixt the Sine and Tangent of any Arch, is called its Versed Sine: Thus in the Circle ACBA, (Fig. 11.)

15. Those Right Lines drawn on the same Plane are faid to be parallel, which being produced ever fo far would not meet, or the Parallels are fuch, that if from ever fo many Points in the one, Perpendiculars be let fall on the other, they will be all equal to one another. Thus, if AB and CD, (Fig. 12.) are two Lines fo fituated to one another, that from the Points a, a, a, in AB, the Lines ab, ba, ab, being let fall perpendicular on C, the feveral Lines ab, ab, ab, are equal among themfelves, then is AB parallel to CD.

## Of Right-Lined Surfaces, or Planes.

16. Right-Lined Surfaces are those Planes which are included by Right Lines, and the including Lines are called their Sides.

17. A Triangle therefore is a Plane included by three Right Lines, of which respecting its Sides, that is equilateral, whose three Sides are equal, (Fig. a.) that an isosceles Triangle having two Sides equal, (Fig. b.) and a scalene, or oblique Triangle. when all the Sides are unequal. (Fig. 16.) But respecting its Angles, that is a right-angled Triangle which has a right Angle, (Fig. c.) and an acuteangled Triangle when all the Angles are acute, (Fig. a.) and an obtuse angled Triangle, when it has one obtuse Angle. (Fig. 16.)

18. In right-angled Triangles, the two Sides containing the right Angle are called its Legs, and the Side fubtending the right Angle is called

the Hypothenuse.

19. If a Perpendicular be let fall from any Angle of a Triangle to its opposite Side, that Side is then called the Base of the Triangle; the Perpendicular its Height, and the Point from whence the Perpendicular was drawn, is called its Vertex.

20. Of four-fided Figures, those are called Parallelograms, whose opposite Sides are parallel or equal :

equal; and these are distinguished into sour Sorts; 1. When the Sides are all equal, and Angles right, they are called Squares, (Fig. 13.) 2. When the opposite Sides are only equal, and Angles Right, Restangles, (Fig. 14.) 3. When the Sides are equal, and Angles oblique, Rhombus's, (Fig. 17.) 4. When the opposite Sides are only equal, and Angles oblique Rhomboids, (Fig. 15.) All other quadrilateral Figures called Trapezias, (Fig. 18.)

## Of multilateral or polygonal Figures.

21. A Pentagon is contained by five equal Sides, (Fig. 20.) A Hexagon by fix. A Heptagon by feven. An Ostagon by eight, &c. Each taking its Name from the Number of equal Sides or An-

gles by which it is contained.

To this Definition we may add, that all Polygons may be circumfcribed by a Circle, or have a Circle inscribed in them: For if any two contiguous Sides of a Polygon are perpendicularly biffected, the cutting Lines will meet in a Point, which is the Center both of the circumscribed and infcribed Circles; the Distance of that Section, and any Angle of the Polygon, being the Radius of the former, as the Distance of the said Section, and middle of any fide is of the latter: Whence the Center of the inscribed or circumscribing Circle of any Polygon, is called the Center thereof; and that not improperly, it being its Center of Gravity. Thus (Fig. 20.) DC and EC being drawn perpendicularly thro' DE, the middle of AB, BE, interfect each other in C, the Center of the Polygon; whence CB is the Radius of the circumscribed, and CD=CE of the infcribed Circle.

22. All multilateral Figures of unequal Sides,

are called irregular Polygons.

23. The Length of a Perpendicular drawn from any Angle of a Parallelogram to its opposite Side,

is called its Height; and the Side on which it

falls is then called its Bafe.

We gave these elementary Definitions for the sake of those unskill'd in geometrical Subjects; but when we have occasion, in what follows, to mention any Properties of the things defin'd above, we must refer the Reader to Euclid; for our intended Brevity would not permit giving a regular Method of Demonstration, and therefore we chuse to omit them altogether.

Of the Measure of Magnitude.

23. Every Magnitude is measured by another of the same kind: As a Line is measured by a Line, a Surface (or Plane) by a Plane, and a Solid by a Solid: And the same extends to Velocity and Tardity in Motion, Intention, and Remission in Qualities, and so on, of every thing to which the

Words more or less can be apply'd.

24. And that Magnitude by which another is measured, we call its measuring Unit. This is arbitrary, and may be assigned by the contracting Parties at pleasure. The measuring Unit for Lines may be a Line of any Length; but for short Lines is commonly a Foot, or twelve Inches. For Surfaces, the measuring Unit is a Square, whose Side is the measuring Units for Lines. And the measuring Unit for Solids is a Cube, whose Side is equal to the measuring Unit for Surfaces.

25. The Measure of any Magnitude is the Ratio it has to the measuring Unit, or may be said to be the Number of Times and Parts of a Time that it contains the measuring Unit. Thus if the Line ab (Fig. 13.) be taken for the measuring Unit, and the Line AB be four times as long, then its

Measure is 4; for AB: ab::4:1, or  $\frac{AB}{ab} = 1=4$ .

Again, if a b c d (Fig. 14.) be a Square, whose Side is equal to ab in the last, and ABCD is a

Space

Space 12 times as much; then the Measure of ABCD is 12; for ABCD: abcd: 12: 1, or ABCD =12. So that from bence we may fee by the Measure of any Magnitude, is meant its Numeral Relation to another of the same kind esteemed as Unity.

Of measuring right-lined Surfaces.

#### PROP. I.

The Measure of every Restangle, is equal to the Product of the Measures of its containing Sides.

Let the Measure of BD, one of the Sides of the Rectangle ABCD (Fig. 14.) be called l; and the Measure of AB, (the other containing Side) b; then if Ba, ag, gb, &c. are taken each equal to the linear Unit, their Number will be l: through each of which draw Lines parallel to BD, meeting DC in as many Points r, s, t, &c. then if Bd and a c are each taken equal to Ba, 'tis evident (from Definit. 24.) Bacd will be the superficial Unit; and let de, ef, &c. be taken each equal to Bd: Now 'tis manifest the Measure of BarD will be lx1, for BarD: Bacd:: lx1:1; whence (per Definit. 25.) lx 1 is the Measure of Bar D; but the Spaces Br, as, gt, &c. are equal (by 36. 1. Eucl.) therefore any one of them so often repeated as is their Number, will be the Measure of the whole Figure, but b is put for that Number, therefore  $b \times l \times 1 = bl$ , viz. the Product of the Measures of the contained Sides, is the Measuree of the Rectangle ABCD. Q.E.D. But if betwixt the Points Ba, any Point v was taken, and the Line v w drawn parallel to BD, so that a rectangular Space BDwn was to be measured, whereof one fide was less than

Scholium. Multiplication, properly speaking, can only obtain where the Multiplier is a whole abstract Number; but for want of a better Word, it is commonly used the that was a Fraction, or Surd, because thence is produced a Number, which has the same Ratio to one Factor, that the other has to Unity; which is also the case when they are whole Numbers; for the Factors being f, F, and the Product p, we have  $f \times F = p$ , or p : f : F : I.

Cor. 1. Hence the Measure of every Parallelogram is equal to the Product of the Measure of one of its Sides, into a Perpendicular let fall thereon from the other.

Thus (Fig. 13.) put p for the Measure of the Perpendicular AP, and s for the Measure of the Side CD=AB, then pxs is the Measure of ABCD; for if CD be continued to Q, where it meets a Line drawn thro' B parallel to AP, then (by the 35 Eurlid. 1.) APQB is equal to the Parallelogram ACDB; but the Measure of the former is pxs, and therefore pxs is also that of the latter: Whence to measure any parallelogramick Space by the Sliding-

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Sliding-Rule, we have this Rule: Set i on B to the Length on A, then opposite to the Breadth on B,

is the Content on A, (by Prop. 1. Sect. 2.)

Example. Let AB=12.55 Inches, and AC=8.32: then the Measure of the ABCD is 12.55x8.32= 104,416 square Inches. Or, by the Sliding Rule, I on B fet to 12.55 on A against 8.32 on B, is 104.416 on A, which is the Measure sought.

Cor. 2. Hence the Measure of every right-lined Triangle is equal to half the Product of the Measure of one of its Sides into the Measure of a Perpendicular drawn thereon, from its opposite Angle.

Let the Measures of the Sides CD, DB, BC, (Fig. 16.) of the Triangle BCD be a, b, c, respectively, and the Measures of the Perpendiculars BQ, CP, DR, p, q, r, respectively, then the Mea-

fure of BCD is  $\frac{a \times p}{2}$ , or  $\frac{b \times q}{2}$ , or  $\frac{c \times r}{2}$ ; for thro' B draw a Line parallel to CD, and another thro' C, parallel to BD, meeting the former in A, then the Parallelogram ABCD is double the Triangle BCD (per 42 Euclid. 1.) but the Measure of ABCD by the preceding Corol. is  $a \times p$ , therefore  $\frac{a \times p}{2}$  is the Measure of the latter. The other two Expres-

fions may be proved after the fame manner.

Cor. 3. From hence we deduce the manner of measuring all right-lined Spaces universally; which is done by dividing the Figure into the least Number of Triangles possible, these will ever be less by two than the Number of the Figure's fides; and the Measure of each of them being found by the last Corol. their Sum will be the Measure of the Figure proposed. But that may be effected at one Operation, by first reducing the given Figure into a Triangle; the Method for doing which will be manifest from this will all the ground being the

## PROBLEM.

To reduce any Trapezia, or Figure, contained by four right Lines into a Triangle.

Let the four-sided Figure be ABCD, join any two opposite Angles as B, D, by the Line BD; also thro'C, or A, the other Angles, draw a Line parallel to the Diagonal Line BD; let it meet the Sides AD or CB produced in E or F, and draw the Line BE or DF, the first of which cuts CD in K, and the second AB in L, then shall the Triangles BAE and CDF be each equal to ABCD: for the Triangle CDE is equal to CBE, (per 36 Eucl. 1.) therefore the Triangle DKE is equal to BCK, to which BADK being added, we have BAE equal to ABCD; and after the same manner CDF is proved equal to ABCD. Q. E. F.

Therefore if the Figure has five Sides, first divide it into a four-fided Figure and a Triangle, by drawing a Line from any Angle to the next but one: the former of which is reduced to a Triangle by the above Problem, and this Triangle. with what the faid four-fided Figure wants of that given, will form another four-fided Figure; which being reduced by the above Problem, that will be the Triangle fought: And after the same manner you may proceed if it has fix, feven, eight, or ever fo many fides, which the Reader will more readily perceive by confulting the 18 and 19 Figures; the first ABCDE is a five-fided Figure, and the fecond ABCDEF has fix, which are reduced into the Triangles AFG, GHK. the Side of th

Cor. 4. From Cor. 2. we also infer that the Measure of every Polygon, is equal to the Sum of the Measure of its Sides into the Measure of a Perpendicular thereon from the Center.

But fince the Perpendicular from the Center of a Polygon is required to find its Area, we shall F 2 lay

lay down a Method by which the Area of any Polygon may be directly found from its Side being given: In order to which, let n denote the Number of Sides of the Polygon, and from the Table of natural Signs take the Sine and Coline of 180 Degrees; then as four times the Sign of De-

grees, is to the Cofine thereof, multiply'd by n, fo is the Square of any Polygon's Side, to its Area! For the Product of the Sine and Cofine of 360

or  $\frac{180}{n}$  Degrees, is the Area of a Triangle in a Polygon, the Radius of whose circumscribed Circle is 1, fimilar to any other Polygon of n Sides; but like Triangles are as the Squares of their homologous Sides, and twice the Sine of  $\frac{180}{\pi}$  Degrees is the Base of the Polygon, the Radius of whose circumscribed Circle is Unity. Hence if the Sine and Co-fine of  $\frac{180}{\pi}$  are called s, c, respectively, alfo S the Side, and A the Area of the Polygon given, then 452: sxcxn:: S2: A. or 45: cxn:: S2: A.

From whence we deduce this Rule; To find the Area of any Polygon baving its Side given. Let 180 Degrees be divided by the Number of the Polygon's Sides; and let n be divided by four times the Tangent of that Quotient (taken from the Table of natural Tangents) then if the Quotient of that Division is multiply'd by the Square of the Side of the Polygon given, the Product will be the Measure of its Area.

Example. Let the Side AB (Fig. 20.) of a Pentagon be 50 Inches, and its Area or Measure required; here, according to the Rule = 36, aslody on is required to find its Ares, we find whose Tangent from the natural Tables is ,7265435 by four Times, which (viz. 2,906178) n=5 being divided, we have 1.720477 for the Quotient; and this multiplied by 2500, the Square of the Side (50) it gives 4301,175 square Inches for the Area. But because it would be troublesome always to have Recourse to the Table of natural Tangents, I have thence selected the Tangents of  $\frac{180}{3} = 60$ ,  $\frac{180}{4} = 45$ ,  $\frac{180}{5} = 36$ ,  $\frac{130}{6} = 30$ , &c. Degrees, which answer to half the Angles at the Center of a Polygon of 3, 4, 5, 6, 7, &c. Sides; as also the Quotients arising from dividing n by the Quadrupples thereof, as in the following Table.

The Names of the Polygons,	Nº of Sides.	Half the An- gle at the Center.	The Natural Tangent of the laft Column.	Second Column divided by Qua- druple the Ath.
Equilat. Triangle	ယ	608 00"	1.7325058	.433013
Pentagon	h :	26 00	7265425	I.720477
Hexagon	ور در	30 00	-5773502	2.598076
Heptagon	7	25 425	.4815712	3-633959
Octagon .	<b>%</b>	22 00	.4040262	4.828427
Nonagon	9	20 00	.3639702	6.181824
Decayon	5	18 00	.3249196	7.694200

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This Table may be continued at pleasure, by the Rule laid down for that purpose, but from this only the Area of any regular Polygon of less than eleven Sides is had directly by a fimple Multiplication, as we explained before. But from hence we also may give the Method of Measuring any of those Polygons by the Lines C, D, on the Sliding-Rule; for by calling any Term in the fifth Column q, and the Side of the Polygon S, by this Proportion the Area is found, viz. 1x1:q::S: (a) the Area: therefore (by Prop. 5. Sect. 2. Part 1.) we have this Rule : Set I on the Line D to (9) any Number in the fifth Column on C, then on Copposite the Side of the Polygon given on D, is the Content or Area fought.

Thus in the last Example, the Side of a Pentagon was 50 Inches, therefore because the Number in the fifth Column opposite Pentagon is 1.720477, I fet 1 on D to 1.72 on C, then opposite 5 on D (for 50 is of the Rule) is 43.01 on C, and because 50 was divided by 10, I multiply 43,01 by 100, (the Square of 10) and find 4301 for Area fought,

See Prop. 5. Sect. 2. Part 1.

Having now shewn how to find the Measures of Plains contain'd by right Lines only, we should proceed to those contained either wholly by a curve Line, or partly by a curve Line, and partly by a straight one; but first we must lay down the following Properties of the Conic Sections, because every Reader whose Business requires Skill in Gauging, cannot be supposed furnish'd with a Treatife of that kind, they not being fo commonly read as the Elements of Euclid.

# CHAP. II.

Of the Elements and some of the essential Properties of the Conic Sections.

Defin. 1. IF (AC Fig. 21, 22, 23, 24, 25,) one Leg of a right-angled Triangle ABC remains fixt, and the whole Triangle be conceived to turn thereon as an Axis, till it return to the Place from whence it moved, it will generate the likeness of a Solid called a right Cone; of which the fixt Side AC is called the Axis, the other Leg BC describes a Circle called the Cone's Base; and AB the Hypothenuse will describe the Conic Surface. A, the Vertex of the generating Triangle, being also the Vertex of the generated Cone.

2. If the Hypothenuse AB should pass the Vertex A, the external Part AB will generate another similar Cone Abd, and both together are called

opposite Cones. See Fig. 25.

Cor. 1. Hence every Plane drawn thro' the Vertex and Center of the Base is perpendicular thereto, (18 Euclid 11.) for it passes thro' the Axis AC, which by Supposition is perpendicular to the Base

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Cor. 2. Hence the common Section of every Plane drawn thro the vertex, with the Cone, is a right-lined Triangle. For let ABMDN (Fig. 1.) be the Cone, and AMN the Section made by a Plane passing the Vertex A; also let C be the Center of the Cone's Base, draw the Lines CM, and CN, then 'tis evident the two right-angled Triangles ACM and ACN are the Positions of the generating Triangle, when the Point B is in M, N, respectively; therefore their Sections with the Plane AMN, are two Right AM, AN, (& Euclid. 11.) which are also F 4

the Sections of the faid Plane and Cone; and MN the Section of the faid Plane and Base, is also a right Line, wherefore AMN the Section of the Cone by a Plane thro' its Vertex, is a right-lined

Triangle.

Cor. 3. Hence also the Section of the Cone, by a Plane Parallel to its Base, will be a Circle. For (Fig. 22.) let o be any Point in the Axis of the Cone, thro' which draw a Line o F, parallel to the Base of the Triangle, CB, then 'tis manifest while the Side BC describes the Circle BMDN, which is the Cone's Base, o F will describe another Plane similar to it, but o F in every Point of its Path retains its Parallelism to BC; wherefore in its Motion it will describe the same Figure that would be made by a Plane passing thro' o, parallel to the Base of the Cone; but the former has been shewn to be a Circle, therefore so is the latter.

Defin. 3. If a Cone be any how cut by two Planes, one thro its Vertex and Center of the Base making the Triangle ABD, (Fig. 23.) and another perpendicular thereto, and so as it cuts both the Sides of the Triangle ABD, but oblique to the Base BD, the Figure of the Section is a curve Line called an Ellipse; if Vv, denotes the Line where the elliptic Plane cuts the Triangle ABD, then Vv, is called the transverse Axis of the Ellipse;

and V, v, its Vertexes.

Defin. 4. The Parts of Lines drawn within the Ellipse at right Angles to the Transverse, and intercepted by the same and Curve, are called Ordinates to the Axis. The Middle of the Transverse is the Center of the Ellipse, and that double Ordinate which passes thro, the Center, is called the Conjugate Axis.

Defin. 5. The Distance betwixt the Vertex of an Ellipse,

Ellipse, and the Section of the Transverse, and

any Ordinate, is called an Abscissa thereof.

Defin. 6. If a Cone be cut by two Planes, one any how thro' its Vertex and Center of the Base, making the Triangle ABD, (Fig. 24.) and another at right Angles to this, and parallel to one Side of the said Triangle, the Figure of the Section is a curved Line called a Parabola, the common Section of the parabolic and vertical Plane ABD, viz. VO, is the Axis thereof, and V the Section of a Side of the Triangle ABD and parabolic Plane, the Vertex of the Section.

Defin. 7. The Parts of Lines drawn in the Parabola at right Angles to the Axis, intercepted betwixt the same and Curve, are called Ordinates

of the Axis.

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Defin. 8. The Distance on the Axis, betwixt the Vertex and any Ordinate, is the Abscissa thereof.

Defin. 9. If opposite Cones be cut by two Planes, one any how thro? the Vertex and Center of the Base, making the Triangles ABD, Abd, (Fig. 25.) and the other at right Angles to this, so as to cut the opposite Cones (on both Sides the Vertex A) the Figure of the Sections made in the Conic Surfaces, are curved Lines called Opposite Hyperbola's; and each of them an Hyperbola. Let V, v, be the Sections of the Cutting-Plane with AB, AD the Sides of the Triangle ABD produced, then V v, is called the Transverse Axis of each Hyperbola, V, v its Vertexes; and VO the Section of the Plane ABD, and Hyperbola, is called its Axis.

Defin. 10. The Parts of Lines drawn within the Hyperbola, at right Angles to the Axis, intercepted by the same and Curve, are called Or-

dinates of the Axis.

Defin. 11. The Distance on the Axis betwixt the Vertex and Section of the Axis and any Ordinate,

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dinate, is called the Abscissa thereof. Hence in the Ellipse and Hyperbola, every Ordinate has two

Abscissa's, and in the Parabola but one.

Defin. 12. The Ellipse, Parabola, and Hyperbola, are called the Conic Sections. For the Triangle and Circle may also be had by cutting a Cone, (as has been already observed) yet each of these having other Descriptions, and Names previously affigned them, the Ancients gave the Name of Conic Section, only to the three Figures mentioned in this Definition.

Defin. 13. In the Figures 23, 24, 25, let ABD be the Section of the Cone, by a Plane thro' the Vertex and Center of its Base, Vv the Axis of the Sections, which (produced if needful) meets the common Section of the Base and vertical Plane ABD, (viz. BD) in O; and let a Line be drawn thro' V, parallel to BD, meet AD in G; then a fourth Proportional to the Lines VO, OB, and VG, is called the Parameter, or Latus Rectum of the Section, whether Ellipse, Parabola, or Hyperbola. Whence if p be put for the Parame-**VGXOB** ter, then VO: OB:: VG:  $p = \frac{1}{VO}$ 

Defin. 14. The Plane ABD, which in every Section is drawn thro' the Vertex and Center of the Cone's Base, and perpendicular to the Conic Section, we will for Brevity fake call the Vertical Plane of that Section.

#### PROP. I.

In every Ellipse it will be as the Transverse Axis is to the Parameter, so is the Restangle of the Abscissa of any Ordinate to the Square of that Ordinate.

Let ABD (Fig. 23.) be the Section of the Cone thro' its Vertex, and the Center of the Base, and Vmvn the Ellipse given, whose Axis is Vv; take any Point o in the Axis, thro' which let a Plane pass parallel to the Base BMDN, meeting the Ellipse in the right Line mon, and the Triangle ABD in EF; draw GV parallel to BD, and continue Vv till it meet BD (the Section of the ver-

tical and elliptical Planes) in O.

Then because both  $Vm\ v\ n$  and  $Em\ F\ n$  are perpendicular to ABD, their common Section  $(m\ n)$  will also be perpendicular to ABD. (18 Euclid. 11.) Therefore mn is perpendicular both to EF and Vv, whence mo and no are Ordinates of the Abscissa Vo, Vo,  $(Defin.\ 4.\ Euclid\ 11.)$  but  $Em\ Fn$  is a Circle, (by  $Cor.\ 2.\ Defin.\ 2.$ ) therefore from the  $(8.\ 6.\ Euclid)\ o\ m^2 = E\ o\ x\ o\ F$ , but the Triangles  $Vo\ F$ ,  $VO\ B$  are similar by Construction; therefore  $Vo:\ o\ F:\ VO\ B$ ,  $(4\ Euclid\ 6.)$  hence  $o\ F = \frac{Vo\ OB}{Vo}$  (16\ Euclid\ 6.) Again, the

Triangles voE, vVG, are similar, therefore vo:

oE : vV : VG, whence  $oE = \frac{v \circ \times VG}{vV}$ , therefore  $oE \times oF = \frac{V \circ \times v \circ \times OB \times VG}{VO \times vV}$  but  $E \circ \times oF = \frac{V \circ \times v \circ \times OB \times VG}{VO \times vV}$ 

 $\overline{om}^2$ , confequently  $\overline{om}^2 = \frac{V \circ \times v \circ \times OB \times VG}{V \cup \times v \vee V}$  but

 $\frac{\text{VGXOB}}{\text{VO}} = p$ , (by Defin. 13.) therefore  $om^2 = on^2$ 

 $= \frac{V_0 \times v_0 \times p}{V_v}, \text{ or } Vv : p :: V_0 \times v_0 : m_0^2 = 0 n_0^2.$ Q. E. O.

Cor. 1. Therefore if the transverse Axis of an Ellipse is called t, any Ordinate om, or on, y, and either of the Abscisse thereof, viz. vo, or VO, x, then by this Proposition we have t:p::  $\overline{t-x} \times x: y^2 = \frac{p}{t} \overline{xtx-x^2}, \text{ which may be called}$ 

the Equation of the Ellipse.

Cor. 2. In this by making  $\alpha = \frac{1}{2}$ , and calling the conjugate Axis c, then y becomes equal to  $\frac{c}{2}$ whence we have  $\frac{e^2}{A} = \frac{p}{t} \times \frac{tt}{2} - \frac{t^2}{A}$ , or  $p = \frac{e^2}{t}$ , put this for p in the above expression, and we find  $y^2 = \frac{c^2}{t^2} \times tx - x^2$ , which is a fecond Equation of the Curve.

Car. 3. Hence the Parameter of the Axe of every Ellipse is a third Proportional to the transverse

and conjugate Axes.

Cor. 4. If a Circle be described on the transverse Axis of any Ellipse, and an Ordinate be drawn to it, also cutting the Ellipse, then it will be as the transverse Axis is to the Conjugate, so is the circular Ordinate to the elliptic Ordinate; that is (Fig. 33.) Vv: MM:: NO: nO, for from the Property of the Circle VOxOv=ON's; and by this Proposition VOxOv: nO?: : Vv 2:MM2, hence NO : nO :: VOxvOxVv :: VOxvOx MM1, that is NO: nO:: Vv: MM.

# PROP. III Consupolato

In every Conic Parabola it will be as the Parameter is to any Ordinate, so is that Ordinate to its Abscissa.

Let ABD (Fig. 24.) be the vertical Plane, or Section of the Cone, through its Vertex, and the Center of its Base, MVN the parabolic Plane whose Axis is VO, the Vertex being V; in the Axis, assume any Point o, through which let a Plane be drawn parallel to the Bafe, whose Section with the parabolic Plane is the right Line mon, with the Triangle ABC, the right Line EF, and with the Conic Surface, the Circle EmFn,

EmFn, whose Diameter is EF, draw VG parallel to BD, then 'tis manifest from what was faid in the last Proposition; mn is perpendicular both to EF and VO, therefore EmFn being a Circle EoxoF=0ml2, but the Triangles VoF, VOB are equiangular, whence VO: OB :: Vo: oF, therefore  $o F = \frac{OB \times V_o}{VO}$ , but  $E_o = GV$ , because they, as also EG and Vo are parallel, whence o Fx o E =  $\frac{OB \times Vo \times GV}{VO}$ , but  $p = \frac{OB \times GV}{VO}$  (per Defin. 13.) whence of xoE=p x Vo, but o F x o E =  $mo^2 = on^2$ , therefore  $om^2 = p \times VO$ , that is p: om::om: Va. 2. E. D.

Cor. 1. Therefore px VO=OM2, hence VO: Vo :: MO 2: mo 2, that is in Parabola, the Ab-

scissa's are as the Squares of their Ordinates.

Cor. 2. Let Vo be callled x, and om, y, then from this Proposit. px=y2, which may be called

the Equation of the Parabola.

Cor. 3. Hence, if thro' any Point of the parabolic Curve, a Line be drawn parallel to the Axis thereof, thereby cutting the Base unequally, the Restangle of the Parts of the bisested Base, will be equal to the Restangle of the said parallel Line, and the Parameter of the Parabola.

For (Fig.44.) draw the Ordinate vw, then by this Proposition px VO = OM2, and px Vw = vw12. hence px VO-Vw=MO2-vw2, that is px va = MO+vwxMO-vw=NoxoM.

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#### PROP. III.

In every Conic Hyperbola it will be as the transverse Axis is to its Parameter, so is the Restangle of the Abscissa's of any Ordinate to the Square thereof.

Let ABD and Abd (Fig. 25.) be the Section of the opposite Cones by a Plane thro' their common Vertex A, and the Axis of the Cone meeting the Bases thereof in the right Lines BD, bd, and let MVN denote the Section of the Cone, by a plain Perpendicular to ABD, which being produced, would also cut the Triangle Abd in v, then MVN mv n are Hyperbola's, whose Vertexes are V, v, and the transverse Axis Vv: in VO the Hyperbolic Axis assume any Point o, thro' which let a Plane be drawn parallel to the Base of the Cone. meeting the hyperbolic Curve VMN in the right Line mon, the Triangle ABD in the right Line EF, and the Conic Surface in the Circle EmFn: also draw VG parallel to EF or BD: then again om or on will be equal and perpendicular both to the Axis VO, and the Diameter EF, whence om and on are each Ordinates of the Abscissa VO. vo; (whence by the 8. 6. Eucl.) EoxoF=mo2 = 01 ; but the Triangles VOB, VoF, are fimilar. and so are vo E and vVG, therefore VO: OB: Vo: oF; therefore oF =  $\frac{V_0 \times OB}{VO}$ ; also vV: VG:: vo: oE, hence  $oE = \frac{vo \times VG}{vV}$ , confequently  $oE \times oF = mv^2 = on^2 = \frac{Vo \times ov \times OB \times VG}{vV \times VO}$ , but  $\frac{OB \times VG}{VO}$ = p, therefore  $mo^2 = on^2 = \frac{V_0 \times ov \times p}{V_v}$ , that is  $\mathbf{V}v:p::\mathbf{Vo}\times ov:m_0^2=\widehat{on}^2$ . Q.O.E. Cor.

Cor. t. Therefore call the transverse Axis of the Hyperbola, viz. Vv=t, the Abscissa Vo, x, and the Ordinate mo=on (=) y, then vo=t+x, whence  $y^2 = \frac{p}{t} \times t + x \times x$ , which may be called the Equa-

tion of the Hyperbola.

From these Properties of the Conic Sections we might deduce a great Number of others, for they are the Foundation of all the rest; also by the help of a few Lemma's the Elliptic or Hyperbolic Spaces might be compared together, as is done by that great Promoter of Mathematicks in France, the late Marq. de l'Hospital, translated into English by my ingenious Friend Mr. Edm. Stone, known to the mathematical World by the Translations he has made of several curious Treatises from the Latin and French, to which I shall refer for any other Properties of the Conics I may want in the following Work, which the Limits I have prescribed my felf, would not allow room for here. But before I finish this Chapter, it will not be amiss to give the Method of describing these Curves in Plano, fince fome may be defirous not only to measure them and the Solids thence form'd, but also to give a Description thereof.

Of describing the Conic Sections in Plano.

## PROBLEM I.

The Parameter of any Parabola being given, to describe-the same in Plano.

Draw two indefinite Lines AB, CD, (Fig. 26.) perpendicular to each other, in any Point V, affumed for the Vertex of the Section; then on the fecond (CD) from V, fet off VP equal to the Parameter given, and from P assume any Number

of Points c, c, c, c, c, on which with the Distances eP, cP, eP, &c. describe the Circles Pss, Pss, Pss, &c. cutting the Line AB in the Points s, s, s, s, s, s, &c. and the Line CD in the Points P, and o, o, o, o, &c. thro' which draw Lines parallel to AB; then if thro' each of the Points s, s, s, s, &c. Lines are drawn parallel to CD, they will cut those parallel to AB, in m, m, m, &c. Points of the Curve required; which connected with a regular Curve-Line, it will be the Parabola fought.

For 'tis manifest (8 Eucl, 6.) the feveral Lines Vs are mean Proportionals betwixt PV; and the corresponding Line Vo; therefore if the Parameter VP is called p, any of the Lines Vo, x, and its corresponding om, y; we have px=y2, which is the Equation of the Curve described, whence mVm is a Parabola, Cor. 1. Proposit. 2. Q. E. F.

By this Construction a Parabola may be described with great facility by help of a parallel Ruler, and is also applicable, when the Parameter of any other Diameter as well as that of the Axis is given, provided the Angle made by that Diameter, and its Ordinates is also known.

Cor. 1. Hence if the vertex Axis and one Point of a Parabola be given, the same may be defcribed: for from thence the Parameter may be found by joining the corresponding Points 3, 0, and bisecting the Line so perpendicularly; for that will meet the Axis produced in c, the Middle betwixt the Points P and o.

## PROBLEM II.

The Transverse and Conjugate Axis of an Ellipse being given, to describe the same in Plano.

Draw the two indefinite Lines AB, CD, (Fig. 27.) perpendicular to each other, in the latter of which

which affume any Point V for the Vertex of the Ellipse, and from V on CD set VP equal to the Semiconjugate Diameter, and on P with the Distance PV describe a Semicircle sVs; also through P draw any Number of Lines Pr, Pr, Pr, &c. cutting the Circumference in as many Points s, s, s, s, &c. and the Line AB in the same Number of Points r, r, r, r; then from O, the Middle of the Transverse, or Center of the Section, draw Lines to the several Points r. Lastly, If through the several Points s, s, s, &c. Lines are drawn parallel to VOv the Axis, they'll cut the corresponding Lines O,r, O,r, O,r, &c.in the Points m, m, m, m, &c. which are the Points of the Ellipse sought: Or if MM be the conjugate Axis, and MR is drawn perpendicular to it, let MP be taken equal to the Semitransverse, and a Circle described thereon, with the Distance PM, then proceed as above to find the Points m, m, m, &c. And this is not only a very ready Method for denominating any Ellipse when its Axes are given, but extends to those Cases when any two conjugate Diameters are given, and the Angle they make with each other. The Reason of this Construction is easy, for thro' any of the Points s, and its corresponding m, draw Lines parallel to AB, let the first meet CD in q, and the second in o ; call the transverse t, conjugate c and put Vo=x, also mo=sq=y, then Pq= Vc2-4y2, and the similar Triangles Psq, PrV gives  $\frac{\sqrt{c^2-4v^2}}{2}:y::\frac{c}{2}:\frac{cy}{\sqrt{c^2-4y^2}}=Vr; \text{ also from the}$ fimilar Triangles Oom, and OVr, we have - -x:  $y: : \frac{t}{2} - \frac{ty}{t-2x} = Vr$ , hence  $\frac{ty}{t-2x} = \frac{ty}{\sqrt{c^2-4y^2}}$  or  $\frac{t}{t-2x} = \frac{c}{\sqrt{c^2-4y^2}}$ , or  $t^2 \times c^2-4y^2 = t-2x^2 \times c^2$ , that is  $t^2c^2-4t^2y^2=t^2c^2-4tc^2x-4c^2x^2$ , whence  $y^2=$ xtx-x2, which is the Equation of the Ellipse, (Cor. 2. Prop. 1.) therefore the Curve described is an Ellipse whose transverse is t, and conjugate & Q. E. F.

#### PROBLEM III.

The Parameter and Transverse Axis of an Hyperbola being given, to describe the same in Plano.

Draw the Lines AB, CD, (Fig. 28.) cutting each other perpendicularly in the Point V, taken for the Vertex of the Hyperbola; then on CD take VC equal to half the transverse Axis, and on the contrary Side AB, take VP equal to half the Parameter; on CP as a Diameter describe a Circle CRPR cutting AB in the Points R, R, through which, and C, draw two indefinite right Lines CRr, CRr, and through the Points V, let any Number of right Lines be drawn, cutting the Lines CR, CR, in the Points r, r, r, F, &c. and s, s, s, s, &c. Thence if from the several points r the corresponding Distances Vs, Vs, Vs, Vs, &c. be laid along the Lines rV, rV, rV, rV, &c. you will have the Points m, m, m, m, &c. of the Hyperbola fought.

For through any point s and its corresponding r, and m, draw the lines sq, rw, and mo, as also mn parallel Vw; then because Vs=rm by construction, and the Angle sVq=rVw, the Lines rn and mn will be respectively equal to sq and qV, for the Angles at n and q are Right. Now 'tis manifest the Triangles CVR and Cwr are equiangular,

ter p. Q. E. F. By this Method a Parabola might be described, when any Diameter and its Parameter are given together with the Angle form'd by the faid Diameter and its Ordinates. But what has been faid is fufficient for our purpose, therefore now we shall proceed to shew how from these Propositions, and the following Lemma, those Spaces may be measured which are included by any of the Conic Sections.

which is the Equation of the Hyperbola, (per Cor. Prop. 3.) therefore the Curve described is an Hy perbola, whose transverse Axis is t, and Parame-

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langular, whence if the translede is co

Of the Method of measuring Curve-lined Spaces, with the Measures of the Circle and its Segments, as also the Conic Sections.

IN the first Chapter we have shewn the Method of measuring all kinds of right-lined Spaces, which originally depends on the fourth Proposition of the first Book of Euclid, where is inferred the Equality of two Triangles by their coinciding in all their Parts when mutually applied to each other.

But fince all Figures, of what kind foever, are measured by the Ratio which they have to the measuring Unit, (See Defin. 23. Ch. 1.) a Figure contained wholly by right Lines, it follows from that Principle only, the Measures of Figures contained by Curves cannot be had; because no rightlined Figure, tho' equal in Area to a curve-lined one, can exactly correspond with it in all its Parts, and therefore some other Principle besides that given for right-lined Figures is necessary. An Expedient formerly brought for this purpose (by the chimedes under the Name of the Method of Exhaufions, fince greatly improved by Cavallerus and Dr. Wallis) was to suppose the given Figure, whether Plane or Solid, divided into an infinite Number of Parts by Lines or Planes, either all parallel to one another, or all issuing from a given Point (as in measuring the several kinds of Spirals, &c.) these Parts may properly be called the Elementa of the Figures; then these Elementa being very small, were measurable from the Principles delivered already for right-lined Figures, because, tho' contain'd partly by right Lines, and partly by Curves, yet the curved Part being very small, it may be esteem'd a streight Line; and the Elementa' menta it self equal to another similar to it, which is wholly contain'd by right Lines, or (if a Solid) plane Surfaces; whence after this, nothing surther was wanted, but a Method of summing these Elementa, or their Measures. Which, however dissicult it may appear at first Sight, viz. to sum a Series consisting of an infinite Number of Terms, yet in many Cases 'tis an easier Problem, than when their Number is finite.

The most Illustrious Newton considered this Matter after a different manner; for instead of the Elementa themselves, he substituted the Velocities by which they may be supposed generated. But this is a Consideration too far fetched for Beginners in these Speculations, I shall therefore confine my self to the former, and give the Principles and Uses thereof in as clear and general a Method, as the Nature of the Thing seems to admit of. In order to which, we premise this

#### LEMMA.

Let 0<sup>m</sup>, a<sup>m</sup>, 2a<sup>m</sup>, 3a<sup>m</sup>, 4a<sup>m</sup>, &c...na<sup>m</sup> be an infinite Series of the m Powers of Quantities in arithmetic Progression from 0 to na inclusive, where the Number of significant Terms is the infinite Number n; then shall (s) the Sum of them all be ex-

r

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press'd by 
$$\frac{a^m}{m+1} \times n^{m+1} = \frac{n}{m+1} \times an^m$$
, or put-  
ting the last Term 1, viz.  $an^m = 1$ , then  $s = \frac{n \times 1}{m+1}$ .

## DEMONSTRATION.

For if  $s = \frac{a^m}{m+1} \times n^{m+1}$ , when the Number of Terms is n, that when this is diminished by l, (the last

last Term) or the Number of Terms is n-1, shall be  $s-l = \frac{am}{m+1} \times \overline{n-1}^{m+1}$ , (viz.) by writing s-l for s, and n-1 for n; but  $\overline{n-1}^{m+1} = \overline{n}^{m+1}$   $\frac{m+1}{n} + \frac{m+1}{1} \cdot \frac{m+2}{2} \cdot \overline{n}^{m-1} = \frac{m+1}{n} \cdot \frac{m+2}{n} \cdot \frac{m+1}{n} \cdot \frac{m+2}{n} \cdot \frac{m+1}{n} \cdot \frac{m+2}{n} \cdot \frac{m+1}{n} \cdot$ 

 $n^{m-2}$ , &c. But fince by Supposition n is a Number infinitely great, therefore the first Term of the above Value of l, must be infinitely greater than any of the subsequent ones; hence all of them, but the first, may be neglected, and then we find  $l = \frac{a^m}{m+1} \times \frac{m+r}{n}n^m$ , or  $l = an^m$ , as it is by supposition, whence the Sum was rightly assigned. Q. E. D.

But fince  $l=an^m$ , let l be put for  $an^m$  in the above Value of s, and we have  $s=\frac{n\times l}{m+1}$ ; that is the Sum of an infinite Series of (the m) Powers of Quantities in Arithmetic Progression from o, is equal to the Product of the last Term, by the Number of Terms, and this divided by the Index (m) plus Unity.

Scholium. This Lemma contains the whole of Dr. Wallis's Arithmetic of Infinites, which he has established by an Inductionary Method; its Use in squaring of Curves, and cubing Solids, shall be explained in the following Propositions.

But

But we must observe from the same Principle by which we have given the Sum of a Series of Powers consisting of an infinite Number of Terms, we might deduce that when they are finite, and then the former will only be a particular Care of the latter.

For let  $p^m + p + r^m + p + 2r^m + p + 2r^m \cdots$  $p+nr^m$  be a Series of Powers, whose Roots are in arithmetic Progression, and put

$$A = \frac{r^{m}}{m+1}$$

$$B = r^{m-1} p + \frac{m+1}{2} A$$

$$C = r^{m-2} p^{2} - \frac{m+1}{3} A + B \times \frac{m}{2}$$

$$D = \frac{m}{3} \cdot r^{m-3} \frac{3}{2} + \frac{m+1}{3} \cdot \frac{m}{4} A - \frac{m}{3} B + C \times \frac{m-1}{2}$$

$$E = \frac{m}{3} \cdot \frac{m-1}{4} r^{m-4} p^{4} - \frac{m+1}{3} \cdot \frac{m}{4} \cdot \frac{m-1}{5} \cdot A + \frac{m}{3} \cdot \frac{m-1}{4} \cdot B - \frac{m-1}{3} C + D \times \frac{m-2}{2}$$

$$F = \frac{m}{3} \cdot \frac{m-1}{4} \cdot \frac{m-2}{5} r^{m-2} p^{5} + \frac{m+1}{3} \cdot \frac{m}{4} \cdot \frac{m-1}{5} \cdot \frac{m-2}{6}$$

$$A - \frac{m}{3} \cdot \frac{m-1}{4} \cdot \frac{m-2}{5} \cdot B + \frac{m-1}{3} \cdot \frac{m-2}{4} C - \frac{m-2}{3}$$

$$D + E \times \frac{m-3}{2}$$

₿c.

f

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Then S, the Sum of all the Terms shall be express'd by this Theorem, viz.

$$S = An^{m+1} + Bn^m + Cn^{m-1} + Dn^{m-2} ... + p^m$$

Where it is to be observed, the Terms A, B, C, &c. must be found till you have got that belonging

2.4

ing to the Term where the Index of r is 1; and when that is a Fraction, the Series is infinite; But if p=0, then these Terms are express'd thus,

$$A = \frac{r^m}{m+1}$$

$$B = r^m \times \frac{r}{2}$$

$$C = r^m \times \frac{m}{3 \cdot 4}$$

$$D = 0$$

$$E = -r^m \times \frac{m \cdot m - 1 \cdot m - 2}{2 \cdot 3 \cdot 4 \cdot 5 \cdot 6}$$

$$F = 0$$

$$G = r^m \times \frac{m \cdot m - 1 \cdot m - 2 \cdot m - 3 \cdot m - 4}{2 \cdot 3 \cdot 4 \cdot 5 \cdot 6 \cdot 7 \cdot 8}$$

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$$\mathcal{C}_{\mathcal{C}}$$

As found by my ingenious Friend Mr. Tho. Sympfon, in a late Treatise on the Laws of Chance. But the above Theorem for fumming of Series of Powers, has lain by me fome Years, nor should I ever have made it publick, had not this Occasion offered, because the differential Method of Sir Isaac Newton is better fitted for summing Series's, and which has been largely infifted on by Mr. James Stirling, in a whole Treatife on that Subject.

## PROP. I.

The Measure of every Sector of a Circle is equal to belf the Product of the Measure of a Radius thereof, into the Arch which is the Base of the Sector.

For let CAE (Fig. 29.) be the Sector whose Center is C, and Base the Arch AE, which suppose divided into an infinite Number of Parts in the Points a, b, c, d, &c. and draw the Chord As,

Corol. 1. If on C with any other Radius as R an Arch of a Circle be described, cutting CA, CE in in  $\alpha$ ,  $\varepsilon$ , then the Area of the latter Sector shall be to that of the former, as  $R^2$ : is to  $r^2$ ; for  $\frac{\alpha \varepsilon \times R}{2}$  is the Area of the Sector  $C\alpha\varepsilon$ , and  $r:l::R:\frac{lR}{r}$  =\alpha\varepsilon\$, per Figure; therefore  $\frac{l\times R^2}{2R}$  is the Area of the latter, and  $\frac{r\times l}{2}$  is the Area of the former: but  $\frac{l\times R^2}{2r}:\frac{l\times r}{2}::R^2:r^2$ . Q. E. D.

Cor. 2. Whence the Measure of every Circle is equal to the Product of a Radius thereof into half the Circumference. Therefore before the Measure of a Circle can be had, we must shew how to find its Circumference from the Diameter being given.

PROP.

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#### PROP. II.

Let t be the Tangent of BE (Fig. 30.) any Arch of a Circle (not more than 45 Degrees) whose Genter is C, r the Radius thereof; then shall the Arch BE be expressed by the following Series,  $t - \frac{t^3}{3r^2} + \frac{t^3}{5r^4}$  $-\frac{t^7}{7r^6} + \frac{t^9}{9r^8} - \frac{t^{11}}{11r^{10}}, &c. infinitely.$ 

For let the Tangent BT be conceived divided into an infinite Number of equal Parts in the Points a, a', a", a", &c. to which from the Center let right Lines be drawn and produced, cutting the Arch in the Points e, e', e'', e''', e''', &c. also on the Center C with the several Distances Ca, Ca', Ca", Ca", &c. describe the Arches Tv, vv', vv", &c. cutting the produced Lines in as many Points v, v', v", v", &c. now 'tis evident the Arch Tv is infinitely small, and so may be taken for a right Line; also the Triangles TBC and Tva may be taken for Equiangular; therefore put q to denote the Measure of any are of the equal Parts Ta, aa', aa", ad", &c, then is their Number. Now from the 4th Euclid 6. we have CT: CB:: Ta: Tv, that is  $\sqrt{r^2 + t^2} : r :: q : \frac{rq}{\sqrt{r^2 + t^2}} = Tv$ , but the Triangles CoT, and CEe are equiangular; Therefore CT : To : : CE : Ee, that is  $\sqrt{r^2+t^2}$ :  $\frac{rq}{\sqrt{r^2+t^2}} :: r : \frac{r^2q}{r^2+t^2} = \text{Ee, therefore by Division}$  $E_c = q \times t - \frac{r}{r^2} + \frac{r^2}{r^2} - \frac{r^3}{r^2} + \frac{r^3}{r^3}$ , &c. See the Process ( the relative from the Digmeter Below)

# PRACTICE of GAUGING. 91

$$r^{2} + t^{2} r^{2} \left( 1 - \frac{t^{2}}{r^{2}} + \frac{t^{4}}{r^{4}} - \frac{t^{6}}{r^{6}} \right), \&c.$$

$$\frac{r^{2} + t^{2}}{-t^{2}}$$

$$-t^{2} - \frac{t^{4}}{r^{2}}$$

$$+ \frac{t^{7}}{r^{2}}$$

$$\frac{\frac{t^{4}}{r^{2}} + \frac{t^{6}}{r^{4}}}{-\frac{t^{6}}{r^{4}}}$$

$$- \frac{t^{6}}{r^{4}} - \frac{t^{8}}{r^{8}}$$

$$+ \frac{t^{8}}{r^{8}}$$

After the same manner calling Ba, Ba', Ba'', Ba'', &c. t, t', t'', t''', &c. successively, you will find

$$e \ e' = \frac{qr^2}{r^2 + t^2} = qxI - \frac{t^2}{r^2} + \frac{t^4}{r^4} - \frac{t^6}{r^6} + \frac{t^8}{r^8} \mathcal{C}c.$$

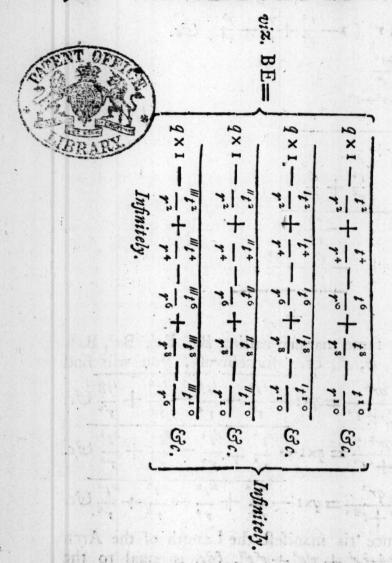
$$e'e'' = \frac{qr^2}{r^2 + t't^2} = qxI - \frac{t^2}{r^2} + \frac{t^4}{r^4} - \frac{t^6}{r^6} + \frac{t^8}{r^8} \mathcal{C}c.$$

$$e''e''' = \frac{qr^2}{r^2 + t''t^2} = qxI - \frac{t^4}{r^2} + \frac{t^4}{r^4} - \frac{t^6}{r^6} + \frac{t^8}{r^8} \mathcal{C}c.$$

$$e''e''' = \frac{qr^2}{r^2 + t'''^2} = qxI - \frac{t''t^4}{r^4} - \frac{t''t^4}{r^4} - \frac{t''t^6}{r^6} + \frac{t''t^8}{r^8} \mathcal{C}c.$$

From hence 'tis manifest the Length of the Arch BE = Ee + ee' + e'e'' + e''e''', &c. is equal to the Sum of the following Series, contained both ways to Infinity.

being an the preceding Lemma for



Now fince the Number of Terms in each vertical Row is  $\frac{t}{q}$  by what was faid above, therefore the Sum of  $\overline{1\times1\times1\times1}$ ,  $\mathcal{C}c. \times q = \frac{t}{q} \times 1\times q = t$ ; and the fecond is a Series of Squares, whose Roots t, t', t'', t''',  $\mathcal{C}c.$  are in arithmetic Progression, the greatest being  $\frac{t^2}{r^2}$ , hence in the preceding Lemma for l,

have the Sum of  $q \times \frac{t^2}{r^2} + \frac{t}{r^4} + \frac{n_t^2}{r^6}$ , &c.  $= q \times \frac{t^2}{r^2} \times \frac{t}{q} \times \frac{1}{2+1} = \frac{t^3}{3r^2}$ : After the fame manner the Sum of the third Row will be  $\frac{t^4}{r^4} + \frac{n_t^6}{r^6} + \frac{n_t^8}{r^8}$ . &c.  $\times q = q \times \frac{t^4}{r^4} \times \frac{t}{q} \times \frac{t}{q+1} = \frac{t^5}{5r^4}$ , the Sum of the fourth Row will be  $q \times \frac{t^6}{r^6} \times \frac{t}{q} \times \frac{1}{5+1} = \frac{t^7}{7r^7}$ , and so on; whence connecting these Sums under their proper Signs for the Length of the Arch BE, we have  $t = \frac{t^3}{3r^2} + \frac{t^5}{5r^4} - \frac{t^7}{7r^6} + \frac{t^9}{9r^5} = \frac{t^{11}}{11r^{10}}$ , &c. Q. E. I.

It may be observed it was not necessary in this Process, to find more than the first horizontal Row of these Series, because each of that being the last or greatest Term in the several Powers, and the Form of all the rest the same; the whole might have been summed from the Lemma without surther trouble; but we set the Values of the several Arches Ee, ee', e'e'', e''e''', &c. down for the sake of Beginners, because it must be more satisfactory to them, since having exhibited the Values of the several Elementa, their Sum must manifestly be equal to the whole Arch.

Cor. 1. Now let CB=1, and the Arch BE be 30 Degr. then its Tangent is manifestly equal to  $\sqrt{\frac{1}{3}}$ , for the Sine of 30 Degr. is  $\frac{1}{2}$ , viz. half the Chord of 60 Degt. which is equal to the Radius,

therefore the Cosine is equal to  $\sqrt{1-\frac{1}{4}}=\frac{3}{2}$ ; but as the Cosine of any Arch is to its Sign, so is the Radius of the Tangent thereof, that is  $\frac{\sqrt{3}}{2}:\frac{1}{2}:1$ 

Radius of the Tangent thereof, that is  $\frac{1}{2}$ .  $\frac{1}{2}$ .  $\frac{1}{3}$ , hence  $BE = \frac{1}{\sqrt{3}} - \frac{1}{3 \cdot x_3 \sqrt{3}} + \frac{1}{5 \cdot 9 \sqrt{3}} - \frac{1}{7 \cdot 27 \sqrt{3}} + \frac{1}{9 \cdot 81 \sqrt{3}} - \frac{1}{11 \cdot 243 \sqrt{3}}$ , &c. and fix times this must be the Length of the Semicircumference; therefore put  $6\sqrt{\frac{1}{3}} = \sqrt{12} = A$ ,  $\frac{A}{3 \cdot 3} = B$ ,  $\frac{3B}{5 \cdot 3} = C$ ,  $\frac{5C}{7 \cdot 3} = D$ , &c. Then half the Circumference is equal to A, -B+C-D+E-F, &c. See the Process,

A+C+E+G+L=3.5462.3317.2 4046.4051.7 3.1415.9265.5

The for the Sine of So Doger is a few half the section of so Doger is a contract Raines, there is a section of the contract Raines, there-

$$\frac{A}{q} = B = 3849.0017.9$$

$$\frac{5C}{21} = D = 183.2858.0$$

$$\mathcal{C}c. F = 12.9596.0$$

$$H = 1.0559.7$$

$$K = 926.3$$

$$M = 85.0$$

$$Q = 8.0$$

$$Q = 8.0$$



### B+D+F+H=4046.4051.7

The latter being taken from the former, leaves 3.14.15.9265.5 for the Length of half the Circumference of a Circle whose Radius is Unity: Therefore the Diameter of any Circle is to its Circumfe-

rence as 1 is to 3.1415.9265.5 nearly.

There are various other Ways of finding the Circumference of a Circle, particularly one given by Mr. Machin, and published in the Synopsis Palmariorum Matheses, of that incomparable Mathematician Mr. Jones, where is shewn that the Diameter of a Circle being 1, the Circumference will

be  $\frac{16}{5} - \frac{4}{239} - \frac{1}{3} \times \frac{16}{5^3} - \frac{4}{239^3} + \frac{1}{5} \times \frac{16}{5^3} - \frac{4}{239^5}$ &c. a few Terms of which will exhibit the fame Number we found above. But my Friend, to whose Assistance I am so much indebted in this Performance, has favoured me with a Method by which the Solution above may be much abbreviated: For after any Number of Terms of the above Series is found, if you put n, the Index of t in the last of them, which we will call T, then the Sum

of the remaining Terms shall be  $+\frac{n\times 17^2}{n+2\times r^2+17^2}$ 

Their Sum + ,0002.83867

To which the first six Terms being added, viz. 3.1413.08786, we have for the Semi-circumference 3.1415.92653 the same as was found by 17 Terms of the original Series; whereas by this Method we had but 11, and if more initial Terms had been col-

collected, we had still obtained the Sum of the remaining ones by a less Number of these in Pro-

portion.

Cor. 2. Hence if D be the Diameter of any Circle, and a=7854, then fince 1:3,1416 (=4a): D:4aD the Circumference of the Circle whose Diameter is D, and therefore (by Cor. to the last Proposit.)  $\frac{D}{2} \times \frac{4aD}{2} = aD^2$  is the Area thereof.

Whence we have the following Rule to measure any Circle whose Diameter is given. Multiply the Square of the Diameter by ,7854, and the Product

is nearly the Area thereof.

Cor. 3. If C be the Circumference of any Circle, then since 3.1416=4a: 1:: C:  $\frac{C}{4a}$  the Diameter thereof; therefore by the same Corol.  $\frac{C}{2} \times \frac{C}{8a} = \frac{C^2}{16a}$  is the Area thereof, which gives this Rule for Measuring any Circle whose Circumference is given.

Divide the Square of the Circumference by 12.5664, and the Quotient is (nearly) the Area thereof. And from hence we have the two following Rules to measure any Circle by the Sliding-

Rule.

n

Rule 1. Set 1 on D to ,7854 on C, then oppofite the Diameter on D is the Area on C.

Rule 2. Set 1 on D to ,079578 on C, then opposite the Circumference on D is the Area on C.

Or fet 3.5449 on D to 1 on C, then opposite

the Circumference on D is the Area on C.

Examp. Let the Diameter of any Circle be 20, and its Area required, the Square of the Diameter is - - - 20x20=400

Which multiply'd - by 0,7854

And the Product is - 314,1600 the Area thereof.

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By the Sliding-Rule, set 1 on D to ,7854 on C, then opposite 2 on D (for 20 is off the Rule) is 3.1416 on C; and because 20 was divided by 10, I multiply 3,1416 by 100, the Square of 10, and find 314.16 for the Area as before. (See Prop. 5. Sect. 2. Part I.)

But if 20 be multiplied by 3.1416, we have 62.832 for the Circumference; hence by the fecond Rule above, I fet 1 on D to ,079 on C, then opposite 3.14 (viz. the \frac{1}{20} of 62,832) on D, is ,7854 on C; which I multiply by 400, the Square of what the Circumference was divided by, and find 314,16 for the Area as before. Or by the fecond Method 3,5449 on D set to one on C, then against 6.2832 on D is 3.1416 on C, which multiply'd by 100 (for a manifest Reason) gives 314,16 as before.

Corol. 4. Hence if 180 Degrees is equal in Length to 3.1415926 &c. so is one Degree to  $\frac{3.1415926}{180} = .01745329$ , the Length of one Degree in such Parts as the Radius is 1; therefore .01745329 x r is the Length of one Degree when the Radius is r; consequently the Length of d Degrees is .01745329 x rd, and this multiplied by  $\frac{r}{2}$  gives .008726647 x  $\frac{r^2}{2}$  x d for the Area of a Sector whose Radius is r, and the Base consists of d Degrees; which may be expressed thus,

The Number of Degrees in any Sector multiplied by ,008726647, and that Product by the Square of its Radius, so shall this last Product be the Area of

the Sector.

Or, if Unity be divided by 008726647, and the Square Root of the Quotient be extracted, it will be found 10,7048; therefore if 10,7048 on D is fet to the Degrees in the Sector's Base on C, then

then opposite the Radius (of the Sector) on D, is the Content on C.

Examp. Let the Radius of the Sector be 62.5, and Base 80 Degr. then 62.5×62.5×80×008726647=2727,08 nearly the Area. Or 10.7048 on D set to  $\frac{80}{4}$  on C, then opposite 62.5 on D is 681.77 on C; and this multiplied by 4, because 80 was divided thereby, gives 2727.08, the same as before (See Bree 5.28).

fore. (See Prop. 5. Sett. 2. Part. 1.)

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Cor. 5. From the last Corol. is deduced the Rule for measuring the Segment of a Circle; for if from the Area of the Sector, be taken the Area of a Triangle, two of whose Sides are its Radii, and the third the Chord of its Base, there will remain the Area of the Segment; now put q=0.0174532, and s the Sine of d Degrees in the Table of Natural Sines, then  $r \times s$  is its Sine when the Radius is r, hence  $r \times \frac{r}{2} = \frac{s \times r^2}{s}$  is the Area of the said

Triangle; therefore  $\frac{qdr^2-r^2s}{2}$  is the Area of the Segment, which gives the following Rule to mea-

fure any Segment of a Circle.

Let the Number of Degrees in the Segment be multiplied by ,0174533 and the natural Sine of those Degrees (from the Tables) taken from the Product; then half the Remainder multiplied by the Square of the Radius of the Segment is the Area thereof.

Examp. Let us reassume the last Example, where the Arch was 80 Degrees: its Sine in the Tables is 9848077, and 80 multiplied by 0174533 is 1,3962560, from which ,9848077 being taken, there remains ,411483; half this multiplied by 62.5 x 62.5 = 3906,25 gives 803,61, nearly the Area of the Segment.

This may be done at two Operations by the Sliding-Rule; for let the Area of the Sector be H 2 found

found by the last Corol. then set I on D to half the Sine of the Segment's Arch from the Tables on C, and opposite the Radius on D is the Area of the Triangle on C, fo in this Example 1 on D fet to ,4924038 against  $\frac{625}{20}$  =3.125 on D (for 62.5 is off the Rule) is 4,8086, which multiplied by 400 the Square of the Divisor of 62.5 gives 1923,44; this taken from 27.27, the Sector's Area, leaves 803,64 for the Area of the Segment, nearly the fame as before. But there feems still wanting a Method of computing the Area of any Segment of a Circle without the Arch, that being feldom a Part of the Data in Practice, therefore we shall now lay down a New Method for that Purpose; for the Reader by pursuing the same Steps with those for obtaining the Arch from its Tangent, might get the common Series for the Segment; but in place of that Series, which is to be met with in most Authors that have wrote on the Quadratures of Curves, I shall present the Reader with a new one, both converging faster and more simple.

#### PROP. III.

Let C (Fig. 31.) be the Center of the Segment EBDE, whose versed Sine is BG = v, the Radius  $CB = \frac{d}{2}$ , and V = d - v, then the Area of the Seg. ment EBDE shall be expressed by this Series,  $4\sqrt{vV} \times \frac{v}{1.3} + \frac{v^2}{1.3.5V} - \frac{v^3}{3.5.7V^2} + \frac{v^4}{5.7.9V^3} - \frac{v^5}{7.9.11V^4}$ &c. or put A for the first Term, viz.  $A = \frac{4v}{2} \sqrt{vV}$ , B the fecond, C the third, then the Area of the Segment is  $A + \frac{Av}{5V} - \frac{1Bv}{7V} + \frac{3Cv}{9V} - \frac{5Dv}{11V} + \frac{7Ev}{13V} - \mathcal{C}c$ . The Demonstration of this Series depends on Principles not yet publickly known, so the Reader must take it on trust till my Friend shall think proper to publish not only that, but several other useful Improvements he has made in this Business of Quadratures, as well as several things in the Method of Infinite Series, and the other recluse Parts of Mathematicks.

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But we must not pass over that useful Approximation given for the Area of the Segment of a Circle by the Great Newton, and publish'd by Dr. Wallis, and the most accurate Mr. Jones; and also by Mr. Colson, in his late Version of Newton's Fluxions, in the last of which is its Demonstration; the Theorem is this: If the Diameter of any Circle be d, the versed Sine of any Arch v, then the Area of a Segment contain'd by twice the said Arch, and twice its Sine, will be  $\sqrt{dv}$ 

Words thus; Let the Diameter be multiplied by the versed Sine of any Segment, and the Product called the first Number, from which substract three fourths of the Square of the said versed Sine, and call the Remainder the second Number, then the Square Root of the first Number added to four times the Square Root of the second, and that Sum multiply'd by four sisteenths of the versed Sine, will be nearly the Area of the Segment sought. Or we may give this Approximation for the Area of the Segment of a Circle which in most Cases

is nearer than that above, viz.  $\frac{80d-39v}{16d-3v}\sqrt{dv} \times \frac{4v}{15}$  is the Measure of the Segment of the Circle, whose Diameter is d, and versed Sine v.

We will illustrate both these Methods by an Example: Let the Diameter of any Circle be 50 H 3 Inches,

Inches, and the versed Sine of any Arch thereof to Inches, then  $\frac{v}{V} = \frac{10}{40} = \frac{1}{4}$ , also  $\frac{4v\sqrt{vV}}{3} = \frac{4\times10\sqrt{400}}{3} = \frac{300}{3} = 266,6666$  &c. = A also B =

 $\frac{A}{4.5}$ ,  $C = \frac{B}{4.7}$ ,  $D = \frac{3C}{4.9}$ ,  $E = \frac{5D}{4.11}$ ,  $F = \frac{7E}{4.13}$ , &c. See the Operation.

279.55950 the Area of the Segment.

Now if we make use of Newton's Rule,  $\sqrt{dv} = \sqrt{500} = 22.36069$ , and  $4\sqrt{dv} = \frac{3}{4}v^2 = 4\sqrt{425} = 82,46212$ , the Sum of these is 104.82281, and this multiplied by  $\frac{4v}{15} = \frac{8}{3}$  gives 279,52749; nearly the same as before.

Or by the fecond Approximation  $\frac{4000-300}{800-30}$   $\sqrt{500} \times \frac{40}{15} = \frac{361}{777} \sqrt{500} \times \frac{8}{3} = 279,557$ ; differing from the truth only ,002. which is left than the  $\frac{1}{139500}$ th of the whole Segment.—And this Method is also easier in practice.

By any of these Methods the Area of a circular Segment may be found, but in Practice a Table of the Areas of the Segments of a Circle, whose Diameter is divided into 1000 equal Parts is preferable; therefore since such a Table is so very useful (as will appear farther on) in sinding the

## PRACTICE of GAUGING. 103

Quantity of Liquor drawn out, or remaining in a Cask not full, we shall proceed to shew the manner of computing it by this Proposition.

Let the Diameter of a Circle be 1, which suppose divided into 1000 equal Parts, thro' every one of which imagine Perpendiculars drawn and continued both ways to the Circumference.

Then fince the first versed Sine is ,001, we

have 
$$v = 0.01$$
 and  $\frac{v}{V} = \frac{0.01}{999} = \frac{1}{999}$ ; therefore A=

$$\frac{4v}{3}\sqrt{vV} = \frac{4}{3000}\sqrt{,000999} = 00004214$$
, and B =

$$\frac{Av}{5V} = \frac{00004215}{999\times5} = 00000001$$
, whence the first

Number of the Table is ,00004215.

The fecond versed Sine is ,002=v, therefore

$$V=,998$$
 and  $\frac{v}{V}=\frac{2}{998}=\frac{1}{199}$ , whence A =

$$\frac{8}{3000}$$
  $\sqrt{,001996}$  = ,00011914, and B =  $\frac{Av}{5V}$  =

$$=\frac{00011914}{499\times5}$$
,00000005; therefore the fecond Num-

ber is ,00011919.

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he nThe third versed Sine is ,003=v, therefore

$$V=1-,003=,997$$
, whence  $\frac{v}{V}=\frac{3}{997}$ , and  $A=$ 

$$\frac{12}{3000}$$
  $\sqrt{002991}$  = ,00021876: also B =  $\frac{Av}{5V}$  =

$$\frac{\frac{100021876\times3}{5\times997}}{5\times997} = 00000013$$
, thence the third Num-

ber of the Table is,00021889.

And by this Method the whole might be computed, but after a sufficient Number of Terms are found at the beginning of the Table, the rest may be had (to 7 or 8 Places of Decimals) by this

H 4 Rule:

Rule: Let a, \beta, \gamma, d, denote any four Terms fucceeding in the Order of the Letters, then  $\delta = \alpha + 3x$ 2-B.

And if any Term of this Table be divided by 78539816, or multiplied by its Reciprocal, you'll have the common Table of Segments when the Area is Unity; but the first Form is preferable. as will appear further on.

But to shew the Use thereof, we must lay down

this

#### THEOREM.

If two Circles have the same Center, and from thence be drawn two Lines to any two Points in the outer Circumference, thereby cutting the inner one in the same Manner, and the Chords of those Arches be drawn, forming a Segment in each; then shall the versed Sines of these Segments be to one another, as their respective Radii; and the Segments as the

Squares thereof.

Let C (Fig. 31.) be the Center of the outermost Circle, and E, D, the two Points taken in its Circumference, which are join'd by the Lines CE, CD; also let e b d be part of another Circle defcribed on the same Center, which cuts the Lines CE, CD in the Points e, d; draw the Lines ED, ed, and the Line CB to B. a Point in the middle betwixt the Points E, D; let it cut the Arch e d in b, and the Lines ED, ed in G, g respectively; then I say GB: gb, so is CD to cd; also EBDE: ebde:: CD' : Cd'2. For in the first place CD: CG:: Cd: Cg, that is CD: CD-GB:: Cd: Cd -bg, therefore (by 17 Eucl. 5.) CD: GB::cd: gb. Again, let us put S for the Sector CDE, s the Sector Cde, also T the Segment DBED, and t the Segment dbed, then (by the 19 Euclid 6.) CD1: Cd :: S-T: s-t, but (Cor. 1. Prop. 1.) S: s:: CD):

 $\overrightarrow{CD}^2: \overrightarrow{Cd}^2$ , therefore S:s::S-T:s-t, or (as above) S:T::s:t, whence  $\overrightarrow{CD}^2:\overrightarrow{Cd}^2::T:t$ . Q:E.D.

Corol. From this Theorem and the foregoing Table, we may easily compute the Area of any

Segment from its versed Sine being given.

For if v be put for any versed Sine of a Circle whose Diameter is d, then by the first Part of this

Theorem  $d: v :: 1: \frac{v}{d}$  and  $1: 1000 :: \frac{v}{d}: \frac{1000v}{d}$ .

Let this be look'd for in the Table of Segments under VS, whose Diameter is 1, and call the Number against it n, then by the secondPart of the Theorem  $\mathbb{T}^2: n:: d^2: d^2 \times n$ , which is the Area of a similar Segment, whose versed Sine is v, and Diameter d.

We may express this Method in Words thus: Let three Cyphers be annexed to the given versed Sine, and then divided by the Diameter of its Circle, seek the Quotient under VS, and take out the Number against it under the Letters Seg. Multiply this Number by the Square of the Diameter, and the Product is the Area of the Segment sought. I am afraid the Reader will think I have taken too much Pains about the Circle, its Sectors and Segments; but they are of such particular Use in Gauging, and ullaging of Casks, that I was willing to set this Affair in as clear a Light as possible, therefore I hope that will excuse my seeming Prolixity.

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#### PROP. IV.

The Area of every Conic Parabola, is equal to two thirds of the Product of the Measures of its Abscissa and double Ordinate.

For let MVN (Fig. 32.) be a Conic Parabola, whose Vertex is V, Axis VO, and MON the double

double Ordinate of the Abscissa VO, conceive the Abscissa VO divided into an infinite Number of Parts in the Points o, o', o'', o''', &c. and put the Measure of one of them q, the Measure of Vo, x; and MN, y; also let the succeeding Abscissa Vo, Vo', Vo'', Vo''', &c. be x', x'', x''', x'''', x'''', &c. their corresponding Ordinates y', y'', y''', y'''', &c. and the Parameter of the Parabola p: Now since Vo=x is divided into an infinite Number of Parts, each of which is expressed by q, therefore  $\frac{x}{q}$  is their Number: from Prop, 2. Chap, II.  $4px=y^2$ , therefore  $y=2\sqrt{px}$  and  $q\times y=2q\times\sqrt{px}$  the Measure of the first and greatest Ellementa Mmn, after the same manner the second will be  $2q\times\sqrt{px'}$ , the third  $2q\times\sqrt{px''}$ , &c. as here under, where for Brevity of Expression we denote the several Elementa Elementa

menta in order by 
$$e$$
,  $e'$ ,  $e''$ ,  $e'''$ ,  $\mathcal{E}c$ .

$$\begin{cases}
e = 2q\sqrt{px} = 2q\sqrt{p} \times \sqrt{x} \\
e' = 2q\sqrt{px'} = 2q\sqrt{p} \times \sqrt{x'} \\
e'' = 2q\sqrt{px''} = 2q\sqrt{p} \times \sqrt{x''} \\
e''' = 2q\sqrt{px''} = 2q\sqrt{p} \times \sqrt{x'''} \\
e''' = 2q\sqrt{px''} = 2q\sqrt{p} \times \sqrt{x'''} \\
\mathcal{E}c$$
.

$$\mathcal{E}c$$

Therefore the Area of the Parabola is equal to a Series of the  $\frac{1}{2}$  Powers of Quantities (x, x', x'', x''', x''', x'''', x''', x'''

## PRACTICE of GAUGING. 107

therefore  $\frac{2x \times y}{3}$  is the Area of the Parabola. Q.

And from hence by the Sliding-Rule we have this Solution:

Set  $1\frac{1}{2}$  on A to the Abscissa on B, then opposite the double Ordinate on A is the Area on B.

Examp. Let the Abscissa VO be 124 Inches, the double Ordinate MN=135 Inches, then  $\frac{2 \times 135 \times 124}{3}$ 

=11160 Square Inches the Area.

Or, let 1½ on A to 12,4 (the ½ Part of 124) on B, then opposite 13.5 (the 10th Part of 135) on A, is 111.6 on B: And because the Terms 135, 124 were each divided by 10, multiply 111,6 by 100 (the Product of their Divisors) and find 11160 for the Area as before.

#### PROP. V.

If on the Transverse of an Ellipse a Circle be described, and any Point taken in the Axis, and a Perpendicular drawn thro' the same, cutting of a circular and elliptic Segment; then shall the Area of the former Segment be to the latter, as the transverse Axis is to the conjugate.

For (Fig. 33.) let VGvG be the Ellipse, whose transverse is Vv, and conjugate GG, cutting each other in C, the Center of the Ellipse, and let VMvM be a Circle described on C, with the Distance Cv=CV; also take O any Point in Vv, through which let a Line be drawn perpendicular to the Axe, meeting the circumscribing Circle in N, N, and the Ellipse in n, n, then will the circular Segment N v N be to the elliptic Segment n v n as Vv is to GG. For conceive Ov to be divided into an infinite Number of equal Parts in the Points o, o, o, o, &c. thro' which draw Lines parallel

rallel to NN, cutting the circumscribed Circle in N', N", N", &c. and the elliptic Curve in n', n'', n''', &c. also put q to denote the Measure of one of the Parts Oo=oo=oo, now by the Property of the Ellipse (Corol. 4. Prop. 1. Chap.2.) NN: nn: Vv: GG; therefore NN x  $q:nn \times q:$  Vv: GG; that is the circular Elementa N N N' N', is to the elliptic Elementa  $n \cdot n' \cdot n'$ : as the transverse Axis is to the conjugate; and the same may be shewn (after this manner) of all the other Elementa; wherefore (by 12 Euclid 5.) Vv: GG:: NvN:

nvn. Q E.D.

Cor. 1. Hence the Area of every Ellipse is to the Area of its circumscribed Circle, as the conjugate Axis is to the transverse: Therefore put a to denote the Area of the Circle, whose Diameter is Unity, then  $\overline{Vv}^2 \times a$ , is the Area of the circumscribed Circle, (Cor. 2. Prop. 2.) therefore by this Proposition  $Vv: GG: \overline{Vv}^2 \times a: GG \times vV \times a$  the Area of the Ellipse, which gives this Rule: The Area of every Ellipse is equal to the Product of the Transverse by the conjugate Axis, and that Product by .7854. But for the Sliding-Rule; Let us find the Value of  $\frac{1}{7.8.5.4}$ , which is 1.27324, then set 1,27324 on B to the transverse on A, and opposite the Conjugate on B, is the Area of the Ellipse on A.

Examp. Let it be required to find the Area of an Ellipse whose transverse Axis is 61,6, and conjugate 44,4, then 44.4 x 61,6 x.7854 = 2148.1 is

the Area fought.

Or, by the Sliding-Rule, fet 1,273 on B, to 61.6 on A, then opposite 4,44 on B (for 44.4 falls beyond A) is 214.81 on A, and this multiplied by 10, (for Reasons explained Part 1. Sett. 4. Prop. 3.) gives 2148.1 the same as before.

And hence from what was faid about the Seg-

ment of a Circle, 'twill be easy (by Prop. 3. or the Table of Seg.) to find the Area of any Segment of an Ellipse, whose Abscissa (or versed Sine) is given.

PROP. VI.

Let t=2CV the transverse Axis of the Hyperbola (Fig. 28.) and put x to denote Vo, any Abscissifa thereof whose Ordinate om is y, then shall the Area of mv in that Part whose Abscissa is x, be expressed by the following Series where V=t-x,

viz. 
$$4y \times \frac{x}{1.3} - \frac{x^2}{1.3.5.V} - \frac{x^3}{3.5.7.V^2} - \frac{x}{5.7.9.V^3}$$

7.9.11.V+ &c.

The Demonstration of this Series depends on the same Principles with that for the Circular Segment Pag. 100. and therefore for the same Reason the Reader must take the Inventor's Word for its Truth, till he shall think sit to publish its Demonstration.

But we must not omit that useful Solution given for this Purpose by Mr. Coats, Prop. IV. of his Harmonia Mensurarum, and fince published by most of the Authors that have wrote on Fluxions. particularly my ingenious Friend Mr. Tho. Simpson; tho' I must observe there is a Press-Error in his Solution, as will appear by comparing it with the following one: but if I mistake not, we were first obliged with a Geometrical Demonstration of the Property of the Hyperbolic Spaces (on which this depends) by that elaborate Geometer Gregory St. Vincent. The Theorem is this; If t be the transverse Axis, and c the conjugate of any Hyperbola (viz. c= vtp) and x any Abscissa whose Ordinate is y, then the Area of the Hyperbola, whose Abscissa is x, will be expressed by

$$\frac{\overline{t+2x}}{2} \times y - t \times c \times ,575646 \times L : \frac{t+2x+\frac{2ty}{c}}{c}$$
 For an

Example to both these Methods, let t=30, x=10, y=12, then  $c=\frac{ty}{\sqrt{tx+xx}}=18$ ; hence by the first Theorem we have this Process,

$$\frac{4 \times y}{3} = A = 160.0000$$

$$\frac{A x}{5V} = B = .8.0000$$

$$\frac{Bx}{7V} = C = \dots 2857$$

$$\frac{{}_{3}C_{x}}{{}_{0}V} = D = \dots 238$$

$$\frac{5Dx}{11V} = E = \dots 27$$

$$\frac{7^{Ex}}{^{13}V} = F = \cdots 4$$

The Area 151,6874

And by the fecond Method,  $\frac{t+2x}{2} \times y=300$ , also

$$\frac{t+2x+\frac{cty}{c}}{t}=3$$
, and its Logarithm is,4771212,

therefore  $t \times c \times ,575646 \times L : 3=540 \times ,575646 \times ,4771212=148,3126$ ; this taken trom 300, leaves 151,6874, the same as was found by the following Series, so that the one confirms the other.

Besides these two Methods for measuring the Hyperbola, we may add some Rules analogous to those for measuring the circular Segment: for using the same Letters as in the Proposition, the Measure of the hyperbolic Segment is nearly express'd by any of these three Theorems.

### PRACTICE of GAUGING. 111

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$$\begin{cases} \sqrt{tx + 4\sqrt{tx + \frac{3}{4}x^2}} \times \frac{4x}{t} \times \frac{c}{t} \\ 4\sqrt{tx + 21\sqrt{tx + \frac{5x}{7}}} \times \frac{4x}{75} \times \frac{c}{t} \\ \dots \frac{80t + 39x}{16t + 3x} \sqrt{tx} \times \frac{4x}{15} \times \frac{c}{t} \end{cases} = 151.648$$

The two first are taken from the Analysis per Quantitatem, &c. of Sir Isaac Newton, (and publish'd by Mr. Jones) but the second is nearest the Truth.

And now we have done with measuring Planes, whether contained by Right Lines, or any of the Conic Sections; in the next place we proceed to Solids.

# CHAP. IV.

Of Measuring Solids.

#### PROP. I.

THE Measure of every Solid, generated by a Line moving betwixt two parallel equal and similar Planes similarly situated (called the Ends thereof) is equal to the Measure of one of the Ends, multipled by the Measure of a Perpendicular, let fall thence on the other End.

For let b express the Measure of that Perpendicular, and e the Measure of one End or Base; then if at the Distance of the linear Unit, Planes be drawn thro' the solid parallel to its Base, it is manifest that the several Elementa contained by every two of these contiguous Planes, will be equal to one another; therefore as often as the Base contains the superficial Unit, so often will each Elementa contain

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contain the folid Unit, but e expresses that Number. Again, as often as the Perpendicular contains the linear Unit, so often will the whole Solid contain e solid Units; but b is that Number, therefore bxe is the Number of solid Units, or Measure of the generated Solid by Defin. 23. Chap. 1. Part. 2. Q. E. D.

Definit. 1. If the Ends or Planes about which the revolving Line turns be two Squares, each of whose Sides is equal to the Distance of the Ends, and also the generating Line is perpendicular to both of them, the generated Solid is called a

Cube.

2. If the Ends are Parallelograms, the gene-

rated Solid is called a Parallelopipedon.

3. If the Ends are Triangles or Polygons of any Number of Sides, the generated Solid is in general called a Prism.

4. If the Ends are Circles, the generated Solid

is called a Cylinder.

5. If the Ends are any other Curve-Lined Spaces, we may call them Cylindroids, prefixing the Name of the Base. Thus let them be two Similar, and similarly posited Ellipses, then the Solid is an Elliptical Cylindroid; if Parabola's, a Parabolic Cylindroid; when Hyperbola's, an Hyperbolic Cylindroid; all which are measured by help of the above Proposition only, and the affistance of the Propositions foregoing.

Cor. 1. For if the generated Solid be a Cube whose Side AB (Fig. 34.) is d, then the Area of the Base, or End, is  $d^2$ , (Prop. 1. Cb. 1. Part 1.) therefore for e, b, in the above Proposition, write  $d^2$  and d, and  $e \times b$  becomes  $d^3 = d \times d \times d$ , whence

this Rule for Measuring the Cube.

Multiply the Measure of the Side of the Cube by it self, and that Product again by the Measure

# PRACTICE of GAUGING. 113

of the Side, so shall this last Product be the Mea-

fure of the Cube fought.

Or, by the Lines D, E on the Sliding-Rule, fet i on D to 1 on E, then opposite the Side on D is its Measure on E.

Example. Let the Side of a Cube be 6 Inches,

$$6 = d$$

$$6$$

$$36 = d^{2}$$

216 = d3 the Measure sought.

Or, I on D set to I on E, then against 6 on D, is 216 on E, the Content as before; this might be done by the Lines C, D, for one on D set to 6 on C, against 6 on D, is 216, the Content on C.

Cor. 2. Hence if the generated Solid be a Parallelopipedon, whose Ends are right-angled Parallelograms, the Measures of whose Sides are l, b, and the Measure of a Perpendicular let fall from one End to the other (continued if needful) b, then  $l \times b$ , (by *Prop.* 1. Chap. I.) is the Measure of the Base; therefore for e in the Proposition, write  $l \times b$ , and we have  $l \times b \times b$  for the Measure of the Parallelopipedon proposed.

Whence this Rule for meofuring all Parallelopipedons, baving restangular Bases. Multiply the Product of the Width and Breadth of the Base by the Height of the Solid, and that Product will

be its Measure.

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re of Or this may be done by the Lines A, B, on the Sliding-Rule at two Operations. Thus I on B fet to the Width on A, against the Breadth on B, is the Area or Measure of the Base on A; then I on B set to the Area of the Base (found above)

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on A, against the Height of the Solid on B, is its Measure on A.

Examp. Let there be a Parallelopipedon ABCD, (Fig. 35.) whose Breath is AB=8 Inches, Width AE=6 Inches, and from some Point H in one End, let a Perpendicular be let fall on the other, let it meet the same in P, and suppose HP=12 Inches; then by the above Rule  $8 \times 6 \times 12=576$  Inches is the Measure of the Solid. Or, 1 on B set to 6 on A, against 8 on B, is 48 on A; against which bring 1 on B, then against 12 on B is 576 on A, the Measure sought.

Cor. Hence the Measure of every triangular Prism, is equal to the Measure of a Perpendicular let fall from any Angle of its Base on its opposite Side, into half that Side, and this Product multiplied by the Height of the Prism. Thus,

(Fig. 36.) Let ABD be a Prism whose Base ABC is a Triangle, from an Angle of which as C, let sall a Perpendicular on AB, meeting the same in P, also let a Plane be drawn thro any Line k k of the End D, perpendicular to the Base, and let it meet the same in KK, and from any Point H of kk, a Line being let sall perpendicular on KK, meeting the same in Q, then HQ is the Height of the Prism: Whence  $CP \times \frac{AB}{k} \times HQ$  is the

Measure thereof, which is evident from this Proposition, and Cor. 2. Prop. 1. Chap. 1.

Cor. 4. If the Base was any regular Polygon, let the Area thereof be found by Corol. 4. Prop. 1. Chap. I. then this multiplied by the Height of the

Prism, will be its Content.

Examp. Let the Base be a Pentagon whose Side is 50, the same with that Page 68, and let the Measure of a Line drawn from a Point in the End to the Base (Fig. 37.) be 12 Inches, then the Area

of the Base is 4301,175, and that multiplied by 12, gives 51614,1 square Inches for the Measure of the pentagonal Prism ABEF. Also if the Area of the Base was any Conic Section, its Area may be found by one of the three last Propositions; then this multiplied by the Height, will be the Content of that Prism.

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ea of Cor. 5. Hence also the Measure of every Cylinder is equal to the Square of its Diameter multiplied by ,7854, and that Product by the Height of the Cylinder: But to measure this by the Sliding-Rule, another Consideration must be brought; for if the Diameter of the Cylinder's Base is d, and its Height b, then  $d^2 \times b \times ,7854$  is its Content: Call that C, then  $d^2 \times b \times ,7854 = C$ , or

$$d^2 \times b = \frac{C}{7854} = C \times 1.128378^2$$
, for  $\sqrt{\frac{1}{7854}} =$ 

1.128378, hence 1.12837812: b:: d2: C. This Proportion gives this following Rule for measuring a Cylinder by the Sliding-Rule.

Set 1.128378 on D, to the Height of the Cylinder on C, then opposite the Diameter of its Base on D, is the Content on C. See Prop. 5. Sect. 4. Chap. 3. Part 1.

Examp. Let the Diameter AB (Fig. 38.) of the Cylinder's Base be 12 Inches, and its Height 16, to find the Content.

First, By the above Solution we have the following Operation.

Or by the Sliding-Rule, I fet 1.128 on D, to 16 on C, then opposite 1.2 on D is 18,096 on C: and because 12 was divided by 10, I multiply 18,096 by 100, and have 1809.6 for the Measure of the Cylinder.

#### PROP. II.

Let VMN (Fig. 39.) be a Curve of such a kind, that the Proportion of every Part VO=x, and the Perpendicular MN (passing thro' O, and intercepted by the Curve) being equal to y, be expressed by the Equation y<sup>2</sup>=Ax+Bx<sup>2</sup> the Letters A,B, denoting given Quantities; then if this Curve revolve round VO as an Axis (which from the Equation bisects the Lines MN, mn, m'n') the Measure of the Solid generated by this Motion will be express'd

by this Theorem,  $\frac{Ax^2}{2} + \frac{Bx^3}{3} \times a$ ,

(where a=78539816, &c.)

For let the Abscissa VO be conceived divided into an infinite Number of equal Parts in the Points o, o', o'', o''', o''', &c. and thro' the same imagine Planes, to pass at right Angles to VO, the

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the Axis of Revolution: Then 'tis manifest the several solid Elementa Mn, m'n, m'n'', &c. may be taken for so manyCylinders having equal Altitudes, the Diameters of their Buses the Lines MN, mn, m'n', m''n'', &c. put q to denote the Measure of one of the infinitely small Parts Oo, oo', o.o'', &c, and let us denote the Measures of the successive elementary Cylinders Mn, mn', m'n'', &c. by e, e', e'', e''', e''', &c. respectively, and x, x', x'', x''', &c. for the Distance of each them from V, viz, x, x', x''', x'''', &c.

= Vo, Vo', Vo'', Vo''', &c. hence  $\frac{x}{q}$  is the Number of elementary Cylinders, or Abscissa x, x', x'', x'''.

Now fince  $y^2 = Ax + Bx^2$ , therefore  $a \times y^2 = a \times Ax + Bx^2$  is the Area of the Base of the elementary Cylinder Mn = e; therefore by Cor. 5. of the last Proposition  $q \times a \times y^2 = q \times a \times Ax + Bx^2 = e$ , in which for x write successively x', x'', x''', x''',

viz. 
$$\begin{cases} e = q \times a \times \overline{Ax + Bx^2} \\ e' = q \times a \times \overline{Ax' + Bx'^2} \\ e'' = q \times a \times \overline{Ax'' + Bx''^2} \\ e''' = q \times a \times \overline{Ax'' + Bx''^2} \\ e''' = q \times a \times \overline{Ax'' + Bx''^2} \\ e''' = q \times a \times \overline{Ax''' + Bx''^2} \end{cases}$$

Therefore the Measure of the generated Solid is equal to the Sum of a Series of the (1) one Powers of Quantit, in Arithm. Progression from o to Ax inclusive, more by the Sum of a Series of the (2) or second Powers of Quantit, in Arithm. Progression from o to  $Bx^2$ , and this Sum multiplied by  $q \times a$ . Now the Sum of the first, viz. Ax + Ax' + Ax'' + Ax''' + Ax''', &c.

to o, is  $\frac{Ax}{2} \times \frac{x}{q}$ , for by the Lemma Pag. 85. the

last Term is Ax, the Number of Terms is  $\frac{x}{q}$ , and

the Index 1, whence for n, l, and m, write  $\frac{x}{q}$ ?

Ax and 2, and we have  $\frac{Ax^2}{2q}$  for the Sum required.

Also the Sum of  $Bx^2 + Bx^{l/2} + Bx^{l/2} + Bx^{l/2}$ , &c., to o, is  $\frac{Bx^3}{3q}$  by writing for n, l, m, in the Lemma  $\frac{x}{q}$ ,  $Bx^2$ , 2; hence then the Measure of the whole Solid, which we will call S, is  $\frac{Ax^2}{2q} + \frac{Bx^3}{3q} \times a \times q$ , therefore  $\frac{Ax^2}{2} + \frac{Bx^3}{3} \times a = 2$  S. Q. E. O.

Cor. 1. If in this Expression for  $Bx^2$  be put its Value from the Equation of the Curve  $(y^2 = Ax + Bx^2)$  we shall find  $S = \overline{Ax + 2y^2} \times \frac{ax}{6}$ , the Measure of the Solid generated by the Motion of the

Curve VMN about VO.

Cor. 2. If any other Abscissa as VC be called b, and its corresponding Ordinate PQ b, then  $\frac{\overline{Ab^2}}{2} + \frac{\overline{Bb^3}}{3} \times a$  is the Solidity of the Conoid VPQ; whence putting F for the Measure of the Frustum MNQP, we have  $F=3A \times \overline{b^2-x^2} + 2B \times \overline{b^3-x^3} \times \frac{a}{6}$ ; but  $b^3-x^3=\overline{b-x}\times \overline{b^2+bx+x^2}$ , and  $b^2+x^2=\frac{b^2+v^2-A\times \overline{b+x}}{B}$  from the Equation of the Curve, whence

 $F = A \times b + x + 2Bbx + 2b^2 + 2y^2 \times \frac{a}{6} \times b - x$ , which is better accommodated to measuring the Frustums of Conoids, and consequently better fitted to Gauging.

From this Proposition, and the 2 Cor. above, we may easily deduce the Measure of the Cone,

### PRACTICE of GAUGING. 119

Sphere, Spheroids of both kinds, and the two Conoids and their Frustums: But first we must shew

what is meant by these Names.

Defin. 1. If the generating Curve VMN (Fig. 43.) be a Circle, the generated Solid will be a Sphere, any part of which Vmn (cut off by a Plane mn) from the Vertex, is called the Segment of a Sphere; and the difference of this from half of the Sphere, viz. MN mn is called a Frustum

of the Sphere.

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2. If the generating Curve VMvN (Fig. 42.) be an Ellipse and the Axe of Revolution the transverse Axis thereof, the generated Solid is called a Spheroid; but when the Axe of Revolution is the conjugate Axis, an oblate Spheroid, any Part of which Vmn cut off by a Plane perpendicular to the Axis of Revolution, is called a Segment of the Spheroid; and what this wants of half the Spheroid, is called its Frustum; if the Spheroid is cut by a Plane parallel to the Axis of Revolution, we may call the Piece cut off a Parallel Segment; and any Part of the Segment of a Spheroid, cut off by a Plane perpendicular to its Base, is called a second Segment thereof.

3. If the generating Curve VMN (Fig. 41.) be a Parabola, the generated Solid is called a Parabolic Conoid; any Part from the Vertex V, (viz. Vmn) cut off by a Plane perpendicular to VO the Axe of Revolution, is called its Segment; and what this wants of the whole Conoid, (viz. mnMN) is

called its Frustum.

4. If the generating Curve VMN (Fig. 39.) be an Hyperbola, the generated Solid is called an Hyperbolick Conoid; and any Part of this from the Vertex, cut off by a Plane perpendicular to the revolving Axe, is called its Segment, and what this wants of the whole Conoid, is called an Hyperbolic Frustum.

5. But if the Circle or any of the Conic Sections

tions revolve round an Ordinate to the Axis of the Circle, or Conic Section, the Solid in general is called a Spindle, with the Name of the generating Curve prefix'd. Thus if the generating Curve be a

Circular Circle. The generated Elliptic Ellipse, Spindle. Parabolic Parabola, Solid is a Hyperbola, Hyperbolic

Cor. 5. From the preceeding Propositions it follows, if the Height of any Cone (viz. VO Fig. 40.) be b, the Diameter of its Base (viz. MN) = b, then the Measure thereof shall be ab 2 x -And if this Cone be cut thro' o, any Point in the Axis by a Plane parallel to its Base, so that the Measure of Vo be x, and that of the Line mn, y, then the Measure of the Frustum mn M N is  $\frac{b^2 + by + y^2}{b^2 + by + y^2} \times a \times \frac{b - x}{3} = \frac{b^3 - y^3}{b - y} \times \frac{a \times b - x}{3}$ 

For let the Cone be generated by the right-angled Triangle VON, round VO as an Axis, then per fimilar Triangles x:y:; b:b, therefore by=bx, or  $y^2=\frac{b^2x^2}{b^2}$ , this being compared with the Equation in the Proposition (viz. y2=Ax+  $Bx^2$ ) gives A=0,  $B=\frac{b^2}{b^2}$ ; therefore  $S=\overline{Ax+2y^2}$ .  $\times \frac{a \times}{6}$  (Corollary 1.) is  $S = \frac{y^2 \times a \times}{3}$ ; this when xbecomes b, and y=b, is  $S=\frac{b^2\times e\times b}{3}$ ; the Measure of the Cone AMN. Also  $F = A_xb + x + 2Bbx +$  $2b^2 + 2y^2 \times b - x \times \frac{a}{6}$  becomes  $F = \frac{2b^2}{b^2} \times bx + 2b^2$  $\frac{1}{4} = \frac{2y^2 \times \frac{b-x \times a}{6}}{6}$ , or  $F = \frac{b^2 + by + y^2}{3} \times \frac{b-x \times a}{3}$  (for

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or

 $\frac{2b^2x}{b} = 2by$ , from the Equation of the Cone) and from hence the following Rules for measuring any Cone, and its Frustum universally having a circular Base, both by the Pen and Sliding-Rule.

Rule 1. To measure any Cone, having a circular

Base.
The Square of the Cone's Base being multiply'd by its Height, and that Product by ,26179939, or in Practice by 2618, the Result will be the Measure sought.

Rule 2. To measure any Cone by the Sliding-Rule.
Set 1.9544 on D to the Cone's Height on C, then opposite the Diameter of the Base on D is the Content of the Cone on C.

For an Example of these two Rules: Let the Hieght of a Cone be 50 Inches, and the Diameter of its Base 30.

Or, by the Sliding-Rule 1.9544 on D being fet to 50 on C, then against 3 on D (for 30 is of the Line) is 117.81; which multiplied by 106, the Square of the Divisor of 30 (see Prop. 5. Sect. 2. Chap. I.) gives 11781, for the Measure of the Cone as before.

Rule 3. To measure the Frustum of a Cone by the Pen.

To the greater Diameter of the Frustum and the Lesser; and from the Square of this Sum, take the Product of the two Diameters; multiply the Re-

Remainder by the Height of the Frustum, and that Product by ,2618; fo shall this last Product give the Measure of the Frustum sought.

Rule 4. To measure the Frustum of a Cone by the Sliding-Rule.

Set 2,764 on D to the Height of the Frustum on C, then find both the greater and leffer Diameters, and also their Difference on D, and note the three Numbers opposite them on C: then from triple the Sum of the first and second, take the third, and the Remainder is the Measure fought.—The Reason of this Rule is from hence,

that 
$$b^2 + by + y^2 = \frac{3b^2 + 3y^2 - b - y^2}{2}$$
.

Example of a Frustum of the above Cone. Let the Height of the Frustum be 20 Inches, then the Diameter is 18 Inches.

The Operation. 30 =b 18 48 =b+v 48 384 192 2304 =b+v  $540 = b \times y$ 1764 =b+y2-bxy 35280,0=b+y2-bxyxb 8162 = 2618 inverted 70560 21168 353 282

Meaf. of Conic Fru. 9236,3=b+y 2 bxyxbx,2618

Or, by the Sliding-Rule 2,764 on D being fet to 20 upon C, against 30,18 and 12 upon D is 2356.2; 848,23 and 377 respectively: the Sum of the first and second is 3204,43, three times which is 9613,3; from which the third being ta-

ken, leaves 9236.3 as before.

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Cor. 4. Also from this Proposition it follows, if the Height of any parabolic Conoid be VO=b. (Fig. 41.) the Diameter of its Base b, and in the Axis any Point o be taken, diftant from V by x, and a Plane be drawn thro' the fame, whose Section with the Conoid is the Circle mn, the Diameter of which is m n=y, then the Measure of the Conoid VMN will be  $\frac{ab^2 \times b}{2}$ ; and the Meafure of the Frustum  $mnMN = \overline{b^2 + y^2} \times a \times \frac{b-x}{2}$ . For (per Cor. 1. Prop. 2. Chap. 2.) b: b2: : x:y2, therefore  $y^2 = \frac{b^2}{b} \times x$ , this compared with the Equation  $(y^2 = Ax + Bx^2)$  in the Proposition gives  $A = \frac{b^2}{b}$ , B = 0, whence  $S = Ax + 2y^2 \times \frac{ax}{b} = 0$  $\frac{\overline{b^2}}{\overline{b}} \times x + 2y^2 \times \frac{ax}{\overline{b}}$ , but  $\frac{b^2}{\overline{b}} = y^2$ , hence  $S = 3y^2 \times x$  $\frac{a \times x}{6} = \frac{y^2 \times ax}{2}$ , and this when x becomes b is  $\frac{b^2 \times a \times b}{a} = VMN$ : also  $F = \overline{A \times b + x + 2Bbx + x}$  $2b^2+2y^2 \times a \times \frac{b-x}{6}$  becomes  $\frac{b^2}{b} \times b + x + 2b^2 + 2y^2$  $\times a \times \frac{b-x}{b}$ , or  $F = \frac{b^2+b^2x+2b^2+2y^2}{b} =$  $\frac{3b^2+3y^2\times a\times \overline{b-x}}{5}=\overline{b^2+y^2}\times a\times \frac{b-x}{5}=mnMN.$ 

And from hence we have the following Rules for measuring the parabolic Conoid and its Frustum.

Rule

Rule 1. To measure a parabolic Conoid by the

Let the Square of the Conoid's Base be multiplied by its Height, and this Product by ,3927, the last Product is the Measure of the Conoid proposed.

Rule 2. To measure a parabolic Conoid by the Sliding-Rule.

Set 1.59577 on D, to the Conoid's height on C, then against the Diameter of its Base on D, will be the Measure sought on C.

Rule 3. To measure the Frustum of a parabolic Conoid by the Pen.

To the Square of the greater Diameter add the Square of the Leffer, and multiply their Sum by the Height; this Product multiply'd by .3927, is the Measure sought.

Rule 4. To measure the Frustum of a parabolic Conoid by the Sliding-Rule.

Set 1.59577 on D to the Conoid's Height on C, and find the greater and leffer Diameters on D, the Sum of the Numbers opposite them on C,

is the Measure of the Frustum required.

For an Example to these four Rules; there is a parabolic Conoid, whose Height is 60 Inches, the Diameter of the Base 40 Inches, and which is cut at the Distance of 21.6 Inches from its Vertex by a plane Parallel to its Base, to find the Content both of the Conoid VMN, and its Frufrum mnMNmn: it will be found that mn=y=24 for 60: 40 x 40:: 21.6: 24 x 24 = mn<sup>2</sup>, thence mn = 24, and oO = 38.4 the Height of the Fruftum.

By the first Rule  $s = \frac{a \times b^2 \times b}{2}$ .

And by the third Rule  $F = b^2 + y^2 \times a \times \frac{b-x}{2}$ The

288000 R 86400 P 1920 672 37699,2=b <sup>3</sup> bx, 3927	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	GAUGINO 40 II	For the whole Conoid
$ \begin{array}{c} 250075 \\ 75203 \\ 1670 \\ \underline{585} \\ 32813,3 = b^2 + b^2 \times b \times ,3927 \end{array} $	$   \begin{array}{c}                                     $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	The OPERATION.  For the Frustum,  y=24 40 = b

For the whole Conoid by the Sliding-Rule thus, by Rule 2. I fet 1.59577 on D, to 40 on C, then against 6 on D (for 60 is off the Rule) is 376.99 on C; this multiply'd by 100, the Square of the Divisor of 60, gives 37699, the Measure of the Frustum as before.

To measure the Frustum of the Conoid by the Sliding-Rule, thus by Rule 4. I set 1.59577 on D to 38.4

38.4 on C; then against 2.4 and 4 on D, is 86.86 and 241.27 =  $\beta$ , the Sum of which is  $\alpha + \beta = 328.13$ , which I multiply by 100 the Square of the Divifors of 24 and 40, and then find 32813, for the Measure of the Conoid, as found before.

Cor. 5. If the generating Curve be the Semi-Ellipsis VMN (Fig. 42.) about its transverse Vv =2b, and the Conjugate MN=b, and if this be cut by a Plane, parallel to the Base MON, which is distant from V by Vo=x, whose Section with MVN, is the Line mn=y, then the Measure of the

Segment,  $Vnnm = \frac{\overline{b^2 x}}{\overline{b}} + y^2 \times \frac{ax}{3} = 3y^2 + \frac{\overline{b^2 x^2}}{\overline{b^2}} \times \frac{ax}{\overline{6}}$ Semi-Spheroid VMNM =  $2b^2 \times \frac{ab}{3}$ Frustum mn MN =  $2\overline{b^2 + y^2} \times \frac{\overline{b - x} \times a}{3}$ 

For (by Prop. 1. Chap. 2. Part. 1.)  $b^2:b^2:1$   $2\overline{b-x}\times x:y^2=\frac{2b^2x}{b}-\frac{b^2x^2}{b^2}:$  this Compared with  $y^2=Ax+Bx^2$  (the Equation of the Proposition) gives  $A=\frac{2b^2}{b}, B=-\frac{b^2}{b^2},$  and therefore by Cor.

1.  $S=\frac{b^2x}{b}+y^2\times\frac{ax}{3}=V$ mnm the Segm. In which making x=b and y=b, we have  $2b^2\times\frac{ab}{3}=V$ MNM the Semi-spheroid; and by (Cor. 2.) we have  $F=\frac{2b^2}{b}\times\overline{b+x}-\frac{b^2x}{b}+2b^2+2y^2\times \frac{b-x\times a}{b}=2b^2+\frac{b^2x}{b}$ 

 $y^2 \times \frac{b-x \times a}{3}$ , the Frustum mnMN, and from hence the three following Rules for measuring these Solids by the Pen. Rule 1. To measure any Segment of a Spheroid.

Let the Square of the conjugate Axis of the Spheroid be multiplied by the Height of the Segment, and call the Quotient thereof divided by the Semitransverse  $\alpha$ , to which add the Square of the Diameter of the Segment's Base; and multiply the Sum by the Height of the Segment, and that Product by ,2618, which will give the Measure of the Segment proposed.

Rule 2. To measure any Spheroid.

Multiply the Square of the conjugate Axis of the generating Ellipse by the transverse Axis thereof, and that Product by ,5236, so shall you have the Measure of the Spheroid proposed.

Rule 3. To measure any Frustum of a Spheroid.

To twice the Square of the Diameter of the greater End, add the Square of the Diameter of the lesser End; let this Sum be multiply'd by the Height or Length of the Frustum, and that Product by ,2618, which will give the Measure of the Frustum sought.

Examp. Let the transverse Axis be 40=2b, the Conjugate 30=b, the Height of the Segment 8=x, then  $b^2:b^2::2\overline{b-x}\times x:y^2=576$ , and

b-x=12.

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#### OPERATION.

For the Segment.

$$b = -\frac{30}{30}$$

$$b^{2} = -\frac{900}{8}$$

$$k = -\frac{8}{20} = -\frac{8}{8}$$

$$b = -\frac{20}{7200} (360 = \frac{b^{2}x}{b})$$

$$b^{2}x = -\frac{360}{5}$$

$$y^{2} = -\frac{576}{6}$$

$$\frac{b^{2}x}{b} + y^{2} = -\frac{935}{8}$$

$$\frac{b^{2}x}{b} + y^{2} \times x = \frac{7488,0000}{21620}$$

$$\frac{2618 \text{ inverted}}{4492800}$$

$$\frac{14976000}{74880}$$

$$\frac{4492800}{59904}$$

$$\frac{74880}{59904}$$

$$\frac{59904}{1960.3584}$$

# PRACTICE of GAUGING. 129

# OPERATION for the Spheroid.

<b>%=</b>	30
$b^2 = \begin{bmatrix} 1 & 1 & 1 \\ 2b = & 1 & 1 \end{bmatrix}$	900
8° × 2b=	36000
	216000 108 72 180
b2 x 2b x .5236=VMN =	= 18849,6000
From its half = - Take the Segment =	9424,8000
The Remainder =	7464,4416

is the Frustum as found by the next Operation.



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# OPERATION for the Frustum.

b=	- 30
Water and the control of the control	30
and the state of	
b2 =	900
	2
1	e de terres de la companya de la com
$2b^2 = -$	- 1800
$y^2 = -$	- 576
$2b+y^* = -$	2376
b-x = : :	12
8000 Q. 201 == 1 06V	47.52 2376
0005,A040	extlait air took
$2b^2 + y^2 \times b - x = 2618$ inverted -	- 28512.000 8162
2016 inverted -	0102
	57024000
	17107200
	285120
	228096
mnMN = -	7464,4416

And from hence we have the three following Rules by the Sliding-Rule.

Rule 1. To measure the Segment of a Spheroid by the Sliding-Rule.

First set the Semitransverse on B to the Conjugate on A, and call the Number a, which is on A opposite the Height of the Segment on B; then set

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fet 2.764 on D to the Height of the Segment on C, and find both the Number α, and the Diameter of the Segment's Base on D, then if to the Number on Copposite α be added triple the Number opposite the said Diameter, that Sum will be the Measure of the Segment; so in the present Case, first I set 20 on B to thirty on A, then opposite 8 on B is 12 on A, which is α: then setting 2,764 on D to 8 on c against 1,2 (for 12 is off the Rule) is 1,508, and against 2,4 is 6,0318, which triple, is 18,0954; this added to 1,508 gives 19.6034, which multiplied by 100 (the Square of the Divisor of α and 24) gives 1960.34, nearly the same as was found before.

Rule 1. To measure a Spheroid by the Sliding-Rule.

Set 1.382 on D to the transverse Axis on C, then against the conjugate Axis on D is the Mea-

fure of the Spheroid on C.

Thus in the present case 1.382 on D being set to 40 on C against 3 on D (for 30 is off the Rule) is 188.5 on C; this multiplied by 100 (the Square of the Divisor of 30) gives 18850, for the Measure of the Spheroid, nearly the same as before.

Rule 3. To measure the Frustum of a Spheroid by the Sliding Rule.

Set 1.954 on D to the Height or Length of the Frustum on C, then the greater and lesser Diameters of the Frustum's Ends being found D, to twice the Number opposite the first on C, add that opposite the lesser on C, and this Sum will be the Measure of the Frustum sought.

So here, 1,954 on D being set to 12 on C, against 3 on D is 28.274 on C, and against 2.4 on D is 18.096 on C, to which add 56.548 the double

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of 28,274, and you have 74.644; where removing the Decimal Point two Places towards the right Hand (because both 30 and 24 were divided by 10) we find 7464.4 for the Measure required; nearly the same as before.

Cor. 6. If in the Expression above for the Spheroid, its Segment and Frustum, you put  $b = \frac{b}{2}$ , you'll have the following Expressions for the Sphere, its Segment and Frustum, (vide Fig. 43.) where MN=b. the Measure of the

Segment V mnn is  $2bx+y^2 \times \frac{ax}{3} = 3y^2+4x^2 \times \frac{ax}{6}$ . Semisphere VMNM is  $\frac{b^3 \times a}{3}$ .

Frustum mnMN is  $2b^2+y^2 \times \overline{b-2x} \stackrel{xa}{=} \frac{xa}{6}$ .

And these Expressions put into Words, give the three following Rules for measuring the Sphere, its Segment and Frustum by the Pen.

Rule 1. To measure the Segment of a Sphere.

To the Square of the Diameter of the Segment's Base, add twice the Product of the Diameter of the Sphere by the Height of the Segment, and multiply this Sum by the Height of the Segment; then this last Product multiplied by ,2618 gives the Measure of the Segment proposed.

Rule 2. To Measure any Sphere.

The Cube of the Sphere's Diameter multiplied by ,5236, gives the Measure thereof.

Rule 3. To measure the Frustum of a Sphere.

To twice the Square of the Sphere's Diameter, add the Square of the end; and multiply the Sum by

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by the Height of the Frustum, and that Product by ,2618; so will you have the Measure sought.

Examp. Let the Diameter of a Sphere be 25 Inches, the Height of a Segment thereof 9 Inches, and consequently the Diameter of its Base 24 Inches, and the Height of the Frustum 3.5 Inches.

OPERATION for the Segment.

y = - = -	· 24
	96 48 ATENT OF ATCE
$y^2 = $	576 450 LIBRARY
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	1026
$\frac{2bx+y^2}{2618} \times x =$ 2618 inverted	9234,0000
G08 6 1 8 1 8 4 4 1	18468000 5540400
	9 <sup>2</sup> 340 73 <sup>8</sup> 7 <sup>2</sup>
$mVn = \frac{1}{2} \frac{1}{2} \frac{1}{2}$	2417,4612

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### OPERATION for the Sphere.

$$b = - \frac{25}{25}$$

$$125$$

$$50$$

$$b^2 = - - \frac{625}{25}$$

$$\frac{3125}{1250}$$

$$b^3 = - - \frac{15625,0000}{6325}$$

$$\frac{78125000}{468750}$$

$$\frac{3125000}{93759}$$

$$\frac{468750}{93759}$$

$$\frac{6}{3} \times 5236$$

$$\frac{1}{3} \times 5236$$

# OPERATION for the Frustum.

b=	2	3	2		25 25	
					125	
b*=	₹.	3	•		525	
2b2 = y2 =	`-	3 3 3		Į	50 76	
$\frac{2b^2+y^2}{2b^2+y^2}$	=	•	•	18	326	
$\frac{b-2x}{2}$	3	3	•	•	3.5	
				54	9130 478	
2b <sup>2</sup> +y <sup>2</sup> .2618 in	× b—	2× =	7	6	816	0
		alt to milet shol-s		12	278 20 383 46 639 511	10
262 + y2	× ====================================	x ,26	18 =	<b>=</b> 10	673,16	38

And from these Rules we may deduce three others, for measuring these Solids by the Sliding-Rule.

Rule 1. To measure a spherical Segment by the Sliding-Rule.

Set 2.764 on D to the Height of the Frustum on C, and find the Diameter of the Segment Base, and also the Height of the Segment on D; then to triple the Number on C opposite the first, add quadruple that opposite the second, so shall this

Sum be the Measure required.

So in the above Example, 2.764 on D fet to 9 on C, against 2.4 on D, is 6,7866 on C, and against 2.5 is 95.43; now because 2.5 was divided by 10, 5678,6 is the first Number, which tripled is 2035,8; and 95.43 quadrupled is 381.72, these added together, give 2417.52, the Measure sought, nearly the same as before.

Rule 2. To measure a Sphere by the Stiding-Rule.

Set 2.382 on D to the Diameter of the Sphere on C, then against the said Diameter on D, is

the Measure sought on C.

In the preceding Example, I set 1,382 on D to 2,5 on C; then against 2.5 on D is 81,812, in which removing the decimal Point two Places forwards (because 2.5 is 10 of 25) and we have 8181.2 for the Measure of the Sphere.

Rule 3, To measure the Frustum of a Sphere by the Slyding-Rule.

Set 1.954 on D to the Height of the Frustum on C, and find the Measures of the Diameters of the Ends on D, then twice the Number on C against the greater, added to that against the less, is the Measure required.

In the present Case 1,954 on D, set to 3.5 on C; then against 25 on D is 572.69, which doubled is 1145.38

1145,38, and against 24 is 527,79, which added to 1145,38 gives 1673,17 nearly the same as before.

Cor. 7. If the generating Curve be the Hyperbola PVQ (Fig. 39.) about the Axis VC=b, the Diameter PQ=b, and suppose this cut by a Plane parallel to the Base PQ, distant from the Vertex V by VO=x, the double Ordinate MN=y, and the transyerse Axis of the Hyperbola equal to t; then the Measure of the Segment VMN =  $\frac{3t+2x}{t+b} \times \frac{abyz}{t}$ Frustum PQNM =  $\frac{3i+2b}{t+b} \times bb^2 - \frac{3i+2x}{t+x} \times xy \times \frac{a}{6}$ . For call the Parameter of the Hyperbola p, then (by Prop. 3. Chap. 2.) t:p::tx+x2: 3 ; therefore  $y^2 = 4px + \frac{4px^2}{4}$ . Let this Equation be compared with that in the Proposition, then A = 4p, and therefore (by Car. 1.)  $S = 4px + 2y^2 \times \frac{ax}{6}$ ; and this when x becomes b, and confequently y=b is PVQ= $4pb + 2b^2 \times \frac{ab}{6} = \frac{3t+2b}{t+b} \times \frac{abb^2}{6}$ ; for the same reason MVN =  $\frac{3t+2x}{t+x} \times \frac{axy^2}{6}$ ; and the Difference of these is the Measure of the Frustum PQMN=  $\frac{y+2b}{t+b} - xy^2 \times \frac{3t+2x}{t+x} \times \frac{a}{6}$ . From hence it is manifest to measure the hyperbolic Conoid, besides the Data that was required in the preceding ones, we must know the Measure of the transverse Axis of the generating Hyperbola; and to

measure the Frustum, the whole Height of the Conoid must be found from the Equation of the Curve; that is the Sphere, Spheroid and parabo-

lic Conoid are in a determinate Ratio to their circumscribing Cylinders, but in the hyberbolic Conoid, that Ratio is variable.

We shall add no Example to this, because it feldom can occur in Gauging; and from what has been faid above, it will be easy for the Rea-

der to supply that of himself.

Cor. 8. If the generating Curve be a Semi-Ellipse VNv (Fig. 42.) about its Semiconjugate Axis NO, which now let be b, and its Transverse b, thereby generating the Semioblate Spheroid VNv, which is cut by a Plane nn' parallel to Vv, at the Point o, in the revolving Axis, diffance from N the Vertex, by No=x; and the corresponding Ordinate to this, viz. nn' be put equal to y, then the Measure of the Segment nNn is

$$\frac{\overline{b^2 x} + y^2 \times \frac{ax}{3} = \frac{\overline{b^2 x^2}}{b^2} + 3y^2 \times \frac{ax}{6};$$

The Semioblate Spheroid VNv is  $\frac{2b^2 \times ab}{2}$ ;

The Frust.  $n n^2 v V$  is  $2b^2 + y^2 \times \overline{b} - x \times \frac{a}{2}$ .

Which are analogous to those for the common Spheroid, its Segment, and Frustum Cor. 5. foregoing; for here the Equation of the generating

Curve is  $y^2 = \frac{2b^2x}{b} - \frac{b^2}{b^2}x^2$ ; whence for A =

 $\frac{2b^2}{b}$ , and  $B = \frac{b^2}{b^2}$ , (Cor. 1 and 2, foregoing) these

Values being put, you'll have the Expressions above.

Having in the preceding Proposition, and its Corollaries, given the Measure of the Cone, Conoid, their Frustums and Segments, we shall now shew how to find the Measure of a second Segment, or Slice cut off by a Plane, parallel to the Axe of Revolution; in order to which, we must premise the following Lemmas. LEMMA

For

### LEMMA I.

If a Parabolic Conoid be cut by a Plane, parallel to the Axis of Revolution, the Figure of the Section will also be a Parabola, and the Parameter thereof same with that of the Generating Parabola.

For let MVN (Fig. 44.) be the Conoid, and mon the Section thereof, by a Plane parallel to VO the Axis of Revolution, which cuts the generating Parabola, in the Line vo; then will mnv be a Parabola, whose Parameter is equal to that of MVN; call it p, then (by Cor. 3. Prop. 2. Chap 2.)  $p \times vo = Mo \times oN$ , but  $Mo \times oN = on^{3}$ , (8 Euclid 6.) therefore  $p \times vo = on^{3}$ , which is the Property of a Parabola, whose Parameter is p, Abscissa vo, and ordinate on; therefore, Esc.

### LEMMA II.

If a Spheroid be cut by a Plane, parallel to the Transverse or Axis of Revolution, the Figure of the Section will also be an Ellipsis, the Transverse and Conjugate of which will be to those of the generating Ellipse in a direct Proportion.

For let VMvRM (Fig. 46.) be the Semispheroid, generated by the Semi-Ellipse VRv about its Transverse Axis Vv, whose Center is Q, and ED its Section by a Plane parallel thereto, so that EmnDmn is the Section of that Plane and the Spheroid: Let two Planes be drawn perpendicular to the Transverse, one of which passes thro' the Center Q, making the Semicircle MRM, and the other thro' any Point q (in Vv), making the Circle NrN, and cutting the Plane EmnDmnE, in the Lines mm, nv; I say EmnDnmE is an Ellipsis, and ED its Transverse, is to mm its Conjugate, as Vv is to 2OR.

For put VQ=T, QR=C, OD=t, Om=c, Oo=x=on=y; then from the Property of the Circle  $rq+qo \times rq-qo=rq^2-oq^2=on^2=y^2$ ; but (by Cor. 2. Prop. 1. Chap. 2.)  $rq^{12}=C^2-\frac{C^2x^2}{T^2}$ , and for the same Reason  $oq^2=EF^2=C^2-\frac{C^2t^2}{T^2}$ ; therefore  $y^2=\frac{C^2}{T^2}\times t^2-x^2$ , where making x=o then y=c, but then  $c^2=y^2=\frac{C^2t^2}{T^2}$ , or  $c=\frac{Ct}{T}$ ; which (by Cor. 2. Proposit. 1. Chap. 2.) is the Equation of an Ellipse, whose Transverse is 2t, and Conjugate 2 c.

#### PROP. III.

If the Parabolic Conoid MVN (Fig. 44.) whose Axis is VO=h the Diameter of its Base b, be cut by a Plane mvn parallel to VD, and distant from it by oO=z, the Measure of the Slice mnvM shall be expressed by this

### THEOREM, viz.

mnv M =  $\frac{S}{z} - \frac{z \times b^2 - 4z^2 \sqrt{b^2 - 4z^2}}{6b^2} \times b$ , where S denotes the Measure of the circular Segment mMn, viz. of a Circle, whose Diameter is b, and versed Sine  $\frac{b-2z}{z}$ .

For put  $mn=y=\sqrt{b^2-4z^2}$ , then because by the first Lemma above, mun is a Parabola, whose Para-

Parameter is  $\frac{b^2}{4b}$ , we have (by Prop. 2. cb. 2. part 2.)  $\frac{b^2}{4b} \times vo = \frac{y^2}{4}$ : but  $\frac{2vo \times mn}{3}$  is the Measure of mvn, (by Prop. 4. Chap. 3.) therefore  $\frac{2hy^2}{b^2} \times \frac{y}{3} = \frac{2hy^2}{3b^2}$  is equal to mvn.

Let this be drawn into  $\frac{y\dot{y}}{2\sqrt{b^2-y^2}}$  the Fluxion of  $Mv = \frac{b - \sqrt{b^2 - y^2}}{2}$ , and we have  $\frac{b}{3b^2} \times \frac{y^4y}{\sqrt{b^2 - y^2}}$  for the Fluxion of the Measure fought; but y'y =S. Now from the 7th Proposition of the Book of Quadratures, if P be the Area of a Curve, whose Ordinate is  $py^{\theta-1} \times e + fx^{\eta}$  in and Q the Area of another Curve, whose Ordinate is  $q^{\theta+\eta-1}$  $\times e + fy^{n}$ , then  $Q = \frac{q}{p} \times \frac{py^{0} \times e + fy^{n}}{f \times \lambda y + \theta}$ : therefore because here  $p = \frac{1}{2}$ ,  $q = \frac{h}{rb^2}$ ,  $\theta = 3$ ,  $\lambda = \frac{1}{2}$ ,  $e=b^2$ , f=-1, and n=2, we have Q= $\frac{P}{a} = y^3 \frac{\sqrt{b^2 - y^2}}{10^{k^2}} \times b$ , in which for P write S, and for y,  $b^2 - z^2$ , then  $\frac{S}{2} = \frac{z \times b^2 - 4z^2 \vee b^2 - 4z^2 \times b}{6b^2}$ is the Measure of the Slice mnvM. Q.E.O. Cor. 1. Let MnNm (Fig. 45.) be equal to the Base of the Conoid, MN its Diameter, and Mo =Mo; thro' o draw the Perpendicular mon, meeting the Circle in the Points m, n, from m. Thro' the Center O draw the Line mOk, and from n, let fall a Perpendicular thereon, meeting the same

in l, then the Solidity of the Slice mnvM of the Conoid (Fig. 44.) may be exprest by  $\frac{mnM}{2} - \frac{mnl}{6}$   $\times b$ , for (per Figure)  $b: y: y: \frac{y^2}{b} = ml$ , and  $b: \sqrt{b^2 - y^2}: y: y: \frac{y\sqrt{b^2 - x^2}}{b} = ml$ ; therefore  $\frac{y^2}{2b} \times \frac{y\sqrt{b^2 - y^2}}{b} = y^3 \frac{\sqrt{b^2 - y^2}}{2b^2}$  is the Measure of the Triangle mnl; consequently  $\frac{mnM}{2} - \frac{mnl}{6} \times b$  is equal to  $\frac{p}{2} - \frac{y^3\sqrt{b^2 - y^2}}{2b^2} \times b = mnvM$ .

Cor. 2. If nl (Fig. 45.) be continued till it meet the Circumference in w, and the Line mw drawn, then the Segment nMmw=2mnM+2nml, whence 8mnM-nMmv (= $6mnM-2mnl \times \frac{b}{r^2} \pm \frac{mn}{2} - \frac{mnl}{6} \times b$ ) is the Measure of mnvM, which is the Theorem published by Mr. Hunt, and said to be received from Sir Isaac Newton; but what we have given above is more simple, it requiring but the Area of one Segment of a Circle to be found, whereas by this Method you must have the Area of two.

For an Example, Let MN=92 Inches, Mo=31 Inches, and VO=294 Inches, then by the Theorem (Pag. 100.) I find the Measure of the Segment mMn equal to 1968 nearly, and because Mo=31, z=15, therefore  $\frac{z \times b^2 - 4z^2}{6b^2} \times \sqrt{b^2 - 4z^2} = \frac{15 \times 7564 \times \sqrt{7564}}{6 \times 84164} = 194.31$  proxime; hence according to the Theorem  $\frac{1968}{2} = 19431 = 789.69 \times 294 = 19431 = 194$ 

294=232169 nearly, the Measure of the Slice

mn Vm. Q. I. E.

In order to shew the Invention of the above Theorem, I was obliged to use the Method of Fluxions, because besides the Lemma, Pag. 85, I must have inserted several more (too tedious for this Place) in order to render a Demonstration but tolerably clear.

### PROP. IV.

If a Spheroid generated from the Ellipse VQvR, whose transverse Axis is Vv=t (Fig. 46.) and Semiconjugate QR =  $\frac{c}{2}$  be cut by a Plane thro' O in QR, distant from R, the Vertex of the Conjugate by RO=x, and ED the Section of the generating Ellipse be called y, the Measure of the Segment of the Spheroid EDR shall be expressed by this Theorem, viz. EDR= $2t^2x+cy^2$  x=x.

For conceive OR divided into an Infinite Number of Parts, the first Division of which from O is at O', and let q denote the Measure of the small Part OO', now 'tis manifest (by Lemma 2. foregoing) EmDmE, the Section of the Cutting-Plane with the Spheroid, is an Ellipse similar to the generating Ellipse VRv; therefore  $t:c::y:\overset{\mathcal{O}}{=}=mm$  the Conjugate of the Section EmDmE, but because MRM (see Lemma 2.) is a Circle whose Diameter is c, we have  $mm=2\sqrt{cx-x^2}$ , therefore  $\overset{\mathcal{O}}{=}=2\sqrt{cx-x^2}$ : but all similar Figures are as the Square of their homologous Sides, (as is demonstrated further on) and the Area of the generating

rating Ellipse is axixc, (by Cor. 1. Pr. 5. Cb. 3.) therefore  $c^2$ : axixc: 4xcx-xx:  $\frac{4at}{c}xcx-x^2$  the Measure of the Ellipse EmDmE, and this drawn into p, gives the Measure of the first or greatest Elementa of the Segment sought, call it e, and the succeeding ones e', e'', e''', e''', &c. the corresponding Values of RO, x', x'', x''', &c. Then we have the Measure of the several Elementa, as

$$e = \frac{4qat}{c} \times cx - x^{2}$$

$$e' = \frac{4qat}{c} \times cx' - x'^{2}$$

$$e'' = \frac{4qat}{c} \times cx'' - x''^{2}$$

$$e''' = \frac{4qat}{c} \times cx''' - x'''^{2}$$

here under.

and the Sum of these is the Measure of the whole Segment sought, but the Number of the Elementa is  $\frac{x}{q}$ , and the Quantities x, x', x'', x''', x'', x''', x'

Corol. 1. Therefore making  $x = \frac{c}{2}$  and y = 1, then for the Measure of half the Spheroid we have

 $2t^2 \times \frac{c}{2} + ct^2 \times \frac{ac}{6t} = \frac{a \times tc^2}{3}$ , the fame as

shewn before, Cor. 5. Prop. 2.

Cor. 2. If from the Measure of the Semispheroid  $\frac{a \times tc^2}{2}$ , that of the Segment, viz.  $2t^2x + cy^2$ 

 $\times \frac{dx}{dt}$ , be taken, we shall have for the Measure of the Frustum this

THEOREM, viz.  $VvDE = 2t^2 + y^2 \times \frac{a \times c}{3t} \times \frac{c-2x}{2}$ .

And the first of these Theorems being turn'd into Words, give the following Rule for measuring a parallel Segment of a Spheroid.

#### RULE.

Multiply the Square of the Transverse Axis of the generating Ellipse by twice the Height of the Segment; and the Square of the Transverse of the Section of the Spheroid, by the Conjugate of the generating Ellipse, and add these two Products together, then multiply their Sum by the Product of ,2618 by the Height of the Segment; this last Product divided by the transverse Axis of the generating Ellipse, is the Measure of the Segment fought.

Examp. Let the Transverse of the generating Ellipse be 73 Inches, its Conjugate 29 Inches, the Height of the Segment 2 Inches, and therefore the Transverse of the Section 25 Inches, to find

the Measure of the Segment RDmEm.

#### OPERATION.

$$y = -\frac{37}{37} - \frac{73}{73} = t$$

$$\frac{37}{259} - \frac{219}{219}$$

$$111 - 511$$

$$y^{2} = -1369 - 5329 = t^{2}$$

$$\epsilon = -29 - 4 = 2x$$

$$12321 - 21316 = 2t^{2}x$$

$$2738$$

$$\epsilon y^{2} = 39701 = 39701 = \epsilon y^{2}$$

$$61017 = 2t^{2}x + \epsilon y^{2}$$

$$= x$$

$$3! = 219$$

$$122034 - 557,20 = 2t^{2}x + \epsilon y^{2} \times \frac{x}{3}t$$

$$1095 - 4587,0$$

$$1253 - 1584 - 1533$$

$$1584 - 1533 - 1584$$

$$1533 - 1584 - 1533$$

$$51 - 436,63 = 2t^{2}x + \epsilon y^{2} \times \frac{x}{3}t$$

Corol. 3. But if the above Segment should be cut by a Plane through fome Point r, and parallel to the Conjugate RO, then the Piece cut off is called a Second Segment of the Spheroid; to meafure which by a finite Expression, is impossible, even tho' you use the Segment of a Circle; at least

least by any Method I yet have met with: but when D is small in respect to OD, it may be had by an Approximation, sufficiently near for Practice, from what has been said in the last Proposition:

for in the Figure put  $rq = \frac{b}{2}$ , qo = z, oD = l, and denote the circular Segment *nrnon* by S, then the Measure of the second Segment Drnn is nearly had by this

THEOREM, viz. Drnn =  $\frac{3b^2 \times \$}{b^2-4z^2} - z\sqrt{b^2-4z^2}$   $\times \frac{1}{6}$ .

Corol. 4. From hence, and Prop. 3. we may compute the Measure of the Part mRmnnr (Fig. 46.) for by changing the Form of that Theorem, viz. for x put its equal  $\frac{c-2\pi}{2}$ , from this Suppo-

fition of QO=qo=z, then  $\frac{t}{c} = \frac{zL}{\sqrt{c^2-b^2}}$ , and  $b=\frac{t}{zc}\sqrt{c^2-4z^2}-\frac{L}{z}$ : fo that the Measure of the fecond Segment OoRt, which is nearly  $c+zxc-2z^{1/2}$ 

 $\times \frac{ta}{rc} + 2\sqrt{b^2 - 4z^2} - \frac{3b^2 \times S}{b^2 - 4z^2} \times \frac{l}{6}$ , may be com-

puted from the Measures of RQ, rq, Oo, and OQ (= oq) being given; that is the Bung and Head-Diameters of a Spheroidal Cask being given, and also its Length, and the Distance of the Surface of the Liquor from the Axis thereof, we may by this Corol. nearly compute how much is drawn off: But Note, if the Cask be more than half empty, you will then find how much remains in it; which taken from the whole Content, leaves what is drawn off. But this Theorem requires too

much labour to be followed by the Officers of Excise, so we shall give other Methods for that purpose further on.

But I must observe this is exceeding near the Truth, especially if for S you put  $\frac{121b+78z}{29b+6z} \times \frac{\overline{b-2z}}{15} \times \sqrt{2bxb-2z}$ , which is deduced from that Page 101. by putting  $\frac{b-2z}{2}$  for v.

We might also give a like Approximation for the Second Segments of the Hyperbolic Conoids, for they as well as those of the Spheroid, do not admit of a perfect Cubation; but as no Casks are ever made resembling this Solid, I shall not detain the Reader with useless Speculations, but proceed to shew how to measure the Spindles, which are generated by the Revolution of a Conic Section round an Ordinate to the Axis.

#### PROP. V.

Let AVBvA (Fig. 47.) be a Spindle, generated by the Parabola AVB's turning round its double Ordinate AB; and thro'n a Point in the Axe of Revolution, let a Plane be imagined to pass perpendicular to it, whose Section with the Spindle is the Circle Mnm; (put Vv=b, Mm=y and Cn=x) then the Measure of the Frustum VMmv shall be expressed by this

THEOREM, viz.

$$VMmv = 2b^2 + y^2 - \frac{2}{3} \cdot \overline{b-y}^2 \times \frac{ex}{3}$$

For call the *Parameter* of the generating Parabola p, and suppose Cn divided into an infinite Number of Parts, each of which is measured by q; and denote the successive Values of x from n

to C by x', x", x", &c. viz. x'=x-q, x"=x'-q, x"=x"-q, &c. also let e, e', e", e", &c. denote the corresponding Elementa of the Sol d.

Now (by Prop. 2. Chap. 2.) px VO=MO12, that is  $p \times \frac{b-y}{2} = x^2$ , therefore  $y = b - \frac{2x^2}{p}$ , and  $y^2 = b^2 - \frac{4bx^2}{b} + \frac{4x^4}{b^2}$ ; whence the Value or Measure of of the first Elementa (e) is  $aq \times b^2 - \frac{4bx^2}{p} + \frac{4x^2}{p^2}$ ; and from hence the following Equations;

$$e = aq \times b^{2} - \frac{4bx^{2}}{p} + \frac{4x^{4}}{p^{2}}$$

$$e' = aq \times b^{2} - \frac{4bx^{12}}{p} + \frac{4x^{14}}{p^{2}}$$

$$e'' = aq \times b^{2} - \frac{4bx^{12}}{p} + \frac{4x^{114}}{p^{2}}$$

$$e''' = aq \times b^{2} - \frac{4bx^{112}}{p} + \frac{4x^{114}}{p^{2}}$$

$$e''' = aq \times b^{2} - \frac{4bx^{112}}{p} + \frac{4x^{114}}{p^{2}}$$

$$e''' = aq \times b^{2} - \frac{4bx^{112}}{p} + \frac{4x^{114}}{p^{2}}$$

$$e''' = aq \times b^{2} - \frac{4bx^{112}}{p} + \frac{4x^{114}}{p^{2}}$$

And fince q Distance gives 1 Term, x Distance will give  $\frac{x}{q}$  Number of Terms; that is  $\frac{x}{q}$  is the Number of Elementa, or Terms of the above Series, each of which is also composed of three Terms; the Sum of all the first is  $aq \times b^2 \times \frac{x}{a}$  $=ab^2 \times x$ , and (by the Lemma, Pag. 85.) the Sum of all the fecond Terms, viz.  $aq \times \frac{46}{4} \times$  $x^{2}+x'^{2}+x''^{2}$ , 3c. is  $a q \times \frac{4b}{p} \times \frac{x^{2}}{3} \times \frac{x}{q} = \frac{4abx^{3}}{3p}$ Tel bu L 3 m sib ball man

and (by the same Lemma) the Sum of all the third Terms, viz.  $aq \times \frac{4}{p^2} \times x^4 + x^{14} + x^{14}$ , &c. is  $aq \times \frac{4}{p^2} \times \frac{x^4}{5} \times \frac{x}{q} = \frac{4ax^5}{5p^2}$ , whence collecting these Sums under their respective Signs, we have  $VMmv = b^2 - \frac{4bx^3}{3p} + \frac{4x^5}{5p^2} \times ax$ ; but  $\frac{2x^2}{p} = b - y$ , therefore the last Theorem is equivalent to  $b^2 - \frac{2b \times b - y^2}{3} + \frac{b - y^4}{5} \times ax$ , that is to  $\frac{8b^2 + 4by + 3y^2}{5}$ 

 $2b^2+y^2-\frac{2}{5}.\overline{b-y}^2\times\frac{a\times}{3}$ . Q. E. O.

Cor. 1. Whence if y=0, then the Measure of the whole Spindle is  $2b^2 - \frac{2}{5}b^2 \times \frac{a \times AB}{3}$ , or  $\frac{8}{15} \times b^2 a \times AB$ , that is  $\frac{8}{15}$ ths of its circumscribing Cylinder.

 $\times \frac{a}{3}$ , and this to  $\frac{10b^2 + 5y^2 - 2b^2 - 2y^2 + 4by}{5} \times \frac{ax}{3} =$ 

From this Proposition we have the following Rules.

Rule 1. To Measure the Frustum of a parabolic Spindle.

To twice the Square of the Diameter of the greater End, add that of the lesser, and from the Sum take  $\frac{2}{3}$ ths, or  $(,4=)\frac{4}{10}$ ths of the Square of their Difference, and multiply the Remainder by the Height of the Frustum; then if this Product be multiplied by ,2617994=2618 nearly, it will give the Measure sought.

Rule 2. By the Sliding-Rule.

Set 1,954 on D, to the Height of the Frustum on C; then find the greater and lesser Diameters,

as also their Difference on D, noting the three Numbers opposite them on C; then if the second is added to twice the first, and 3ths, or 4ths of the third taken from the Sum, you'll have the Measure required.

Measure required.

Examp. Let (b) the greater Diameter be 32 Inches, (y) the lesser 24, and (x) the Length

More by the Second-

40 Inches.

#### OPERATION.

$$y=24 \qquad 64$$

$$24 \qquad 96$$

$$96 \qquad 1024 \implies b^{2}$$

$$48 \qquad 2048 \implies 2b^{2}$$

$$576 \implies 576 \implies 2$$

$$2624 \implies 25,6 \implies 2$$

$$2598,4 \implies 2b^{2} + y^{2}$$

$$40 \implies 2598,4 \implies 2b^{2} + y^{2} \implies 50$$

$$103936,0 \qquad 8162,0 \implies 2618 \text{ inverted.}$$

$$20787 \ 2 \qquad 6236 \ 1 \qquad 1039$$

$$83 \ 1$$

27210,4=2
$$b^2+y^2-\frac{2}{5}.\overline{b-y}$$
  $\times \frac{ax}{3}$   
L 4 But

But by taking a=2617994 instead of ,2618, we should find the Measure to be 27210,3814 true to the last Figure.

By the Sliding-Rule. When 1.954 on D is fet to 40 on C, then against 32, 24 and 8 on D, is 10723, 3,

6031,9 and 670,2 respectively; therefore,

Twice the First - - = 21446,6More by the Second - = 6031,9

Less by  $\frac{4}{10}$ ths the Third =  $\frac{27478.5}{268.08}$ 

Gives the Content - = 27210,42

#### PROP. VI.

Let AVBvA (Fig. 48.) be a Spindle generated by the elliptic Space AVB round AB, which is parallel to TT, the transverse Axis thereof; and thro'r a Point in AB, distant from C, the Middle of the Spindle by x, let a Plane be drawn perpendicular thereto, whose Section, with the generated Solid, is the Circle Mnm: and put d=OC, the Distance of AB, from TT, and S for the Measure of the elliptic Space MVo; then the Measure of VMmvV, a Frustum of the Solid, shall be expressed by this

### THEOREM, viz.

$$VMmvV = 2b^2 + y^2 + 8d \times b - y - \frac{3}{x} \times \frac{ax}{3}$$

For put t for the Transverse, and c the conjugate Axis of the generating Ellipsis, the rest as in the preceding Proposition, then (by Prop. 1. Chap. 2.)  $t^2: c^2::t^2-4x^2:2d+y^2=\sqrt{12}$ , therefore  $y=\frac{c}{t}\sqrt{t^2-4x^2}-2d$ , and consequently  $y^2\times q\times a$ , the

PRACTICE of GAUGING. 153
the Measure of the first Elementa is, q = x  $\frac{1}{c^2 + 4d^2 - \frac{4c^2 x^2}{t^2} - \frac{4dc}{t} \sqrt{t^2 - 4x^2}}; \text{ and from hence the following Equations.}$ 

$$e = qa \times c^{2} + 4d^{2} - \frac{4c^{2}x^{2}}{t^{2}} - \frac{4dc}{t} \sqrt{t^{2} - 4x^{2}}$$

$$e' = qa \times c^{2} + 4d^{2} - \frac{4c^{2}x^{2}}{t^{2}} - \frac{4dc}{t} \sqrt{t^{2} - 4x^{2}}$$

$$e'' = qa \times c^{2} + 4d^{2} - \frac{4c^{2}x^{2}}{t^{2}} - \frac{4dc}{t} \sqrt{t^{2} - 4x^{2}}$$

$$e''' = qa \times c^{2} + 4d^{2} - \frac{4c^{2}x^{2}}{t^{2}} - \frac{4dc}{t} \sqrt{t^{2} - 4x^{2}}$$

$$e''''' = qa \times c^{2} + 4d^{2} - \frac{4c^{2}x^{2}}{t^{2}} - \frac{4dc}{t} \sqrt{t^{2} - 4x^{2}}$$

$$\mathcal{C}c. \qquad \mathcal{C}c.$$

Now (by the Lemma, Pag. 85.) 'tis manifelt's the Sum of all the three first Terms of these Elementa, is  $a \times c^2 x + 4d^2 x - \frac{4c^2 x^3}{3t^2}$ , and the Sum of the fourth Terms are evidently equal to  $8da \times MVON$ .

But the Measure of MVON is  $S+x \times d + \frac{y}{2}$ , which being put for MVON, and  $c^2 - (2a+y)^2$  for its Equal  $\frac{4c^2x^2}{t^2}$ , then we shall have the Measure

of VMmv =  $2c^2 + 2d + y$   $^2 - 12d^2 - 12dy \times \frac{ax}{3} - 8dxS$ ; but  $d + \frac{b}{2} = \frac{c}{2}$ , therefore  $2c^2 = 8d^2 + 8db + 2b^2$ ; put this for  $2c^2$  in the last Expression, then for the Measure of VMmv we shall find this

THEOREM.

# THEOREM, viz.

 $VMmv = 2b^2 + y^2 + 8d \times b - y - \frac{3}{2} \times \frac{\pi x}{3}$ . Q.E.O.

Cor. 1. If t=e, or the Ellipse in this Proposition should be chang'd into a Circle, then the elliptic Space VMo becomes the Circular Seg. ment VMo, (Fig. 49.) and therefore for Meafuring of the Frustum of a circular Spindle, we have this

#### THEOREM.

VMmv (Fig. 49.) =2 $b^2+y^2+8d \times b-y-\frac{35}{x} \times \frac{ax}{3}$ 

Cor. 2. If (in the Theorem for measuring an Elliptick Spindle) for d be wrote -d, because 0, Fig. 48. is on the contrary fide C, to what it is Fig. 51. Then for measuring the Frustum of an Hyperbolic Spindle we bave this

#### THEOREM.

the Sum of all the th

VMmv (Fig. 50.) =  $2b^2 + y^2 - 8dxb - y - \frac{38}{x} \times \frac{ax}{3}$ where b=Vv, y=Mm, x=Cn, d=CO and S the Measure of the hyperbolic Space VMo.

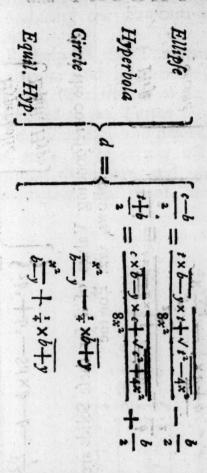
But if any are not fatisfied with these Inferences, they may by the same Steps with those for the Elliptic Spindle, investigate the two last The-

orems à priori.

MESSAGINT

Cor. 3. If t be the transverse, and c the conjugate Axis of the Ellipse or Typerbola, then for the

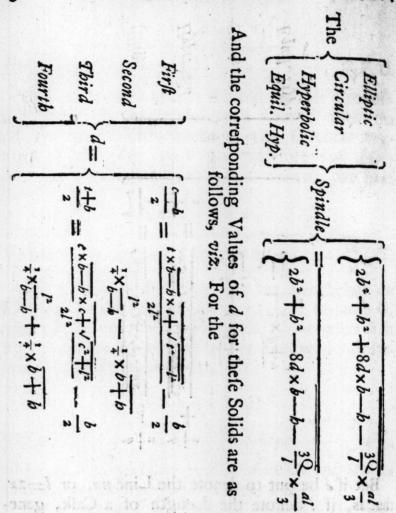
pur this for as in the left Expression. Survithe Newligs of VMany we thall find this



But if l be put to denote the Line nn, or l=2x, that is, if l denote the Length of a Cask, generated by a conic Section, round an Ordinate to the Axis, whose Bung-Diameter is b, Head b, and Q denote that Part of the generating Curve, whose Abscissa is  $\frac{b-b}{2}$ , and Base or double Ordinate l, then the Measure of these Casks will be found by the following Theorems, viz.

which is an Expression florilar to

fure of the generated Solic MVIMW is



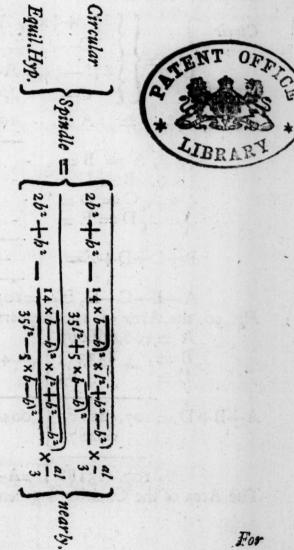
Cor. 4. By making d=0, we find the same Theorems for the Frustums of a Sphere and Spheroid, that was given at Cor. 5, 6. of the second Proposition.

And hence it also follows, if the Hyperbola MVM (Fig. 50.) revolve round NN, a Line palfing thro' the Center of the Hyperbola, the Measure of the generated Solid MMM'M' is  $2 \times \overline{Vv'} + \overline{MM'}^2 \times \frac{a \times NN}{3}$ , which is an Expression similar to those

those for measuring the Frustum of the Sphere

and Spheroid.

Cor. 5. By help of the Theorems for Approximating the circular and hyperbolic Segments, we might give the Measures of these Solids without Q, viz. expressed in the Terms of the Question: but as only the Circular, and Equilateral hyperbolic Spindles, seem to be of any use in Gauging, we have omitted the others, and only put down the Approximations for them, which are thus, viz. the



For an Example to these two Cases; Let b=32, b=24, and l=40 Inches, then for the

Circular 
$$Spind$$
.  $Spind$ .  $S$ 

Twice the first added to b, or 32, gives 104 for the Diameter of the generating Circle; and b, or 32, taken from twice the second, leaves 96 for the transverse Axis of the generating Hyperbola; whence from the Theorems, *Prop.* 3, and 6, of Chap. 2. For the

Circle
$$\begin{aligned}
&\text{Circle} \\
&\text{Hyperb.}
\end{aligned}
= \begin{cases}
&\frac{3 \cdot 2 \cdot 0}{3} + \frac{1}{5} \times \frac{1}{2 \cdot 5} \quad A - \frac{1}{7} \times \frac{1}{2 \cdot 5} \quad B + \frac{3}{9} \times \frac{1}{2 \cdot 5} \\
&C - \frac{5}{1 \cdot 1} \times \frac{1}{2 \cdot 5} \quad D + \mathcal{C}c. \\
&\frac{3 \cdot 2 \cdot 0}{3} - \frac{1}{5} \times \frac{1}{2 \cdot 5} \quad A - \frac{1}{7} \times \frac{1}{2 \cdot 5} \quad B - \frac{3}{9} \times \frac{1}{2 \cdot 5} \\
&C - \frac{5}{1 \cdot 1} \times \frac{1}{2 \cdot 5} \quad D - \mathcal{C}c.
\end{aligned}$$
that is,  $\frac{3 \cdot 2 \cdot 0}{3} = A = -106.6666667$ 

A-B-C-D, &c. =105,808392=MVM Fig. 50. the Area of the Hyperbolic Segment.

$$\begin{array}{c|cccc}
A = 106,666667 \\
B = & 853333 \\
D = & 65
\end{array}$$
,004876=C
1=E

107,515188 =A+B-C+D-E

The Area of the Circular Segment MVM Fig. 49.
Whence

Whence by the above Theorems, we have for the Circular Spindle this

### OPERATION.

$$32=b$$

$$32$$

$$64$$

$$96$$

$$1=40)$$

$$322,54554=3Q$$

$$(8,06364=\frac{3Q}{1})$$

$$8,00000=b-y$$

$$-,06364=b-y-\frac{3Q}{1}$$

$$2048=2b^{2} 48$$

$$576=y^{2}=576$$

$$288=8d$$

$$50912$$

$$2624=2b^{2}+y^{2}$$

$$-18,32832=8dxb-y-\frac{3Q}{1}=18,32832$$

$$2605,67168=2b^{2}+y^{2}+8dxb-y-\frac{3Q}{1}$$

$$104226,8672$$
882007162 Q (-2) inverted

883997162,0 (=a) inverted.

6

$$27286,5299 = 2b^2 + y^2 + 8d \times b - b - \frac{3Q}{1} \times \frac{al}{3}$$

And for the equilateral Hyperbolic Spindle this OPERATION.

$$(7.93563 = \frac{3Q}{1})$$

$$8,00000 = b-b$$

$$0,06437 = b - b - \frac{3Q}{l}$$

$$512 = 8d$$

$$3^{2},95744 = 8d \times b - b - \frac{3Q}{l}$$

$$2624 \cdot \cdot \cdot = 2b^2 + b^2$$

$$103641,70240 = 2b^2 + b^2 - 8d \times b - b - \frac{3Q}{l} \times b$$

$$27133,33424 = 2b^2 + b^2 - 8d \times b - b - \frac{3Q}{l} \times \frac{ab}{3}$$

I must observe the Value of Q in the Rule for measuring the Hyperbolic Spindle, might have been computed from Mr. Coats's Theorem for that purpose, Page 110; but the Series in this Case does it with less trouble.

Or, By the two Theorems for measuring these Solids by Approximation, we have for the

Nearly the same as before.

#### SCHOLIUM I.

We shall now collect together the several Theorems found by Proposit. 2, 5, and 6; which include all the Varieties of Casks, hitherto mentioned by those who have wrote on Gauging, and fet down the Theorems, and their Contents for Mr. Everards's Cask, whose Bung-Diameter is b=32, Head b=24, and Length l=40 Inches: The Names of which are, if, The Middle Frustums of a Spheroid; 2d, Circular Spindle; 3d, Hyperbolic Spindle; 4th, Parabolic Spindle; 5th, Two Frustums of a Parabolic Conoid; and 6th, two Frustums of a Cone.

> relegion from write-The plate and the Mail San Mariana

I wood on his odrageli als switte from I ample was fragolish to be Equilar ral, because a therwise the Data was not sufficient, but the The

Mallana Do wood I turk hoven eigh cheepe the latte for which a lineor

6 6 + b × b × b × al	$5 \frac{b^2 + b^2 \times \frac{al}{2}}{}$	4 $2b^2+b^2-\frac{2}{5}\times \frac{b-b}{b}^2\times \frac{al}{3}$	$3 2b^2 + b^2 - 8d \times b - b - \frac{3Q}{l} \times \frac{al}{3}$	2 $2b^2+b^2+8d \times b-b-\frac{3Q}{7} \times \frac{al}{3}$	$1 \left  2b^2 + b^2 \times \frac{at}{3} \right $	or in the second
24797,638=87.9349	25132,741=89.1232	27210,381=96.4907	27133.334=96.2175	27286,530=96.7607	1	Out thick

The Measures here differ a small matter from what Mr. Everard gave in his Appendix, which arises from his inductionary Method of computing their Contents, but the true Theorems for Measuring the circular, elliptic and hyperbolic Spindles were never, that I know of, publish'd before, if we except the last, for which a Theorem is given by a Gentleman (that writes himself Merones) in the Mathematical Diary for 1740.

I must observe the Hyperbola in the above Example was supposed to be Equilateral, because otherwise the Data was not sufficient, but the The-

orem

orem itself is universal, for all Hyperbolic Spindles whatever.

### SCHOLIUM II.

To what has been already faid for measuring Casks, we may add the Method for finding what is call'd the mean Diameter; for tho' Rules for that purpose are to be met with in most Books on Gauging, yet I cannot find any that have flewn whence they were derived, nor is this Defect all that makes it necessary here to examine into this Matter, but chiefly to prevent the Errors that must unavoidably arise from using those fixt Numbers call'd Multipliers: for there neither are, nor is it possible there should be such, that will reduce all Casks of the same Name and Length, to Cylinders, but they ought to vary as the Proportion betwixt the Bung-Diameter, and the Difference of this from the Head varies. 'Tis true indeed that Proportion may be supposed pretty near the same in most Casks to be met with in Practice, which is all that many are folicitous about; this I allow, however, fince they are not absolutely so, 'tis necesfary, nay I am perfuaded every Officer of the leaft Ambition, to have a rational Knowledge of the Art he professes, must be desirous to know when the fixt Multipliers may be depended on, and when not, and also whence they were obtained.

That ready Analyst, Mr. Tho. Simpson, in his Treatise of Fluxions, has given the Limits betwixt which are the Numbers we are speaking of, and from what he has done, with little Trouble the very Multipliers themselves may be found: However, as his Book may not be in the Hands of every one concern'd in Gauging, and also some of them may want the necessary Knowledge to

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make fuch Inferences, I have not only given the very Rules themselves for finding the Multipliers. but also the Limits from a different Consideration, which I suppose will be understood with less Trouble, as I have no occasion for the Term Infinite, which that Gentleman is oblig'd to intro-

duce in determining one of them.

In order to which, let b be the Bung-Diameter of any Cask, in the Shape of the Frustum of a Spheroid, Parabolic Spindle, Parabolic Conoid, or Cone, b the Head Diameter, and d=b-b: Also suppose m such a Number or Quantity, that multiplying b-b, or d, and the Product taken from b, the Bung, the Remainder may be the Diameter of a Cylinder, equal in Length to the Cask propos'd and of equal Magnitude; and put m to denote the Multiplier when the Product is to be added to b, the Head Diameter, in order to have the Mean fought. Then 'tis evident m'=1-m, for fince  $b-m \times b-b = b+m' \times b-b$ , we have  $b-b=m+m'\times b-b$ , or m'=1-m.

But to find m (by the preceding Scholium and

Prop. 1. Chap. 4.) we have these Equations.

viz. For two Fruftrums of a
$$\begin{cases}
Spheroid \\ Parab. Spin. \\ Parab. Con. \\ Cone
\end{cases}
\begin{cases}
\frac{2b^2+b^2}{3} \\ \frac{2b^2+b^2-\frac{2}{3}d^2}{3} \\ \frac{b^2+b^2}{2} \\ \frac{b^2+b^2+bb}{3}
\end{cases} = \overline{b-md}^2$$

In which for b put its value b-d, and for  $\frac{1}{b-b}$ write r; then from the Equations above, we shall respectively have the following ones, viz.

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era rol-n-koee,

$$\frac{1}{r} = \begin{cases}
\frac{6m^2 - 2}{3m^2 - 1} \\
\frac{30m - 10}{15m^2 - 3}
\end{cases} \text{ and } m = \begin{cases}
r - \sqrt{r^2 + \frac{1 - 2r}{3}} = \frac{1}{3} - \frac{1}{4} \times \frac{b - b}{2b + b} \\
r - \sqrt{r^2 + \frac{3 - 10r}{2}} = \frac{1}{3} - \frac{1}{4} \times \frac{b - b}{5b + b}
\end{cases} \text{ proxim}$$

$$\frac{6m - 3}{3m^2 - 1}
\end{cases} \text{ and } m = \begin{cases}
r - \sqrt{r^2 + \frac{1 - 2r}{2}} = \frac{1}{3} - \frac{1}{4} \times \frac{b - b}{5b + b}
\end{cases} \text{ proxim}$$
And these Values of  $m$  taken from  $U_{nily}$ , leave those of  $m$  as hereunder, of  $a$ 

$$\begin{cases}
\text{Spheroid} \\
\text{Spheroid}
\end{cases} \text{ Parabol. Spindle}$$

$$Parabol. Spindle \\
\text{of } a
\end{cases} \text{ Parabol. Spindle}$$

$$m' = \begin{cases}
\frac{2}{3} + \frac{1}{4} \times \frac{b - b}{2b + b} \\ \frac{2}{3} + \frac{1}{4} \times \frac{b - b}{5b + b}
\end{cases} \text{ nearly.}$$

$$\frac{b - b}{5} \text{ nearly.}$$

From hence it appears there can be no fixt Multipliers; but let us suppose in the most common Casks, the Bung-Diameter to be 32 Inches, and Head 26, then for the Frustum of a

Spheroid

Parab. Spindle

Parab. Com.

$$m' = \begin{cases}
\frac{2}{3} + \frac{1}{4} \times \frac{6}{15} = ,6888, & c. \\
\frac{2}{3} + \frac{1}{4} \times \frac{6}{15} = ,6753, & c. \\
\frac{1}{2} + \frac{1}{4} \times \frac{6}{58} = ,5259, & c.
\end{cases}$$

The content of the content of

Which will ferve indifferently, when the Bung-Diameter is betwixt four and fivetimes the Difference betwixt it and the Head.

But those (,7; ,68; ,54; ,52) given by Mr. Bamford, can never answer, unless where the Bung-Diameter is betwixt three and four times the Difference betwixt that and the Head.

From what has been faid, the Limits of all the Values of m, are easily deduced, by putting for b, its extreme Values in the second Series of Equations; now they are b and o, for 'tis evident b must

must ever be greater than the greatest, and o less than the least, both which being substituted for b, we have

$$\frac{6m-2}{3m^{2}-1}$$

$$\frac{30m-10}{15m^{2}-3}$$

$$\frac{4m-3}{2m^{2}-1}$$

$$\frac{6m-2}{30m-10}$$

$$\frac{4m-3}{2m^{2}-1}$$

$$\frac{6m-3}{3m^{2}-2}$$
and
$$\frac{4m-3}{2m^{2}-1}$$

$$\frac{6m-3}{3m^{2}-2}$$

And finding m in these Equations, 'tis manifest all Values thereof for the respective Varieties Pag. 164, must be

$$\begin{bmatrix} \frac{1}{3} = ,3333, & & & & \\ \frac{1}{3} = ,3333, & & & & \\ \frac{1}{3} = ,3333, & & & \\ \frac{1}{3} = ,5 \end{bmatrix} \text{ and } \begin{bmatrix} 1 - \sqrt{\frac{1}{3}} = ,2697 \\ 1 - \sqrt{\frac{1}{2}} = ,2697 \\ 1 - \sqrt{\frac{1}{3}} = ,2927 \end{bmatrix} & & & & & \\ & & & & \\ \frac{1}{3} = ,5 \end{bmatrix}$$

And

And these Limits taken from Unity, leave those of m', which therefore are

$$\begin{array}{l}
\stackrel{?}{\underset{|}{\overset{2}{3}}} = ,6666, & & & \\
\stackrel{?}{\underset{|}{\overset{2}{3}}} = ,6666, & & & \\
\stackrel{?}{\underset{|}{\overset{2}{3}}} = ,5
\end{array}$$
and
$$\begin{cases}
\sqrt{\frac{2}{3}} = ,8165 \\
\sqrt{\frac{8}{3}} = ,7303 \\
\sqrt{\frac{1}{3}} = ,7071 \\
\sqrt{\frac{1}{3}} = ,5774
\end{cases}$$

$$\mathcal{E}_{c},$$

As they were first of all determin'd by Mr. Simp.

fon, in his Treatife above mention'd.

From the foregoing Theorems the Reader will be able, with very little trouble, to find a true Multiplier for reducing any of the Forms above into a Cylinder of equal Length; but as I have shewn how they may be measur'd by the Lines C. D. at one setting of the Sliding-Rule, there can never be occasion for such Reductions: nay, I can always gauge any of those Casks sooner by those Rules, than by first reducing them to Cylinders. So that these Rules are really of no Service in gauging a full Cask, but will be of particular Use when we come to Ullaging, which is confider'd in the next Part,



### CHAP. V.

Of measuring the Hoofs of Pyramidic Cones.

### DEFINITION I.

IF a Point V (Fig. 51.) be fituate in a fixt Pofition above the Plane ACEDB (of any Figure whatever) and from V as a Pole an Indefinite right Line be carried round the fame, it will describe the Likeness of a Solid, which we call a Pyramidic Cone; of which ACEDB is the Base, and V its Vertex.

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s.

Defin. II. If a pyramidic Cone be cut by a Plane parallel to its Base, the Part contain'd betwixt the said Plane and Base, is call'd its Frustum.

Defin. III. If a Plane be drawn thro' the Vertex of the Cone perpendicular to its Base, its Section with the Frustum is call'd the vertical Plane thereof; and then its Sections with the End and Base, their Diameters respectively.

Defin. IV. If a Plane be drawn through either Extremity of the End's Diameter, at right Angles to the vertical Plane of the Frustum, and so as to cut the Cone's Base, the Part of the Frustum contain'd betwixt the cutting Plane and Part of the Base, is call'd a Hoof thereof; and the remaining Part of the Frustum, the complemental Hoof; also that Extremity of the End's Diamemeter through which the Cutting-Plane passeth, may be call'd the Vertex of the Hoof.

Defin. V. The Containing Part of the Cone's Base, is call'd the Base of the Hoof; the Section of the Cutting-Plane and Frustum, its Side; and the Section of the said Side and vertical Plane, the Axis of the Side.

#### LEMMA I.

If a Pyramidic Cone be cut by a Plane parallel to its Base, the Area of the Section will be to that of the Cone's Base, as the Square of the Perpendicular from the Vertex to the Plane of the Section, is to the Square of the Perpendicular's Height of the Cone.

For let VEQ be the vertical Plane of the Cone, which cuts the Base in EQ, and the Section aeq in eq, then EQ and eq are the Diameters of the Base and Section aeq, (Definit. 3.) on which from V let fall the Perpendicular VP, meeting the first in P, and the other in p, then Vp is the vertical Distance of the Section. Also in EQ assume any Point F, and suppose the Distance EF divided into an infinite Number of equal Parts in the Points G, H, K, &c. thro' every one of which and the Vertex V, let Planes be supposed drawn perpendicular to VEQ, cutting the Base in the Lines CD, MM, NN, OO, &c. and the Section aeq in the same manner in cd, mm, nn, oo, &c. thereby diffinguishing each into an infinite Number of Elementa; let those of the Base from F towards E be denoted by E', E", E", &c. and the corresponding ones of the Section acq e', e'', e''', &c. then (per Fig.)  $E' = CD \times FG$  and  $e' = cd \times fg$ , but FG : fg :: FE : fe :: FP : fp, and FP: fp:: VP: Vp; hence E': e':: CD x VP: cd x Vp. Again, (from the Fig.) CD: cd:: VP: Vp, therefore  $E': e':: VP^2: Vp^2$ ; and for the same Reason E": e":: VP :: Vp'2; also  $E''': e''': : VP^2: VP^2$ ; whence (by the 12 Eucl. 5.) E'+E"+E", &c. e'+e"+E", &c. :: VP12 : Vp : But E'+E"+E", &c. =CED, and e'+ e'+e", &c. =ced, therefore CED: ced:: VP': V P12. 2. E. D.

Cor. Whence it is evident all similar Planes are to another, as the Squares of their homologous Lines.

LEMMA II.

The Measure of every Pyramidic Cone is equal to the Product of the Measure of its Base, by one third

Part of its perpendicular Height. For let the Measure of the Cone's Base be b, its perpendicular Height VP=b, and x the Measure of Vp (see Figure 51.) then by the preceding Lemma  $b^2:b::x^2:\frac{bx^2}{h^2}$ , the Meafure of the Section acedb. Further, let us imagine Vp divided into an infinite Number of equal Parts, every one of which is measured by q, and through each of them let Planes be sup-posed drawn parallel to the Base of the Cone, thereby dividing the Part Vaeb into an infinite Number of cylindrical Elementa, and let their fuccessive Distances from V be denoted by x, x', x", x", &c. viz. x-q=x', x'-q=x", x"-q=x", &c. then from what was faid above, the successive Measures of the Bases of these elementary Cylinders will be  $\frac{bx^2}{b^2}$ ,  $\frac{bx^{1/2}}{b^2}$ ,  $\frac{bx^{1/2}}{b^2}$ ,  $\frac{bx^{1/2}}{b^2}$ , &c. and therefore the Measures of the Cylinders themselves are  $\frac{bx^2}{b^2} \times q$ ,  $\frac{bx^{1/2}}{b^2} \times q$ ,  $\frac{bx$ the Measure of the Part Vabc, is equal to the Sum of an infinite Series of Squares, whose Roots, x, x', x", x", &c. are in Arithmetic Progression from a to x inclusive, multiplied by  $\frac{b \times q}{b^2}$ , but the

pag. 85.) Vabe is equal to  $\frac{b \times q}{b^2} \times x^2 \times \frac{x}{q} \times \frac{1}{3} = \frac{bx3}{3b^2}$ which when x becomes b, gives VAEB= $b \times \frac{b}{a}$ . Q. E. D.

### LEMMA III.

Let GHI (Fig. 52.) be any Right-lined Triangle, and in HG a Point E taken, and the Line IEdrawn; also through E let EK be drawn parallel to IG, and made equal to EI, and through the Point K a Line drawn parallel to HI meeting GH produc'd in V: then a Perpendicular let fall thence on IE (continued if needful) will be equal to a Perpendicular drawn from H on IG, that is VF=HP.

For draw IQ perpendicular to HG, then from the fimilar Triangles HGP, IGQ, we have GH: GI:: HP: IQ, but from the similar Triangles HIG, VKE, GH: GI:: EV: EK = EI (per Constr.) hence HP: QI:: EV: EI. Again, from the Triangles EIQ, EVF, we have IQ: IE:: VF: VE; whence, and the last Proportion, VF: VE:: HP: VE, therefore VF=HP. Q. E. D.

### PROP. I.

Let KEBA (Fig. 53.) be the Frustum of a Pyramidic Cone, whose Pole is V, Base the Plane AMBN, End the Plane KE, Vertical Plane VAB, and MNEB a Hoof thereof: then AB, KE are the Diameters of the Base and End respectively, and EL the Axis of the Side; on which make EI equal to EK, and through I draw IG, IH parallel to AB, AV respectively; and from the Points V, H, let fall VC, HP Perpendiculars on AB, IG; then (calling the Base of the Hoof MNB, S, and its Side EMN, S') the Measure of the Hoof MNEB is expressed by this THEOREM,

MNEB=
$$\overline{BC \times S}$$
- $\overline{GP \times S'} \times \frac{ER}{3BR}$ 

For through V and the Line MN, imagine a Plane drawn, whose Section with the Cone is the Triangle VMN, and from V let fall a Perpendicular on the Axisof the Side (produc'd if necessary) meeting the same in F.

Now 'tis manifest the Hoof MNEB is equal to the pyramidic Cone VMNB, made less by

VMNE, but (by Lemma 2.) VMNB=Sx VC 3, and

VMNE=S'  $\times \frac{VF}{3}$ . But  $VC = \frac{ER \times BC}{BR}$  (for B'R

: ER :: BC : VC) also VF=HP by Lemma 3, and

 $HP = \frac{ER \times GP}{BR}$  (for BR : ER :: GP : HP) there-

fore for VC and VF in the above Values of VMNB and VMNE put their equals, and we have

MNEB=
$$\overline{BC \times S} - \overline{GP \times S'} \times \frac{ER}{3BR} \cdot \mathcal{Q}$$
, E. D.

Cor. 1. But if the Cone be upright, or the Triangle VAB isosceles, then  $BC = \frac{1}{2}AB$ , and  $GP = \frac{1}{2}IP$ ; whence if D be put to denote the Diameter of the Base, and d that of the End of the Frustum, viz. D=AB, d=KE, and ER=b, the

Height of the Frustum, then  $BC = \frac{D}{2}$ , GP =

 $\frac{d \times BL}{2EL}$ , and  $BR = \frac{D-d}{2}$ ; whence, in this Case, the Measure of the Hoof MNEB is express'd by this

THEOREM, viz.  $D \times S - \frac{d \times BL}{EL} \times S' \times \frac{b}{3 \times D - d}$ 

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Ch. V.

Cor. 2. Let MBBN keek (Fig. 53.) be the Frustum of an upright square Pyramid, which is cut through the Sides ee, MN by a Plane ee MN; then if D be the Side of the Base, d that of the End, and b the perpendicular Height of the Frustum, the Measure of the

$$\begin{cases}
Hoof & \epsilon \leq M \ N \ \beta \beta = 2\overline{D+d} \times \frac{b D}{6} \\
Com. \ Hoof & \epsilon \leq M N \ kk = 2\overline{d+D} \times \frac{b d}{6}
\end{cases}$$

For fince the (Pyramidic Cone, or) Pyramid is upright, (by Coroll. 1.) we have  $\varepsilon \in M \setminus \beta \beta = D \setminus S =$ 

And from hence these Rules, to measure the Hoofs of the Frustum of a square Pyramid.

#### RULE I.

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To twice the Side of the Base add that of the End, multiply the Sum by the Side of the Base, and that by one sixth of the Height of the Hoof, the Product will be its Content.

### RULE II.

To twice the Side of the End add that of the Base, the Sum multiplied by the Side of the End, and that Product by one sixth of the Frustum's Height, gives the Content of the Complemental Hoof By the SLIDING-RULE.

### RULE III.

Set 3,464 on D to the Frustum's Height on C, and find the Side of the Base, that of the End, and their Difference on D, noting the three Numbers opposite them on C. Then to the second add five times the first, and from that Sum take the third, the Remainder is the Measure of the Hoof.

But if to the first five times the second be added, and the third taken from that Sum, the Remainder is the Measure of the Complemental Hoof.

Example. Let there be the Frustum of a square Pyramid, the Side of whose Base is 25, that of its End 16, and the Height of the Frustum 12 Inches, which is cut by a Plane through opposite Sides of its End and Base, to find the Measures of both the Hooss.

MODEL OF THE PARTY OF

### OPERATION.

$${D=25 \atop d=16 \atop b=12}$$

	-12
50=2D 16=d	32=2d 25=D
66=2D+d	57=2d+D 16=D
330 132	342 57
$ \overline{1650 = 2D + d} \times D $ $ 2 = \frac{1}{6}b $	$ 912 = 2d + D \times d $ $ 2 = \frac{1}{6}b $
3300=2D+d×D×; b	$1824 = 2d + D \times d \times \delta$

The Meas. of the Hoof. The Meas. of the com. Hoof.

Or, 3,464 on D fet to 12 on C, then against 25, 16, and 9 on D is 625, 256 and 81 on C respectively; therefore by the Rule,

$$\begin{cases}
3125 & (=625 \times 5) + 256 - 81 = 3300 \\
1280 & (=256 \times 5) + 625 - 81 = 1824
\end{cases}$$
as before.

Cor. 3. If ABKE (Fig. 54.) be the Frustum of an Upright Cone with a circular Base, whose vertical Plane is ABKE, which is cut by a Plane thro' the Points E, A, and D be the Diameter of the Base, d that of the End, and b its Height, then the Measure of

The 
$$\begin{cases} Hoof \ ABE \\ Com. \ Hoof. \\ AEK \end{cases} = \begin{vmatrix} \overline{D^2 - d\sqrt{D}d} \times \frac{D \times b \times a}{3 \times D - d^2}, \\ \overline{D\sqrt{D}a - d^2} \times \frac{d \times b \times a}{3 \times \overline{D - d}}. \\ \end{vmatrix}$$

For

For here the Points M, N and L, are united in A, and the Space S' (by Defin. 3. Chap. 2.) is an Ellipse, whose Transverse is EA or EL, and Conjugate a mean Proportional betwixt D, d; hence S'=  $EL \times \sqrt{Dd} \times a$ , (Cor. 3. Prop. 4. Chap. 3.) and S=  $D^2 \times a$ . Put these Values for S and S' in the Theorem Cor. 1. then the Measure of the Hoof is  $D \times D^2 \times a - \frac{d \times D \times EL \times \sqrt{Dd} \times a}{EL} \times \frac{b}{3 \times D-d} = D^2 - \frac{d}{2} \times \frac{D \times b \times a}{3 \times D-d}$ ; which taken from  $D^3 - a^3 \times \frac{a^h}{3 \times D-d}$ , the Measure of the whole Frustum, (see Cor. 3. Prop. 2. Chap. 3.) leaves  $D \times D - d^2 \times \frac{d \times b \times a}{3 \times D-d}$ , for the Measure of the Complemental Hoof. Q. E. O.

And from hence we have these two Rules for

And from hence we have these two Rules for measuring the elliptic Hoofs of an upright Cone.

### RULE I.

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From the Square of the Diameter of the Base, substract the Product of the Diameter of the End by a mean Proportional betwixt the two Diameters; multiply the Remainder by the Diameter of the Base, and that Product by the Height of the Frustum, and this by ,261799388 (or in Practice by ,2618) then if the last Product be divided by the Difference of the Diameters, the Quotient will be the Measure of the Hoof proposed.

### RULE II.

From the Product of the Diameter of the Base by a mean Proportional betwixt that and the Diameter of the End, substract the Square

of the Diameter of the End, multiply the Remainder by the Side of the said Square, and that Product by the Height of the Frustum, and this by ,261799388 (or ,2618) then if the last Result is divided by the Difference of the two Diameters, the Quotient will be the Measure of the Complemental Hoof.

Examp. Let the Diameter of the Base be 60, that of the End 38,4, and the Height 36 Inches,

$3794688 = \overline{D^2 - d\sqrt{D}d} \times D \times b$	632448	$36 = b^2 - d\sqrt{Dd} \times D$	$1756,8 = D^2 - d\sqrt{D} d$ $60 = D$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	8) 704 3072 704 1536	$Dxd = 2304,0 (48 = \sqrt{D}d) = D - d = 21,6)3794688$	OPERATION for ABE (Fig. 55.) $D =60$ $d =38,4$
6	0000	1728	1468	1226	1634 1512	3794688	<b>8</b> . 55.)
	i k	45992,92= Hoof ABE.	158	12298	3513600 1054080	275680,00 4997162,0	ne sa dis E con i E sa disti apaj la sala

OPERATION for AKE (Fig. 55.)

V.

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OPERATION for ABE

$$\begin{array}{r}
 38,4 = d \\
 384 \\
 \hline
 1536 & 48 & = \sqrt{D}d \\
 3072 & 60 & = D \\
 \hline
 1152 & 2880 & = D \sqrt{D}2 \\
 \hline
 1474,56 = d^2 \\
 \hline
 1405,4 & = D \sqrt{D}d - d^2 \\
 \hline
 38,4 & = d \\
 \hline
 1405,4 & = D \sqrt{D}d - d^2 \\
 \hline
 38,4 & = d \\
 \hline
 1405,4 & = D \sqrt{D}d - d^2 \\
 \hline
 38,4 & = d \\
 \hline
 1405,4 & = D \sqrt{D}d - d^2 \\
 \hline
 362176 \\
 1124352 \\
 421632 \\
 \hline
 53968,896 & = dx D \sqrt{D}d - d^2 \\
 \hline
 36 & = b \\
 \hline
 323813376 \\
 \hline
 161906688 \\
 D-d=21,6) 1942880,256 \\
 \hline
 2148 & \hline
 2048 & \hline
 39948 \\
 \hline
 4997162 \\
 \hline
 17989632 \\
 \hline
 39948 \\
 \hline
 62964 \\
 \hline
 8095 \\
 \hline
 810 \\
 \hline
 345 & \hline
 36 \\
 \hline
 1296 \\
 \hline
 23548,375 = \\
 \hline
 0000 & \hline
 Comp. Hoof AKE
 \end{array}$$

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We might also shew how to measure these Hooss by the Sliding-Rule. But the Operation would be too tedious for Practice, so I proceed to the Parabolic Hoof.

Cor. 4. The same being supposed as in the last Corollary; only here let EL (Fig. 56.) the Axis of the Hoof's Side, be parallel to KA; then MEN the Side it self (by Defin. 6. Chap. 2.) is a Parabola, and therefore the Measure of the

$$Hoof EBL = \begin{cases} \frac{D}{D-d} \times S - \frac{1}{2} dV d \times \overline{D-d} \times \frac{b}{3} \\ \overline{D^2 + d \times \overline{D+d}} \times a - \frac{D \times S}{D-d} + \frac{1}{2} dV d \times \overline{D-d} \times \frac{b}{3} \end{cases}$$

$$Com. Hoof \end{cases}$$

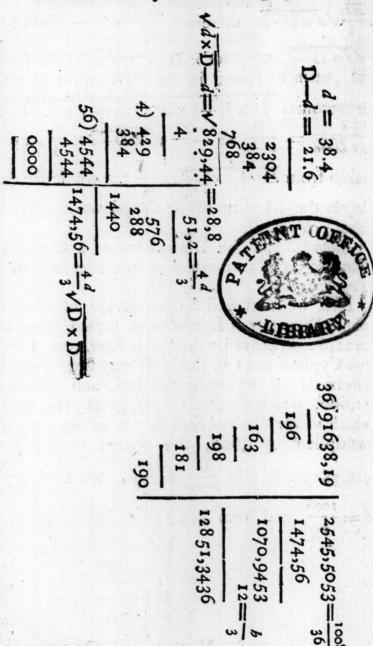
For S' (by Prop. 4. Chap. 3.) =  $\frac{2EL \times MN}{3}$  =  $\frac{4EL}{3}\sqrt{d \times D-d}$ , therefore  $\frac{d \times BL}{EL} \times S' = d \times BL \times \frac{4}{3}$   $\sqrt{d \times D-d}$ , or  $\frac{4}{3} \times d \times D-d \sqrt{d \times D-d}$ ; let this be put in its Room in the Theorem Cor. 1. and it becomes  $D \times S = \frac{4}{3} \times d \times D-d \sqrt{d \times D-d} \times d \times \frac{b}{3 \times D-d} = \frac{D}{D-d} \times S = \frac{4d}{3} \sqrt{d \times D-d} \times \frac{b}{3}$ , and this taken from  $D^2 + d \times D + d \times \frac{ab}{3}$  the whole Frustum, leaves the Measure of the Complemental Hoof as above. Q. E. O.

Exampl. Let the Dimensions of a Conic Frustum be as above, to find the Measure of the

Parabolic Hoof.

First we must find S the Segment of a Circle, whose Diameter is D=60, and versed Sine D—d=21,6: Whence by the Rule, Page 105, I annex two Cyphers to 21,6, that so it may consist of three Decimals as the Rule requires, and it becomes 21,600, which divided by 60, gives ,360, against which in the Table of Segments is ,2545505; this multiplied by 3600, the Square of 60, gives 916,3819=S, also  $\frac{D}{D-d} = \frac{100}{36}$ , therefore  $\frac{D}{D-d} \times S = \frac{100S}{36}$ , and from hence the following

# OPERATION for ELB, Fig. 56.



Hence

Hence the Measure of the Parabolic Hoof is 12851,3436; and this taken from  $D^2+d\times D+d\times \frac{ab}{3}=69541,2893$ , the Measure of the whole Hoof, leaves 56689,9457 for the Complemental Hoof ELB.

Cor. 5. The same things being still supposed, only here let MEN (Fig. 57.) be an Hyperbola, then the Measure of the Hyperbolic Hoof MNEB, is expressed by this

THEOREM, viz.

$$MNEB = D \times S - \frac{d \times LB}{LE} \times S' \times \frac{b}{3 \times \overline{D-d}}.$$

Where LE is the Diameter of the Side, and LB that of the Base, which must be given before these Hoofs can be measured: But if MEN, the Cutting Plane, should be Perpendicular to the Base of the Cone, then the Measure of the Hoof MNEB is expressed by this

THEOREM, viz.

MNEB =  $\frac{Db}{3 \times D-d} \times S - \frac{d}{6} \times S'$ .

And the transverse Axis of the Hyperbola, S' or MEN, is  $\frac{2dh}{D-d}$ , Conjugate  $\frac{d}{2}$ .

The first Theorem is evident from Corol. 1, and the second follows from that; for when MNE is perpendicular to the Base of the Cone, then  $LB = \frac{D-d}{2}$ , and LE = b, which being put for LB and LE, will give the Theorem above.

But as  $\frac{D-d}{2}$  is commonly small in respect of D, we may for those Cases give an Approximation of N 4 Theorem

Theorem 2, which is very near the Truth; for D,d,. and b standing for the same Sines as before,

MNEB = 
$$\frac{D \times 47 D + 23 d}{8D + 6d} - \frac{d \times 47 d + 23 D}{8d + 6D} \times$$

 $\frac{b}{45}\sqrt{D^2-d^2}$  proxime.

For an Example to these two Theorems, let D=32, d=24 and b=20, therefore  $BL = \frac{D-d}{2} = 4$ .

In the first place we must find the Values of S and S', that is the Area of the Segment of a Circle whose Diameter is 32, and versed Sine 4; also the Area of an Hyperbola, whose transverse Diameter is  $\frac{2dh}{D-d} = 120$ , Conjugate 12, and Abscissa 20; for the first I annex three Cyphers to 4, and devide it by 32, the Quotient 125 I look for in the Table of Segments under VS, against which under Seg. is ,0566640; this multiplied by 3212=1024 gives 58.0239=S. And to find S', (by Prop. 6. Chap. 3.) we must put for x, y, and V their Values, which here are 20, V4x28. and 140; therefore calling  $\frac{4yx}{3} = \frac{80}{3} \sqrt{112} =$ 282,21347=A; then S'= A  $-\frac{A}{5.7} - \frac{B}{7.7} - \frac{3C}{9.7}$ 

 $-\frac{5D}{11.7}$ , &c. as follows. A = 282.213478,06324 16456 D =784 E =Sum - 8, 22620 S' = 273,97727

There

Therefore for S and S', put these Values in the second Theorem, then  $\frac{Db}{3 \times \overline{D-d}} \times S$ , becomes  $\frac{3^2 \times 20}{3 \times 8} \times 58,0239 = ... 1547,3040$  and  $\frac{d}{6} \times S' = 4 \times 273,97727 = ... 1095,9091$ Their Difference is the Measure of EMNB = ... 1547,3949
But if we use the Approximation, then we shall have

 $32 \times \frac{47 \times 32 + 23 \times 24}{8 \times 32 + 6 \times 24} - 24 \times \frac{47 \times 24 + 23 \times 32}{8 \times 24 + 6 \times 32} \times \frac{20}{45} \sqrt{448}$ 

that is EMNB =  $164,48 - 116,5 \times \frac{4}{9} \sqrt{448} =$ 

451,35, nearly the same as before.

So that from what has been faid in this Proposition and its Corollaries, the Reader will be able to measure the Hoof of any Cone, let the Figures of the Base and Side be what they will; from whence is deduced the Method of Gauging an inclin'd Conical Tun. Also from the last Corollary any Cask in the Shape of two Frustums of a Cone may be ullaged; but in what follows, I shall lay down a Proposition for measuring Planes or Solids by Approximation, a thing of the greatest Importance to this Part of Science, of any that was ever brought for that Purpose, since it may be said to contain the whole Art of Gauging, and that of Coppers, Stills, Tuns, as well as all kinds of Casks, whether full or part empty, either standing or lying.

### CHAP. VI.

Of measuring Curve-Lin'd Planes, and Solids, by Approximation.

#### PROP.

TF MQ=y', NR=y", PS=y" (Fig. 58.) repre-I sent three equidistant perpendicular Ordinates to the Axis of a Curve MNP, whose Equation is y= a+bx+cx2, where x stands for any Absciss QT, and y its Ordinate TO; then, calling QS the Distance of the extream Ordinates 1, the Measure of the Space QMPS shall be express'd by this

THEOREM, viz. QMPS =  $y'+y'''+4y'' \times \frac{1}{2}$ 

For by the preceding Principles, the Quadrature of the Curve, whose Abscissa is x, and Ordinate  $a+bx+cx^2$ , will be found  $a+\frac{bx}{2}+\frac{cx^2}{2}$  $\times x$ ; and this when x becomes l, is  $a + \frac{b}{2} + \frac{cl^2}{2} \times l$  $= \overline{6a + 3bl + 2cl^2} \times \frac{1}{6}$ , = Q M P S.

But from the Equation of y'=athe Curve we have these three  $y'' = a + \frac{bl}{a} + \frac{ch}{a}$ Equations,  $y''' = a + bl + cl^2$ 

And by taking the Difference  $y''-a = \frac{bl}{2} + \frac{cl^2}{4}$ of those above, we have these,  $y'''-y''=\frac{bl}{2}+\frac{3cl^2}{4}$ 

And the Difference of the  $y'''-2y''+a=\frac{cl^2}{2}$ last gives

Whence

Whence  $2cl^2=4 \times y^{m}-2y^{m}+a$ ; and by the 3d Equation above,  $bl=y^{m}-a-cl^2$ , therefore  $3bl=3y^{m}-3a-6\times y^{m}-2y^{m}+a=-3y^{m}+12y^{m}-9a$ ; put these for  $2cl^2$  and 3bl, in the above Expression of the Area, and then we have

QMPS= $\frac{6a+3bl+2cl^2}{6} \times \frac{1}{6} = y'+4y''+y''' \times \frac{1}{6}$ .

Q. E. D.

Cor. 1. The same Method of Demonstration extends to any Number of equidistant Ordinates; so if A denotes the Sum of the extream Ordinates, B the Sum of those next to them, C the Sum of the two next following the last, and so on; then we shall have the following Tables of Areas, for the several Numbers of Ordinates presixt against them, viz. for

2 
$$A \times \frac{1}{2}$$
  
3  $A + 4B \times \frac{1}{6}$   
4  $A + 3B \times \frac{1}{8}$   
5  $7A + 32B + 12C \times \frac{1}{90}$   
6  $19A + 75B + 50C \times \frac{1}{288}$   
7  $41A + 216B + 27C + 272D \times \frac{1}{840}$   
8  $751A + 3577B + 1323C + 2989D \times \frac{1}{17280}$   
&c.

This Method was invented by Sir Isaac Newton, and published by Mr. Jones in 1711; and fince prosecuted by Mr. Coats, Mr. De Moivre, and by Mr. Stirling, in a whole Treatise entirely built thereon,

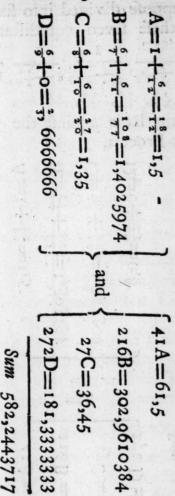
thereon, where fuch as defire a further Infight into this matter, may find it fufficiently explain'd. and applied to some of the most intricate Parts of Mathematicks.

But as I am going from thence to offer a new Method of Gauging, by which all Gueffing will be laid afide, I judg'd it not amiss to shew its Use in some Instances of a different Nature.

And First, 'Tis known the Hyperbolic Logarithm of any Number denoted by I+x, is as the Area of a Curve whose Abscissa is x and Ordinate

therefore to find this Area, or the Log. of 1+x, let x be supposed equal to 1, and divided into fix equal Parts, then we shall have the feven following equidiftant Ordinates it,

1+1, 1+2, 1+3, 1+8, 1+8, 1+6; that is, 6,7, 6, 6, 6, 6, 6, 11, 6, and therefore according to the Rule, against the Ordinates in the Table of Areas, we have this Process:





And the Sum 582,2443717, divided by 840, equal to  $\frac{1}{840}$  (for l=x=1) gives ,6931479, which is the *Hyperbolic Log*. of 2=1+x, and would have required at least 1000000 Terms of the common Series  $x-\frac{1}{2}x^2+\frac{1}{3}x^3-\frac{1}{4}x^4$ ,  $\mathcal{C}c$ .

For a Second Example; Let it be required to square the Curve, whose Equation is  $\frac{1}{1+t^2}$ , this by what was shewn Prop. 2. Chap. 1.) is equivalent to the circular Arch, whose Radius is 1, and Tangent t; let the Arch be 45 Degr. then t=1,

t=1, which suppose divided into six equal Parts, and we have these seven equidistant Ordinates,

And hence by the Rule against the Ordinates in the Table, this Process,

$$A = 1 + \frac{36}{15} = 1.5$$

$$B = \frac{35}{15} + \frac{36}{15} = 1.563137$$

$$C = \frac{35}{15} + \frac{36}{15} = 1.192308$$

$$D = 0 + \frac{36}{15} = 0.8$$

$$2 + \frac{36}{15} = 0.8$$

And this Sum divided by 840, gives ,785393 for the Length of the circular Arch of 45 Deg. erring but 5 in the last place.

These two Examples will be sufficient to give the Reader a Proof of the great Use and Accuracy of this Method in Quadratures; I shall now proceed ceed to shew its Application in measuring of Solids.

Cor. 2. For if y', y'', y''' in the Proposition, instead of the Ordinates MQ, NR, PS, should denote the Circles generated by them, when the whole Curve MNP turns on QS as an Axis, then the Expression itself would be the Measure of the Solid, generated from that Motion, which therefore is express'd by  $y' + 4y'' + y''' \times \frac{1}{6}$ , or putting d', d'', d''' for the Diameters of those Circles, the Measure of the Solid will be  $\overline{d'^2 + 4d''^2 + d'''^2 \times \frac{al}{6}}$ .

And therefore when this Method is applied to measuring Solids, the Quantities A, B, C, D, &c. Page 187. denote Spaces, but Lines when used

in measuring Spaces.

Cor. 3. So if S' denote one End of a Solid, S'' the other End, and S'' a Section thereof by a Plane in the Middle betwixt the two Ends, then the Measure of that Solid is nearly express'd by  $S'+4S''+S'''\times\frac{1}{6}$ , where l denotes the perpendicular Distance betwixt the Planes S', S''.

The fecond Corol. is sufficient for Measuring or Gauging all Solids, generated by a Curve revolving on some Line as an Axis; and the third

for all others, or Ullaging a lying Cask.

Cor. 4. For let the Bung and Head-Diameters of any Cask be denoted by b, b, and the Length l, as before; also put m to denote a Diameter taken in the Middle betwixt the Bung and Head, then for measuring any Cask whatever in cubic Inches, this is the

THEOREM, 
$$b^2+b^2+4m^2 \times \frac{al}{6}$$
, nearly.

for

Or by the Sliding-Rule, fet 2,764 on D to the Length on C, and find the Bung, Head, and Middle Diameters on D, noting the three Numbers opposite them on C; then to the Sum of the first and second add four times the third, and the Sum is the Measure sought. How to obtain the same in Gallons will be shewn presently.

To engage the Reader's Attention still more in favour of this Method, I shall shew what Theorems are thence deducible, for measuring the several Varieties of Casks, mention'd in the first Scholium of the last Chapter. For as the Forms of those Solids are given, we can by help of the Equation, defining the Curve by whose Revolution they may be supposed generated, find m the Middle Diameter, which in Practice, when we do not know the Form, must be found by actual Mensuration.

Cor. 5. For if the Sides of a Solid were streight, and the two Ends two Ellipses, parallel and similarly posited, or so that the longest Axis of the one was parallel to the shortest of the other, and B, W denoted them of the greatest End, also b, w those of the least respectively; then, if this Solid was cut through its Middle by a Plane, parallel to its Ends, the Section which is parallel to B, b, will be denoted by  $\frac{B+b}{2}$ , and that parallel to W, w, by  $\frac{W+w}{2}$ ; whence the Area of the greater End is  $B \times W \times a$ , the lesser b  $\times w \times a$ , and of the Section in the Middle  $\frac{B+b}{2} \times \frac{W+w}{2} \times a$ , (as is evident from Cor. 1. Prop. 5. Chap. 3.) If these are put for S', S'', and S'', in Cor. 3. foregoing, we have  $B \times W + b \times w + B + b \times W + w \times \frac{al}{6}$ 

for the Measure of this Solid, or  $\overline{W \times 2B+b+1}$   $w \times 2b+B \times \frac{al}{6}$ , which is a general Theorem for measuring all streight-sided Tuns, whose Ends are circular, elliptical or restangular, and situate as above. For let the two Ends be Circles, then WB and w=b; whence for measuring the Frustum of a right Line we have  $2B^2+2b^2+2Bb \times \frac{al}{6}$ , or  $B^2+b^2+Bb \times \frac{al}{3}$ , as was shewn Cor. 3. Prop. 2. Chap. 4.

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If the two Ends are Squares, then a in the last Theorem must be made equal to Unity, whence  $B^2 + b^2 + Bb \times \frac{1}{b}$ , is the Measure of a Tun in

the Shape of the Frustum of a square Pyramid.

But if the Ends are Rectangles, then  $\overline{W \times 2B+b}+w\times 2b+B\times \frac{1}{6}$  is the Measure of all

streight-lined Tuns, whose Breadths at Top and Bottom are b, B, or B, b, and Widths corresponding w, W, or W, w.

We might from the same Principle deduce the Measures of Tuns, having their Ends of any other Figures, but they never occurring in Practice, I decline such useless Pursuits, and proceed to

Cor. 6. If MMPP be the Frustum of a parabolic Conoid, the Diameter of whose greater End is b, lesser b, and Length l, as before; also put p the Parameter of the generating Parabola; then (by Cor. 3. Prop. 2. Chap. 2.)  $p \times l = \frac{b+b}{2} \times \frac{b-b}{2}$ , and  $p \times \frac{l}{2} = \frac{b+m}{2} \times \frac{b-m}{2}$ , whence  $m^2 = \frac{b^2+b^2}{2}$ ,

194 • The THEORY and Ch.V. the Square of the middle Diameter; therefore, by Cor. 4. foregoing,  $b^2 + b^2 + 4m^2 \times \frac{al}{6} = b^2 + b^2 \times \frac{al}{2}$ , as found before, Page 123.

Cor.7. If MMPP represent the Frustum of a Spheroid, whose transverse Axis is t, the rest as above, then (from Cor. 2. Prop. 1. Chap. 2.)  $t^2:b^2:t^2-4l^2:b^2$ ; and  $t^2:b^2:t^2-l^2:m^2$ , whence  $m^2=\frac{3b^2+b^2}{4}$ , the Square of the Middle-Diameter, therefore now  $b^2+b^2+4m^2\times\frac{al}{6}=2b^2+b^2$ 

 $\times \frac{al}{a}$ , as was shewn Page 126.

These three Cases agree exactly with the Solutions given from other Principles, but in those that follow, especially the two last, which do not admit of a perfect Cubation; the Solutions found from this Method, will deviate a small matter from the Truth, but never so much as to be of the least Consequence in Gauging.

Cor. 8. Let MMPP be the Frustum of a parabolic Spindle, the Letters b, b, l, m, denoting the fame Lines as before; then from what was faid

Prop. 5. Chap. 4.  $b=b-\frac{2}{p}$ , and therefore  $m=b-\frac{l^2}{2p}=\frac{3b+b}{4}$ , the Middle Diameter. Put this for m (Cor. 4.) and we have  $2b^2+b^2-\frac{3}{8}\times \overline{b-b})^2\times \frac{al}{3}$ , too much by  $\overline{b-b})^2\times \frac{al}{120}$ , which can never amount to  $\frac{1}{10}$ th of a Gallon in Gauging any Cask to be met with in Practice. But if we should suppose another Frustum exactly equal to this in every respect join'd to it; then we have the Value of five Equidistant Diameters of this Solid,

the

the Extreme ones being b, b, the next to these m, m; and the middle one b; whence by the Rule against five Ordinates in the Table, we have

 $7A+32B+12C \times \frac{al}{6}$ , which is equivalent to

 $14b^2 + \frac{3^2}{8} \times 3b + b^2 + 3b^2 \times \frac{al}{90}$ ; for A=ab<sup>2</sup>+

 $ab^2 = 2ab^2$ ,  $B = am^2 + am^2 = a \times \frac{3b+b}{8}^2$ , and C =

ab2: which put for A, B, C, gives the Expreffion above; and that contracted, is equal to

 $2b^2 + b^2 - \frac{2}{5} \times b - b$   $\times \frac{al}{3}$ , the Measure of a para-

bolic Spindle, the Diameter of whose Ends are b. that in the Middle betwixt them b, and Length 1; exactly the same as was shewn Prop. 5. Chap. 4.

Cor. 9. Lastly, let MMPP represent the Frufrum of a Circular, or Equilateral Hyperbolic Spindle, and t the Diameter of the generating Curve, then from what was said Prop. 6. Chap.

4. we have for the {First Second}

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 $t = \begin{cases} \frac{1}{2} \times \frac{1^{2}}{b-b} - \frac{1}{2} \times \overline{b+b} + b \end{cases} \parallel \begin{cases} b - t + \sqrt{t^{2} - \frac{1}{2}} \\ \frac{1}{2} \times \overline{b-b} + \frac{1}{2} \times \overline{b+b} - b \end{cases} \parallel \begin{cases} b - t + \sqrt{t^{2} - \frac{1}{2}} \\ b + t - \sqrt{t^{2} + \frac{1}{2}} \end{cases}$ 

But fince in the Theorems (Scholium 2. Ch. 4.) for measuring these Solids, there is S a Segment of the generating Curve, therefore we can no otherwise shew the Coincidence of the Measure deduced from this Method, with the true Solution there given, but by a particular Example; for which purpose let b=32, b=24, and l=40, the same as in the above Scholium, then for the

Circle Eq. Hyp. 
$$t = {104 \atop 96} m = {30,059 \atop 29,939}$$

And therefore (by the Theorem Corollary 4.)  $b^2 + b^2 + 4m^2 \times \frac{al}{6}$  gives for the

Circle Eq. Hyp. =  $\begin{cases} C. Inches, \\ 27301,12 \\ 27150,34 \end{cases}$  or  $\begin{cases} A.Gall, \\ 96,81 \\ 96,28 \end{cases}$ The first differs but  $\frac{5}{100} = \frac{1}{20}$ th Parts of a

Gallon from the Truth; and the Second but  $\overline{100} = \frac{1}{16\frac{2}{3}}$ ds of a Gallon.

From what has been faid, it plainly appears by this Method, you are certain either to have the true Content, or within the 20th Part of a Gallon; whereas I may venture to affirm, by the common way of gueffing at the Form of a Cask, and thence finding its Content (by reducing it to a Cylinder from the ordinary Multipliers) you can never be fure within two or three Gallons, or perhaps more; and this Method being also very ready in Practice, I would fain hope fome time or other to fee it generally follow'd by the Officers of Excise.

Having now laid down all the necessary Theorems for Gauging, I shall proceed to shew their Application to Practice.



### PART III.

# The Practice of Gauging.

IF what has been faid in the preceding Pages was thoroughly confidered, there would be no necessity of adding any thing further; for since

Tis manifest if the Measure of any Solid in Cubic Inches, found by the foregoing Rules, be divided by any of the Numbers above, the Quotient will respectively shew, how many Gallons of Ale, Wine, or Bushels of Malt, a Vessel in that Form will contain.

But as this Tract may fall into the Hands of fome, whose Employment requires they should be acquainted with the Practice of Gauging, and yet have not Time, or perhaps Patience to inform themselves with the Theory, and so might have some Difficulty to six on the proper Rules or Theorems for their purpose, as they are intermix'd with the inventive Part, and also the Theorems themselves, require some farther elucidation to render them more easy to Learners; I have for their sakes added this Third Part, which contains the Practice, or all the Rules for Gauging, necessary to be known by every Officer in the Excise.

wach the Bung-Damener

### CHAP. I.

## Of Cask-Gauging.

THIS Chapter is divided into three Sections, containing three different Methods for Gauging a full Cask. The first and second are on Supposition that the Form of the Cask is known, and also that it is generated by a Circle, or one of the Conic Sections turning round its Axis, or an Ordinate thereof. But the third Method is by taking a fourth Dimension without any regard to the Form, which is required in the other two.

The Number of Forms into which Casks are commonly distinguished in Practice, are only three, wiz. two Frustums of a Spheroid, two Frustums of a Parabolic Spindle, and two Frustums of a Cone; but as there undoubtedly may be others betwixt these, and also because we have given Rules for Measuring some of the intermediate ones, we distinguish them in six Forms; the Order and Names of which are as follows:

Variety the \begin{cases} 1 \ 2 \ 3 \ 4 \ Frustums \ of a \end{cases} Spheroid. Circular Spindle. Parabolic Spindle. Eqilat. Hyp. Spin. Parabolic Conoid. Cone.

Some have laid down Rules to discover these Forms one from another by Inspection, but as I conceive that impossible, instead thereof we refer the Reader to the Figures 58, 59, 60, 61, 62, 63, which are exactly drawn for the several Varieties above, when the Bung-Diameter is 32, Head

Head 26, and Length 40 Inches; by which he will acquire a better Idea of the feveral Varieties above, than can possibly be convey'd by any verbal Description whatever.

## SECTION

#### PROP. I.

The Length, Head, and Bung-Diameters of a Cask in the Shape of two equal Frustums of a Spheroid being given, to find its Measure in Ale or Wine-Gallons.

Diameter, add the Square of the Bungand multiply the Sum by the Length of the Cask; then if that Product is multiplied

by {,0009284} or divided { 1077,15} for { Ale, wine,

the Product, or Quotient, will be the Measure requir'd.

Or by the Sliding-Rule.

Set  $\left\{\begin{array}{l}3^{2},8^{2}\\29,7\end{array}\right\}$  for  $\left\{\begin{array}{l}Ale\\Wine\end{array}\right\}$  on D, to the Cask's

Length on C, and on D find both the Bung and Head-Diameters, noting the two Numbers opposite them on C; then if the second is added to twice the first, the Sum will be the Measure required.

Example. Let ABCD (Fig. 58.) represent a Cask in the Shape of two equal Frustums of a Spheroid, whose Bung-Diameter EF is 32 Inches, Head BD=AC 26 Inches, Length GH 40 Inches, and its Measure required in Ale and Wine Gallons.

Sallans, born from the

200 The THEORY and Ch. I.
Twice the Square of (32) the \} \Bung- The Square of (26) the Head-\} \Bung- \[ \bullet \bulle
Their Sum  Multiplied by (40) the Length  2724  40
Gives - 108960 This multiplied by ,0009284 inverted 4829000,0
8680 green, to find its sweether in die o' Water 812 flows.  7 Solution. To twice the Square of the Rung.  2 Square of that of the Stead.
Gives the Content in Ale Gallons - 101,15
Or, 108960 Multiplied by 25,588 7 vd 3331100,0
100801 of Quatient, will be the Mentre rese-
525 Ordy the Stiding Rule.  \$\frac{80}{80} \ \ \frac{22}{22} \ \text{or} \ \ \frac{Alb}{Bigne} \ \}  on D, to the Cafe's
Or, By the Sliding-Rule, I fet 32,82 on D, to 40 on C, then against 32 and 26 on D, is 38,03 and 25,1 on C; therefore by the Rule, twice the sirst (38,03) viz. 76,06, added to 25,1 the second, gives 101,16 Ale Gallons.  But 29,7 on D being set to 40 on C, then against 32 and 26 on D, is 46,4, and 30,7 on C; therefore twice (46,4) the sirst, viz. 92,8, added to 30,7, gives 123,5 Wine Gallons, both nearly the same as before.
enwT Prop.

PROP. II.

The Length, Bung, and Head-Diameters of a Caskin the Shape of two equal Frustums of a Circular Spindle being given, to find its Measure in Gatlons.

meter, add the Square of the Head-Diameter, and let the Sum be called the first Number; then to the Square of the Length, add the Square of the Head-Diameter, and from the Sum take the Square of the Bung-Diameter, the Remainder multiplied by fourteen times the Square of the Difference of the Diameters is a Dividend: And thirty-five times the Square of the Length, added to five times the Square of the Difference of the Diameters, is the Divisor: the Quotient of this Division is the Second Number: Then if the Difference of the first and second Numbers be multiplied by the Length of the Cask, and that Product

by \,\ ,0009284 \rangle or divi-\ \ 1077,15 \rangle for \rangle Ale, \,\ 0011333 \rangle ded by \rangle 882,35 \rangle for \rangle Wine,

the Product, or Quotient, will be the Measure required.

Or, By the Sliding-Rule, golum and T

Set \{ 32,82 \} for \{ \text{Mine} \} on \text{D, to the Cask's}

Length on C, and find both the Bung and Head-Diameters, as also their Difference on D, noting the three Numbers opposite them on C; then if to the second twice the first be added, and 3 the of the third taken from the Sum, the Remainder will be nearly the Measure sought.

Example. Let the Dimensions of a Cask ABCD (Fig. 59) representing two equal Frustums of a circular Spindle, be the same as in the preceding

Proposition.

OPERATION. By the last, the first Number is -	2724
The Square of (40) the Length is The Square of (26) the Head-Diam. is	1600
Their Sum  From which take the Square of (32)	2276
There remains	1252 504
ames the Square of the Distrement of the reserve of the Republic Real Chief thirty - Eve thouse of the control	5008 6260
The Product is the Dividend = -	631008
And 35 times the Square of 40 = To which 5 times 6 x 6 being added =	56000 180
The Sum is the Divisor	56180
Then 56180)631008(= -	11,232
Which taken from the 1st No. leaves This multiplied by the Length	2712,768
Gives - 0- 0009284 invert.	108510,720 4829000,0
which are not not supply and various also the sales as also the Difference of D. noting ambers of ourse there on C. they in twice the life be added, and Adms of their from the Sum, the Elementer	868
Gives the Content in Ale Gallons	100,741

Or, - 108510,720 Multiplied by ,0011333 inverted 33331100,0

Gives the Content in Wine Gallons

122,979

By the Sliding-Rule, I fet 32,82 on D to 40 on C, then against 32,26 and 6 on D, is 38,03, 25,1 and 1,34 on C; therefore  $76,06 = 38,03 \times 2$  + 25,1—,4 (=1,34×, 3) gives 100,76 Ale Gallons.

And if 29,7 on D was set to 40 on C, then against 32,26 and 6 on D, is 46,42, 30,64 and 1,63 on C; therefore 92,84 (=46,42×2)+30,64,—,49 (=1,63×3) gives 122,99 Wine Gallons; both nearly the same as were found before by Computation.

#### PROP. III.

The Length, Bung, and Head-Diameters of a Cask (Fig. 61.) representing two equal Frustums of a Parabolic Spindle being given, to find its Measure in Gallons.

Solution. To twice the Square of the Bung-Diameter, add the Square of the Head Diameter, and from the Sum substract 3 ths of the Square of the Difference of the Diameters; then if the Remainder be multiplied by the Cask's Length, and that Product

 $\begin{cases}
Ale \\
Wine \\
\end{cases}
by \begin{cases}
,0009284 \\
,0011333
\end{cases}$  or divid. by  $\begin{cases}
1077,15 \\
882,35
\end{cases}$ The Product, or Quotient, will be the Measure fought.

By the Sliding-Rule, fet \{ 32,82 \ 29,7 \} for \{ Ale \ Wine \}

D, to the Length on C, and find both the Bung and Head-Diameters, as also their Difference on D, noting the three Numbers opposite them on C; then if the second is added to twice the first, and 2ths of the third taken from the Sum, the Remainder will be the Measure of the Cask proposed.

For an Example to this Proposition, let the Dimensions of the Cask be the same as those

before.

Then twice the Square of the Bung? added to that of the Head-Diam. 2ths of (6x6) the Sq. of their Differ. is

Which taken from the first, leaves 2709,6 This multiplied by the Length,

Gives 108384,0 And this mult. by ,0009284 invert. 4829000,0

> 97546 2168

fouboff bed.

-kill-now Edwice the Square of the Bungallia-

e Some fittelitaalt athe of the Sounce Gives the Content in Ale Gallons = 100,624

add the Sain to of the 14cad Diameren

be niveled by the Crix's Length, and

Or,	108384,000
Multiplied by ,0011333 in	verted 33331100,0

	10	83	8
		08	
*		32	003 F.
			2
		6	3
		a	

Gives the Content in Wine Gallons = 122,835

But, when 32,82 on D, is fet to 40 on C, then against 32,26 and 6 on D, is 38,03; 25,1 and 1,34 on C: therefore  $38,03 \times 2 + 51,1 - 1,34 \times 4 = 100,62$  Ale Gallons.

And when 29,7 on D, is fet to 40 on C, then on C against 32,26, and 6 on D is  $46,42 \ 30,64$  and 1,63; hence  $46,42 \times 2+30,64-34 \times 1,63=122,83$  Wine Gallons.

#### PROP. IV.

The Length, Bung and Head-Diameters of a Cask, (Fig. 62.) representing two equal Frustums of an equilateral Hyperbolic Spindle being given, to find its Measure in Gallons.

Solution. Let twice the Square of the Bung-Diameter, added to that of the Head, be call'd the first Number; and to the Square of the Length add the Difference of the Squares of the Bung and Head-Diameters, let the Product of this by fourteen times the Square of the Difference of the Diameters, be a Dividend; also from 35 times the Square of the Length, take five times the Square of the Difference of the Diameters, the Remainder is the Divisor; the Quotient of this Division is

is the fecond Number. And the Difference betwirt the first and second Numbers, multiplied by the Length of the Cask, and that Product

for {Ale Wine } by {,0009284 } or divi- { 1077,15 } ded by { 882,35 }

the Product, or Quotient, will be the Measure fought.

By the Sliding-Rule; for {Ale Wine} fet { 32,82 }

on D, to the Length on C, and find the Bung and Head-Diameters, as also their Difference on D, noting the three Numbers opposite them on C: Then if from the Sum of twice the first and second the third be taken, the Remainder is the Measure requir'd.

Example. Let the Dimensions of a Cask reprefenting two equal Frustums of an equilateral hyperbolic Spindle be the same as before, and its Measure required in Ale, and Wine Gallons,

#### OPERATION.

The first Number is	2724
The Square of (40) the Length = The Square of (32) the Bung-Diam. =	1600
Their Sum From which take the Square of 26 =	2624 676
There Remains This multiplied by 14×6×6=	1948
	779 <sup>2</sup> 9740
Gives the Dividend =	981792 From

From 35 times the Square of 40 = Take 5 times the Square of 6 =	56000
The Remainder is the Divisor =	55820
Therefore the 2d Numb. is $\frac{981792}{53820}$ =	17,59
Which taken from the 1st No. gives This multiplied by the Length	2706,41
는 이 전화 [10] [20] [20] [20] [20] [20] [20] [20] [2	08256,40 4829000,0
tonO on the second seco	97431 2165 866 43
Gives the Content in Ale Gallons	100,505
Or, Multiplied by ,0011333 inverted	1082 <i>5</i> 6,4 33331100,0
Gives the Content in Wine Gallons	108256 10826 3248 325 32 32 122,690
But, by the Sliding-Rule, when 32 fet to 40 on C; then against 32,26	and 6 on D,

is 38,03, 25,1 and 1,34 on C; therefore 2 x 38,03 +25,1-1 × 1,34=100,49 Ale Gallons.

Or, 29,7 on D, set to 40 on C, against 32,26 and 6 on D is 46,42 30,7 and 1,63 on C, therefore 2 x 46,42+30,7-1 x 1,63=122,7 Wine Gallons, both nearly the same as before.

#### PROP. V.

The Length, Bung, and Head-Diameters of a Cask, (Fig. 63.) in the Shape of two equal Frustums of a Parabolic Conoid being given, to find its Measure in Gallons.

Solution. To the Square of the Bung-Diameter, add that of the Head, multiply the Sum by the Length of the Cask, and this Product

for \{\text{Ale Wine} \{\text{by} \},0013925 \}\text{or divi-} \{\text{718,1} \}\text{ded by} \{\frac{588,23}{588,23} \}\end{array} the Product, or Quotient, will be the Measure required.

By the Sliding-Rule: for {Ale Wine} fet {26,8 }

on D to the Cask's Length on C, and find the Bung and Head Diameters on D, noting the two Numbers opposite them on C, whose Sum will be the Measure sought.

Thus in our Example, The Square

{32} the {Bung } Diam. is {	1024 676
Their Sum Multiplied by (40) the Length	1700
Gives And this multiplied by .0013925	68000 0,0013925
and 1194 on C; therefore 2x 53,03	
Gives the Content in Ale Gallons	94,6900000

Or.

I.

476000 68

Gives the Content in Wine Gallons

115,6000

By the Sliding-Rule, when 26,8 on D, is fet to 40 on C, then against 32 and 26 on D, is 57,1 and 37,6: whose Sum is 94,7 Ale Gallons.

But 24,25 on D, set to 40 on C, then against 32 and 26 on D, is 69,63 and 45,97: whose Sum is 115,6 Wine Gallons, as before:

## PROP. VI.

The Length, Bung, and Head-Diameters of a Cask (Fig. 64.) representing two equal Frustums of an upright Cone, being given, to find the Measure in Gallous.

Solution. Multiply the Sum of the Bung and Head-Diameters by the latter, and to the Product add the Square of the former; that Sum multiplied by the Length of the Cask, and this

for {Ale {by {,0009284} or divided {1077,15} } wine {by {,0011333} by {882,35}

the Product, or Quotient, will respectively be the Measure in Ale or Wine Gallons, as required.

By the Sliding-Rule; for {Ale Wine} fet {65,64} on D to the Cask's Length on C; and on D find both the Sum, and Difference of the Diameters, noting the two Numbers opposite them on C; then if the second is added to three times the first, four times the Sum is the Measure sought.

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Example:

# 210 The THEORY and Ch. I.

Example. Let the Dimensions of this Cass be the same with the foregoing.

#### OPERATION.

OPERATION.	
The Bung } Diameter is {	32 26
Their Sum = - Multiplied by	- 58 26
one of the second of the secon	348 116
Gives To which add the Square of 32 =	1508
The Sum is This multiplied by the Length	2532 40
Gives And this by ,0009284 inverted,	101280
	91152 2026 810 41
The Prod. is the Content in Ale Gall.	94,029
Or, Multiplied by ,0011333 inverted	101280 33331100,0
in it is a second of the secon	304
Gives the Content in Wine Gall.	114,783 But.

But, by the Sliding-Rule, when 65,64 on D, is fet to 40 on C; then against 58 (the Sum of the Diameters) and 6 (their Difference) on D, is 31,23 and ,34 on C respectively; therefore if to three times the first, viz. 93,69, the second ,34 be added, we have 94,03 for the Measure in Ale Gallons.

Or, 59,4 on D fet to 40 on C, then against 58 and 6 on D is 38,12, and ,41 on C; therefore, 341 added to three times the first, viz. 114,36, gives 114,77 Wine Gallons, nearly the same as found by Computation.

We might have set  $\left\{\begin{array}{l}3^2,8^2\\29,7\end{array}\right\}$  for  $\left\{\begin{array}{l}\text{Ale}\\\text{Wine}\end{array}\right\}$  on D, to the Cask's Length on C; then if the Sum of the Diameters, and their Difference were found on D, three fourths of the first, added to one fourth of the second, would have been the Meafure of the Cask proposed.

#### SCHOLIUM.

Thus we have done with the first thing proposed in this Chapter, wherein, besides the Theorems for computing the Measures of the several Varieties of Casks mentioned at the beginning, we have given the Method of Gauging, each by one Setting of the Lines C,D on the Sliding-Rule, four of which are strictly true, and the others (viz. those for the Circular and Hyperbolic Spindle) so near; that they will never differ from the Truth, by to be met with in Practice. And fince the Operation is so very easy, I am surprized this Method was never practifed; because I am very certain, any of the abovementioned Casks may be gauged with half the trouble required in the common Method of reducing them to Cylinders with with this Advantage, that here you are ever fure of the true Content, if the Cask has the affigned Form; whereas by any Rules hitherto publish'd for finding the Mean Diameters, it is doubtful.

And to render this Method still more easy for Practice. I would advise every Officer that intends to make use of it, to have the Points anfwering the Numbers 32,28 and 29,7 on D. mark'd with a Brass Pin, and A, W plac'd against them respectively, to denote Ale and Wine; which Points, in this way of Gauging, might be call'd Gauge Points, as 18,94 and 17,14 are in the common Method.

However, that this Treatife may not appear deficient, we shall now proceed to the second thing proposed, viz.

#### SECTION II.

The Manner of Gauging a full Cask by the Mean Diameter.

#### PROP. I.

The Bung and Head-Diameters of a Cask, resembling the Frustum of a Spheroid, being given, to find the Mean Diameter.

Solution. To the Head-Diameter add two thirds of the Difference of the Diameters, and to this add one third of the Quotient arising from dividing the Square of the Difference of the Diameters, by the Sum of the Head and twice the Bung-Diameters, so will you nearly have the Mean requir'd.

Example. Let the Bung be 32, and Head 26 Inches (as in the last Section) then we have this

#### OPERATION.

The Head-Diameter is	26
$\frac{2}{3}$ ds of 6 the Diff. of the Diam. = $\frac{1}{3}$ of $\frac{3}{9}$ 6 = $\frac{12}{9}$ 0 = $\frac{1}{9}$ 2 = $\frac{1}{9}$ 2 = $\frac{1}{9}$ 2	0,1333
Their Sum is the Mean, viz.	30,1333

#### PROP. II.

The Bung and Head-Diameters of a Cask, resembling the Frustum of a Circular Spindle, being given, to find the Mean Diameter.

Solution. To the Head-Diameter add two thirds of the Difference of the Diameters, and to this eleven fixtieths (11) of the Square of the Difference of the Diameters, divided by the Head and twice the Bung-Diameter, the Sum will be the mean fought, nearly.

Thue in this Frample

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or 1-1-),

ft h

d

	Cins Likaini	,	
The Head-	Diameter is		26
<sup>2</sup> of 6		- 100 to	4
of 36 =	11 X 6 = 366	to organist to	0,0733
Their Sum	is the Mean,	viz.	30,0733

## PROP. III.

The Bung and Head-Diameters of a Cask, resembling the Frustum of a Parabolic Spindle, given, to find the Mean Diameter.

Solution. To the Head-Diameter add two thirds of the Difference of the Diameters, and to this four thirtieths  $(\frac{4}{30} = \frac{4}{3})$  of the Quotient arising from dividing the Square of the Difference of the Diameters by the Head and twice the Bung-Diameter, the

P 3

the Sum of these three Terms is the Mean sought nearly.

The Head-Diameter is	26
3 of 6 =	
$\frac{4}{30} \times \frac{36}{90} = \frac{4 \times 12}{900} = \frac{248}{9}$	= 0,0533
Their Sum is the Mean,	viz. 30,0533

## PROP. IV.

The Bung and Head-Diameters of a Cash, reprefenting the Frustum of an Equilateral Hyperbolic Spindle, given, to find the Mean Diameter.

Solution. To the Head-Diameter add two thirds of the Difference of the Diameters, and to this add one twelfth (1/12) of the Quotient found by dividing the Square of the Difference of the Diameters by the Head added to twice the Bung-Diameter, the Sum is nearly the Mean fought.

The Head-Diameter	26
$\frac{2}{3}$ of $6 = \frac{3}{12}$ of $\frac{36}{90} = \frac{3}{90} = \frac{3}{9} = $	9,0333
The Sum is the Mean, viz.	30,0333

## PROP. V.

The Bung and Head-Diameters of a Cask, in the Shape of the Frustum of a Parabolic Conoid, given, to find the Mean Diameter.

Solution. To the Head-Diameter add half the Difference of the Diameters, and to this one fourth of the Square of the said Difference, divided by the Sum of the Diameters, the Sum is the Mean sought, nearly.

Locie Sam

29) 4,5 (,155		Diam. is	26
160	1 of 6 =	X 3 8 1 X 2	3
150 0 1	STO DAMES OF S	lance and the	The state of the s
	The Sum is	the Mean, v	iz. 29,1552

## PROP. VI.

The Bung and Head-Diameters of a Cask, resembling the Frustum of an Upright Cone, given, to find the Mean Diameter.

Solution. To the Head-Diameter add half the Difference of the Diameters, and to this one twelfth  $(\frac{1}{12})$  of the Quotient found by dividing the Square of the faid Difference, by the Sum of the Diameters, the Sum is nearly the Mean required.

58) 300 (,0517 The Head-Diam. is 26  

$$\frac{1}{100} \times 6 = 3$$
  
 $\frac{1}{12} \times \frac{36}{58} = \frac{3}{38}$  0,0517

Their Sum is the Mean, viz. 29,0517

Having shewn how to find a Mean Diameter for any of the six Varieties, (Page 198.) that is to find the Diameter of a Cylinder of equal Length and Magnitude to a Cask propos'd, which is deduc'd from the Theorems' (Page 165.) we must now shew what Use is to be made of it when obtain'd; and as I suppose the chief Design of reducing Casks to Cylinders, was from a Supposition that their Contents might thence be more easily computed by the Sliding-Rule, than when consider'd in their original Forms, (tho' we have shewn it is otherwise) so here we shall only give the Method of finding the Content after that manner, the numeral Operation being easy from what was said Prop. 1. Chap. IV. Part. 2.

P 4

PROP.

## PROP. VII.

The Length, Bung, and Head-Diameters of a Cask, representing any of the six Varieties, (Page 198.) given, to find its Measure in Gallons by the Sliding-Rule.

Solution. First find the mean Diameter by one of the preceding Propositions, proper to the Caste proposed.

Then for {Ale Wine } fet { 18,94 } on D, to the Cafe's

Length on C, and on C, opposite the mean Diameter on D, will be the Measure in Gallons of the Casks proposed.

Example. Let the Dimensions of the several Varieties of Casks be the same with those in the preceding Propositions, we have shewn the Mean Diameters for them to be as hereunder, viz.

For the Fru-	Spheroid Cir. Spin. Par. Spin. Equil. H. S. Par. Con. Cone	y Value	30,1333 30,0733 30,0533 39,0333 29,1552 29,0517
--------------	---	---------	--

Therefore by the Rule above,

	اییا	30,1333		101,2	U
T Car -0 01	E.	30,0733		100,7	8
I fet 18,94	80	30,0533	on D is	100,6	5
on D, to 40		30,0333	On B is	100,5	É
on C,	t i	29,1552		94,7	3
History of	754	29,0517	1 1 6 6	94,0	respectively

Which are the Contents in Ale Gallons of the above Casks, and nearly the same as was found before in the last Section.

#### SCHOLIUM.

The above Rules for finding the Mean Diameters are not only very near the Truth, but also very easy in Practice; however, they require a small Multiplication and Division, which is more than many care to be at the trouble of, rather chusing to follow Methods less exact, that can be remembred, and so the Mean Diameter sound as it were mentally: And therefore we must in this place set down some fixt Multipliers, which will serve pretty well, if (as commonly happens) the Bung-Diameter be about sour or sive times the Difference betwixt it and the Head.

They are thus for the feveral Varieties fore-

going, viz.

	Spheroid Circular Spindle	,69
For two Fru-	Parab. Spindle	,67=
flums of a	Equil. Hyp. Spindle Parab. Conoid	,67 ,52 ±
	Cone	,51

By which if the Difference betwixt the Bung and Head-Diameters of a Cask resembling any of the above Solids be multiplied, and the Product added to the Head-Diameter, the Sum will nearly

give the Mean thereof.

The Methods deliver'd in this and the last Section would be sufficient for Cask-Gauging, as being each of them very exact, and (which indeed is chiefly to be consider'd) ready in Practice, if there was not an Objection to both, which is too material to pass over in silence: It is this; In each of them the Shape or Figure of the Cask is supposed given, or easily determined by Inspection; but this I conceive to be the greatest Difficulty of all,

all, and is generally thought fo by those who have been most conversant therein: nay, if it was otherwife, why have fo many Mathematicians, even those of the first Rank, taken so much pains to give us Methods for determining the Loci describ'd by Lines or Angles, moving according to fome certain Laws? If it was so easy a matter to determine the Curve, (by whose Revolution on some Line as an Axis, any given Solid may be fuppos'd generated) meerly by Inspection? For in what I have just mention'd, you not only have an occular View of the Curve, but also the Law by which it is describ'd; therefore we must have recourfe to fome other Methods, which are built on a more certain Foundation, of which I think the following one (deduc'd from the last Chapter of Part 2.) is better fitted than any, or indeed the best the Nature of the thing admits of, whether we regard its Accuracy or Readiness in Practice; but as therein a fourth Dimension is required. viz. one more than in the other two, we must fhew an easy Method of taking that at the same time the Length is measur'd; and this is the third thing proposed in this Chapter.

### SECTION III.

Of Gauging a full Cask by belp of a Fourth Dimenfion, without knowing to which Variety it belongs.

To render this Affair as clear as possible, let A A'DD' (Fig. 66.) represent a Cask, whose Head-Diameters are AD, A'D', and Bung EF; also let the Center of each End be at O, O': then if a streight Ruler, having a Pin or something of that kind in its Middle, which is put in the Bung-Hole at E, be turn'd about the same as a Center,

Center, till a Plumb-Line let fall from either end would pass by O the Center thereof, and fixed in that Polition; then two streight Rulers being apply'd to each End, fo as paffing by O, O', the Center of both, they would also pass by the Ruler mention'd above, which we will denote by PP'. or pp'; tis plain from this Polition of the Rulers if the Sum of the Parts AP, A'P', or Ap, A'p, which are easily measured, be taken from EF the Bung Diameter, you'll have AD, or A'D' those of the Head. And the Rulers remaining as before, if the Points M, M', or m, m', be taken in the middle betwixt the Points P, P', or p, p', and any common Foot-Ruler be apply'd successively to M, M', or m, m', in a Polition as nearly parallel to DP, DP, as possible, and slid down till it meet the Cask, suppose in N, N', you'll have the Meafures of the Parts MN, M'N', whose Sum being taken from EF, the Bung-Diameter, will leave NR, or N'R', that in the Middle betwixt the Bung and Head: And lastly, if the Ends of the Ruler PP', which is fixt in the Bung, be moved in a vertical Polition round the Pin at E (which is done by letting it constantly touch the Rulers DP. D'P') till the Part A'P' be equal to AP, then the Distance betwixt the Intersections of this Rule with those applied to each End, (as before directed) will be the Length of the Cask. And I must further observe, both this Length and confequently the Middle-Points M, M' would be obtain'd very readily, if the Rule PP' was divided into Inches, and number'd both ways from E its Middle. But I shall not take upon me to give a particular Description, how this Rule for measuring the Lengths of Casks, and finding their middle Diameters, may be most conveniently made, that belonging to the Instrument-Makers; but I am perfuaded fuaded a better Contrivance than the Callipers might be found, which would render the following Method of Gauging vaftly eafy in Practice; and for its Truth, I will presume to fay, 'tis much more so, than any that has yet been offer'd for that purpose: for the Confirmation of which, I submit to any one who will only take the trouble to gauge any Cask by it, and after fill it with Water carefully measured.

#### The General PROPOSITION.

The Length, Bung, and Head-Diameters of a Cask. as also another Diameter taken in the Middle betwixt them, being given, to find its Measure in-Gallons.

Solution. To the Square of the Bung-Diameter add that of the Head, and four times the Square of the middle Diameter; let this Sum be multiplied by the Length of the Cask, and that Product for

Ale Wine by \,0004642 \,0005667 \,ded by \\\ 1764,71

the Product, or Quotient, will be the Measure of the Cask proposed.

Bythe Sliding-Rule; For Ale Wine fet 46,4 on D, to the Cask's Length on C, and find both the Bung, Head, and Middle Diameters on D, noting the three Numbers opposite them on C; then if to the Sum of the first and second, four times the third be added, you'll have the Measure required.

One Example will be sufficient to illustrate this.

Let the Length OO' (Fig. 66.) of the Cask AA' DD' be 40 Inches,

(	Bung		32=EF	
its {	Head	Diameter 4	26=AD	and its Mea-
	Middle	Havin Avin	30,4=NR	

fure required in Gallons;

The Sq. 32 the Bung of 26 the Head times the Sq. of 30,4 the Mid. The Sq. of 3696,64

Their Sum - 5396,64 Multiplied by the Length = - 40

And this by ,0004642 inverted 2464000,0

Gives the Content in Ale Gallons = 100,204 Or, By the Sliding-Rule; I fet 46,4 on D, to 40 on C, then against 32, 26, and 30,4 on D, is 12,8, 19 and 17, 1 on C, respectively; therefore 12,8+19+(4×17,1) 68,4=100,2 as found before by Computation; and after the same manner by using the Numbers proper for Wine Measure, the Content will be found 122,3 Wine-Gallons. Out the cold beilt by with int to the

# CHAP. II.

# Of ULLAGING.

S the Positions of a Cask for the Convenience of drawing off, may with respect to its Axis (which is a Line suppos'd drawn from the Center of one End to that of the other) be either upright or borizontal, so from thence there will naturally be two Cases in finding the Quantity of Liquor drawn out or remaining in a Cask not quite full, and called its Ullage, which are very different from each other. To find the Ullage of an borizontal or lying Cask, is a very difficult Problem, except for two of the Varieties. viz. the 5th and 6th; the first of these may be folved by Prop. 3. Chap. 4. Part. 2. and the fecond from Corol. 5. Prop. 1. Chap. 5. of the fame Part; also by the Theorem Pag. 147. you may nearly find the Ullage of any of the other Varieties; but they are all too tedious for Practice. fo we must have recourse to other Methods, of which that now generally followed, is by help of the Lines mark'd SL, SS, on the Sliding-Rule.

I cannot find for certain by whom these Lines were first introduced into Gauging, nor the Manner by which they are laid down; however, what I am going to offer on that Head, seems to be sufficient for the Line S, L, which is by the help of the Table Pag. 116. Edit. 9. of Everard's Steriometry: For the Line of Numbers, or Slider N, (whose Construction has been already shewn) being drawn out till 29.5 thereon (which is the Bung-Diameter of the Cask, from whence this Experiment was made, and on which that Table is built)

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coincide with a Point at the End of the Line SL mark'd 100, (which was opposite to 100 on N before it was drawn out) for then against the several dry Inches on the Line N, taken from his Table, must be the Points on the required Line SL, corresponding to the Number of Gallons of the Table that are respectively opposite the dry Inches, by which means thirty one Points of this Line will be had, and the remaining ones may eafily be found by Proportion. But if this is not thought sufficient, both it and the Line SS may be made after this manner: Let a Cask be fixed upon, whose Form agrees the nearest to the most common ones in Practice, and suppose both its Bung-Diameter and Length divided into 100 equal Parts, and Planes drawn through each of them, viz. the first hundred all parallel to the Heads, by which means this Cask will be divided into a hundred Parts two ways, the first serving for the Line SL, and the second for SS: For if by the preceding Propositions the Measure in Gallons of each of these Slices (which are parallel to the Axis) be successively found, and the last always added to the Sum of the preceding ones, you'll have a Table of Measures analogous to that of Mr. Everard's; after which the Line S L may be made, as has been shewn above. In like manner, if the Measure in Gallons in each of the Slices parallel to the Heads of the Casks are succesfively found, and the last always added to the Sum of the preceding ones, a fimilar Table will be had for a standing Cask, or for making the Line SS. And this, I imagine, was the Method by which they were actually made, because the Line SL, at this time, does not correspond every where with Mr. Everard's Table.

I thought it necessary just to hint at the Manner by which these Lines may be laid down, not fo much for any Direction to the Instrument-Makers, for then I must have been more explicit. but that the Officer might be able to give some account (if required) of the Invention of every Line on a Rule he so frequently uses. We shall now proceed to shew the manner of operating thereon.

# The first Method of ULLAGING. SECTION L

To find the Ullage of a standing or lying Cask, by belp of the Lines SS and SL, now on the Sliding-Rule.

The General PROPOSITION.

The Length, Head, and Bung-Diameters, as also the wet or dry Inches either in a standing or lying Gask being given, to find the Ullage.

#### SOLUTION.

First by some of the preceding Propositions proper to the Cask proposed, find its Content; then for a { Standing } Cask, set the { Length. Bung-Diam. } N to 100 on the Line \{ SS \} and against the wet or dry Inches on N, is the reserved Number on {SS}. Again; fet 100 on B, to the whole Content on A, then against the reserv'd Number on B is the Ullage on A, viz. what remains in the Cask, if you used the wet Inches; but what is drawn out, if the dry Inches. Example.

Examp. 1. Let the Bung-Diam. of a standing (Head-Diam.)

Cask in the Shape of two Frustums of a parabolic

Spindle be \{ 32 \} Inches, and the wet Inches 28, (26)

to find the Ullage.

The whole Content of this Cask, by Prop. 3. of the last Chap, is 100.6 Ale Gallons; and 40 the Length on N being fet to 100 on SS, then against 28 the wet Inches, and 12 the dry is 71.6, and 28.4 the referved Numbers on SS respectively. Again, 100 on B being fet to 100.6 the whole Content on A, then against 71.6 and 28.4, the reserved Numbers on B, is 72 and 28.6 on A, whose Sum is 100.6 the whole Content; the first is what remains in the Cask, and the second what has been drawn out.

Examp. 2. Let the Cask whose Dimensions are the same with that above, be lying with its Axis parallel to the Horizon, and here also let the dry Inches be 12, and confequently the wet Inches 20,

to find the Ullage. .

I fet 32, the Bung-Diameter, on N to 100 on the Line SL, then against 12 and 20 on N is 32.8 and 67.2, the referved Numbers on SL. Again, 100 on B fet to 100.6, the whole Content on A, then against 32.8 and 67.2, the referved Numbers on B, is 33 and 67.6 on A; the first is the empty part, or Liquor drawn out, and the second what remains, whose Sum is 100.6, the whole Content. These two Examples will be fufficient to shew the Use of the Lines SS, SL, now put on the Sliding-Rule for Ullaging; but as they are laid down from fome particular Casks, so 'tis most certain they can only answer

# 226 The THEORY and A TCh. II.

for such as are similar to it, or nearly so; therefore in the third Method surther on, I shall shew
how others may be substituted in their place,
which will render this difficult part of Gauging
both readier in Practice, and more certain than
heretofore.

# The fecond Method of ULLAGING.

#### bils de bas : SECTION II.

To find the Ullage of a Cask by means of a Middle Diameter.

# I being of to 100.6 the whole

The Head-Diameter of an upright Cask, and that of the Liquor's Surface, as also another in the Middle betwixt it and the nearest Head, being given, with the wet or dry Inches, to find the Ullage.

# . Wol'T'U L'OZe Dimentions are

To the Square of the Head-Diameter, add that of the Liquor's Surface, and four times the Square of the Middle-Diameter, multiply the Sum by the wet or dry Inches (according to which is leaft) and that Product for \$ Ale \text{Sby } \{,0004642\} or

divide it by {2154,32} the Product, or Quotient will be the Ullage fought, viz. what is drawn out if the dry Inches are least, what remains in if the wet Inches are least, and balf the Content of the Cask when the wet Inches are equal to the dry.

dry Inches on C) then on D find the Diameter of the Head, the Diameter of the Liquor's Surface, and twice the Middle Diameter, noting the three Numbers opposite them on C, whose Sum will be the Measure of the least Frustrum or Ullage required.

Example. Let ABCD (Fig. 65.) be a standing Cask, whose Length OO' is 40 Inches, Head Diameter AD 26, that of the Liquor's Surface MM' =31,04, the Diameter in the Middle betwixt them, viz. NN'=29,06, and OP the dry Inches

12, to find the Ullage.

# DOTE VE HAS OPER ATTON

amed Mania el

The Square of 26 the Head-Diam. The Square of 31,04 the Liquor's Diam. 963,482 The Square of 58,12 (=29.06  $\times$  2) twice  $NN' = \frac{1}{2}$ will leave MM a

Their Sum 5017,416 Multiplied by the dry Inches mai( - Lasil han Gives 60208,992 And this multiplied by ,0004642 } 2464000,0

Sourulos

tract half the Difference of the Bung and Head-

24084 3612

1421fthe Calk is more than, half full, from the dry

24 where, but if alberroids, from the ruet leaves, to

Gives the Ullage or Measure of ADM'M in Ale Gallons; which is nearly one Gallon less than was found for this Cask by the Line SS in the last Section, the Dimentions above being such as they would be found in a Cask in the Shape of two equal Frustums of a parabolic Spindle. But if you would

would try the same by the Sliding-Rulet, set 46,41 on D, to 12 on C; then against 26,31 and 58,12 on D, is 3,76, 5,37, and 18,32 on C, whose Sum is 27,95 Ale Gallons, as found by Computation. The Dimensions required in this Method of Ullaging may here eafily be taken after this manner: The dry Inches OP being taken by dipping, let a streight Ruler with a Plumb-Line at the end, be laid over the Center O, and moved backwards or forwards till the String just touch the Cask as at E, then having made a Mark on the String at S and R, fo that QS may be equal to the dry Inches, and QR its half; the Parts SM and RN are eafily measured by applying a common Foot-Ruler parallel to QO thro' the Points R,S, and to touch the Staves at N. M; for then twice SM and twice RN taken from twice OQ (which is equal to the Bung-Diameter) will leave MM' and NN.

### PROP. II.

The Length, Bung, and Head-Diameters of a lying Cask, as also another in the Middle betwirt them, and the dry or wet Inches being given, to find the Ullage thereof.

## SOLUTION.

If the Cask is more than half full, from the dry Inches, but if otherwise, from the wet Inches, substract half the Difference of the Bung and Head-Diameters, and also half the Difference of the Bung and Middle-Diameter, noting these two Remainders, let the least be divided by the Head-Diameter, the biggest by the Middle-Diameter, and the wet or dry Inches (according to which is the least) divided by the Bung-Diameter, look for the three Quotients in the Table (of the Areas of the

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the Segment of a Circle) at the End under VS, taking thence the Number opposite them under the Letters Seg. multiply the least of these by the Square of the Head-Diameter, the biggest by the Square of the Bung-Diameter, and the remaining one by four times the Square of the Middle-Diameter; and multiply the Sum of these Products by the Length of the Cask, and that for Ale Wine by

{,000591} or divided by {1692} the Product, or Quotient will be the Ullage required, viz. what is drawn out if the wet Inches exceed the dry; what remains in when the dry inches exceed the wet, and balf the Content of the Cask when they are equal.

Example. Let AA'D'D (Fig. 66.) be a lying Cask, the Length, Bung, and Head-Diameters 40, 32, and 26, as before; also let NR exactly in the Middle betwixt the Bung and Head-Diameters be 30.5, and the dry Inches, viz. EQ=12; to find the Ullage, or Measure of the empty Part EA'o'oA.

Half the Difference of the Bung and Head-Diameters is 3, half the Difference of the Bung and Middle-Diameters is ,75, both which being respectively taken from 12, the dry Inches, we have 9, 11,25: and 9, 11,25, and 12 being respectively divided by 26: 30,5 and 32 we have for Quotients ,346. 368. and 375 nearly; against which in the Table (when corrected for the fractional Parts) is ,241327—,263052—,269013.

The

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(inverted)

## OPERATION.

The first multiplied by 26 x 26=676	163,137
The fecond multiplied by 61 x 61 -1	978,816
3721 gives The third multiplied by $32 \times 32 = 1024$ gives	275,469
Their Sum Multiplied by the Length	1417,422
Gives And this multiplied by ,000591	105000.0

Gives the Ullage, or Measure of EA00'A' in Ale Gallons Which is half a Gallon more than was found for this Cask by the Line SL.

Land Bong, and Head Diameres 40. se de before : also let NR emalir in

Example 2. Let all the Dimensions be the same. as above, only here let the Middle Diameter be 29, so that the Cask is conical; here the two Remainders are 9 and 10.5, and the three Quotients 26) 9 (,346; 29) 10.5 (.352; 32) 12 (,375; against which in the Table (after Correction) is ,241327 ,256539 ,269013.

#### OPERATION.

The	first m	ltip Hed:	by 646	gives	Man Square	3,137
The	fecond	multipli	ed by	gives 3364 giv	es of 86	2,998
The	third n	ultiplie	by to	24 give	t tid28	5.469

Their Sum is Which multiplied by the Length	1301,604
Which multiplied by the Length	40
age required, if the Calk is not because	Lord on Hi

Gives 1	o nodov aud 🖫	52064,1600
And this multipl.	by ,000591	(inv.) 194000,0
commission of the	to beginn a	Chapter and be used

				12603211
11.	hari an d	Solution is	ation of this	A 46858
allei ed.	in the state of	very near		girqu 32 ti
10. 10	miles I se	in Borobin		Sammer :

## Gives the Ullage in Ale Gallons bione 30,7700

10 m

soft to be wanting, which ma This Method is very exact, but too tedious for Practice, unless the Ullage be required to a great Nicety; however, it will ferve to compare the former Method, and what I am going to explain the Diameter of the Cohoid in solar rame ni twist its Ends,

# The third Method of ULLAGING.

#### on D, to the Hill N Of The E cor's Surface from the nearest idead on

To find the Ullage of a Cask by the Mean Diameter.

# Framele, Let the I. of to 8140 upright Caffe be

The Length of an upright Cask, the Distance betwint the Liquor's Surface, and its nearest Head (that is, the wet of dry Inches) and a Diameter taken exactly in the Middle betwixt them, being given, to find the Ullage.

SOL U-

#### SOLUTION.

Let the Square of the Middle Diameter be multiplied by the wet or dry Inches, i. e. by the least of them, and this Product for \{ Ale \in ine \} by \{ \frac{002785}{0034} \}

or divided by \{ \frac{359,05}{294,12} \} the Product, or Quotient will be the Ullage required, if the Cask is not half full, or very near it; but when that happens, the mean Diameter of the Cask found by the last Chapter must be used instead of the said Middle-Diameter.

The Reason of this Solution is from hence, that in an upright Cask, not very near balf full, the lesser Segment may be considered as a Frustum of a parabolic Conoid, (because the bulging Part is supposed to be wanting, which makes this Variety differ so much from the Spheroid and Spindles) and the Measure of every parabolic Conoid is equal to a Cylinder, whose Height is equal to that of the Conoid and Diameter of its Base exactly equal to that Diameter of the Conoid in the Middle betwixt its Ends,

By the Sliding-Rule: For {Ale Wine} fet {18,94} on D, to the Distance of the Liquor's Surface from the nearest Head on C; then against the middle or mean Diameter on D, is the Ullage on C.

Example. Let the Length of an upright Cask be 40, the dry Inches 12, and a Diameter exactly in the Middle betwixt the Head and Liquid Surface 29 Inches, to find the Ullage or Measure of the empty Part.

I.

#### OPERATION.

The Square of 29 the Mean Diam. is Multiplied by the dry Inches	841 12
Gives And this by ,002785 (inverted)	10092,000
	20184 7064 807 50

Gives the Ullage in Ale Gallons - 28,105

Or by the Sliding-Rule: Set 18.94 on D, to 12 on C; then against 29, the mean Diameter on D,

is 28.1 on C, the Ullage required.

I must observe, this Method for the sour first Varieties, gives the Ullage a small matter too much, but is exact for the sisth, and a small matter too little for the sixth; but the Variation from Truth can never be material, but when the Cask is near half sull, and then the mean Diameter of the Cask is to be taken for the Mean of the Frustum, to be measured as observed before; but these last Cases are better performed by the following Proposition.

## PROP. II.

The Length, Bung, and Head-Diameters, as also the wet or dry Inches of a standing Cask, not full, being given, to find the Ullage.

## SOLUTION I.

If the Curvature near the Bung be great, then multiply the Difference of the Squares of the Bung and

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and Head-Diameters, by four times the Square of the Difference betwixt half the Length of the Cask, and the wet or dry Inches; let this Product be divided by three times the Square of the Cask's Length, and the Quotient taken from the Square of the Bung-Diameter; multiply the Remainder by the Difference betwixt the wet or dry Inches, and half the Length of the Cask; then if this Product for  $\{Ale\}$  be multiplied by  $\{0.002785\}$  or

divided by  $\{359,05\}$  the Product, or Quotient will shew, how much the Cask is more or less than half full; and therefore, in the first Case, if it be taken from half the Content, you'll have the Quantity drawn out; but in the other Case, added to half the Content, what yet remains in.

nultiply the Difference of the Bung and Head-Diameters, by four times the Square of the Difference betwixt the wet or dry Inches, and half the Length of the Cask; let the Product be divided by the Square of the Cask's Length, then this Quotient taken from the Bung-Diameter, will be the Diameter of the Liquor's Surface; which squared and added to twice the Square of the Bung-Diameter, let that Sum be multiplied by the Difference betwixt the wet or dry Inches, and half the Length of the Cask, then this for \$\frac{Ale}{Wine}\$ multiplied by \$\frac{1}{20009284}\$ or

divided by \{ \frac{1077,12}{882,35} \} the Product, or Quotient will be, what the Cask is more or less than half full, from whence the Ullage may be found as above.

The

The Reason of both these Solutions is, that that Part of an upright Cask, not full, which lies betwixt the Liquor's Surface and Bung-Circle, may be considered as of the first Variety; and therefore measured by the Rule given for that purpose in the first Chapter, the Diameter of the Liquor in the first Solution being calculated for a Spheroid, and in the second for a parabolic Spindle, as will easily be seen by considering what was said Gorot, 8. Chap. 6, for finding the Middle-Diameter.

We shall illustrate both these Solutions in the last Example, where the Length, Bung, and Head. Diameters are 40, 32, and 26, the dry Inches being 12, so that the Difference thereof, from half

the Length of the Cask, is 8.

## By the first SOLUTION.

2	MIN GODOL	us submer out
The Square of the I	B. Diam. is 32 I. Diam. is 26	×32 == 1024 ×26== 676
Their Difference is Multiplied by 4 x 8		zi śśubo 348 i T vd i biyyy i W
0001		2088
		1740
**		- 696
Gives This divided by 3x4		89088 gives 18,56
Which taken from Bung-Diameter,	the Square of leaves	the 1005,44
This multip. by 8	, the Differe	half
Gives Cara	<b>ae</b>	* 8043,526 And

3011,482

24091,856

This

Their Sum is

Gives

Multiplied by 20-12

Brought over 24091,856
This multipl. by ,0009284 (invert.) 4829000,0

1850	1000
21	683
	482
	193
	10

Gives also the Excess by which the Cask is more than half full - \$22,368

And this taken from half the Content 50,3

Leaves the Liquor drawn out - 27,9320

Nearly the same with the true Solution.

So that from hence it appears, if the Cask is upright and nearly half full, this Proposition is to be used for finding the Ullage, but the preceding one when not near half full.

#### PROP. III.

The Length, Bung, and Head-Diameter of a lying Cask, as also the wet or dry Inches being given, to find the Ullage.

#### SOLUTION.

By the last Chapter, find the mean Diameter proper to the Cask proposed, them to twice the wet or dry Inches, viz. the least of the two, or either of them when equal, add the mean Diameter, and from the Sum take the Bung-Diameter; let half of this Remainder be divided by the mean Diameter, and the Quotient looked for under the Letters VS in the Table of the Segment of a Circle at the End, (whose Diameter is Unity) from whence take the Number against it under the Letters Seg. multiply this by the Square of the mean Diameter, and that Product by the Length of the Cask, and this for Mine by \( \frac{\lambda le}{\lambda vine} \) by \( \frac{\lambda \cdot 03546}{\lambda \cdot 004329} \)

or divided by \{280 \} the Product or Quotient will give the Ullage required, viz. what is drawn out if the dry Inches are least; what remains if the wet Inches are least, and half the Content of the Cask when the wet Inches are equal to the dry.

Example. Let the Dimension of a lying Cask of the third Variety be the same as at the Example of Prop. 2. Sect. 2. of this Chap. and the dry Inches alfo (12, to find the Measure of the empty

Part. Here the mean Diameter is 30,053 (See Prop. 3. Sett. 2 of the last Chap, which added to 24, (twice the dry Inches) gives 54,053, and 32 the Bung taken thence, leaves 22,053, half of which is 11,0265; this divided by 30,053, the mean Diameter, gives ,367 nearly; against ,367 under ,261284 VS is

This multiplied by the Square of 30,053 (inverted)

Libere.	2351556
Sorraros.	7839
off Chapters find the mean Discover	261
e Cash proposed, them to twice the	209
Inches, viz. the leaft of the two, I	WEET OF CLEY

Gives nean edribbe shope ned - 235,9865 This multiplied by the Length - - 49 of the Remainder be divided by the mean

Gives nu rot - boolaol ansirou O och b. 9439,4600 1 And this multip by ,003546 (inv.) 645300,0

the End. (whofe Diameter is Unity) from all rebou it flaigns redemul ent oder 283184. 701748 multiply this by the Square of the 10776 and that Product by the Length t this for { 127 me } by { 000000 }

> 33,4723 Example.

Example 2. Let the Dimension and the dry Inches be the fame as above, only here let the

Cask be of the fixth Variety.

with a shall mark along the

The mean Diameter here is 29,0522, which added to 24, gives 53,0522; from which 32 (the Bung-Diameter) being taken, leave 21,0522, the half of which 10,5261 being divided by 29,0522, gives 3623 nearly; against which in the Table of the Segments is - - ,256792
This multiplied by the Square of 20118 30,448 29,0522 (inverted) - 5

205,4336 102717 bag . Se bar Wassis 'say von 1-10272 7.7 Ale all Mare by the Lames A. B. whether the

neigh to of r. vou'll have he tw And this multiplied by the Length

8669,6080 Gives And this multipl. by 003546 (inv.) 6453000,0

> 260088 43348 3468 520

Gives the Ullage in Ale Gallons 30,7424

and a be the Dismeter of any Cylin-

oli gebnu tank adi 20 60000 8

mil A la la namina e se omesa, van brough a s

From what has been faid it appears, the first Example of this Section for a standing Cask, differs but ,16, the fecond but 150, and the third buut 16 ths of a Gallon from the Truth, as found in the preceding Section; and the two last Examples for a lying Cask are still nearer, for they each of them vary but 300 of a Gallon from what what was shewn for the same Dimensions in the fecond Method by a Middle Diameter, and is much nearer than can be found by the Lines So and SL on the Sliding-Rule: But as that Inftrament is principally used in Practice, where the Fatigue of Computation is avoided as much as possible, I shall shew in what follows, how other Lines may be put on the Sliding-Rule, by which the last Method for Ullaging a lying Cask will be rendred very ready in Practice; for it is known by Method 1st, now in use, there are no less than three Operations for finding the Ullage of a lying Cask to be done on the Sliding-Rule; First you must find the whole Content; Secondly, the reserved Numbers by the Lines N and SL; and, Thirdly, the Ullage by the Lines A, B; whereas, in that I am going to offer, you'll have but two Operations. But I must first shew how these Lines are to be made.

The Construction and Use of a New Line for Ullaging a Lying Cask.

In order to shew the Foundation of this Line, we must observe, that if S denote any Segment or Number in the Table at the End under the Letters Seg. and d be the Diameter of any Cylinder, then  $d^2 \times S$  is the Area of a similar Segment of its Base in Inches. Also if L denote the Length of the Cylinder, whose Diameter is d, then  $\frac{d^2 \times S \times L}{282}$  is the Measure of a Slice thereof, parallel to the Axis in Ale Gallons, whose End is similar to the Segment S; or  $\frac{d^2 \times S \times L}{231}$  is the Measure of the same in Wine Gallons; call the Measure

then first for Ale Gallons we have  $\frac{d^2 \times S \times L}{282} = M$ ,

or  $\frac{282}{S} \times M = d^2 L$ . Whence this Proportion on

the Lines C, D on the Sliding-Rule, viz.  $\frac{\sqrt{282}}{S}$  on D, is to L on C, so is d on D, to M on C. Whence tis apparent, if 282 was divided by every Number of our Table of Segments, made to 1000 versed Sines, (instead of 500) and half the Logarithms of the Quotients laid on a Line such as SL now is, on the Sliding-Rule, from the same Scale of equal Parts that the Line marked N was made from, thence might the Ullage of any lying Cask be found without knowing the whole Content, as now practised; for as the last or least Number on this new Line we are speaking of for

Ale Measure is  $\frac{\sqrt{282}}{.785398}$  = 18.95, so nothing fur-

ther is requisite after this Line is made, but to bring the mean Diameter of any Cask on N, to . 18.95 on this new Line (which would stand where 100 now is,) then against the Mean wet or dry Inches on N, would be areferved Number on the new Line: And by fetting this referved Number. on D, to the Length on C, then against the mean Diameter of the Calk on D, would be the Ullage on C, viz, what is drawn out, if you used the mean dry Inches, but what yet remains in, if you used the mean wet Inches: Where, by the mean wet or dry Inches is to be understood, what remains after half the Difference of the Bung and Mean Diameter is taken from the wet or dry Inches at the Bung. But I must be a little more explicit in this matter. It has already been observed, the first Number towards the right Hand of this Line will

be 18,95, and the Point answering to it, the very fame with that answering to roo now on the Line SL; it is also manifest the Numbers on our Line will increase towards the left Hand, or in a contrary Order to those on the Line N, in such manner. that the Number opposite 1, on the Line N, or against its Beginning, will be nearly 460,584. The fame Observations serve also for the Line that is to shew Wine Measure, only that Number on this at the right Hand will be 17.14, and on the left Hand against 1 on N will be a Division nearly answering to 416,87; but we may give a Rule for finding a Point on the Line N, against which must be the Division on the Line we want to construct, agreeing to any given Number.

The Rule is this, To make the Line for { Ale Wine }

Measure divide \{ 359,05355 \} by the Square of any given Number; look for the Quotient in Mr. A. Sharp's Table of Segments, and note down the versed Sine belonging to it; then against that versed Sine on the Line N (not drawn out) is the Point of Division on the new Line, belonging to the faid Number, whose Square was the Divisor above.

N. B. I chose to refer to Sharp's Table of Segments, because it is the largest, and most correct of any extant. But had this Table been made for a Circle whose Diameter (and not its Area) is Unity, then instead of the Numbers { 359,05 &c. }

above, we must have taken  ${282 \choose 231}$ . I shall just give an Example of this Method, let the Dimenfions be exactly the same with those in the last Example.

I.

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Therefore I set 29.05, the mean Diameter on N, to 18.94 on SA; then against 10.52 the mean dry Inches on N, ought to be 33.14 on the new Line AL the reserved Number. Again, I set 33.14, the reserved Number on D, to 40, the Length of the Cask on C; then against 29.05, the mean Diameter on D, is 30.7 on C, which is the Ullage required, as was found by Computation.

Hence, from what has been faid, 'tis most evident the third Method of Ullaging is by far preferable to what is now practised, whether we regard Truth, or Facility of Operation; so that I do not question but, some time or other, to find it generally practised.

## CHAP. III.

Of Gauging Tuns, Backs, Coolers, &c.

THE Vessels called Tuns are of various sorts, some having the Ends equal, others unequal but similar, others unequal and dissimilar, but in general their Sides are streight, or such, that a right Line applied from the top to the bottom, touches the same every where, and these are what I shall principally consider in this place: for tho in some Parts of England another sort, where the Sides are not streight, may occur, yet it is very seldom, and when they do, what will be found in the next Chap. for Gauging Coppers and Stills, will be sufficient for them also, the Theorems for Measuring all kinds of streight-sided Tuns with parallel

lel Ends is laid down at Corol. 5. Chap. 6. Pag. 192, 193. fo that all that remains in this Place is but to give the Solutions in Words.

In order to which, we must explain the Meaning

of fome Terms used herein.

Definition 1. When the Bottom of any Tun is parallel to the Horizon, or exactly level, it is called an upright Tun, but otherwise, an inclined one.

2. What Liquor is required just to cover every Part of the Bottom of an inclined Tun, is called

the Drip.

Or if a Plane be supposed drawn through the highest Point of the Bottom of an inclined Tun, parallel to the Horizon, that part of the Tun contained between the bottom and horizontal Plane, is the *Drip* thereof.

3. That horizontal Plane that just touches the highest Point of the Bottom of an inclined Tun, is called the *borizontal Base*, and another that would just touch the lowest Point of the top or

other end, the borizontal End.

Thus, (Fig. 68.) Aa being an inclined Tun, where A is the highest Point of the Bottom, a the lowest Point of the Top, and AL, al, two horizontal Planes drawn thro' A'a, then AL is the horizontal Base, and a l the horizontal End.

4. If from l any Point in the horizontal End a Perpendicular be let fall on the horizontal Base, viz. l P, it is called the Height of the Tun.

5. The Ends of Tuns are said to be parallely-pofited, when the Sides (if Rectangles) or Axis (if Ellipses) of one End, are parallel to those of the other, viz. either when the longest Side, or Axis of the one End, is parallel to the longest or shortest Side of the other End. 6. If a parallely-posited Tun is cut thro' the middle of both its Ends by a Plane that is parallel to the Sides when they are Rectangles, or passing thro' the Axis when Ellipses, the Section of this Plane, with the Ends, are called the Lengths or Breadths of both the Ends respectively; that is, if its Section with one End is called the Breadth thereof, then its Section with the other End is called the Breadth of that End also; and this tho' it should be longer than the other Dimension of that End.

I was necessitated to introduce these Names for the sake of Brevity, for it is common to call the longest Side of every Rectangle the Length, and the shortest the Breadth; but then we must have augmented the Number of Propositions in this Section, to prevent Consusion; whereas from hence we can comprehend all the Cases in one.

#### PROP. I.

The Lengths and Breadths of the Ends of an upright parallely-posited Tun, as also its Height, being given, to find the Measure in Gallons.

### SOLUTION.

To twice the Length of the Top, add the Length of the Bottom; multiply the Sum by the Breadth at the Top, and call the Product the first Number; also to twice the Length of the Bottom, add the Length of the Top; multiply the Sum by the Breadth at the Bottom, call the Product the second Number; add these two Products together, and multiply the Sum by the Height of the Frustum, call that Product the third Number; then if the Ends are circular or Ellipses for Ale Wine

R 3

CONT

multi-

multiply the third Number by {,0004642} or

divide it by {2154.3} the Product or Quotient will shew the Measure sought.

But if the Ends are Rectangles, the third Number multiplied by \ ,0005916 \} or divided by

{ 1692 } the Product or Quotient will be the Mea-

fure fought in Ale or Wine, as above.

This Rule is general for measuring any upright parallely-posited Tun, whether the Ends are Circles, Squares, Ellipses, Rectangles, Equal or Unequal and fimilarly polited (as some express themfelves) or not; I shall instance in two of the most difficult Cases.

Example the First; There is a Tun EFgh (Fig. 67.) wofe Ends are Rectangles,

The {Length Breadth} of the Top {ab=68 }

The { Length Bottom { AB=100 } CD=80 }

and the Height 30 Inches, whose Content is required in Ale Gallons.

### OPERATION.

Twice the Length of the Top (68 x 2) = 136 The Length at the Bottom - = 100

Their Sum - -= 236 Multiplied by the Breadth at Top = 85

> 1180 1888

Gives the first Number = 20060 Twice

or

ıŧ

Brought over =	20060
Twice the Length the Bottom - The Length at the Bottom -	= 200 = 68
Their Sum  Multiplied by the Breadth at Bottom	268 = 80
Gives the second Number	= 21440
The Sum of the 1st and 2d Numb. = Mult. by the Height of the Tun =	= 41500 = 30
Gives the third Number This mult. by ,000591 (invert.)	1245000
3492 (Number: 400 = 37248	622500

Gives the Meaf, of the Tun in Ale Gal. = 735.795
In this Example, the longest Side of one End was put opposite the shortest Side of the other End, but in that which follows, I shall suppose the longest and shortest Side of one End respectively, opposite the longest and shortest of the other.

1245

Example 2. Let A b (Fig. 67.) be an upright parallelly-posited Tun, whose Ends are Ellipses, its Height being 30 Inches as before; and

The  ${Length Breadth}$  of the Bottom  ${AB=148 \ CD=96}$  Inches; The  ${Length Breadth}$  of the Top  ${ab=92 \ cd=72}$  Inches; Twice the Length of the Top - = 184 The Length of the Bottom - = 148

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Brought or Multiplied by the Breadth of the T	$\begin{array}{c} \text{per} = 332 \\ \text{op} = 72 \end{array}$
Hodgen - english	664
	2324
Gives the first Number	= 23904
Twice the Length of the Bottom	= 296
The Length of the Top	92
Their Sum	= 388
Mult. by the Breadth of the Bottom	- 96
	2328
	3492
Gives the second Number.	= 37248
The Sum of the 1st and 2d Numb.  Multiplied by the Height	= 61152

		The state of the s
Gives the third Number -	1	834560,
This multip. by 000,4642 (inv.)	=	2464000,0

733824 110074 7338 367

Gives the Content in Ale Gallons

= 851,603

And from hence the Reader cannot be at a loss to obtain the Measure of any of these Tuns when full, or even part empty, by taking the Dimensions of the Tun at the Liquor's Surface. But as it would be troublesome always to go through with the Computation above, and which indeed, properly speaking, is only sitted for a Tun that is full, it is common in Practice to have the Content of Vessels of this kind for every Inch of their Depth, registered at the Office; so that the Officer has no more to do, but to take the wet or dry Inches; and then from such a Table he has the Liquor in any of them. Hence it is necessary to shew the Method of sinding the Content of any Part of these Tuns, usually called inching a Tun; which may be performed by the following Proposition.

#### PROP. II.

The Lengths and Breadths of the Ends of any upright and parallely-posited Tun, together with its Height being given, ti find the Content agreeing to any Number of wet or dry Inches.

#### SOLUTION.

Multiply the wet Inches by the Length of the Top, and the dry Inches by the Length of the Bottom, the Sum of these Products divided by the Height of the Tun, is the Length of the Liquor's Surface. Also, multiply the wet Inches by the Breadth of the Top, and the dry Inches by the Breadth at Bottom, the Sum of these Products divided by the whole Height of the Tun, is the Breadth of the Liquor's Surface. Thus having got the Length and Breadth of the Liquor's Surface, take those of the Top or Bottom, and by the preceding Proposition find the Content of the upper or lower Frustum; remembring if you use the Lengths and Breadths of the Top with those of the Liquor's Surface, you must also use the dry Inches,

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Inches, and the Refult will shew what the Tun wants of being full; but if you use the Lengths and Breadths of the Bottom with those of the Liquid's Surface, you must also use the wet Inches for the Height, and then the Result will be what Liquor remains in the Tun.

Corol. 1. Hence by supposing 1, 2, 3, 4, &c. for the dry Inches, and these substracted from the whole Height the wet Inches, you may by this Rule inch any streight-sided Tun, whose Ends are parallely-posited, be they round, square, elliptical.

or rectangulat, fimilar or diffimilar.

Corol. 2. But from the Forms of these Tuns, it is evident the several Lengths are equidifferent, and so are the Breadths; so that one of each from the Top or Bottom being sound, you'll from thence have their common Difference, which continually added to, or substracted from the preceding one, as the Case requires, will give the succeeding ones.

Examp. Let there be an upright parallely-posited Tun, whose Ends are Ellipses, the Length at {Top = 65} Bott.=110} Inch. the Breadth at {Top = 60} Bott.=100} Inches, and the whole Depth 12 Inches, to find the Length and Breadth at 1 Inch from the Top.

#### OPERATION.

The wet Inches multiplied by the Length at Top, viz.  The dry Inches multiplied by the Length at Bottom, viz.	5 <b>⇒715</b> 0 <b>⇒110</b>
Their Sum is -	=825
Which divided by 12, the whole } Height, gives	683

There-

Therefore  $68\frac{3}{4}-65=3\frac{3}{4}$  the common Difference of all the Lengths.

Also the wet Inches mult. by } 11 x 60 - = 660

The dry Inches multiplied by } 1 x 100 - = 100

Their Sum is = 760

Divided by 12, the whole Depth, gives  $=63\frac{1}{3}$ . Therefore  $63\frac{1}{3}-60=3\frac{1}{3}$  the common Difference of all the Breadths.

Or, If the Difference of the Lengths at Top and Bottom, viz. 110—65=45, had been divided by 12, the whole Depth, the Quotient  $(3\frac{1}{4})$  is the Difference of all the Lengths; and the Difference of the Breadth at Top and Bottom, viz. 100—60 =40 divided by 12, gives  $3\frac{1}{3}$  for the Difference of all the Breadths, as found before. Therefore  $3\frac{1}{4}$  added to 65, and to the Sum continually, gives all the Lengths, as in the 2d Column of the following. Table; and  $3\frac{1}{3}$  added to 60, and to the Sum continually, gives all the Breadths as in the 3d Column.

Corol. 3. We may also give a Rule for computing the Contents belonging to the several wet or dry Inches, from having three contiguous Contents given, which renders the inching of these

streight-fided Tuns exceeding easy.

Rule. Let each of the three contiguous Contents be divided by its dry Inches, and the second Quotient taken from the third; then if three times the Remainder be added to the first Quotient, and the Sum multiplied by the dry Inches belonging to the Content required, the Product will be that Content.

We will illustrate this in inching the Tun mention'd in the last Example; and in the first place

We

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we must find (by *Prop.* 1.) the Contents belonging to the three first dry Inches, the Operation for them is thus, viz. for the

1st. 
$$\begin{cases} \overline{65 \times 2 + 68\frac{3}{4}} \times 60 + \overline{68\frac{3}{4}} \times 2 + \overline{65} \times 63\frac{1}{3} \times \frac{1}{6 \times 359,05} = 11.4884 \text{ Ale Gallons.} \\ \overline{65 \times 2 + 72\frac{1}{2}} \times 60 + \overline{72\frac{1}{2}} \times 2 + \overline{65} \times 66\frac{2}{3} \times \frac{2}{6 \times 359,05} = 24.2766 \text{ Ale Gall.} \\ 3d. 
$$\begin{cases} \overline{65 \times 2 + 76\frac{1}{4}} \times 60 + \overline{76\frac{1}{4}} \times 2 + \overline{65} \times 70 \times \frac{3}{6 \times 359,05} = 38.4340 \text{ Ale Gall.} \end{cases}$$$$

And these three Terms being sound, will serve to find all the rest without pursuing the above Operations any further; for call the first A, the second B, the third C, and the rest in order D, E, F, G, &c. then by the last Rule we have

$$D = \frac{A}{1} + 3 \times \frac{C}{3} - \frac{B}{2} \times 4 = 54,0305$$

$$E = \frac{B}{2} + 3 \times \frac{D}{4} - \frac{C}{3} \times 5 = 71,1355$$

$$F = \frac{C}{3} + 3 \times \frac{E}{5} - \frac{D}{4} \times 6 = 89,8187$$

$$F = \frac{C}{3} + 3 \times \frac{E}{5} - \frac{D}{4} \times 6 = 89,8187$$

And after this manner the Numbers in the 4th Column of the following Table were computed. Each of which taken from 238,9595, the whole Content of the Tun leaves those in the 5th Column.



The

The TABLATURE for Inching an upright and paralelly-posited Tun, whose Ends are Ellipses.

Dry Inch.	Lengths	Breadth	Cont. from Top	Cont. from Bottom	Wet Inch.
0	65	60	0	238,9595	12
1	683	631	11,4884	227,4711	11
2	721	662	24,2766	214,6829	10
3	764	70	38,4340	200,5255	9
4	80	731	54,0305	184,9290	98 76
5	833	$76\frac{2}{3}$	71,1355	167,8240	7
6	871	80	89,8187	149,1408	6
78	914	83 <sup>1</sup> / <sub>3</sub> 86 <sup>2</sup> / <sub>3</sub>	110,1497	128,8098	5
8	95	862	132,1982	106,7613	5 4
9	983	90	156,0338	82,9257	3 2
10	1021	93 3	181,7262	57,2333	2
II	1064	963	209,3446	29,6147	I
12	110	100	238,9595	0	0

The Use of this Table is evident by Inspection; for suppose we should come to the above Tun, and find 7 wet, or 5 dry Inches, then to find what Liquor is taken out or yet remains in the same, 'tis but looking for 7 in the last Column, or 5 in the first, and opposite either in the 4th is 71,1355, what the Tun wants of being full, and in the 5th Column is 167,8240 what Liquor is in the same.

Corol. 4. But fince Tuns generally are made to lean a little, and also have a certain Point fixt for raking the wet or dry Inches from, call'd the Dipping-Place, which is commonly so taken, as to be the easiest come at; we must shew how these Tuns are to be inched, and a Table made thereof; in order to which, and for the fake of Brevity,

we shall refer to Fig. 68. where AL al are the horizontal Ends of the inclin'd Tun A a, and their Diftance, or the Height thereof, IP; then by the preceeding Method, the Part AL al beine inch'd and a Table made of the same, as has been shewn already, let the Measure of the Hoof or Drip ALB be found, by the general Prop. pag. 172, and its Corollaries; or otherwife, also from the affign'd Dipping-place, take the wet Inches belonging the Drip, then if this is added to all the wet Inches of AL la, reckoning from the horizontal Base AL, you'll have the wer Inches for the inclin'd Tun, also the Measure of the Drip added to each of the Measures in the 5th Column will be the Contents of those wet Inches. Then these several Contents taken from the whole Content of the Tun, contain'd betwixt the real Base AB, and Horizontal End al, will leave the Contents of the dry Part, wanting the Hoof at Top, and the wet Inches taken from the whole Dip, from the Dipping-place to the Bottom of the Tun, will leave the Dry Inches corresponding.

To illustrate what has been said, let Fig. 58. be a Tun whose horizontal Ends AL, a l, are the same with that we have inch'd above; its Height being l P=12 Inches; also let the Dipping-place be at D, and the whole Dip Dp=15 Inches; of which suppose that Part betwixt p and the horizontal Bottom is 2 Inches, and the Measure of the Drip 15 Gallons; then by the above Method we

have the following Table.

t des fait sama side il a il a glasidad. Lan anti en la solita e la collecte des des

Bry Inch.	Lengths	Breadths	Content from a 1	Content from AB	Wet Inch
1	65	60	Ò	253,9595	14
2	683	63 3	11,4884	242,4711	13
3	72=	$63\frac{1}{3} \\ 66\frac{2}{3}$	24,2766	229,6829	12
	764	70	38,4340	215,5255	11
4 5 6	80	73=	54,0305	199,9290	10
200	833	762	71,1355	182,8240	9
7 8	871	80	89,8187	164,1408	9
8	914	83 3	110,1497	143,8098	76
9	95	862	132,1982	121,7613	6
10	983	90	156,0338	97,9257	5
II	1021	931	181,7262	72,2333	4
12	106	963	209,3448	44,6147	5 4 3 2
13	110	100	238,9595	15	2

This Method feems to me more natural than that now practifed, where fomething is generally to be added or substracted, as is expressed in the Dipping-place: for here by entring the Table with any dry or wet Inches (taken at the Dippingplace) in the first or last Column, then in the 4th and 5th you have what is wanting to fill the Tun as it then stands, and what is then in the same, and this directly without being troubled to add or substract at all.

#### SCHOLIUM I.

The Quantity of the Drip is commonly found in measuring as much Water, as will just cover the Bottom, and then also an Account may be taken of the Heights to which the Liquor rifes, in pouring in every Gallon, fo as to be able to tell how much is in when the Bottom is not cover'd; for in all all other cases if the Depth or Dip is not an exact Number of Inches, you may find how much is to be added or substracted from the tabular Number by Proportion. Thus in the last Example, suppose we should find at any time the wet Inches 7, 2, take the Content for 7 wet Inches from that for 8, and there remains 15,6050; then say if 1 gives 15,6050, ,2 will give 3,12100, and so much is to be added to 167,8240, which gives 170,945, nearly the Content belonging 7,2 wet Inches.

We have observed, if the Bottom of the Tun is even, and also the Tun it self the Frustum of any Pyramid or Cone, the Quantity of the Drip may be computed by the Theorem, Page 174. and its Corollaries: but since the Inclination is commonly but small, half the Measure of the Frustum ABML, (where ML is parallel to AB') may be taken for the Measure of the Drip; for the that will always be a little different from Truth, unless in prismatic or cylindric Tuns, or Coolers, yet the Error will not be of any Consequence in Practice.

## SCHOLIUM II.

Backs, or Coolers, whose Sides are commonly at Right Angles to their Bottoms, which are always very broad in respect of their Height, that so the Liquor put into them, may the sooner cool; I say these Vessels are not only inch'd, but the Content found to every tenth of an Inch, which is called tenthing a Back; in order to which, the exact Depth of the Vessel must be sound, for the Bottoms being very broad, are very often uneven, and thence the Depths taken at different Places must be different, a small Error in which would produce a considerable one in the Content: Therefore to find the true Depth, or

Dip of a Back, or Cooler, let any Number of Dips be taken, and all added together, then the Sum divided by the Number of Dips, will be the true Dip; after which you must try round the Veffel, till you find a Place where the Dip is equal to that you before found for the mean Dip, which must be mark'd for the Dipping-place. But this may be affumed any where, for 'tis but marking how much the Dip taken there, differs from the mean Dip, and noting the Difference thus, let the mean Dip of any Back be 5 Inches, and by dipping at the affumed place, suppose we should find 5,5 for the Dip there, thence 'tis evident, 5 must be taken from all the wet Dips, and it may be noted down thus D-,5; but had the Dip there been found 4,5, which is 5 less than the mean Dip, then the Dipping-place must be mark'd D+,5.

The Dipping-place and mean Dip being found, and mark'd as above, we shall next shew how the same is to be tenth'd; in the first place, let the Area of the Top or Bottom be found by some of the preceding Propositions, then this divided by 282, will shew how many Gallons the Back holds at I Inch depth, one tenth of which will be what it holds at 10th of an Inch depth; this doubled, tripled, quadrupled, &c. will be the Contents at ioth, aths, ioths, ioths, &c. of an Inch of its Depth; and by repeating this Operation, 'till you have multiplied the Content at toth of an Inch in depth by the mean Dip, you'll obtain a Table of the Contents of the whole Back for every tenth of an Inch of its Depth, the last of which will be the whole Content of the Vessel,

1,

0

re

r

ne

or

For Example, Let there be a Back refembling a Parallelopipedon, whose Length is 140 Inches, Breadth 120 Inches, and let the Depths taken at

S

4.7

5,2

4,9

48,9

-	ten different Places cross-ways, be as in the
5,1 4,8	Margin, where the Sum is 48,9, this di-
4,8	vided by 10, the Number of Dips, or which
5	is here the same thing, removing the deci-
5,2	mal Point one place towards the left Hand,
4,6	gives 4,89 for the mean Depth.
	Bircs 4,09 to

Next to tenth the fame, because the Base of this Back is a Rectangle 140 × 120= 16800 is the Area thereof in Inches, which divided by 282, gives 59,57451, for the Content in Gallons; at I Inch depth therefore 5,95745 is the Content at 10th of an Inch depth; and this reduced into Barrels,

Firkins and Gallons, is 0, 0, 5,95745; 8 Gallons being 1 Firkin, and 4 Firkins 1 Barrel.

This fet down in the following Manner, viz.

Depth	В.	0171	F.	970 970	Content in Ale Gal.
J.	0		0		5,95745
,2 -	0	:	1	.:	3,91490
3 -	0	:	2	:	1,87235
· 4 -	0	:	2	:	7,82980
,5 -	0	:	3	:	5,78725
,6 -	I	:	0	:	3,74470
,7 -	1	:	1	.:	1,70215
,8 -	1	1	I	:	7,65960
,9 -	1	:	2	:	5,61705
1,0 -	I	:	3		3,57450
4,89 -	19		0		3,31936

And multiplied by 2, 3, 4, 5, &c. to 10, gives the Contents of this Back for every tenth of an Inch in Depth, which is sufficient for Use, so we have only to the tenthing for an Inch, added the the whole Content, which is found by multiplying the last Number by the mean Depth 4.89.

And this will be fufficient for Backs whose Ends are equal similar Figures, and their Sides streight; but should they be otherwise, 'tis necessary to find the Content for every Inch of the Depth, by taking the Dimensions in the Middle of every one of them, after which you may proceed as above, only the Operation, or the Number that is to be multiplied by 2, 3, 4, 5, 6, &c. will be different for every Inch of Depth, but the Manner is the same in all.

## boble or Of Gauging MALT.

In making Malt they use a Cistern, Couch and Floor, each of which is generally in the Shape of a Parallelopipedon, so that if the Area of the Base of any of them in Inches be multiplied by the Depth of the Malt, (in the same Measure,) you will have the Quantity of Malt in cubic Inches, and this divided by 2150,42, or multiplied by ,0004651, the Quotient, or Product will be the Measure of the same in Bushels. But we must obferve that Malt being a dry Substance, does not like what is Liquid, form a Plane at the Top, parallel to the Horizon, fo that 'tis the Officer's businefs to examine carefully if the Malster has laid his Malt even; if not, he must consider what is to he allow'd for the Irregularity: Now the Method to do that, is the fame with what we gave before for taking the mean Depth of a Cooler, which is, by taking a fufficient Number of Depths crossways, and at each Angle of the Figure form'd thereby, for then the Sum of all the Depths divided by their Number, will give the mean Depth,

tovo tol stratilib ed lav .o.c.

or such a one, that the Area of the Base being multiplied thereby, and that by ,0004651, this last Product will give the Quantity of Malt in Bushels.

How this may be effected by the Sliding-Rule, has been sufficiently explained before, (Pag. 52, 53, 54, 55.) so that it would be needless to insist any longer on it in this Place.

## C H A P. IV.

Of Gauging Coppers, Stills, and Curve-fided Tuns.

I. To Gauge a Copper which is Broadest at Top. See Fig. 69.

Rule. A K E Crofs-Diameters, that is, two perpendicular to each other, at the Top (AB) at the Bottom (q q, where a Plane would just touch H, the Vertex of the Crown) and also others (at K) exactly in the middle betwixt the Top (AB) and Bottom (qq). Then add the Product of the Top-Diameters, the Product of the Bottom-Diameters, and four times the Product of the Middle-Diameters together, let this Sum be multiplied by (GH) viz. the Height of the Copper from its Top (G,) to the Vertex of the Crown (H,) and that by ,0004642, or divide it by 2114,32, the Product, or Quotient will be the Measure of the Copper, all but what is required to cover the Crown; and this must be found by measuring in Water: then this added to the former, will shew the Quantity of Liquor the faid Copper will hold. II.

Mul-

II. To measure a Still, or Copper, when the Top is not the Broadest. (Fig. 70.)

Rule. Suppose the same divided into two Frustums, by a Plane passing thro' the broadest Part (LL,) and let each of these Frustums be measured by the last Rule, then the Liquor requir'd to cover the Crown being added to the Sum of the Measures of the two Frustums will be the Mea-

fure of the Copper or Still proposed.

This Solution is deduced from Corol. 4. to Prop. 6. pag. 191. But if the Vessel is very large, you may divide the Distance betwixt the Top and most bulging Part, as also that betwixt the Bottom and most bulging Part into 2, 3, or more equal Parts, and take Cross-Diameters at each Point, then find the Measure by using the Theorem standing against 4 or 5 Ordinates, Page 187. but the Rules above will be found generally sufficient for gauging any Still, Copper, or Curvessided Tun to be met with in Practice, therefore we shall proceed to illustrate them by Examples.

Examp. I. Let ABCD (Fig. 69.) be a Copper broadest at the Top, whose Height from the Top G, to the Vertex of the Crown H is 36 Inches, and let the Point K be taken exactly in the Middle betwirt G and H; and suppose the Cross-Dia-

meters at {K} be {110,0} and {111,0} then for this Copper we have the following Operation.

The Rectangle of the Top-Diameters, viz. 116 × 115,5 = \$ 13398,0

The Rectangle of the BottomDiamet. viz. 110 × 111 = } 12210,0

4 Times the Rectang. of the Mid. }

Diam. viz. 113 × 114 × 4 = \$ 51528,0

Their Sum - 77136,0

S 3

-101/4

202 The THEORY an	
Multiplied by the Height -	ver 77136,0 1
en in the second of the second	462816 231408
Gives And this by .0004642 (inv.)	2776896 2464000,0
er on a proposed.  is deduced from Corel. 4. to  But if the Velici is very large,  the Differes between the Toppe  I'm that as after the near of the	11187584 1666138 111076 5554
Gives the Measure of the Part  ABqq in Ale Gallons  To which add the Liquor required to cover the Crown	1209,0352
$\binom{G}{K}$ $\binom{80,8}{85,5}$ $\binom{80,8}{86,}$	70.) be a Tunt the Top AB, let the whole efore; of which viz. GO is 15. Inches, also let middle betwixters. Diameter ta-
10 10 08164 - 1 1 1 5 1	OP B4

-	-			222	100	4		241
0	-	77	D		m		-	22
			ĸ	A	1		u	N.

OPERATION.	
The Rectangle of the Top-Dia- meters, viz. 80,5 x 808 = }	6504,4
The Rectan. of the greatest Bulge- Diameters, viz. 89 x 89,5 = 3	7965,5
Diam. at K, viz. 85,5x86x4=5	29412,0
Their Sum Multiplied by the Height -	43881,9
-	
Light of the color	2194095 438819
	658228,5
And this by ,0004642 = =	2464000,0
EACH TEACHTER TO PERSON	26329
The second of the second secon	3949
rottoe Celegae of the service	263
Comment of the Market of the M	13
Gives the Measure of Part ABLL in Ale Gallons 3	305,54
Again,	Instance of the
The Rectangle of the Bottom-Di-	6930,5
The Rectan. of the greatest Bulge- 3 Diameters, viz. 89 x 89.5 = 3	7965.5
Diam. at K', viz. 86,5 x 87, x 4= }	30102,0
Their Sum	44998
S 4	Mul

			Diongoi	O'UCZ.	44990
Multiplied	by th	e Height		37	21

Multiplied by the Height	21
	44998 89996
And this by ,0004642 (inverted)	944958.00
the Meigns 1	37798 3 5669 7 378 0 18 9
Gives the Measure of Part CDLL in Ale Gallons	4303049
To which add the Measure of the Part ABLL	305,54
Then add the Liquor required to cover the Crown	32
And you'll have the Content of the	

And you'll have the Content of the 775,189 whole Tun in Ale-Gallons

Examp. 3. Let ABCD (Fig. 71.) be a Still where the greatest Bulge is at LL, and let the whole Height GH be 42,8 Inches, of which the Distance of the Bulge LL, viz. GO is 22,3 Inches, and consequently OH=20,5 Inches; also let the Points K, K', be taken in the Middle betwixt the Points GO, and OH, and Cross-Diameters taken at the Points G, K, O, K', H, which suppose as below, viz. let the Cross Diameters

at 
$$\begin{cases} G \\ K \\ O \\ K' \\ H \end{cases}$$
 be  $\begin{cases} 21 \\ 45,4 \\ 47,8 \\ 47 \\ 44 \end{cases}$  and  $\begin{cases} 21 \\ 46 \\ 47,3 \\ 47 \\ 44 \end{cases}$  then for this Still

we have the following

OPE-

# OPERATION,

The Rectangle of the Top Diam.	Rgiff are visit?
$viz. 21 \times 21 = $	441
The Rectan. of the Diameters of the 3 greatest Bulge, viz. 47,8 x 47,3=	2260,94
Diams. at K, viz. 45,4×46×4=	8353,6
Their Sum	11055,54
ed the Cresson of the A	3316662 2211108 2211108
Gives the Measure of Part ABLL	246538,542
Again,	Page 1 to for
The Rectangle of the Bottom Diameters, viz. 43,5 × 44	1914
The Rectan. of the Diameters of the?	2260,94
greatest Bulge, viz. 47,8 x 47, 3 = \$ 4 Times the Rectangle of the Mid.	e borner y J vin
Diameters, viz. $47 \times 47 \times 4 = 3$	8836,
Their Sum Multiplied by the Height	13010,94
Dupth GPU is an 85 and $OK \stackrel{\triangle}{=} x_0$ . Off with the group of the interpretations. Distriction as follows:	6505470
OFFICE .	266724,270
A PRINCE	246538,542
WBRART.	513262,812 This

Brought over 513262,812 This multiplied by 0005666 (inv.) 6665000,0

	-	711	
10	1	12	
25	OC	31	
2	07	96	
1.07	0.793	2 - 2	
	3C	79	1
	45000	-	
	3	808	
عاده	2 4 1 4	14	

290,814 Then add the Liquor required to cover the Crown

And you'll have the Content of the whole Still in Wine Gallons

298,314

. The Rule made use of (in or about London) for gauging Stills, is to measure the globical Frustum, or Part, from the Nails to the Top, as by Rule 3. at Page 132. foregoing; and then the Body, or remaining Part, by taking Cross-Diameters at the Middle of every 6, 8, or 10 Inches: from thence their corresponding Areas are found, and multiply'd into their respective Depths, will give as many Cylinders, as are the Numbers of Diameters taken; the Sum of which Cylinders, added to the globical Frustum above, and the Liquor required to cover the Crown, will give the Content of the Still required.

As for Example, Let ABCD (see Fig. 71.) be a Still, whose Depth GH is 42,8, and GK=7,3, confequently KH will be 35,5, and their respec-

tive middle Cross-Diameters as follows.

STREESETT

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To cover the Crown	Ī
•	
	47,6
	47,8
	47,0
T5,/5T4,50 X 3	1 41,5
1 7.3	5 21,0 21,0 1- 1,50 1
ない からした から	Inches Diameters Diameters Areas

This Rule for the globular Part holds true in no case, except when the lower Diameter is the Diameter of the generating Circle, which was justly remarked to me some time ago, by my ingenious Friend Mr. Geo. Powel, who has had many Years

Years Experience in furveying the Diffillery, and is well skill'd in these kind of Speculations, and has clearly demonstrated, if four times the Square of the Altitude be not equal to the Difference of the Squares of the Diameters, (which he fays he never yet found) the greatest Diameter will not be

that of the Sphere.

I shall here subjoin his Demonstration, for the Satisfaction of those chiefly, who are concern'd in that Branch of the Revenue, and have fo much Curiofity as to know the true Reason of what so frequently occurs, and would not rely too much upon the Force of Custom, and take things for granted upon an implicit Belief only, when there is to be had most evident and indubitable Principles from Geometry, to found a certain Theory upon.

### SCHOLIUM

To inch down curve-sided Figures, as Stills, &c. representing the Frustum of a Sphere, observe the following Articles.

I. As eight times the Height of the proposed Frustum, in Inches, is to the Sum of its Base and Top-Diameters, fo is the Difference of those Diameters to a fourth Number; from which Number increased by one Inch, take half the said Height, and multiply the Remainder by ,0272, referving the Product.

II. Multiply the Square of half the Base, or greater Diameter, by ,0136, and from the Product increased by ,0090666, &c. take half the

Fig. 7. Plate 2. Let AB = greater Diameter, EK the leffer, and DC = Height, then AB2 is AB2-EK1 =4DC2 2. E. O. 100 111 6 999 3 avo referved

referved Product, the Remainder will be the Wine Gallons at I Inch deep, which also referve.

III. To the referved Product found by Article I. add ,0272, and to that Sum add also ,0272, and to this last Sum ,0272, and so on continually, till the Number of Additions, or Sums thus found, are equal to the Number of Inches in the Height of the Frustum lessen'd by two.

IV. From the referved Remainder take the referved Product, and from the Remainder thus arising, take the first of the said Sums (mention'd in Article III.) and from the next Remainder the second of those Sums, and from the next the third,

and fo on continually.

V. Add the Remainders, mentioned in the last Article, continually together, in order as they follow; the Sum of the two first will be the Wine. Gallons contained at 2 Inches deep, of the three first at three Inches deep, &.

Example. Let the Top-Diameter be 21, and the Base 41, and the Height of the Frustum 7

Inches.

Then it will be as 56: 62:: 20: 22142, from which increased by 1, taking 3,5, there rests 19,642; and this multiplied by ,0272, gives ,53421 for the reserved Product: And therefore the Square of half the greater Diameter by ,0136 being 5,715400, we have 5,4573354, equal to the reserved Remainder.

The Work will stand as follows;

270 1	be THEORY	Y and	Ch. IV.
Sums.	Remainders	Inch	
,53426 ,0272	5,457 <b>3</b> ,5343		5,45733 4,92307
,56146 ,0272	<b>4,9230</b> ,5614	2	10,38040
,58866 ,0272	4,3616	3	14,74201 3,77294
,61586 ,0272	3,7730 ,6158	4	18,51495 3,15708
,64306 ,0272	3,1572 ,6430	5	21,67203
,67026	2,5142	6	24,18605 1,84376
form to	1,8440	* 7	26,0281

# Scholium II.

## To take the Dimensions of a Still.

First take its true Depth from the Center of the rising Crown H, to the Center of the Collar g, by laying a stat Rule, or the like, across the Middle thereof, which being done, you must deduct the Depth of the Collar from the Depth so taken; by which means you'll obtain the true Height GH. At the same time you may also find the Altitude of the globical Part or (Zone) ABEF, which is join'd to the Body of the Still EFCD with large Nails, so that the Place of Contact plainly appears by a Seam that goes quite round, and this is usually done by extending a string diametrically in the Seam EF, and by observing where

where it cuts your Dimension-Rod in K; if you take that Number from the whole Depth, it is evident you'll not only have the Height of the. Zone KG, but also KH. In the next place, quarter the Still, and take Cross-Diameters dd, rr in the Middle of every six, eight, or ten Inches, the latter is generally sufficient and most expeditious.

If you make use of Theorem Page 191. at the greatest Bulge, or broadest Part of the Still LL. At the Top AB, and the Bottom qq, where a Plane would just touch H, the Vertex of the Crown (by the help of your Dimension-Rod) take Cross Diameters, also others, exactly in the Middle betwixt the greatest Bulge LL, and each End, viz. AB and qq, as at KK', which are all the Dimensions required; after this manner the same may be obtain'd for Coppers and curve-sided Vessels.

#### ADDENDA.

I. Tho' we have already given all the Rules for gauging Tuns and Casks commonly practised, with some others that have not been publish'd before; yet I thought it would not be improper to add what follows, which in some Cases may be of use.

The Theorems I am going to offer, are for gauging Casks whose Heads are unequal, and consequently unequally distant from the Bung or bulging Part, in which Class some or most Stills, Coppers, and Tuns with curved Sides may be rank'd.

Let ABCD (Fig. 72.) be a Vessel made from some of the Varieties mention'd Page 198. by cutting off

a Part O'P from one End, and put  $\begin{cases}
AD = b \\
BC = H \\
EF = b \\
OO' = l
\end{cases}$ 

Then if the original Cask was of the

And having by these Theorems got the Distance of each Head from the bulging Part, the Content of both these Frustums will be found by Chap. 1. Part. 3. whose Sum will be the Measure of the

Veffel proposed.

Corol. From these Theorems'twill be easy to deduce Rules for computing a Diameter at a given Distance from the Bung-Circle for any of those Varieties, and from thence the Reason of the Rule for Ullaging a standing Cask, Page 233.

3. To find the true Content of the Globical Part of a Still in Wine Gallons.

\* Rule. To half the Sum of the Squares of the Top and Bottom Diams. add \(\frac{1}{3}\) of the Square of the Altitude, multiply the Sum by the Depth, and this Product divided by 294, or multiplied by ,0034, and you'll have the Content in Wine Gallons.

Examp. Let the Top-Diameter be 21, Bottom-

Diam. 41,2, and the Height 7,3 Inches.

OPERATION.

21x21=441, 41,2x41,2=1697,44, and 7,3x7,3x $\frac{1}{2}$ :=35,52  $\frac{441+1697,44}{2}$  + 35,52  $\times \frac{7.3}{294}$  = 27.43 Wine Gallons, nearly.

II. The Method for computing Logarithms.

We shall now give the Rules for computing the Tabular Logarithms, as promised Page 31. In order to which, let a, b be any two Numbers, of which b is the greatest, put a+b=s, and b-a=d, also assume n=.8685889638 &c. then the Tabular Log. of a, b are as follows, viz. L: a

L: 
$$a = L \cdot b - \frac{n \times d}{s} - \frac{d^2}{3s^2} A - \frac{3d^2}{5s^2} B - \frac{5d^2}{7s^2} C G c$$

L: 
$$b = L: a + \frac{\pi d}{s} + \frac{d^2}{3s^2} A + \frac{3d^2}{5s^2} B + \frac{5d^2}{7s^2} C C C$$

Where A, B, C, &c. denote the Term going before respectively. But we may give an Approximation sufficient for making the Logarithms to more Places than in most Tables now used. Thus

L: 
$$a = L: b - \frac{n \times 3ds}{3s^2 - d^2}$$
  
L:  $b = L: a + \frac{n \times 3ds}{3s^2 - d^2}$  Or,  
L:  $b - \frac{nd}{s} \times \frac{15s^2 - 4d^2}{15s^2 - 9d^2}$   
L:  $a + \frac{nd}{s} \times \frac{15s^2 - 4d^2}{15s^2 - 9d^2}$  nearly.



These Approximations are but Corollaries to a general Method of converting a Series converging ever so slow into another converging faster. We shall illustrate both by an Example, let the Logarithm of 11 be required, the Log. of 10 is 1, hence s=21, d=1; therefore by the Series this

OPERATION.

L: 
$$a = 1,00000000$$

$$\frac{n d}{s} = A = 0,04136138$$

$$\frac{d^2}{3s^2} A = B = 3126$$

$$\frac{3d^2}{5s^2} B = C = 5$$

L: a + A + B + C = 1,04139269 = Log. 11

 $\frac{d}{s} = \frac{1}{21}$ , therefore  $\frac{.868 \cdot 8896 \times 6611}{6606 \times 21!} = .04139269$ , to which add 1, the Log. of 10, then we have 1,04139269 for the Log. of 11, as found by the Series.

But if a and a+2 are two even Numbers, then a+1 is an odd Number, put  $y=2a^2+4a+1$ , then the Log. of a+1 is expressed by this Series, viz.

L: a+1=L:  $\frac{a\times a+2}{2}+\frac{n}{2}\times\frac{1}{y}+\frac{1}{3y^3}+\frac{1}{5y^5}+\frac{1}{7y^7}$ : &c. which converges fo fast, that tis scarce worth while to use any Arts to render it more easy in practice; however, some may be desirous to have an Approximation, which is as follows, viz.

L: 
$$\overline{a+1}$$
=L:  $\frac{a \times \overline{a+2}}{2} + n \times \frac{3y}{6y^2-2}$  nearly; or   
L:  $\overline{a+1}$ =L:  $\frac{a \times \overline{a+2}}{2} + \frac{n}{6y^2} \times \frac{15y^2-4}{5y-3}$ .



## PRACTICE & GAUGING. 275

## ATABLE of the Areas of Segments.

V.S.	Seg. Area.	7.8.	Seg. Area.
1001	000042	[ 034 ]	008273
2	000119	35	008638
3	000219	36	009008
4	000337	37	009383
5	000470	38	009763
	000618	39	010148
7 8	000779	40	010537
	000951	41	010931
9	001135	42	011330
010	001329	43	011734
11	001533	44	012142
12	001746	45	012554
13	001968	46	012971
14	002199	47	013392
15	002438	48	013818
16	002685	49	014247
17	002940	50	014681
18	003202	51	015119
19	003471	52	015561
20	003748	53	016007
21	004031	54	016457
22	004322	55	016911
23	004618	56	017369
24	004921	57	017831
25	005230	58	018296
26	005546	59	018766
27	005867	60	019239
28	006194	61 62	019716
1 7	006527	63	DESCRIPTION OF THE PROPERTY OF
30	006865	63	021168
31	007209	64	021659
	1 007558	66	022154
1 33	1 007913	T 2	06

V.S.	Seg. Area		V.S.	Seg. Arra.
	022652		103	042687
68	023154		104	043296
69	023659		105	043908
70	024168		106	044522
71	024680		107	045139
72	025195		108	045759
73	025714		109	046381
74	026236		110	047005
75	026761		111	047632
76	027289		112	048262
77	027821		113	048894
77 78	028356	1	114	049528
79	028894		1115	050165
80	029435		116	050804
81	029979		117	051446
82	030526		118	052092
83	031076		1119	052736
1 84	031629		120	053385
85	032186	L T	121	054036
1 86	032745		122	054689
87	033307		123	055345
88	033872		124	056003
89	034441		125	056663
90	035011		126	057326
91	035585	r	127	057991
92	036162		128	058658
93	036741		129	059327
94	037323		130	059999
95 96	038909		131	061048
90	038446		132	061348
1 9%	039087		133	062707
90	039086		134	062380
		X (1)	135	1 064074
			1 127	064760
THE RESIDENCE PROPERTY AND ADDRESS OF THE PARTY OF THE PA				065440
TAGET !	1770		30	13
97 98 99 100 101 102	039680 040276 040875 041476 042080		134 135 136 137 138	062707 063389 064074 064760 065449

# PRACTICE of GAUGING. 277.

V.S.	Seg. Area.	v. s.	Seg. Area.
1 139	066140	175	092313
140	cca	176	093074
141	067528	177	093836
142	068225	178	094601
143	068924	179	095366
144	069625	180	096134
145	070328	181	096903
146	071033	182	097674
147	071741	183	098447
148	072450	184	099221
149	073161	185	099990
150	073874	186	100774
151	074589	187	101553
152	075306	188	102334
153	076026	189	103116
154	076749	190	103900
155	077469	191	104685
156	078194	192	105472
157	078921	193	106261
158	079649	194	107051
159	080380	195	107842
160	081112	196	108636
161	081846	197	109430
162	082524	198	110226
163	083320	199	111024
164	084059	200	111823
165	084801	201	112624
166	085544	202	113426
167	086289	203	114230
168	087036	204	
169	087785	205	115842
170	088535	206	116650
171	089287	207	117460
172	090041	208	118271
173		209	
174	091554	210	119897

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V.S.	Seg. Arez.	V. S.	Seg. Area.
211 212 213 214 216	120712	1 347	150953
212	121529	248	151816
213	122347	249	15268P
214	123167	259	153546
215	123988	251	154412
215	124810	252	155280
217	125634	253	156149
	126459	254	157019
219	127285	1.355	157890
220	128113	256	158762
221	128942	257	159636
222	129773	258	160510
223	130605	259	161386
224	131438	260	162263
225	132272	261	163140
226	133108	262	164019
227	133945	263	164899
228	134784	1 264	165780
229	135624	265	166663
230	136465	266	167546
231	137307	267	168430
232	138150	268	169315
233	138995	269	170202
234	139841	270	171089
235	140688	271	171978
236	141537	272	172867
237	142387	273	173758
238	143238	274	174649
239	144099	275	175542
240	144944	276	176435
241	145799	277	177330
242	146655	278	178225
243	147512	279	179122
244	148371	280	180019
245	149230	281	180018
246	150091	282	181817

283       182718       319       215733         284       183619       320       216666         285       184521       321       217599         286       185425       322       218533         287       186329       323       219468         288       187234       324       220404         289       188140       325       221401         290       189047       326       2222277         291       189956       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579	V.S.	Seg Area.	V. S.	Seg, Area.
284       183619       320       216666         285       184521       321       217599         286       185425       322       218533         287       186329       323       219468         288       187234       324       220404         289       188140       325       221401         290       189047       326       222277         291       189955       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       23579         303       201232       339       236421	283	182718	1 319	
286         184521         321         217599           286         185425         322         218533           287         186329         323         219468           288         187234         324         220404           289         188140         325         221401           290         189047         326         222277           291         189955         327         223215           292         190864         328         224154           293         191775         329         225093           294         192684         330         226033           295         193596         331         226974           296         194509         332         227915           297         195422         333         228858           298         196337         334         229801           299         197252         335         230644           300         198168         336         231389           301         199085         337         232034           302         200921         338         232579           303         201232         339	284	183619		
286       185425       322       218533         287       186329       323       219468         288       187234       324       220404         289       188140       325       221401         290       189047       326       222277         291       189955       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       23026         304       201841       340       235473         305       202761       341       236421	285	184521	321	217599
287       186329       323       219468         288       187234       324       220404         289       188140       325       221401         290       189047       326       222277         291       189955       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       236421         305       202761       341       236421         306       203681       342       237369         307       204605       343       238218	286	186425	322	218533
288       187234       324       220404         289       188140       325       221401         290       189047       326       222277         291       189956       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318	287	186329	323	219468
290	288	187234		
291       189955       327       223215         292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         310       207376       346       241169         311       208301       347       242121	289	188140	325	221401
292       190864       328       224154         293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         310       207376       345       240218         311       208301       347       242121         312       209227       348       243074	The second second second	189047		
293       191775       329       225093         294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         310       207376       345       240218         311       208301       347       242121         312       209227       348       243074         315       212011       351       245934		189955	327	223215
294       192684       330       226033         295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         390       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       351       245934         315       212011       351       245934				224154
295       193596       331       226974         296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980		191775		225093
296       194509       332       227915         297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         317       213871       353       247845				226033
297       195422       333       228858         298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       354       248801 <td>295</td> <td></td> <td></td> <td>226974</td>	295			226974
298       196337       334       229801         299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       351       245934         315       212011       351       245934         316       212940       352       246889         317       213871       354       247845				227915
299       197252       335       230644         300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801 <td>297</td> <td>195422</td> <td>333</td> <td></td>	297	195422	333	
300       198168       336       231389         301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801		190337		
301       199085       337       232034         302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801		197252	335	
302       200921       338       232579         303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801				
303       201232       339       233026         304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801			337	
304       201841       340       235473         305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801	And the second second second			
305       202761       341       236421         306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801				
306       203681       342       237369         307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801				235473
307       204605       343       238318         308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801	305	202701		230421
308       205527       344       239268         309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801		203081		
309       206451       345       240218         310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801	307			
310       207376       346       241169         311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801		205527	344	239200
311       208301       347       242121         312       209227       348       243074         313       210154       349       244026         314       211082       350       244980         315       212011       351       245934         316       212940       352       246889         317       213871       353       247845         318       214802       354       248801		200451	345	
312     209227       313     210154       314     211082       315     212011       316     212940       317     213871       318     214802       349     244026       350     244980       351     245934       352     246889       353     247845       354     248801	The second secon	20/3/0		THE RESERVE OF THE PROPERTY OF
313     210154     349     244026       314     211082     350     244980       315     212011     351     245934       316     212940     352     246889       317     213871     353     247845       318     214802     354     248801		200301	347	
314     211082     350     244980       315     212011     351     245934       316     212940     352     246889       317     213871     353     247845       318     214802     354     248801			340	2430/4
315     212011     351     245934       316     212940     352     246889       317     213871     353     247845       318     214802     354     248801				
316 212940 352 246889 317 213871 353 247845 318 214802 354 248801	-			
317 213871 353 247845 318 214802 354 248801	216		351	
318 214802 354 248801	317	212875		247846
1 304 1 440001		214802		
	r séa	Farana	T 4	355

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0	The THEORY	and	Ch. IV.
V.S.	Seg. Area.	V. s.	Seg. Area.
355	249757	391	284568
356	250715	392	285544
357	251673	393	286521
358	25263i	394	287498
359	253590	395	288476
1 360	254550	396	289453
361	255510	397	290432
362	256471	398	291411
363	257433	399	292390
364	258395	400	293369
365	259357	401	294349
366	260320	402	295330
367	261284	403	296311
368	262248	404	297292
369	263213	405	298273
370	264178	406	299255
371	265144	407	300238
372	266111	408	301220
373	267078	409	302203
374	268045	410	303187
375	269013	411	304171
376	269982	412	305155
377	270951	413	306138
378	271920	414	307125
379	272890	415	308110
380	273861	416	309095
381	274832	417	310081
382	275803	418	311068
383	276775	419	
384	277748	420	313041
385	278721	421	314029
386	279694	422	315016
387	280668	423	316004
388	281642	424	316992
389	282617	425	317981
390	283592	426	318970

## PRACTICE of GAUGING. 281

	s. V.	Seg. Area.	V.s.	Seg. Area.
1	427	319959	464	356730
İ	428	320948	465	357727
Ì	429	321938	466	358725
I	430	322928	467	359723
l	431	323918	468	360721
I	432	324909	469	361719
١	433	325900	470	362717
1	434	326892	471	363715
1	435	327882	472	364713
1	436	328874	473	365712
I	437	329866	474	366710
1	438	330858	475	367709
1	439	331850	1 476	368708
1	440	332843	477	369707
İ	441	333836	478	370706
1	442	334829	4.79	371705
I	443	335822	480	372704
1	444	336816	481	373703
١	445	337810	482	374702
1	446	338804	483	375702
1	447	339798	484	376702
1	448	340793	485	377701
ļ	449	341787	486	378701
I	450	342782	487	379700
1	451	343777	488	380700
1	452	344772	489	381699
	453	345768	490	382699
	454	346764	491	383699
	455	347759	492	384699
	456	348755	493	385699
	457	349752	494	386699
ł	458	350748	495	387699
	459	351745	496	388699
1	460	352751	497	389699
	461	353768	498	390699
100	462	354795	499	391699
	463	355732	500	392699 I
				-

It will be easy from what was said above, for the Reader to apply these Theorems of himself.

gdly. Seeing Silver, Soap, Candles, Starch, and feveral other Commodities, are charged according to Weight, and some Frauds having been committed by using salse Scales, the Officer ought to take particular Care in that Point, as to see if the Beam play equally free on both Sides the Fulcrum; he ought also to see if the Brachia are equal in Length, and the Beam equally heavy on both Sides; for any of these being different, will cause the Weight to vary from Truth; for which Purpose tis thought convenient to add the sollowing

PROPOSITION.

The Weights of any Body taken in each Scale of a Ballance of unequal Brachia's being given, to find its true Weight.

#### SOLUTION.

Multiply the two Weights together, and extract the Square Root of the Product, that will be the

Weight of the Body proposed. Fig. 73.

For let the Weight of the Body be x, and when it is put in the Scale A, let it weigh w; but when put in the Scale B, let it weigh W; then from the known Law in *Mechan*. we have these Proportions, viz. DC: CE::w:x, and DC:CE::x:W, therefore w:x::x:W, or  $x^2=w\times W$ , that is  $x=\sqrt{w\times W}$ .  $\mathcal{Q}$ , E. O.

Corol. Hence we may also find the Proportion of the Brachia's of these Scales, for DC: CE:: 20:

Vwxw.

N. B. Tis thought proper to add the following Remark to Scholium 2. Pag. 256.

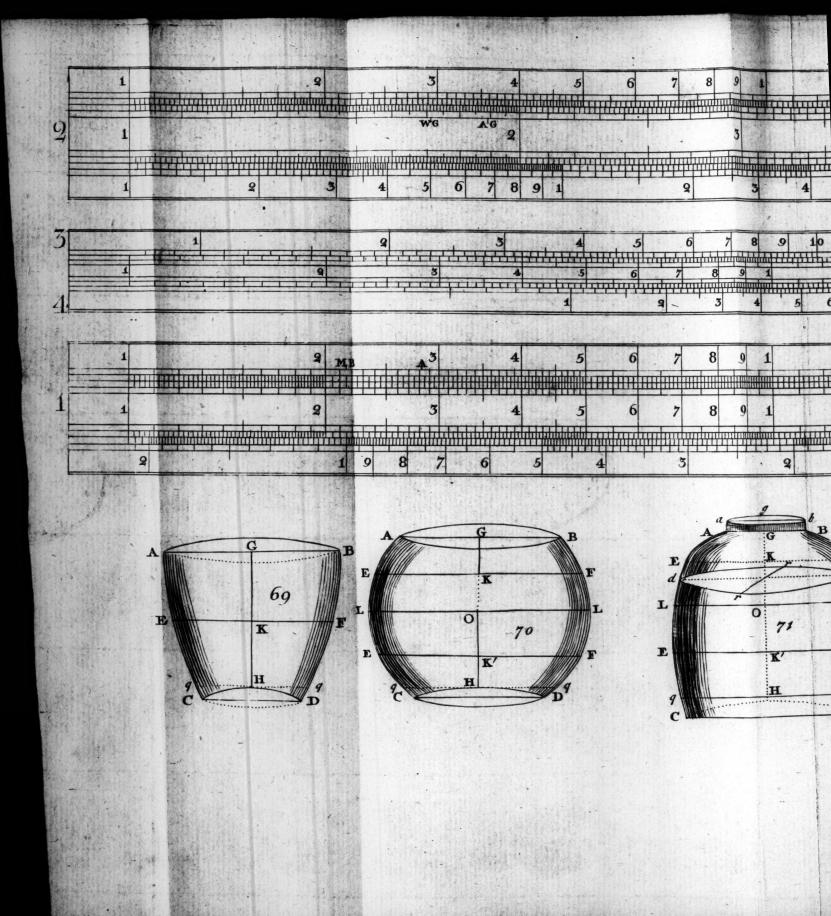
The Bottoms of Common Brewers large Backs do generally warp after they have been a little time used, and become more and more uneven as they grow older, especially such as are not every where well and equally supported; many of them are fo large and uneven, that 'tis hardly possible to find a true Medium of the Depth of the Wort, without taking a very great Number of Depths, and some are so situate, that it is difficult to take Depths in every Part where it may be necessary, and therefore it is a common Practice to take one Depth at a Place in the Back (close to the Side) which may be always most conveniently come at; then fee all the Wort let down into a Tun, in which it may be exactly gauged, and (if the Dip taken in the Back does not happen to be a mean one) mark on the Side of the Back fuch Addition or Abatement as will make the Gauge of the Wort in the Back equal to the Gauge thereof in the Tun, which is called fetting a Back by feeing the Wort come down; and this is frequently done, because most large Backs are continually fettling more one way than another. Befides,

The Dimensions of large Backs are (for want of more proper Instruments) generally taken with inched Tapes, which are seldom very exactly divided, and the Alteration of Weather affects them in their Lengths; and a very small Error in the Dimensions of such a large Vessel, causes a considerable one in its Area: but by setting the Back as above, there will be a Compensation in the Depth for any Error that may happen in taking the other Dimensions. So we shall here put a Pe-

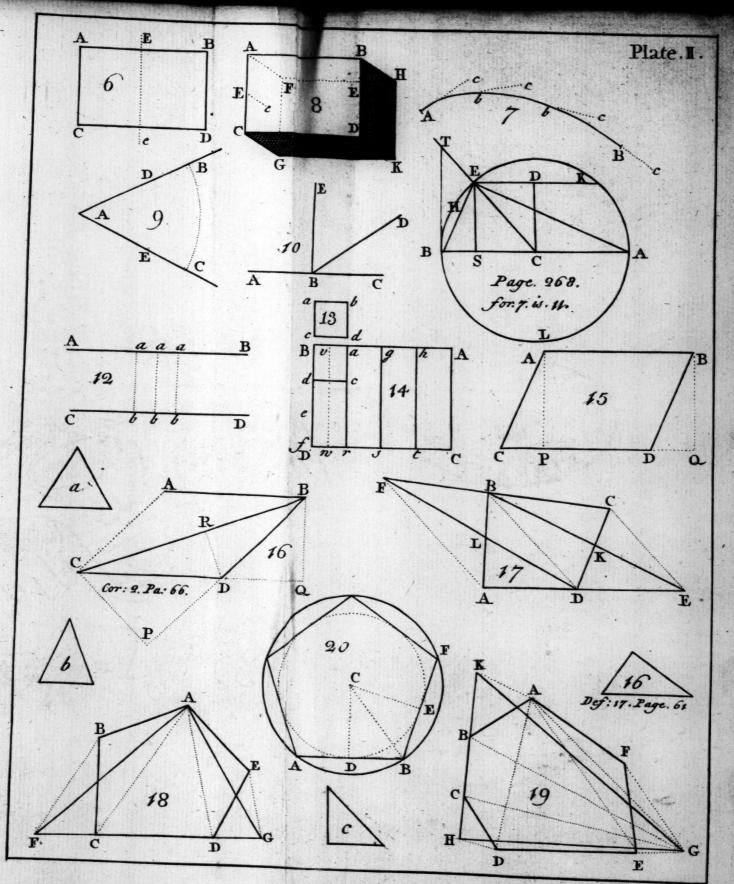
riod to this Treatise.

F I N I S.

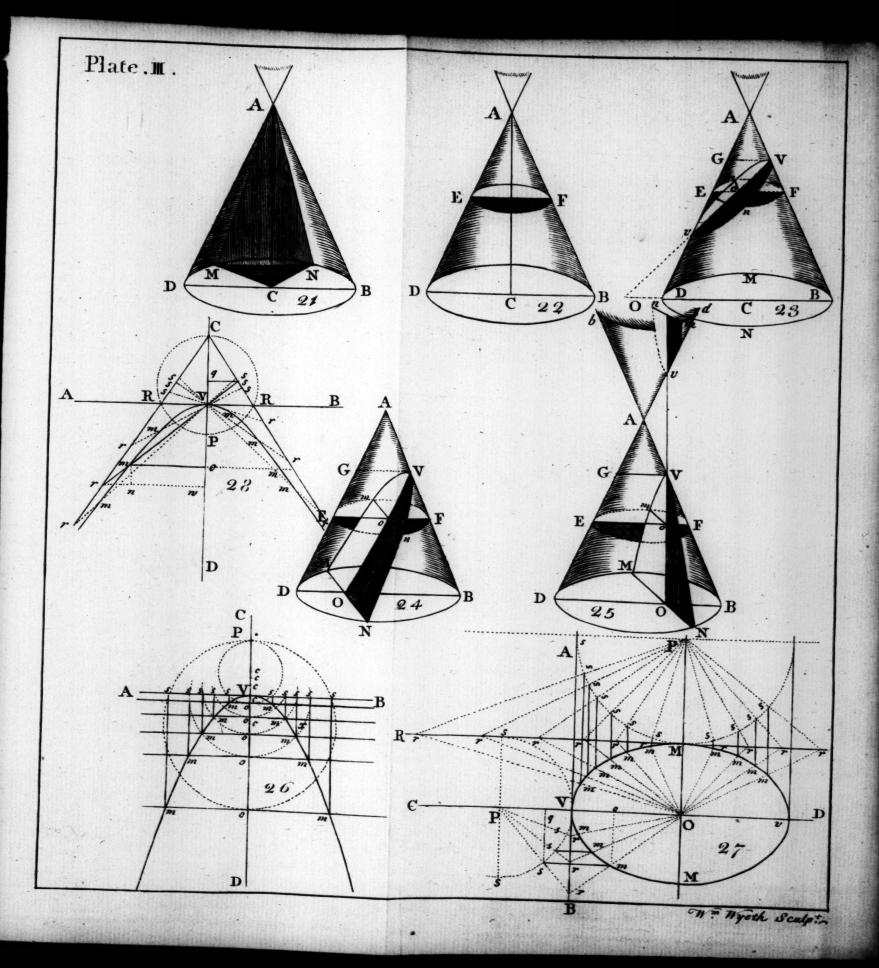
of the first of the state of th dail a war war war war a la grad a dan a da sain error a con la company another grande de la company a constituir The wife the state of the first of the first of the state en Gibbrathan's Staing of the transfer from Law Freder s and the second has a wife one and the containing the property of the containing of the containing the containing of the containing o white processing a constant which are the Charles of the country of the second class which have Description of the state of the Operation and the second of th is and there is a real selection of the selection envisore ed ar aviend room a trade en el rolle. one) and a second term shall be a first of the Administration of t action of process and but at the state of the which is called ferring a final to force the Wice com: Cortant Broke and common all leaving made torward) our electronate temperature (for wron of along proper federations is waste a taken with ib vidice ther revold in right project being ville. a wrong Aloue 800 or We attack Rolls filen son mi nordi land vov a han relegaci victi di Dissentions of fuch a terms Vetic, capita a coaffderebe one is it Ara: but by letting the Brit ns server, there will be a Champitered is the Detaile of any East this and bushes in paking the other Dimenstons. So we fluid here put a Pdthe total Trendles

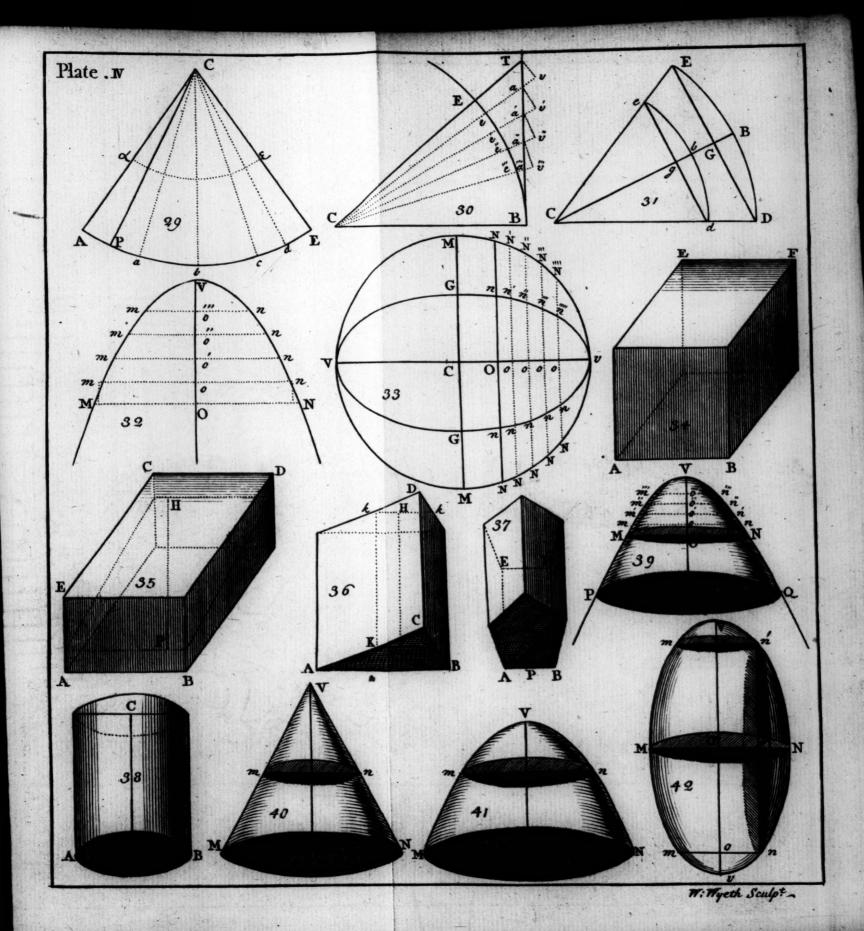


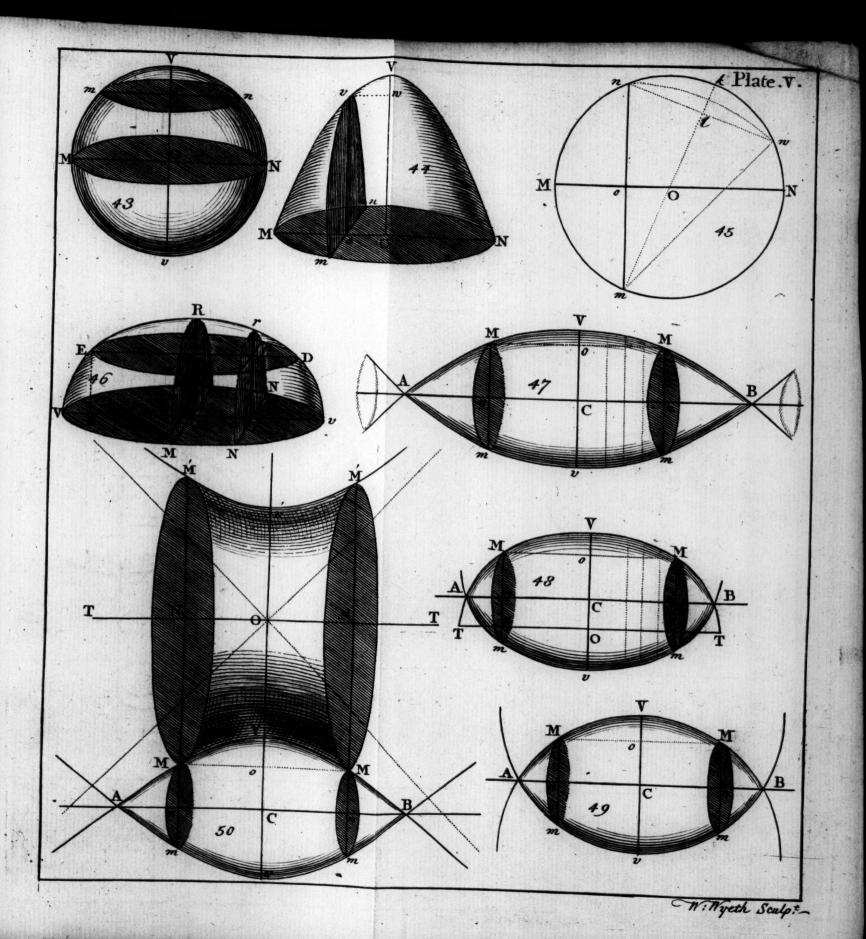
Will: Wyeth Sculp. 1740.

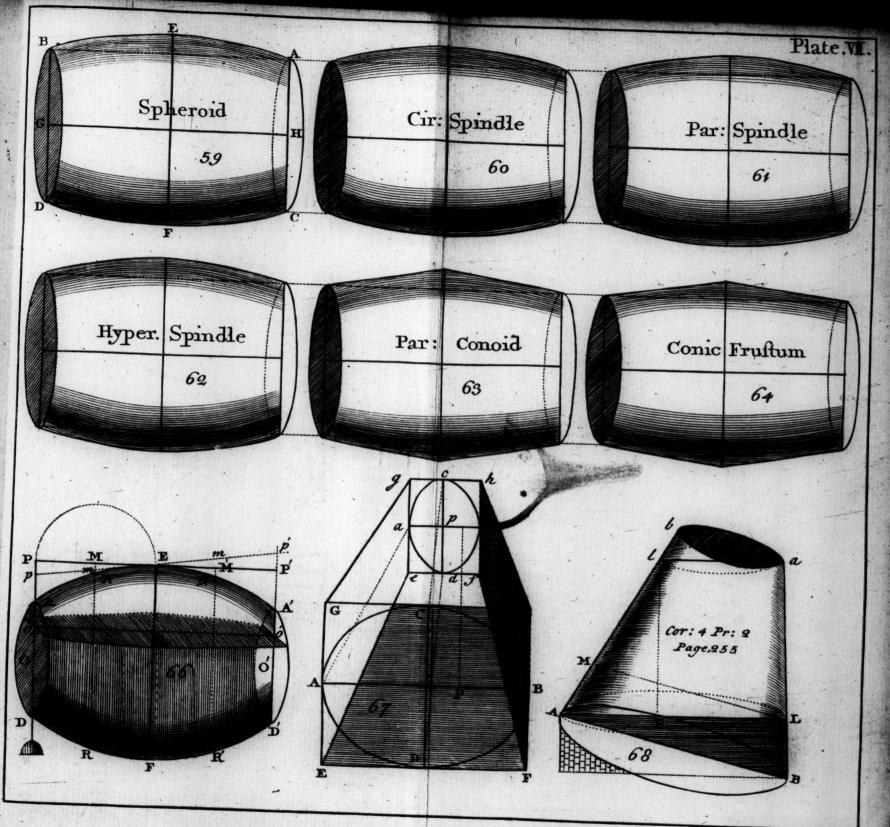


W: Wyeth Sculp :-









W: Wyeth Sculpt